Marlin OWNER'S MANUAL

IMPORTANT

This manual contains operating, care and maintenance instructions. Please read it carefully and keep it handy. To insure warranty protection for your rifle, the warranty card attached to the back cover should be filled out and mailed within 10 days of purchase.



Marlin's Guide to Gun Safety

- 1. Treat every gun with the respect due a loaded gun.
- 2. Keep the safety ON SAFE until you are ready to shoot. 3. Be sure of your target before you pull the trigger.
- 4. Use only clean, dry, factory-loaded ammunition of the proper size and caliber.

5. Don't use modified or mutilated ammunition

6. When carrying your gun never point it at anything you do not want to shoot.

7. Be sure to keep the barrel and mechanism clean and free of obstructions.

8. Before cleaning be sure your rifle is completely empty. 9. Never climb a tree or a fence, or jump a ditch with

a loaded gun.

10. Never pull a gun toward you by the muzzle.

11. When shooting always wear protective shooting glasses.

12. Avoid ricochets by never shooting a bullet at a flat,

hard surface: or water.

13. Be sure your backstop is adequate before beginning target practice.

14. Be sure no one is standing in the path of ejecting

shells.

15. Store guns and ammunition separately; beyond the reach of children

16. Avoid alcoholic beverages before and during shooting.

- 17. Completely unload your gun before storing, traveling, standing it against an object, laying it down or handing it to someone.
- 18. Never use a gun that fails to function properly or force a jammed action.

How your Marlin is made

Now that you are a Marlin owner, you should know a little bit more about the company that makes America's finest firearms. And we don't say that lightly — over four generations of Marlin-totin' sportsmen say it for us! For over 100 years, Marlin gunsmiths have been turning out the kind of quality firearms that have made our symbol famous. Only Marlin gives you Micro-Groove® rifling — an exclusive advance in barrel making that's proven up to 25% more accurate in range and laboratory tests. Now that you are a Marlin owner you will see just what we mean!

Marlin Warranty

This rifle is warranted to the original registered owner for a period of two years from the date of purchase against defects in material and workmanship, excepting, however, such conditions as normal wear or damage resulting from neglect, abuse, or repairs not made or authorized by Marlin.

Its Purpose

Your Marlin autoloader has had lightweight and fast action built in to make it a great small game rifle. Large capacity tubular magazines or convenient clip loading make it an ideal rifle for plinking or informal target shooting.

Your Marlin Autoloader

Your Marlin autoloader is a semi-automatic .22 caliber rimfire rifle using either a tubular or clip type magazine. Your rifle is designed for .22 Long Rifle cartridges only. It is shipped completely assembled and should not be used or disassembled without fully reading and understanding the instructions in this Owner's Manual.

2 Specifications

Model	Lgth.	Wgt.	Barrel	Front Sight	Rear Sight	Rec. *Scope	Mag. Type
49	401/2"	51/2 lbs.	22"	Ramp	Adj. Open	Marlin 300, 4X	Tubular
99C	401/2"	51/2 lbs.	22"	Ramp	Adj. Open	Marlin 300, 4X	Tubular
99M1	37"	41/2 lbs.	18"	Ramp	Adj. Open	Marlin 300, 4X	Tubular
989M2	37"	41/2 lbs.	18"	Ramp	Adj. Open	Marlin 300, 4X	Clip

^{*}All Marlin Autoloaders are grooved for tip*off scope mounting. Refer to pages 12 and 13 for illustrations and specifications of the scopes we recommend for your autoloader.

Model		Trigger			s	tock	Ammunition	Mag. Cap
49	24	K	gold	plated	Selected walnut.	American	22 Long Rifle	18
990	24	K	gold	plated	Selected walnut.	American	22 Long Rifle	18
99M1	24	K	gold	plated	Selected walnut.	American	22 Long Rifle	9
989M2	24	K	gold	plated	Selected walnut.	American	22 Long Rifle	7

How to Operate the Safety

The safety mechanism is a round button located behind the trigger. To put your autoloader ON SAFE hold your rifle in the normal shooting position, pointed in a safe direction, and push the safety button from left to right as far as it will go. The safety is now ON SAFE.

To move your safety to the OFF SAFE position, push the safety button from right to left as far as it will go. A red ring around the safety button will be visible when the safety is in the OFF SAFE position.

Never disassemble the safety. It has been correctly designed, fitted and tested. Any mechanical device can fail, however, so never rely on the safety to justify careless handling.

