

Engine & Cooling	Fuel	Ignition	Electrical	Running gear	Torque settings	Capacities	Notes & Illustrations
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Automotive Technical DATA BOOK

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Engine and cooling system BX, BX 14 1988 to 1991

Type	TU3A (K1G) 52kW	
Capacity (cm ³) / number of cylinders	1360 / 4	
Compression ratio / pressure	bar	9.3 / _
Oil pressure	bar	[4.0]
Oil temperature	°C	90
Valve clearance - inlet	mm	0.20±0.05
Valve clearance - exhaust	mm	0.40±0.05
Firing order	1-3-4-2	
No 1 cylinder position	FE	
Thermostat opening temperature	°C	88
Radiator cap pressure	bar	1.0

Fuel system BX, BX 14 1988 to 1991

Idle speed - manual [auto]	rpm	750±50
Fast idle speed - manual [auto]	rpm	_
CO @ idle speed [3000 rpm] - see page VI	%	≤0.5 N/A
HC @ idle speed [3000 rpm] - see page VI	ppm	≤100
CO ₂ @ idle speed [3000 rpm] - see page VI	%	≥10.0
O ₂ @ idle speed [3000 rpm] - see page VI	%	_
Carburettor / fuel injection	Solex	
Type / ref	34 PBISA 17 Ref 481	
Main jet / needle	132	
Injection pressure	bar	_
Pump pressure	bar	0.25
Octane rating	RON	98[E 98 RON]

Ignition system BX, BX 14 1988 to 1991

Type	Electronic - Hall effect	
Ignition coil	Ducellier. Marelli	
Primary resistance	ohms	0.8
Ballast resistor	ohms	_
Voltage - Tmnl 15(+) to earth	V	_
Distributor	Bosch/Ducellier	
Points gap (air gap)	mm	_
Dwell angle	° (%)	_
Condenser capacity	µF	_
Rotation	Anticlockwise	
Ignition timing - basic [static	° Crankshaft @ rpm	8±2 BTDC @ 750
V = Vacuum NV = No Vacuum	NV	
Total ignition advance	° Crankshaft @ rpm	C057-D044
	° Crankshaft @ rpm	_
	° Crankshaft @ rpm	_
Centrifugal check.	° Crankshaft @ rpm	0 @ 1000 to 1500
	° Crankshaft @ rpm	8 to 12 @ 3000
	° Crankshaft @ rpm	21 to 25 @ 5600
Vacuum range check	mbar	130 to 390
Maximum vacuum advance	° Crankshaft	13 to 17
Spark plugs	Bosch/Champion	
Type	F7DCOR / C9YCX	
Electrode gap	mm	0.80

Electrical system BX, BX 14 1988 to 1991

Battery	V / CC / RC	12 / 175 / 35, / 175 / 29
Alternator voltage / full load current / engine rpm	13.5 / 50 / 3650	
Starter motor current / voltage - cranking	A / V	220 to 250 / _
- locked	A / V	350 / _

Running gear BX, BX 14 1988 to 1991

Brakes -		
Front (min. friction material thickness)	mm	_
Rear (min. friction material thickness)	mm	_

Tyres		
Saloon	Size	145x14: 165/70x14
Estate / Van	Size	165/70x14
Pressure - front / rear - Saloon	bar	1.8 / 1.8
- Estate / Van	bar	2.3 / 2.5

Front suspension / wheel alignment		
Toe-in (+) / Toe-out (-)	mm [°]	0 to -3.0
Camber	0±30'	
Castor	+2°±35'	
King pin inclination	+11°58'	

Rear suspension / wheel alignment		
Toe-in (+) / Toe-out (-)	mm [°]	0 to +5.0
Camber	-9'±20' [88 ▶: -1°±20']	

Torque wrench settings BX, BX 14 1988 to 1991

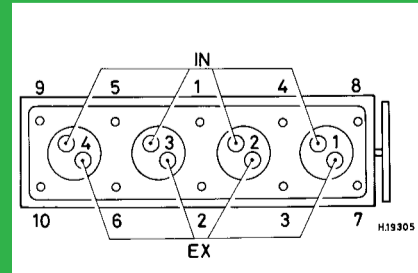
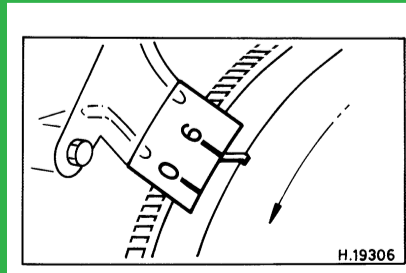
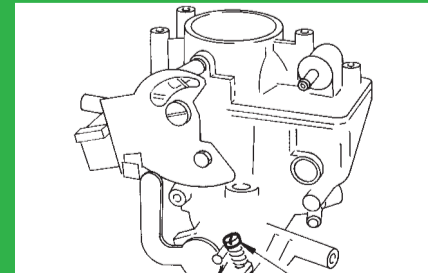
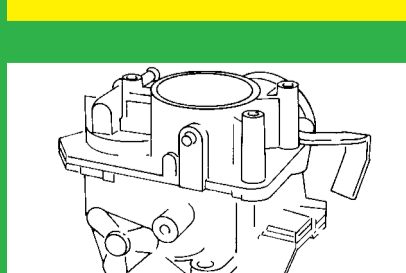
Cylinder head - stage 1	Nm	20
- stage 2	Nm	+ 240°
Cylinder head - stage 3	Nm	_
- stage 4	Nm	_
Big-end bearings	Nm	40
Main bearings	Nm	20 + 45°
Clutch cover	Nm	15
Flywheel [driveplate]	Nm	65 LkC
Front hubs	Nm	270
Rear hubs	Nm	270
Wheel nuts / bolts	Nm	70. Alloy: 90
Spark plugs	Nm	25

Capacities BX, BX 14 1988 to 1991

Engine oil & filter	litres	3.5
Gearbox - 4-speed [5-speed]	litres	1.8 [2.0]
Automatic transmission - refill	litres	_
Final drive	litres	WT
Cooling system	litres	6.5
Fuel tank	litres	44 or 52

Notes and Illustrations

1: Idle speed 2: CO / Mixture


1360 cm³

1360 cm³

Solex PBISA

Solex PBISA