DESIGNING WITH MICROWAVE CAE — A CASE STUDY

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This paper uses the design of a 2-to-8 GHz 3-dB power splitter to contrast the efficiencies and precision afforded by computer-aided-engineering (CAE) against the problems and shortcomings encountered when traditional manual-only design techniques are employed. Special attention is devoted to coping with subtleties not necessarily recognized by circuit theory but nonetheless existing in the real circuit. The paper demonstrates how the Touchstone (TM) design program accurately predicts the effects of these subtleties. The overall design process using CAE is analyzed, concluding with the excellent correlation between CAEsimulated and actually-measured performance.

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A COMPARISON OF MANUAL AND COMPUTER ASSISTED DESIGN TECHNIQUES FOR A 3 dB POWER SPLITTER

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2 – 8 GHz 3dB POWER SPLITTER

- Manual Design Pitfalls
- CAE Advantages
- Correlation of Simulated and Actual Data

This paper highlights the design of a 2-8 GHz 3dB power splitter. It shows some pitfalls not predicted by the theory, how Touchstone accurately predicts their effects, and the excellent correlation between simulated and actual performance.







The circuit shown is the generalized representation of a two section two way 3 dB power splitter. Z_1 and Z_2 are the characteristic impedances of the transmission line with corresponding electrical lengths ϕ_1 and ϕ_2 . R_1 and R_2 are the isolation resistors for each section.

The design equations are developed by analyzing the circuit under even and odd mode operation.

The even mode bisected circuit is generated by driving the two output ports with waves of equal amplitude and phase. The isolation resistors therefore have no net voltage across them and the resulting circuit can be bisected symmetrically with the source Zo being replaced by 2Zo.

An examination of the even mode circuit indicates that the transmission lines Z_1 and Z_2 act as a transformer between an impedance ratio of 2:1. The design of these lines therefore reduces to that of a quarter wave stepped impedance transformer.



$$\begin{bmatrix} \text{DESIGN EQUATIONS} \\ \alpha = 90^{\circ} \begin{bmatrix} 1 - \frac{1}{\sqrt{2}} \left(\frac{f_2/f_1 - 1}{f_2/f_1 + 1} \right) \end{bmatrix} \\ R_2 = \frac{2Z_1 Z_2}{[(Z_1 + Z_2) (Z_2 - Z_1 \text{ COT}^2 \alpha)]^{\frac{1}{2}}} \\ R_1 = \frac{2R_2(Z_1 + Z_2)}{R_2(Z_1 + Z_2) - 2Z_2} \end{bmatrix}$$

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PROBLEM STATEMENT

Frequency	2 – 8 GHZ
Bandwidth	120%
S11	–15dB Max
S21	-3.5dB Min
S22	-20dB Max
S32	–12dB Max

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The odd mode bisected circuit is generated by driving the two output ports with waves of equal amplitude and 180 degrees phase difference. The isolation resistors therefore have a non-zero net voltage across them. The midpoint of the resistors and the line junction at port 1 are a virtual ground.

Design equations for R_1 and R_2 can be developed based on this equivalent circuit.

The equations presented here are derived (for the two stage case) by formulating an expression for

$$\rho_{\rm O} = \frac{1 - Y_{\rm IN,O}}{1 + Y_{\rm IN,O}}$$

and then equating the real and imaginary parts of the numerator to zero.

 $f_1 =$ Start Frequency

 $f_2 = Stop Frequency$

See Reference 1 for more details.

The performance requirements for this component are as indicated. Size and cost are also important so a two stage (N=2) design has been selected.



 $\begin{array}{c|c} \textbf{DESIGN DATA} \\ \underline{Section 1} & \underline{Section 2} \\ Z_1 = 77.19 \Omega & Z_2 = 64.77 \Omega \\ W_1 = 85 \mu m & W_2 = 139 \mu m \\ e_{R(eff)_1} = 5.84 & e_{R(eff)_2} = 6.01 \\ L_1 = 6200 \mu m & L_2 = 6103 \mu m \\ R_1 = 67.3 \Omega & R_2 = 520.8 \Omega \end{array}$





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The manual design of a power splitter using the aforementioned technique reduces to looking up the transmission line impedances and then synthesizing the line width and effective dielectric constant. The line lengths and isolation resistances can then be calculated from the previous equations.

For each transmission line:

 λ_1 = Start Frequency Wavelength

 λ_2 = Stop Frequency Wavelength

Applying the problem statement to the design algorithm yields the following data.

For each transmission line:

 $W_x =$ Line Width

 $L_x =$ Line Length

 $e_{R(eff)x}$ = Effective Dielectric Constant

Based on the data generated in the manual design, this layout seems to meet all the criteria for good (close to theoretical) performance.







