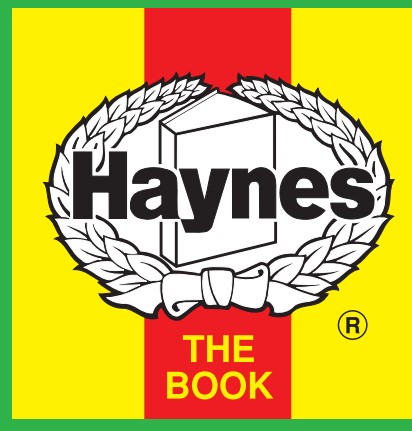


[Engine & Cooling](#)
[Fuel](#)
[Ignition](#)
[Electrical](#)
[Running gear](#)
[Torque settings](#)
[Capacities](#)
[Notes & Illustrations](#)


# Automotive Technical DATA BOOK

Click on one of the buttons above to view data for this car. To return to this screen and make another choice, click anywhere on the data screen.

[MENU](#)
[HELP](#)

## Engine and cooling system

Visa 10E 1985 to 1989

Type		XV8 (108C)
Capacity (cm <sup>3</sup> ) / number of cylinders		954 / 4
Compression ratio / pressure	bar	9.3 / _
Oil pressure	bar	[3.0]
Oil temperature	°C	80
Valve clearance - inlet	mm	0.10 to 0.15
Valve clearance - exhaust	mm	0.20 to 0.30
Firing order		1-3-4-2
No 1 cylinder position		FE
Thermostat opening temperature	°C	82
Radiator cap pressure	bar	0.80

## Fuel system

Visa 10E 1985 to 1989

Idle speed - manual [auto]	rpm	700±50
Fast idle speed - manual [auto]	rpm	_
CO @ idle speed [3000 rpm] - see page VI	%	_
HC @ idle speed [3000 rpm] - see page VI	ppm	_
CO <sub>2</sub> @ idle speed [3000 rpm] - see page VI	%	_
O <sub>2</sub> @ idle speed [3000 rpm] - see page VI	%	_
Carburettor / fuel injection		Solex
Type / ref		32 PBISA 12 370
Main jet / needle		122
Injection pressure	bar	_
Pump pressure	bar	_
Octane rating	RON	94[E 95 RON]

## Ignition system

Visa 10E 1985 to 1989

Type		Electronic
Ignition coil		Ducellier, Bosch
Primary resistance	ohms	0.7 to 0.94
Ballast resistor	ohms	_
Voltage - Tmnl 15(+) to earth	V	12.0
Distributor		Bosch/Ducellier
Points gap (air gap)	mm	_
Dwell angle	° (%)	_
Condenser capacity	µF	_
Rotation		Clockwise
Ignition timing - basic [static	° Crankshaft @ rpm	6 BTDC @ 700
V = Vacuum NV = No Vacuum		NV
Total ignition advance	° Crankshaft @ rpm	M160E
	° Crankshaft @ rpm	_
	° Crankshaft @ rpm	_
Centrifugal check.	° Crankshaft @ rpm	0 to 6 @ 1200
	° Crankshaft @ rpm	21 to 25 @ 3000
	° Crankshaft @ rpm	31 to 35 @ 4100
Vacuum range check	mbar	100 to 600
Maximum vacuum advance	° Crankshaft	22 to 26
Spark plugs		Bosch/Champion
Type		H7DC / S281YC
Electrode gap	mm	0.60 to 0.70

## Electrical system

Visa 10E 1985 to 1989

Battery	V / CC / RC	12 / _
Alternator voltage / full load current / engine rpm		13.5 / _ / 4000
Starter motor current / voltage - cranking	A / V	_
- locked	A / V	_

## Running gear

Visa 10E 1985 to 1989

<b>Brakes -</b>		
Front (min. friction material thickness)	mm	2.0
Rear (min. friction material thickness)	mm	1.0
<b>Tyres</b>		
Saloon	Size	145x13
Estate / Van	Size	_
Pressure - front / rear - Saloon	bar	1.7 / 1.9
- Estate / Van	bar	_
<b>Front suspension / wheel alignment</b>		
Toe-in (+) / Toe-out (-)	mm [°]	0 to +2.0
Camber		+34'±30'
Castor		+1°54'±30'
King pin inclination		+9°20'±40'
<b>Rear suspension / wheel alignment</b>		
Toe-in (+) / Toe-out (-)	mm [°]	+1.0 to 4.0
Camber		-1°±30'

## Torque wrench settings

Visa 10E 1985 to 1989

Cylinder head - stage 1	Nm	40
- stage 2	Nm	65 to 70 <sup>1</sup>
Cylinder head - stage 3	Nm	_
- stage 4	Nm	_
Big-end bearings	Nm	38
Main bearings	Nm	53
Clutch cover	Nm	_
Flywheel [driveplate]	Nm	68
Front hubs	Nm	250
Rear hubs	Nm	WSM
Wheel nuts / bolts	Nm	60 to 80 <sup>2</sup>
Spark plugs	Nm	10 to 13

## Capacities

Visa 10E 1985 to 1989

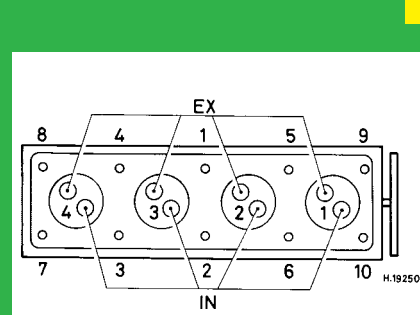
Engine oil & filter	litres	5.0
Gearbox - 4-speed [5-speed]	litres	With engine
Automatic transmission - refill	litres	_
Final drive	litres	With engine
Cooling system	litres	6.5
Fuel tank	litres	40

## Notes and Illustrations

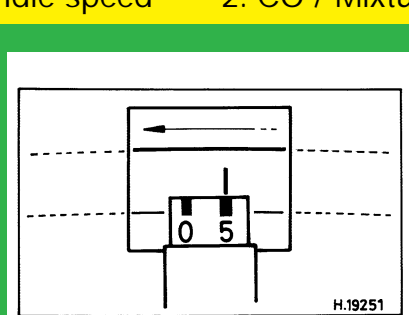
<sup>1</sup>►44 200. 44 201 ►: 76

<sup>2</sup>Alloy: 75 to 85

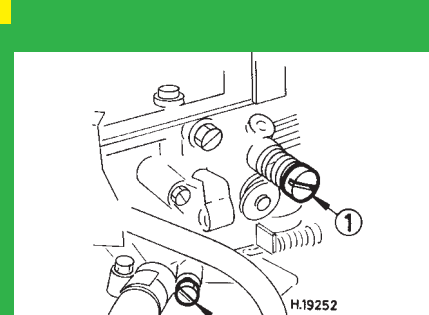
1: Idle speed 2: CO / Mixture



954 cm<sup>3</sup>



954 cm<sup>3</sup>



Solex 32 PBISA 12