How to Load Your Autoloader

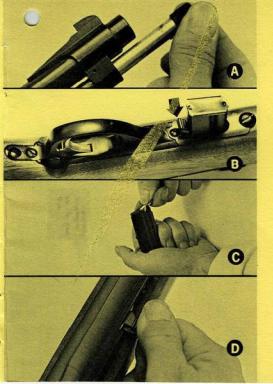
A. Tubular Magazine (Model 49, 99C, 99M1 only). Be sure the chamber is empty, bolt is closed, and the gun is pointed in a safe direction. To load the magazine turn your autoloader over and unlock the inner magazine tube by turning the knurled locking end plug (photo A). Keeping your fingers away from the muzzle, extract the inner tube from the outer tube until either the loading port is exposed as is the case with the Model 49 and 99C or the entire inner tube has been extracted as is the case with the Model 99M1.

When you have loaded up to 18 cartridges for Models 49 and 99C, or 9 cartridges with the Model 99M1, slide the tube back in place, turning it slightly to ease passage over the loaded rounds. Then rotate the knurled locking end plug to the locked position.

The inner tube will not lock in place if the number of cartridges loaded exceeds the stated magazine capacity.

B. Clip Magazine (Model 989M2 only) Depress the clip release (photo B) and remove the clip from the rifle. Insert up to 7 cartridges as shown in photo C.

4



With the gun pointed in a safe direction replace the loaded magazine being sure it locks in place.

Note — your autoloader is not designed to be single-loaded. Always load cartridges through the tube or clip magazine as directed above.

Cocked and Ready

With the safety ON SAFE, and the rifle pointed in a safe direction, pull the charging handle fully to the rear (photo D) and let it snap forward freely. Your autoloader is now cocked and ready to fire when the safety is pushed to the OFF SAFE position.

f To Fire

Push the safety to the OFF SAFE position and with the gun pointed at the target, squeeze the trigger. Since your rifle is an autoloader, after each shot is fired it is ready to be fired again. If you have not fired all cartridges at the target, be sure to put the safety ON SAFE until you are ready to shoot again.

7 How to Unload

Before you unload, be sure your rifle is ON SAFE and pointed in a safe direction. To unload your autoloader you must first unload your magazine. This can be accomplished by either removing your clip or unlocking and removing the inner magazine tube and emptying all cartridges. Then replace and lock the tube back in position. Next, the action must be cleared by grasping the charging handle, pulling it fully to the rear (bolt open) and letting it snap forward freely. This must be done repeatedly until the ejection of cartridges ceases. Refer to photo E which illustrates clearing the action. Finally you must check the chamber and feed throat visually to be sure that no cartridges remain. The visual check may be accomplished more easily by locking the action in the open position, (bolt to the rear). First, pull the charging handle rearward and hold it open. Now engage the lock by pushing the charging handle to the left, toward receiver (photo F).

To release, pull the charging handle out to the right and let it snap forward freely.

What to do if your Rifle fails to fire

A. Misfires If you have squeezed the trigger





and nothing happens, remain in shooting position, pointing the gun in a safe direction. Count to 10, then clear the action.

B. Underpowered shot A "squib," or underpowered shot, should not occur if the ammunition is clean, dry, and factory loaded. You can tell if a shot is underpowered by the unusual low report it makes. Because the bullet may actually still be in the barrel, you must unload completely, clear the action, and look through the barrel to see if there is any obstruction. If there is, it should be removed by a Marlin Recommended Gunsmith.

9 Sighting

Your rifle has been sighted-in and test-fired at the factory. Due to individual shooting characteristics however, sighting should be range verified.

- A. Vertical Correction: To raise the point of impact, raise the rear sight. To lower the point of impact, lower the rear sight.
- B. Horizontal Correction: To move the point

of impact to the left, move the rear sight to the left. To move the point of impact to the right move the rear sight to the right.

Windage and elevation adjustments to the rear sight of Models 99M1 and 989M2 can be made by turning the windage and elevation adjustment screws.

Windage adjustments to the rear sight of Models 49 and 99C can be accomplished by gently tapping the dovetail portion of the rear sight in the direction desired. Elevation adjustments to the rear sight of the Model 49 and 99C may be accomplished by moving the elevator to the desired height.

Cleaning Your Rifle

With the safety on SAFE, clear the action several times to be sure no cartridges remain. Pull the charging handle back and lock the action open.