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Some potential error sites in this layout that are not taken into account in the theoretical derivation are, the microstrip discontinuities, the electrical length of the isolation resistors and the coupling between the two arms.

The performance of the manually designed splitter is very poor.

There must be some aspect of the physical layout, not accounted for theoretically, that is degrading the performance.

Marker I = 2 GHz

Marker 2 = 8 GHz

The steep roll off of the transmission response is indicative of a severely mis-tuned circuit.







CONCLUSIONS

- The Existing Theory is Incomplete.
- A Better Understanding of the Interaction Between the Physical Layout and the Design Parameters is Necessary.
- A CAE Workstation Allows an Actual Model of the Layout to be Analyzed. This Should Result in an Improved Design.

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Note how the frequency response of the port matches have no particular shape. Based on the theoretical derivation, we would expect an equal ripple type response.

This is a plot of the isolation response (S32). Since the network analyzer is only a two port the graph shows S21.



III. CAE APPROACH

- Correlate Simulated and First
 Pass Design
- Use of the Tune Mode to Isolate Sensitive Areas
- Revise Layout and Present Simulated Results
- Optimize Second Pass Design
- Correlate Simulated and Second Pass Design



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The correlation between the empirical and simulated data is very good.

Trace | = Actual Performance

Trace 2 = Simulated Performance

The difference between the insertion loss plots is approximately 1 dB. This represents the loss of the prototype package that was not taken into account in the simulation.



