

Engine & Cooling	Fuel	Ignition	Electrical	Running gear	Torque settings	Capacities	Notes & Illustrations
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Automotive Technical DATA BOOK

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Engine and cooling system 323, 1.3i CAT 1991 to 1995

Type		B3. SOHC 16V 55kW
Capacity (cm ³) / number of cylinders		1324 / 4
Compression ratio / pressure	bar	9.4 / ≥9.5
Oil pressure	bar	[3.0 to 4.0]
Oil temperature	°C	–
Valve clearance - inlet	mm	0.30 H
Valve clearance - exhaust	mm	0.30 H
Firing order		1-3-4-2
No 1 cylinder position		TBE
Thermostat opening temperature	°C	86.5 to 89.5
Radiator cap pressure	bar	0.76 to 1.04

Fuel system 323, 1.3i CAT 1991 to 1995

Idle speed - manual [auto]	rpm	850±50
Fast idle speed - manual [auto]	rpm	–
CO @ idle speed [3000 rpm] - see page VI	%	≤0.3
HC @ idle speed [3000 rpm] - see page VI	ppm	≤200
CO ₂ @ idle speed [3000 rpm] - see page VI	%	–
O ₂ @ idle speed [3000 rpm] - see page VI	%	–
Carburettor / fuel injection		Mazda
Type / ref		EGI EFI
Main jet / needle		–
Injection pressure	bar	2.6 to 3.2
Pump pressure	bar	4.4 to 5.9
Octane rating	RON	91[U]

Ignition system 323, 1.3i CAT 1991 to 1995

Type		Electronic
Ignition coil		–
Primary resistance	ohms	0.81 to 0.99
Ballast resistor	ohms	–
Voltage - Tmnl 15(+) to earth	V	–
Distributor		Hitachi
Points gap (air gap)	mm	–
Dwell angle	° (%)	–
Condenser capacity	µF	–
Rotation		Anticlockwise
Ignition timing - basic [static	° Crankshaft @ rpm	10±1 BTDC @ 850±50
V = Vacuum NV = No Vacuum		NV
Total ignition advance	° Crankshaft @ rpm	–
	° Crankshaft @ rpm	–
	° Crankshaft @ rpm	–
Centrifugal check.	° Crankshaft @ rpm	Computer control
	° Crankshaft @ rpm	–
	° Crankshaft @ rpm	–
Vacuum range check	mbar	Computer control
Maximum vacuum advance	° Crankshaft	–
Spark plugs		NGK
Type		BKR5E-11
Electrode gap	mm	1.00 to 1.10

Electrical system 323, 1.3i CAT 1991 to 1995

Battery	V / CC / RC	12 / 60Ah
Alternator voltage / full load current / engine rpm		14.1 to 14.7 / 65 / 2500
Starter motor current / voltage - cranking	A / V	–
- locked	A / V	–

Running gear 323, 1.3i CAT 1991 to 1995

Brakes -		
Front (min. friction material thickness)	mm	2.0
Rear (min. friction material thickness)	mm	1.0
Tyres		
Saloon	Size	155x13: 175/70x13
Estate / Van	Size	–
Pressure - front / rear - Saloon	bar	1.9 / 1.8
- Estate / Van	bar	–
Front suspension / wheel alignment		
Toe-in (+) / Toe-out (-)	mm [°]	+2.0±3.0
Camber		-5'±45'
Castor		+2°5'±45'
King pin inclination		+12°25'
Rear suspension / wheel alignment		
Toe-in (+) / Toe-out (-)	mm [°]	+2.0±3.0
Camber		-20'±45'

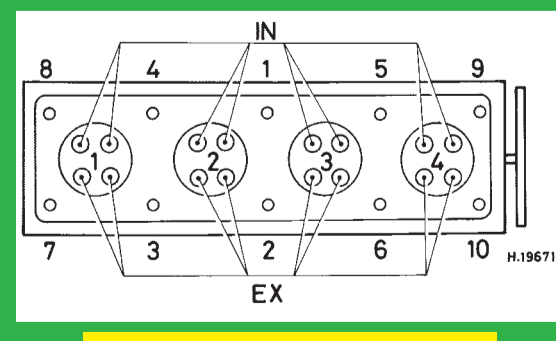
Torque wrench settings 323, 1.3i CAT 1991 to 1995

Cylinder head - stage 1	Nm	40
- stage 2	Nm	76 to 81
Cylinder head - stage 3	Nm	–
- stage 4	Nm	–
Big-end bearings	Nm	29 to 34
Main bearings	Nm	54 to 59
Clutch cover	Nm	18 to 26
Flywheel [driveplate]	Nm	96 to 103
Front hubs	Nm	235 to 319
Rear hubs	Nm	177 to 235
Wheel nuts / bolts	Nm	118
Spark plugs	Nm	15 to 23

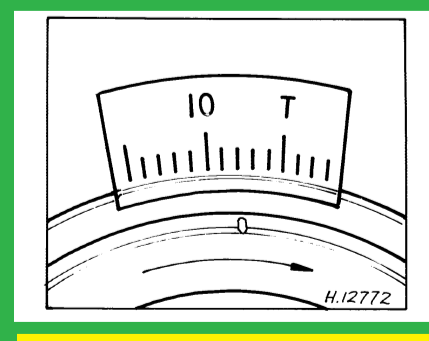
Capacities 323, 1.3i CAT 1991 to 1995

Engine oil & filter	litres	3.2
Gearbox - 4-speed [5-speed]	litres	2.7
Automatic transmission - refill	litres	–
Final drive	litres	WT
Cooling system	litres	5.0
Fuel tank	litres	50

Notes and Illustrations



1324 cm³, 16V



1324 cm³, 16V, fwd