Before shooting this or any other firearm, always check the bore to be sure it is free of grease, oil, or any other obstruction. With normal use it is not necessary to clean the

bore of your autoloader. However, if your rifle gets wet, or if any foreign material gets into the action or barrel, cleaning as described below is recommended.

A. Cleaning the Bore and the Barrel Use any standard .22 caliber commercial cleaning rod and cleaning patches. Clean the barrel with powder solvent and wipe lightly with gun oil after cleaning.

Cleaning the Action

The steps listed below should be followed carefully to assure proper disassembly, cleaning and reassembly.

Step #1 — With the safety ON SAFE, clear the action several times to be sure no cartridges remain.

Step #2 — The magazine should be removed in accordance with the procedure described on page 4.

Step #3 — (Model 49 only). Unscrew the front and rear trigger guard screws as shown in photo G and remove the action from the receiver (photo H).

(Model 99C only). Unscrew take-down screws A and B as shown in photo I. Separate the rifle into two segments, the first consisting

of the stock and trigger assembly, the second consisting of the barrel and action. Unscrew the assembly screws D and E as well as assembly post screw F as shown in photo J. Remove assembly post G. The action can now be removed from the receiver.

(Models 99M1, 989M2). Remove the two hand guard screws and barrel band shown in photo K. You may now proceed in accordance with the disassembly instructions described above for the Model 99C.

Step #4 — With the action removed, the bolt, charging handle, recoil spring and spring guide may now be removed. Pull the charging handle back slightly and with the forefinger of

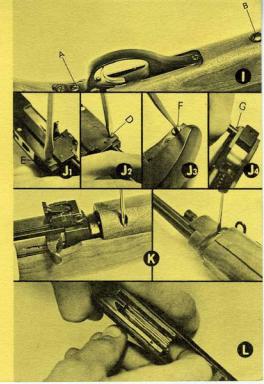


your other hand, lift the muzzle end of the breech bolt from the receiver (photo L). As you begin to lift the bolt out, the charging handle will become free and can be removed. The recoil spring and spring guide are now within easy reach for removal (photo M).

Step #5 — The barrel, receiver and action are now ready for thorough cleaning. The action should be cleaned in solvent, dried, and oiled lightly prior to reassembly.

Caution: Further disassembly of the action is not recommended and should only be attempted by a Marlin Recommended Gunsmith or the factory.

Step #6 — To reassemble, first insert the recoil spring and spring guide into the hole at the rear of the receiver. Caution should be exercised so as to prevent kinking of the recoil spring during this phase of reassembly. The charging handle can now be positioned through the ejection port as shown on photo N. To complete insertion of breech bolt be sure the charging handle fits into the slot provided for it in the breech bolt. Now insert the action into the receiver and reverse the disassembly procedure described for your particular model.







12 Maintenance

Avoid the use of oil during below freezing conditions. A dry graphite used sparingly is recommended for cold weather lubrication. Condensation droplets may form soon after the rifle is brought into a warm room or the rifle may become wet during inclement weather. In any case, all moisture should be removed from the affected areas. Exterior metal finishes may be wiped down with a slightly oiled cloth. For long term storage, lightly oil bore, barrel and action with gun oil. Your rifle should be completely unloaded and stored in a dry area.

Instructions for Factory Maintenance

Part 178.147 of the Internal Revenue Service, Rules & Regulations Governing Commerce in Firearms and Ammunition, entitled Repair of Firearm, states, "A person not otherwise prohibited by Federal, State or local law", (such as a convicted felon, drug addict, or mental incompetent) "may ship a firearm to a licensed

importer, licensed manufacturer, or licensed dealer for the sole purpose of repair or customizing and notwithstanding any other provision of this part, the licensed importer, licensed manufacturer, or licensed dealer may return in interstate or foreign commerce to that person the repaired firearm or a replacement firearm of the same kind and type."

