

Engine & Cooling	Fuel	Ignition	Electrical	Running gear	Torque settings	Capacities	Notes & Illustrations
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# Automotive Technical DATA BOOK

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HELP

### Engine and cooling system Transit 2.0 CFI CAT 1990 to 1991

Type	N6T (OHC) 57kW US83 LDT	
Capacity (cm <sup>3</sup> ) / number of cylinders	1993 / 4	
Compression ratio / pressure	bar	8.2 / 10 to 12
Oil pressure	bar	2.1 [2.5]
Oil temperature	°C	80
Valve clearance - inlet	mm	0.20±0.03
Valve clearance - exhaust	mm	0.25±0.03
Firing order	1-3-4-2	
No 1 cylinder position	TBE	
Thermostat opening temperature	°C	88 to 102
Radiator cap pressure	bar	1.0

### Fuel system Transit 2.0 CFI CAT 1990 to 1991

Idle speed - manual [auto]	rpm	900±50
Fast idle speed - manual [auto]	rpm	—
CO @ idle speed [3000 rpm] - see page VI	%	≤0.5
HC @ idle speed [3000 rpm] - see page VI	ppm	≤1200
CO <sub>2</sub> @ idle speed [3000 rpm] - see page VI	%	—
O <sub>2</sub> @ idle speed [3000 rpm] - see page VI	%	—
Carburettor / fuel injection	Weber	
Type / ref	SPI (CFI)	
Main jet / needle	—	
Injection pressure	bar	1.0
Pump pressure	bar	3.0
Octane rating	RON	91[U]

### Ignition system Transit 2.0 CFI CAT 1990 to 1991

Type	Electronic - Hall effect	
Ignition coil	High output	
Primary resistance	ohms	0.72 to 0.88
Ballast resistor	ohms	—
Voltage - Tmnl 15(+) to earth	V	—
Distributor	Bosch	
Points gap (air gap)	mm	—
Dwell angle	° (%)	—
Condenser capacity	µF	—
Rotation	Clockwise	
Ignition timing - basic [static	° Crankshaft @ rpm	[10±2 BTDC]
V = Vacuum NV = No Vacuum	—	
Total ignition advance	° Crankshaft @ rpm	—
	° Crankshaft @ rpm	—
	° Crankshaft @ rpm	—
Centrifugal check.	° Crankshaft @ rpm	Computer control
	° Crankshaft @ rpm	—
	° Crankshaft @ rpm	—
Vacuum range check	mbar	Computer control
Maximum vacuum advance	° Crankshaft	—
Spark plugs	Motorcraft	
Type	BRF32C1	
Electrode gap	mm	1.00

### Electrical system Transit 2.0 CFI CAT 1990 to 1991

Battery	V / CC / RC	12 / 200 / 70
Alternator voltage / full load current / engine rpm	13.7 to 14.6 / _ / 4000	
Starter motor current / voltage - cranking	A / V	—
- locked	A / V	—

### Running gear Transit 2.0 CFI CAT 1990 to 1991

<b>Brakes -</b>		
Front (min. friction material thickness)	mm	1.5
Rear (min. friction material thickness)	mm	1.0
<b>Tyres</b>		
Saloon	Size	—
Estate / Van	Size	185x14: 195x14
Pressure - front / rear - Saloon	bar	—
- Estate / Van	bar	WSM
<b>Front suspension / wheel alignment</b>		
Toe-in (+) / Toe-out (-)	mm [°]	0 to +1.6
Camber	-30' to +2°30' <sup>1</sup>	
Castor	+15' to +4°30' <sup>2</sup>	
King pin inclination	—	
<b>Rear suspension / wheel alignment</b>		
Toe-in (+) / Toe-out (-)	mm [°]	—
Camber	—	

### Torque wrench settings Transit 2.0 CFI CAT 1990 to 1991

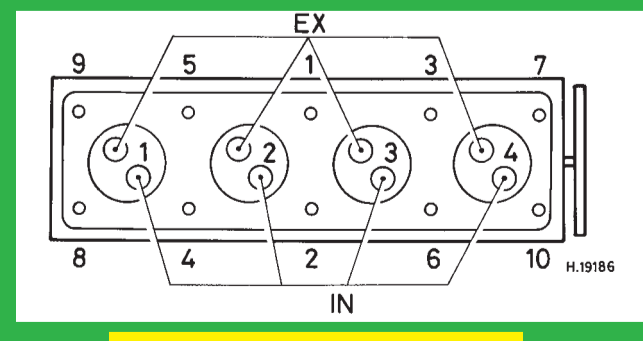
Cylinder head - stage 1	Nm	38 N
- stage 2	Nm	73
Cylinder head - stage 3	Nm	Wait 5 min.
- stage 4	Nm	+ 90°
Big-end bearings	Nm	44
Main bearings	Nm	95
Clutch cover	Nm	19
Flywheel [driveplate]	Nm	67
Front hubs	Nm	WSM
Rear hubs	Nm	WSM
Wheel nuts / bolts	Nm	5 stud: 75 to 95 <sup>3</sup>
Spark plugs	Nm	24

### Capacities Transit 2.0 CFI CAT 1990 to 1991

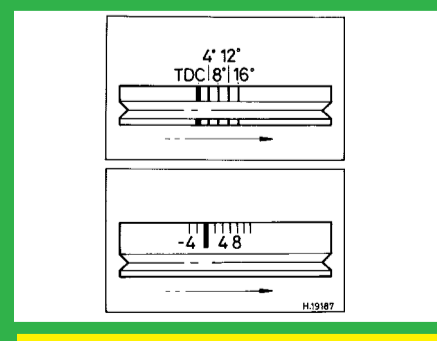
Engine oil & filter	litres	3.75
Gearbox - 4-speed [5-speed]	litres	1.2
Automatic transmission - refill	litres	6.3. A4LD: 8.5
Final drive	litres	Type G: 1.7 <sup>4</sup>
Cooling system	litres	8.4
Fuel tank	litres	68

### Notes and Illustrations

- <sup>1</sup>MacPherson type only. Beam axle: +30' to 1°30'
- <sup>2</sup>MacPherson type only. Beam axle: +2°30' to 6°15'
- <sup>3</sup>6 stud: 155 to 180
- <sup>4</sup>Type H axle: 2.7



1993 cm<sup>3</sup>



1993 cm<sup>3</sup>