

Engine & Cooling	Fuel	Ignition	Electrical	Running gear	Torque settings	Capacities	Notes & Illustrations
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Automotive Technical DATA BOOK

Click on one of the buttons above to view data for this car. To return to this screen and make another choice, click anywhere on the data screen.

MENU

HELP

Engine and cooling system Duster 1984 to 1989

Type	203-03	
Capacity (cm ³) / number of cylinders	1397 / 4	
Compression ratio / pressure	bar	9.5 / 12.0
Oil pressure	bar	0.7 [3.7 to 4.0]
Oil temperature	°C	80
Valve clearance - inlet	mm	0.15
Valve clearance - exhaust	mm	0.20
Firing order	1-3-4-2	
No 1 cylinder position	FE	
Thermostat opening temperature	°C	87±0.5
Radiator cap pressure	bar	0.9±0.1

Fuel system Duster 1984 to 1989

Idle speed - manual [auto]	rpm	750 to 800
Fast idle speed - manual [auto]	rpm	—
CO @ idle speed [3000 rpm] - see page VI	%	—
HC @ idle speed [3000 rpm] - see page VI	ppm	—
CO ₂ @ idle speed [3000 rpm] - see page VI	%	—
O ₂ @ idle speed [3000 rpm] - see page VI	%	—
Carburettor / fuel injection	Carfill	
Type / ref	32 IMR 2A	
Main jet / needle	155	
Injection pressure	bar	—
Pump pressure	bar	0.26
Octane rating	RON	98[L]

Ignition system Duster 1984 to 1989

Type	Contact breaker - CIS	
Ignition coil	IAEA	
Primary resistance	ohms	3.5
Ballast resistor	ohms	—
Voltage - Tmnl 15(+) to earth	V	—
Distributor	IEPS Sacele ¹	
Points gap (air gap)	mm	0.40
Dwell angle	° (%)	57±3
Condenser capacity	µF	—
Rotation	Clockwise	
Ignition timing - basic [static	° Crankshaft @ rpm	3 BTDC @ idle
V = Vacuum NV = No Vacuum	NV	
Total ignition advance	° Crankshaft @ rpm	12 BTDC @ idle
Centrifugal check.	° Crankshaft @ rpm	—
Vacuum range check	mbar	133 to 467
Maximum vacuum advance	° Crankshaft	9 to 14
Spark plugs	NGK/Champion	
Type	BP6ES / L87YC	
Electrode gap	mm	0.60

Electrical system Duster 1984 to 1989

Battery	V / CC / RC	12 / 45Ah
Alternator voltage / full load current / engine rpm	—	
Starter motor current / voltage - cranking	A / V	—
- locked	A / V	—

Running gear Duster 1984 to 1989

Brakes -		
Front (min. friction material thickness)	mm	—
Rear (min. friction material thickness)	mm	—
Tyres		
Saloon	Size	—
Estate / Van	Size	175x14
Pressure - front / rear - Saloon	bar	—
- Estate / Van	bar	1.5 / 1.9
Front suspension / wheel alignment		
Toe-in (+) / Toe-out (-)	mm [°]	+1.5 to 5.0
Camber		+1°30'±30'
Castor		+2°±30'
King pin inclination		—
Rear suspension / wheel alignment		
Toe-in (+) / Toe-out (-)	mm [°]	—
Camber		—

Torque wrench settings Duster 1984 to 1989

Cylinder head - stage 1	Nm	55 to 65 C
- stage 2	Nm	75 H
Cylinder head - stage 3	Nm	—
- stage 4	Nm	—
Big-end bearings	Nm	40 to 45
Main bearings	Nm	55 to 65
Clutch cover	Nm	—
Flywheel [driveplate]	Nm	50 N
Front hubs	Nm	—
Rear hubs	Nm	—
Wheel nuts / bolts	Nm	80
Spark plugs	Nm	—

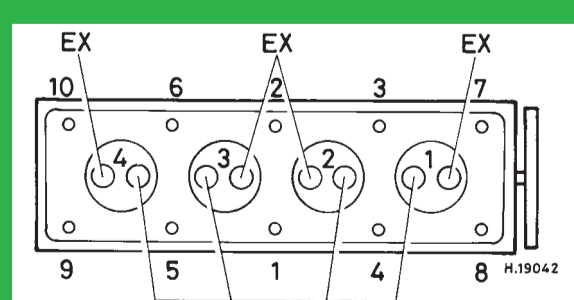
Capacities Duster 1984 to 1989

Engine oil & filter	litres	3.5
Gearbox - 4-speed [5-speed]	litres	1.4 ²
Automatic transmission - refill	litres	—
Final drive	litres	Front: 0.8. Rear:1.4
Cooling system	litres	7.1
Fuel tank	litres	46

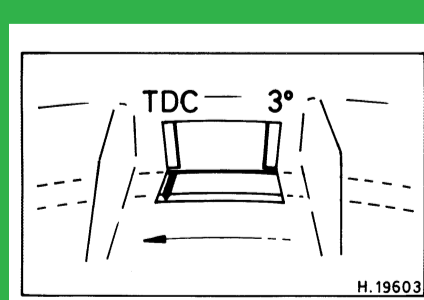
Notes and Illustrations

¹Distributor type: 3239

²Transfer box: 0.8



1397 cm³



1397 cm³