- A. Questions regarding the performance of your firearms should be addressed to our Gun Service Division. You should include the Serial Number, Model Number and a full description of the conditions and problems involved.
- B. If you wish to return your firearm for repair, follow these instructions:
 - Be absolutely certain that your firearm is empty of all cartridges prior to mailing.
 - Pack your rifle carefully, with plenty of cushioning material, and a sturdy outer cardboard box. Do not ship in a gun case or special container that you wish returned.
 - 3. Clearly marked on the outside of the

- package should be your return address.
- 4. Affix a complete letter of information to the outside of the package. The letter should describe the contents; e.g., whether it's a complete gun, or part; the model number and serial number; description of the damage or problem, including under what conditions they occurred; what you wish corrected or changed, and any new parts desired.
- If not covered by warranty, and you wish an estimate, please advise. Otherwise, we will perform the necessary repairs.
- 6. Do not ship live ammunition to the factory.
- Ship your firearm via Insured Mail, Express, Motor Transport or Freight. Shipment must be prepaid and addressed to Marlin Firearms Co., Gun Service Division, 100 Kenna Drive, North Haven, Conn. 06473, or your nearest Recommended Marlin Repair Station.

Recommended Scopes

Marlin's "Plus Power" scopes are the finest sporting scopes you'll find anywhere. Nitrogen-filled, and scratch-proof, they're guaranteed for life, even under rugged field-use conditions. These quality scopes are designed for all popular rifles.

Each model features "camera optical" edgeto-edge image sharpness, double hard-coated lenses, non-magnifying reticles and ½-minute click stops. With their exceptional light-gathering power, these scopes lengthen the shooting day at dawn and dusk—to give you extra shooting hours. A scope equipped Marlin makes the most of Micro-Groove® accuracy.

Marlin 500 Zoom Variable 3-7X, 20mm

The .22 scope that handles like a high power model, the 500 features "camera optics," edge-to-edge image sharpness and a big $\frac{7}{8}$ " tube to give you a larger, brighter field of view. Instant power change from 3X, for per-

fect brush shots, up to 7X for long range, pinpoint accuracy. Precise ½-minute click stops give you fine adjustments for any practical range. Sturdy 2-piece mount and lens caps included. Guaranteed for life.



Marlin 300 4X, 20mm

This fixed power .22 Marlin scope scoops in the light with a big 20mm double coated lens. Camera optics featured throughout. Precise ½-minute click stops and popular

4X power magnification make this model the most popular all around .22 scope available. Sturdy 2-piece mount and lens caps included. Guaranteed for life.



Marlin Scope Specifications

	mariii c	cope op	cincultono			
	Variable Power 500	Fixed Power 300		Variable Power 500	Fixed Power 300	
Power Exit Pupil Dia.	3X 7X 6.8mm 2.9mm 26' 12'	4X 5mm 23'	Objective End Dia. Eyepiece Dia. Length	1½" 1½" 115%"	1½" 1½" 11½"	
Field at 100 yds. Objective lens, Dia. Eye Relief	20mm 3 ¹ / ₄ "	20mm 3"	Weight* Adjustment Value	8 oz. ½ min.	7 oz. ½ min.	
Tube Dia. *with mount	7/8"	7/8"				

Marlin recommended Service Centers.*

ALABAMA

Selma 36701 WALKER ARMS COMPANY Rt. 2, Box 38

ALASKA

Anchorage 99501 HOWARD'S GUN SHOP 528 Fifth Avenue

ARIZONA

Tucson 85719 CARMICHAEL'S SPORTING GOODS 1018 East Sixth Street Scottsdale 85251 GUNSMOKE 118 N. Brown Avenue Phoenix 85006 THE SHOOTER'S HAVEN 1936 E. McDowell

ARKANSAS

Little Rock 72006 KENNETH BERRY GUN SHOP 4609 Willow Spring Road

CALIFORNIA

Sacramento ARDEN SPORTS UNLIMITED 3121 Arden Way Garden Grove 92641 DUANE & BOB'S GUNSMITH SERVICE 12711-C Western Avenue San Diego 92115 KRASNES, INC. 5334 El Caion Boulevard Belmont 94002 MICRO SIGHT 242 Harbor Boulevard Whittier 90606 ALIBI GUN SHOP 11511 A. E. Washington Blvd. Garden Grove 92643 **BOLSA GUN CENTER** 10567 Bolsa Avenue Santa Ana 92707 STANLEY'S GUN ROOM

2139 S. Main Street

COLORADO

Denver 80203 SWANSON CUSTOM FIREARMS 1051 Broadway Greeley 80631 CLARKS GUN SHOP 2513 11th Avenue

CONNECTICUT

North Haven 06473 MARLIN FIREARMS COMPANY Gun Service Division 100 Kenna Drive

DELAWARE

Hockessin 19707 PAISLEY'S GUN SHOP, INC. Route 41

DISTRICT OF COLUMBIA

Washington N. F. STREBE 4926 Marlboro Pike, S.E.

