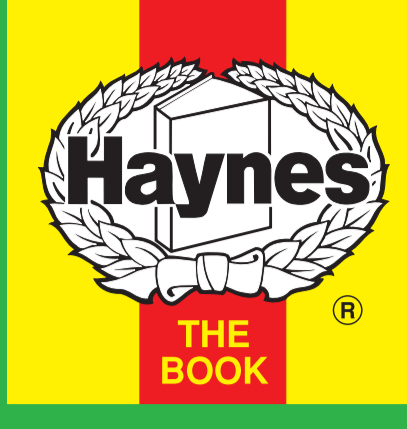


Engine & Cooling	Fuel	Ignition	Electrical	Running gear	Torque settings	Capacities	Notes & Illustrations
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Automotive Technical DATA BOOK

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HELP

Engine and cooling system A4, 1.8 1995 to 1997

Type	ADR DOHC 20V 92kW	
Capacity (cm ³) / number of cylinders	1781 / 4	
Compression ratio / pressure	bar	10.3 / ≥7.5
Oil pressure	bar	1.0 to 2.5 [3.0 to 5.0]
Oil temperature	°C	80
Valve clearance - inlet	mm	0: Hyd.
Valve clearance - exhaust	mm	0: Hyd.
Firing order	1-3-4-2	
No 1 cylinder position	TBE	
Thermostat opening temperature	°C	—
Radiator cap pressure	bar	1.2 to 1.5

Fuel system A4, 1.8 1995 to 1997

Idle speed - manual [auto]	rpm	820 to 900 N/A
Fast idle speed - manual [auto]	rpm	2500 to 2800 N/A
CO @ idle speed [3000 rpm] - see page VI	%	≤0.5 [≤0.3] N/A
HC @ idle speed [3000 rpm] - see page VI	ppm	≤200
CO ₂ @ idle speed [3000 rpm] - see page VI	%	—
O ₂ @ idle speed [3000 rpm] - see page VI	%	—
Carburettor / fuel injection	_ Bosch	
Type / ref	M3.2-Motronic	
Main jet / needle	—	
Injection pressure	bar	—
Pump pressure	bar	3.5 to 4.0
Octane rating	RON	95[U]

Ignition system A4, 1.8 1995 to 1997

Type	Motronic	
Ignition coil	—	
Primary resistance	ohms	0.5 to 1.5
Ballast resistor	ohms	—
Voltage - Tmnl 15(+) to earth	V	—
Distributor	—	
Points gap (air gap)	mm	—
Dwell angle	° (%)	—
Condenser capacity	µF	—
Rotation	—	
Ignition timing - basic [static V = Vacuum NV = No Vacuum	° Crankshaft @ rpm	0±3 BTDC @ 820 to 900 N/A
Total ignition advance	° Crankshaft @ rpm	Computer control
Centrifugal check.	° Crankshaft @ rpm	—
Vacuum range check	mbar	Computer control
Maximum vacuum advance	° Crankshaft	—
Spark plugs	Bosch/NGK	
Type	F7LTCR / BKUR6ET	
Electrode gap	mm	0.90 to 1.10. NGK: 0.7 to 0.9

Electrical system A4, 1.8 1995 to 1997

Battery	V / CC / RC	—
Alternator voltage / full load current / engine rpm	—	
Starter motor current / voltage - cranking	A / V	—
- locked	A / V	—

Running gear A4, 1.8 1995 to 1997

Brakes -		
Front (min. friction material thickness)	mm	2.0
Rear (min. friction material thickness)	mm	2.0

Tyres		
Saloon	Size	195/65x15:205/60x15:205/55x16
Estate / Van	Size	—
Pressure - front / rear - Saloon	bar	2.2 / 2.2
- Estate / Van	bar	—

Front suspension / wheel alignment

Toe-in (+) / Toe-out (-)	mm [°]	[+10'±5']
Camber	-20'±20'. Sports: -35'±20'	
Castor	—	
King pin inclination	—	

Rear suspension / wheel alignment

Toe-in (+) / Toe-out (-)	mm [°]	[+10'±5']. Sports: [+15'±5']PW
Camber	-1°30'±20' PW	

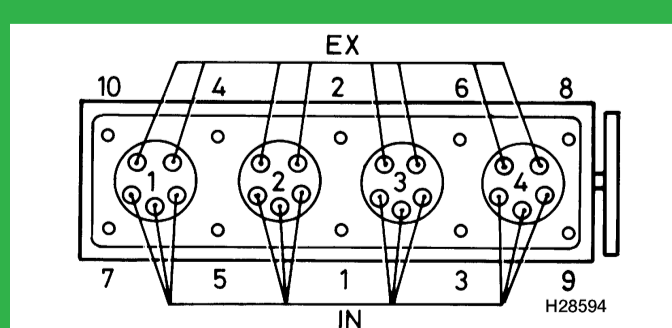
Torque wrench settings A4, 1.8 1995 to 1997

Cylinder head - stage 1	Nm	40 N
- stage 2	Nm	60
Cylinder head - stage 3	Nm	+180°
- stage 4	Nm	—
Big-end bearings	Nm	30 + 90°
Main bearings	Nm	65
Clutch cover	Nm	—
Flywheel [driveplate]	Nm	60 + 90°. 2 mass: 40 + 180°
Front hubs	Nm	M14: 115 + 90°. M16: 190 + 90°
Rear hubs	Nm	WSM
Wheel nuts / bolts	Nm	120
Spark plugs	Nm	30

Capacities A4, 1.8 1995 to 1997

Engine oil & filter	litres	3.5
Gearbox - 4-speed [5-speed]	litres	2.25
Automatic transmission - refill	litres	5.4
Final drive	litres	WT. AT: 1.0
Cooling system	litres	7.0
Fuel tank	litres	62

Notes and Illustrations



1781 cm³, DOHC 20V