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I.
     This file describes a 2 - 8 Ghz splitter for use as an example of the
 ţ
     advantages of Computer Aided Design. This example is of the first pass
     design and models the isolation conductances as thin film resistors and
Ŧ.
 I.
     includes all the microstrip discontinuities.
Т
DIM
    lng
          um
CKT
            er=9.4
                      h=254
                                 t=3.0
    msub
                                           rho=1.31
                                                         rgh=0
                          w=254
    mlin
            1
                      2
                                    1=2538
             3
                      2
  mtee2
                 4
                          w1=85
                                    w2=85
                                               ω3=254
   mlin
             3
                      5
                          w≈85
                                    1=6201
   mlin
             4
                     16
                          w=85
                                    1=6201
             5
                     6
                          w1=85
  mstep
                                    ω2=139
                     17
                          w1=85
                                    ω2=139
  mstep
            16
            6
   mlin
                     7
                          w=139
                                    1=25
   mlin
           17
                    18
                          w=139
                                    1=25
            7
  mtee2
                 8
                     9
                          \omega_{1=139}
                                    w2=139
                                              w3=2229
            18
                19 20
  mtee2
                          w1 = 139
                                    ω2=139
                                               w3=2229
            9
     tfr
                     20
                          w=2229
                                    1 = 3000
                                               rs=50
                                                         f = \emptyset
   mlin
            8
                     10
                          w=139
                                    1=3547
   mlin
           19
                     21
                          w=139
                                    1=3547
           10
  mtee2
               11
                    12
                          w1=139
                                    w2=139
                                              w3=277
                22
                    23
  mtee2
           21
                          w1=139
                                    w2≈139
                                              w3=277
    tfr
           12
                    23
                          w=277
                                    1 = 2885
                                              rs=50
                                                         f = \emptyset
   mlin
           11
                    13
                          w=139
                                    1=25
   mlin
           22
                    24
                          \omega = 139
                                    1=25
           13
                    14
  mstep
                          ω1=139
                                    w2≃254
           24
                    25
                          w1=139
                                    w2=254
  mstep
   mlin
           14
                    15
                          w=254
                                    1=2538
   mlin
           25
                    26
                          w=254
                                    1=2538
DEF3P
                15
            1
                    26
                          spliter3
FREQ
   sweep
            2
                 8
                     .06
OUT
              db[s11]
   spliter3
                          gr1
   spliter3
              db[s21]
                          gr2
   spliter3
              db[s32]
                          gr2a
   spliter3
              db[s22]
                          gr3
GRID
   range
              2
                     8
                           0.6
                           2.5
            -25
   gr1
                     Ø
   gr2
            -12
                    -2
                           1.0
            -45
                    -5
                           4.0
   gr2a
   gr3
            -20
                   -10
                           1.0
```



TUNE MODE

- Allows Varying One or More Parameters.
- Plots Successive Responses on the Screen and/or Plotter.
- This is an Efficient Way to Evaluate Circuit Sensitivities.

The difference between the simulated (trace 2) and actual data (trace 1) is due to the fact that the arm to arm coupling was not modeled.

The tune mode was used to examine the circuits sensitivities to changes in several aspects of the layout. The form factor of the isolation resistors and the gap between the microstrip impedance steps and isolation resistors were studied.

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These three traces represent the change in the circuits response as the isolation resistances are made physically smaller and the gap between the resistor and the microstrip step is reduced to zero.

- Trace I = Original Design
- Trace 2 = Smaller Resistors Zero Gap

Trace 3 = Optimal Design



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As the characteristics of the layout approach the optimal design, note how the transmission characteristics flatten out and the port matches take on an equal-ripple response.

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DESIGN CONCLUSIONS BASED ON TOUCHSTONE MODEL

- Isolation Resistor Electrical Length Should be Less than λ/10.
- The Distance Between the Microstrip Step and the Isolation Resistor Should be as Small as Possible, Preferably Zero.

Based on data generated using Touchstone's tune mode, it was deduced that the thin film resistors electrical length should be less than $\lambda/10$ so that they appear as lumped resistors and not lossy transmission lines. The distance between the impedance steps and the thin film resistors also affects the circuit's performance. They need to be as close as possible.



A revised layout is proposed using the information generated with Touchstone's tune mode. It incorporates electrically shorter resistors and no gap between the impedance step and isolation resistor.

This file describes a 2 - 8 Ghz splitter for use as an example of the advantages of Computer Aided Design. This example is of the second pass design and incorporates all the layout improvements discovered using ł Touchstone's tuner mode. L Т DIM lna um VAR width1 25 85 200 # 139 width2 # 25 300 length1 # 1000 6201 10000 length2 # 1000 5913 10000 50 256 500 reslen1 # 50 520 750 reslen2 # reswit1 # 50 190 500 reswit2 # 10 50 500 СКТ er=9.4 h=254 t=3.0 rho=1.31 msub rgh≖Ø 2 w=254 mlin 1 1=2538 mtee2 3 4 2 w1^width1 w2^width1 ω3=254 3 5 1^length1 mlin w^width1 12 mlin 4 w^width1 I^length1 5 7 6 mtee2 w1^width1 w2^width2 w3^reswit1 mtee2 12 13 14 wl^width1 w2^width2 w3^{reswit1} tfr 7 14 w^reswit1 l^reslen1 rs=50 f=0 mlin 6 8 w^width2 1^length2 mlin 13 15 w^width2 1^length2 10 9 mtee2 8 w1^width2 ω2=254 w3^reswit2 mtee2 15 16 17 w1^width2 w2=254 w3^reswit2 tfr 9 17 w^reswit2 1^reslen2 rs=50 f=0 mlin 10 11 w=254 1=2538 16 18 w=254 1=2538 mlin DEF3P 11 1 18 spliter2 FREQ 2 .06 8 sweep OUT spliter2 db[s11] gr1 spliter2 db[s21] gr2 spliter2 db[s32] gr2a spliter2 db[s22] gr3 GRID 2 range 8 .6 -50 5 gr1 Ø -12 -2 gr2 1 -35 5 gr2a 15 gn3 -20 Ø 2 OPT spliter2 db[s11] < −20 db[s21] < -3.3 spliter2 spliter2 db[s22] < -20 db[s32] < -15 spliter2







This is the simulated data of the revised design. Note the equal ripple response of the port matches, and the flat insertion loss response.

The symmetry of all these responses about the center frequency confirms the validity of our second pass layout.



TOUCHSTONE'S OPTIMIZER

- Random or Gradient Optimization Available.
- Automatic Update of Circuit File with Improved Values.
- Continuous Monitoring of Progress Via Graphics Display.

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SPLITTER OPTIMIZATION

- Random Optimization was Used First to Get Close to the Required Performance.
- Gradient Optimization Was Then Employed to Determine the Best Values.
- Total Optimization Time Was Approximately 20 Minutes.
- Optimization Ranges for the Circuit Elements Were Set Based on the Manufacturing Limits of Thin Film Circuits.

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The optimizer was used to fine tune the layout for improved output port match.









These plots correlate the actual performance of the optimized design with the simulated data.

Trace 1 = Actual Performance

Trace 2 = Simulated Performance

The difference between the insertion loss plots is approximately 1 dB. This represents the loss of the prototype package that was not taken into account in the simulation.



IV. SUMMARY

- Your Data is Only Good IF Your Model is Complete and Accurate.
- Package Parasitics, Especially Fringing Capacitances and the Coax to Micro-strip Transitions, Will Degrade Performance.
- Computer Aided Engineering Offers Improved Accuracy and Reduced Design Time.

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