FLORIDA

Tampa 33601 JESSE E. HARPE, INC. 1224 East Cass Street Miami 33100 NATIONAL GUN TRADERS 251 S.W. 22nd Marianna 32446 RUSSEL SPORTS DISTRIBUTORS 101-07 South Green

GEORGIA

Columbus 31907 THE ACCURACY GUNSHOP 1240 Hunt Avenue Gainesville 30501 J. D. DAVIS CO. 1168 Broad Street Macon 31201 J. & C. GUN SHOP 2460 Emery Highway Valdosta 31601 SPORTSMAN'S REPAIR CENTER, INC. 212 S. Patterson Street HAWAII

Honolulu HONOLULU SPORTING

GOODS CO. LTD. 1365 Colburn Street

IDAHO

Boise 83702 PURCELL'S SPORTING GOODS 915 Main Street

ILLINOIS

Chicago 60635 SPORTS SERVICE CENTER 2364 N. Neva Ave. Round Lake 60073 CROSS SPORT & GUN SHOP Rt. #1. Box 609

INDIANA

Indianapolis 46239 WINDSOR'S GUN SHOP 8510 Southeastern Avenue Fort Wayne 46805 DILLON'S GUN STORE 3414 North Anthony Boulevard North Manchester 46962 SCHUTZ BROTHERS, INC.

IOWA

Des Moines TONY'S GUN SHOP 2110 East 14 Street

KANSAS

Olathe 66061 SIMMONS GUN SPECIALTIES 700 Rogers Road

KENTUCKY

Louisville THE SUTCLIFFE COMPANY 115 South 70th Street

LOUISIANA

New Orleans 70125 CRESCENT GUN COMPANY 2401 South Claiborne Avenue Alexandria 71301 **EVERSULL GUN SHOP** Box 1766

MAINE

Bangor 04401 CARL E. MORRISON 1422 Broadway

MARYLAND

Baltimore 21205 PELTZER'S SPORT SHOP 2311 E. Monument Street

Frederick 21701 THE MARYLAND GUN EXCHANGE, INC. Rt. 40. West. R.D. 5

MASSACHUSETTS Wareham 02571 AMERICAN ARMS COMPANY 172 Main Street Ashley Falls 01222 ALTON S. DINAN, JR.

MICHIGAN Ionia 48816

DAVE'S GUN SHOP 3994 Potters Road Davison 48423 WILLIAMS GUN SIGHT COMPANY 7391 East Lapeer Road

MINNESOTA

Morristown 55052 AHLMAN CUSTOM GUN SHOP, INC. Minneapolis 55412 LLOYD'S SPORT SHOP

3456 Fremont Avenue, North

MISSISSIPPI

Brookhaven 39601 M. E. McBRIDE GUN & LOCKSMITH P.O. Box 723 Highway 84 East

MISSOURI

Clayton 63105 KELLEY'S SPORTING GOODS & REPAIR 8403 Maryland

MONTANA

Great Falls STEPHEN'S GUN SHOP 17 Second Street South

NEBRASKA

Lincoln 68504 WESTERN GUN & SUPPLY COMPANY 3730 North 56th Street

NEVADA

Sparks 89503 SATURN SPORTS INC. 881 Glendale Road

NEW HAMPSHIRE Hooksett 03106 REILLY'S SPORT SHOP 1475 Hooksett Rd.

West Lebanon 03784 MITCHELLS GUN SHOP East Wilder Road

NEW JERSEY

Garfield 07026 GARFIELD GUNSMITHING CO. 237 Wessington Ave. Scotch Plains RAY'S SPORT SHOP, INC. Hi-Way 22 Northfield 08225 THE SPORTSMAN'S DEN 1317 Tilton Road Union 07083 ROSENBERG'S GUN SHOP, INC. 2266 Springfield Avenue

NEW MEXICO

Albuquerque 87101 H. COOK SPORTING GOODS COMPANY 308 Central Avenue, S.W. Las Cruces 88001 MICRO SHOOTERS SUPPLY 138 Main Street

NEW YORK

Bronx 10467 OLINVILLE ARMS, INC. 3356 White Plains Road Delmar 12054 BENNET GUN WORKS 561 Delaware Avenue Flushing 11354 EMPIRE SPORT SHOP 135-25 Roosevelt Avenue Rochester 14608 THE GUN SHOP 531 State Street Yonkers 10700 CLEARWATER GUN DEN 264 South Broadway

