

Engine & Cooling	Fuel	Ignition	Electrical	Running gear	Torque settings	Capacities	Notes & Illustrations
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Automotive Technical DATA BOOK

Click on one of the buttons above to view data for this car. To return to this screen and make another choice, click anywhere on the data screen.

MENU

HELP

Engine and cooling system 306, 1.8i CAT & Cabrio 1993 to 1997

Type		XU73P/L/Z (LFZ) 74kW US83
Capacity (cm ³) / number of cylinders		1761 / 4
Compression ratio / pressure	bar	9.25 / _
Oil pressure	bar	[4.8 to 5.3]
Oil temperature	°C	80
Valve clearance - inlet	mm	0.20±0.05
Valve clearance - exhaust	mm	0.40±0.05
Firing order		1-3-4-2
No 1 cylinder position		FE
Thermostat opening temperature	°C	89 to 99 [AT: 83]
Radiator cap pressure	bar	1.4

Fuel system 306, 1.8i CAT & Cabrio 1993 to 1997

Idle speed - manual [auto]	rpm	850 to 900 N/A
Fast idle speed - manual [auto]	rpm	_
CO @ idle speed [3000 rpm] - see page VI	%	≤0.3
HC @ idle speed [3000 rpm] - see page VI	ppm	≤200
CO ₂ @ idle speed [3000 rpm] - see page VI	%	≥10.0
O ₂ @ idle speed [3000 rpm] - see page VI	%	_
Carburettor / fuel injection		Magneti-Marelli
Type / ref		MM8P MPI
Main jet / needle		_
Injection pressure	bar	2.3 to 2.7
Pump pressure	bar	3.0
Octane rating	RON	95[U]

Ignition system 306, 1.8i CAT & Cabrio 1993 to 1997

Type		Static
Ignition coil		2x Bosch. Ducellier BAE 04
Primary resistance	ohms	0.8
Ballast resistor	ohms	_
Voltage - Tmnl 15(+) to earth	V	_
Distributor		_
Points gap (air gap)	mm	_
Dwell angle	° (%)	_
Condenser capacity	µF	_
Rotation		_
Ignition timing - basic [static	° Crankshaft @ rpm	Computer control N/A
V = Vacuum NV = No Vacuum		_
Total ignition advance	° Crankshaft @ rpm	Computer control
	° Crankshaft @ rpm	_
	° Crankshaft @ rpm	_
Centrifugal check.	° Crankshaft @ rpm	Computer control
	° Crankshaft @ rpm	_
	° Crankshaft @ rpm	_
Vacuum range check	mbar	Computer control
Maximum vacuum advance	° Crankshaft	_
Spark plugs		Eyquem/Champion
Type		RFC52LS / C9YCX
Electrode gap	mm	0.80

Electrical system 306, 1.8i CAT & Cabrio 1993 to 1997

Battery	V / CC / RC	(12L1 250)
Alternator voltage / full load current / engine rpm		13.8 to 14.8 / _ / 3000
Starter motor current / voltage - cranking	A / V	_
- locked	A / V	_

Running gear 306, 1.8i CAT & Cabrio 1993 to 1997

Brakes -		
Front (min. friction material thickness)	mm	1.0
Rear (min. friction material thickness)	mm	_

Tyres		
Saloon	Size	175/65x14: 185/60x14
Estate / Van	Size	_
Pressure - front / rear - Saloon	bar	Cabrio: 2.2 / 2.2
- Estate / Van	bar	2.0 / 2.1

Front suspension / wheel alignment

Toe-in (+) / Toe-out (-)	mm [°]	-1.0±0.5 PAS: +1.0±0.5
Camber		-20'±30'
Castor		1°45'±30' PAS: 3°20'±30'
King pin inclination		+11°±30'

Rear suspension / wheel alignment

Toe-in (+) / Toe-out (-)	mm [°]	+2.1±0.75
Camber		-1°20'±15'

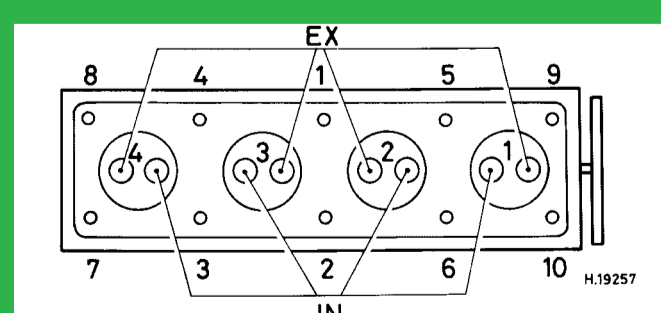
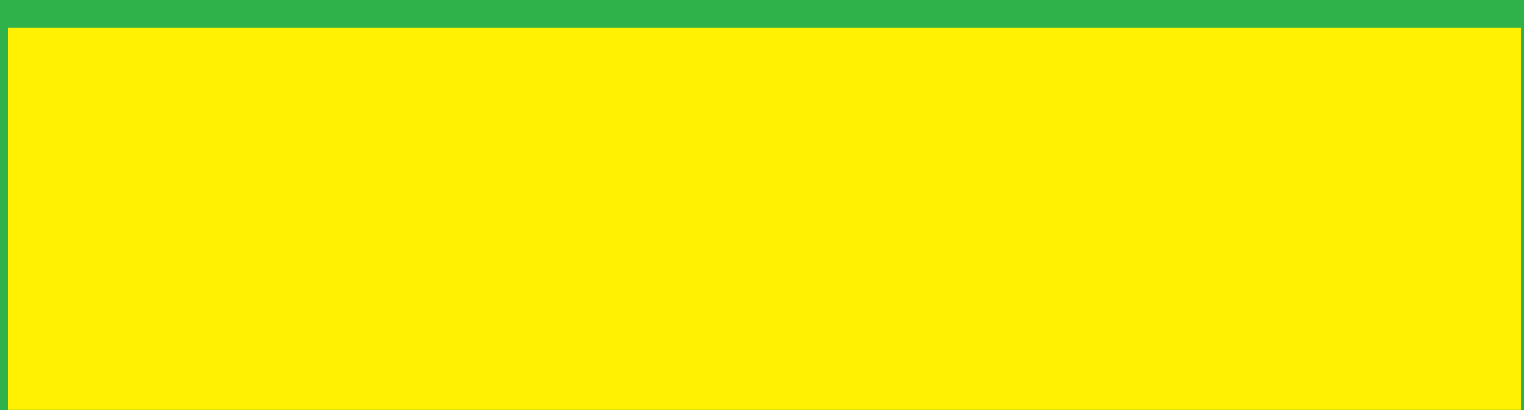
Torque wrench settings 306, 1.8i CAT & Cabrio 1993 to 1997

Cylinder head - stage 1	Nm	60
- stage 2	Nm	Slacken
Cylinder head - stage 3	Nm	20
- stage 4	Nm	+ 300°
Big-end bearings	Nm	50
Main bearings	Nm	53
Clutch cover	Nm	20
Flywheel [driveplate]	Nm	50
Front hubs	Nm	265
Rear hubs	Nm	185
Wheel nuts / bolts	Nm	85
Spark plugs	Nm	28

Capacities 306, 1.8i CAT & Cabrio 1993 to 1997

Engine oil & filter	litres	4.75
Gearbox - 4-speed [5-speed]	litres	1.8
Automatic transmission - refill	litres	_
Final drive	litres	WT
Cooling system	litres	7.5
Fuel tank	litres	60

Notes and Illustrations



1761 cm³