

Engine & Cooling	Fuel	Ignition	Electrical	Running gear	Torque settings	Capacities	Notes & Illustrations
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Automotive Technical DATA BOOK

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HELP

Engine and cooling system 80, 1.6 CAT 1992 to 1995

Type		ABM (51kW) SOHC 8V
Capacity (cm ³) / number of cylinders		1595 / 4
Compression ratio / pressure	bar	9.0 / ≥7.0
Oil pressure	bar	[2.0]
Oil temperature	°C	80
Valve clearance - inlet	mm	0: Hyd.
Valve clearance - exhaust	mm	0: Hyd.
Firing order		1-3-4-2
No 1 cylinder position		TBE
Thermostat opening temperature	°C	85
Radiator cap pressure	bar	1.2 to 1.5

Fuel system 80, 1.6 CAT 1992 to 1995

Idle speed - manual [auto]	rpm	800 to 1000 N/A
Fast idle speed - manual [auto]	rpm	—
CO @ idle speed [3000 rpm] - see page VI	%	≤0.5 N/A
HC @ idle speed [3000 rpm] - see page VI	ppm	≤200
CO ₂ @ idle speed [3000 rpm] - see page VI	%	—
O ₂ @ idle speed [3000 rpm] - see page VI	%	—
Carburettor / fuel injection		Bosch
Type / ref		Mono-Motronic
Main jet / needle		—
Injection pressure	bar	0.8 to 1.2
Pump pressure	bar	—
Octane rating	RON	91[U]

Ignition system 80, 1.6 CAT 1992 to 1995

Type		Motronic
Ignition coil		N70
Primary resistance	ohms	0.5 to 1.5
Ballast resistor	ohms	—
Voltage - Tmnl 15(+) to earth	V	—
Distributor		Bosch
Points gap (air gap)	mm	—
Dwell angle	° (%)	—
Condenser capacity	µF	—
Rotation		Clockwise
Ignition timing - basic [static	° Crankshaft @ rpm	6±2 BTDC @ 800 to 1000 N/A
V = Vacuum NV = No Vacuum		—
Total ignition advance	° Crankshaft @ rpm	—
	° Crankshaft @ rpm	—
	° Crankshaft @ rpm	—
Centrifugal check.	° Crankshaft @ rpm	Computer control
	° Crankshaft @ rpm	—
	° Crankshaft @ rpm	—
Vacuum range check	mbar	Computer control
Maximum vacuum advance	° Crankshaft	—
Spark plugs		NGK
Type		BUR5ET
Electrode gap	mm	0.90 to 1.10

Electrical system 80, 1.6 CAT 1992 to 1995

Battery	V / CC / RC	12 / 36, 45Ah
Alternator voltage / full load current / engine rpm		14.0 / _ / 2000
Starter motor current / voltage - cranking	A / V	—
- locked	A / V	—

Running gear 80, 1.6 CAT 1992 to 1995

Brakes -		
Front (min. friction material thickness)	mm	2.0
Rear (min. friction material thickness)	mm	2.5

Tyres		
Saloon	Size	195/65x15: 205/60x15
Estate / Van	Size	—
Pressure - front / rear - Saloon	bar	2.0 / 2.0
- Estate / Van	bar	—

Front suspension / wheel alignment		
Toe-in (+) / Toe-out (-)	mm [°]	[+10'±10']
Camber		-45'±30'
Castor		+1°15'±30'
King pin inclination		—

Rear suspension / wheel alignment		
Toe-in (+) / Toe-out (-)	mm [°]	[+20'±20']
Camber		-1°±20'

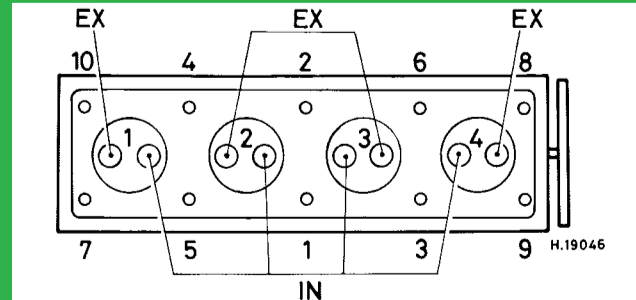
Torque wrench settings 80, 1.6 CAT 1992 to 1995

Cylinder head - stage 1	Nm	40 N
- stage 2	Nm	60
Cylinder head - stage 3	Nm	+ 90°
- stage 4	Nm	+ 90°
Big-end bearings	Nm	30 + 90°
Main bearings	Nm	65
Clutch cover	Nm	25
Flywheel [driveplate]	Nm	60 + 90° N
Front hubs	Nm	265 LkC
Rear hubs	Nm	WSM
Wheel nuts / bolts	Nm	110
Spark plugs	Nm	25

Capacities 80, 1.6 CAT 1992 to 1995

Engine oil & filter	litres	3.0
Gearbox - 4-speed [5-speed]	litres	2.4
Automatic transmission - refill	litres	—
Final drive	litres	WT
Cooling system	litres	7.0
Fuel tank	litres	68

Notes and Illustrations



1595 cm³