NORTH CAROLINA

Greensboro 27403 DAVIDSON SUPPLY COMPANY 2703 High Point Road Lumberton 28358 THE CITY SPORTS & REPAIR SHOP 1010 North Cedar Street

NORTH DAKOTA Rismarck 58501 MIDDAUGH'S NORTH DAKOTA GUN SHOP 318 Second Street Grand Forks 58201 PURP'S GUN SHOP 811 S. 19th St. Minot 58701 GUN SCHMIDT Hi-Way 52 P.O. Box 97

OHIO

Cambridge 43725 SPORTSMAN'S HAVEN Rural Route 4 Canton 44706

JOHN'S SPORTING GOODS BUCKEYE SPORTS SUPPLY 2655 Harrison S.W. Dayton NEVIL'S GUN SERVICE 2222 Old Troy Pike

Lodl 44254 CHERRY CORNERS GUN SHOP Route 1

OKLAHOMA

Oklahoma City MASHBURN ARMS COMPANY, INC. 1020 N.W. 6th Tulsa 74115 THE GUN SHOP 3933 East Admiral Place

OREGON

Klamath Falls 97601 SIERRA GUN SHOP 2355 South 6th Street Portland 97266 ALLISON & CAREY GUN WORKS 10218 S.E. Powell Boulevard

PENNSYLVANIA

Clearfield GRICE GUN SHOP, INC. 114 North Third Street Lewistown AURANDS FOR SPORTS, INC. 229 East Third Street Pittsburgh 15235 HUGHES GUN REPAIR 409 Elias Drive

RHODE ISLAND
Warwick 02886
GEORGE'S SPORTING GOODS, INC.
1089 Bald Hill Road

SOUTH CAROLINA
Columbia
COLUMBIA GUN EXCHANGE
6306 Divine Street

SOUTH DAKOTA
ABETGEN 57401
SHERFF'S GUN CORNER
603 Riverside Drive
Rapid City
LLOYDS GUNS
207 East North Street

TENNESSEE
Knoxville 37917
FOX & COMPANY
4134 Broadway, N.E.
Memphis 38111
DOWDLE'S GPORTING GOODS
2896 Walnut Grove Road
Nashville 37210
GUN CITY, U.S.A.
573 Murfresbror Road

TEXAS
Abliene 79602
LONGAGRES
358 Chestnut
Amarillo 79101
TOM & ROY GUN SHOP
210 West 6th Street
Dallas 75212
RAY'S HARDWARE & SPORTING GOODS
730 Singleton Boulevard

Fort Worth 75105
EWELL CROSS GUN SHOP, INC.
4101 E. Rossedale Street
Houston 7700
1ES FREE GUNSMITH
1015 Sampson Street
McAllen 78501
CUSTOM GUN SERVICE
1104 Upas Avenue
San Angelo 75901
CUSTOM GUN SHOP
1 Last Iwohig Street
San Antonio 78216
NAGAL GUN SHOP
6201 San Pedro Avenue

UTAH
Salt Lake City 84111
PAT MILLER GUN SHOP
112 East 2nd South

VERMONT
Brattleboro
CLAPPS SPORT GOODS COMPANY
157 Main Street

VIRGINIA
Charlottesville 22903
CARTER'S GUN WORKS, INC.
2211 Jefferson Park Avenue
Norfolk 23510
BOB'S
701 Granby Street

WASHINGTON Yakima 98901 CASCADE GUN SHOP 1105 North First Street Spokane
ED'S GUNATORIUM
5322 N. Argonne Road
Millwood Station
Seattle
WARSHAL'S SPORTING
GOODS COMPANY
1000 First Avenue

WEST VIRGINIA
Huntington
HARRY W. COBURN
1739 — 12th Avenue

WISCONSIN
Owen
BADGERS SHOOTERS SUPPLY
Lomira 53048
BILL'S SPORTING GOODS, INC.
BOX B
Milwaukee 53204
CASANOVA'S INC.
1423 S. Muskego Avenue

* A Marlin recommended service center is a gunsmith service selected by Marlin to provide certain authorized repairs at Marlin's expense and is not intended to express or imply any guarantee by Marlin Firearms Co. of the services performed by such repairers.

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