

Engine & Cooling	Fuel	Ignition	Electrical	Running gear	Torque settings	Capacities	Notes & Illustrations
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Automotive Technical DATA BOOK

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HELP

Engine and cooling system ZX 1.8i CAT 1992 to 1997

Type	XU7JP/L/Z/L3 (LFZ) 74kW EEC96	
Capacity (cm ³) / number of cylinders	1761 / 4	
Compression ratio / pressure	bar	9.25 / _
Oil pressure	bar	[5.3]
Oil temperature	°C	80
Valve clearance - inlet	mm	0.20±0.05
Valve clearance - exhaust	mm	0.40±0.05
Firing order	1-3-4-2	
No 1 cylinder position	FE	
Thermostat opening temperature	°C	89 to 101
Radiator cap pressure	bar	1.4

Fuel system ZX 1.8i CAT 1992 to 1997

Idle speed - manual [auto]	rpm	850±50 N/A [750±50]
Fast idle speed - manual [auto]	rpm	_
CO @ idle speed [3000 rpm] - see page VI	%	_
HC @ idle speed [3000 rpm] - see page VI	ppm	_
CO ₂ @ idle speed [3000 rpm] - see page VI	%	≥11.0
O ₂ @ idle speed [3000 rpm] - see page VI	%	_
Carburettor / fuel injection	Bosch ¹	
Type / ref	MP5.1-Motronic MPI ¹	
Main jet / needle	_	
Injection pressure	bar	2.0 to 2.5
Pump pressure	bar	2.8 to 3.2
Octane rating	RON	95[U]

Ignition system ZX 1.8i CAT 1992 to 1997

Type	Static	
Ignition coil	2x Bosch. Ducellier BAE 04	
Primary resistance	ohms	0.8
Ballast resistor	ohms	_
Voltage - Tmnl 15(+) to earth	V	_
Distributor	_	
Points gap (air gap)	mm	_
Dwell angle	° (%)	_
Condenser capacity	µF	_
Rotation	_	
Ignition timing - basic [static	° Crankshaft @ rpm	N/A
V = Vacuum NV = No Vacuum	_	
Total ignition advance	° Crankshaft @ rpm	_
	° Crankshaft @ rpm	_
	° Crankshaft @ rpm	_
Centrifugal check.	° Crankshaft @ rpm	Computer control
	° Crankshaft @ rpm	_
	° Crankshaft @ rpm	_
Vacuum range check	mbar	Computer control
Maximum vacuum advance	° Crankshaft	_
Spark plugs	Bosch/Eyquem	
Type	FR8LDC / RFC42LS2E	
Electrode gap	mm	0.90

Electrical system ZX 1.8i CAT 1992 to 1997

Battery	V / CC / RC	(12L1 200, 12L1 250, 12L2 300)
Alternator voltage / full load current / engine rpm	13.8 to 14.5 / 80 / 3600	
Starter motor current / voltage - cranking	A / V	300 /
- locked	A / V	350 /

Running gear ZX 1.8i CAT 1992 to 1997

Brakes -		
Front (min. friction material thickness)	mm	2.0
Rear (min. friction material thickness)	mm	1.0

Tyres		
Saloon	Size	175/65x14:175/60x14:185/60x14
Estate / Van	Size	175/65x14
Pressure - front / rear - Saloon	bar	2.2 / 2.1
- Estate / Van	bar	Refer to car

Front suspension / wheel alignment

Toe-in (+) / Toe-out (-)	mm [°]	-1.0 to -3.0. PAS: +1.0 to 3.0
Camber	0±40' N/A	
Castor	+1°30'±40'. PAS: +3°±40' N/A	
King pin inclination	+10°45'±40'	

Rear suspension / wheel alignment

Toe-in (+) / Toe-out (-)	mm [°]	+2.5 to 6.0
Camber	-1°±40'	

Torque wrench settings ZX 1.8i CAT 1992 to 1997

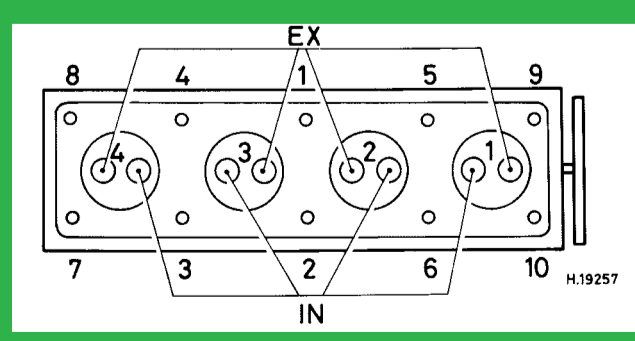
Cylinder head - stage 1	Nm	60
- stage 2	Nm	Slacken
Cylinder head - stage 3	Nm	20
- stage 4	Nm	+ 300°
Big-end bearings	Nm	40, slacken, then 20 + 70°
Main bearings	Nm	55
Clutch cover	Nm	20
Flywheel [driveplate]	Nm	50 LkC
Front hubs	Nm	320
Rear hubs	Nm	200
Wheel nuts / bolts	Nm	70. Alloy: 90
Spark plugs	Nm	25

Capacities ZX 1.8i CAT 1992 to 1997

Engine oil & filter	litres	4.75
Gearbox - 4-speed [5-speed]	litres	1.9
Automatic transmission - refill	litres	2.5
Final drive	litres	WT
Cooling system	litres	7.5
Fuel tank	litres	56. 96 ▶: 54

Notes and Illustrations

1. Ignition coil: Magneti-Marelli MM8P-10



1761 cm³