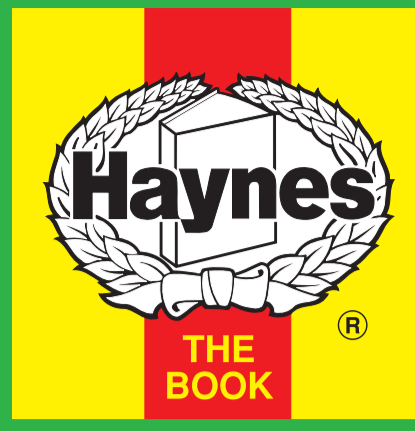


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Automotive Technical DATA BOOK

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HELP

Engine and cooling system 25, 2.0 TXi (B292) 1989 to 1993

Type		J7R-7-20 [AT: -7-21] 12V 104kW
Capacity (cm ³) / number of cylinders		1995 / 4
Compression ratio / pressure	bar	9.3 / _
Oil pressure	bar	1.3 [3.0]
Oil temperature	°C	80
Valve clearance - inlet	mm	0.15 to 0.20
Valve clearance - exhaust	mm	0.20 to 0.25
Firing order		1-3-4-2
No 1 cylinder position		FE
Thermostat opening temperature	°C	88
Radiator cap pressure	bar	0.8 to 1.2

Fuel system 25, 2.0 TXi (B292) 1989 to 1993

Idle speed - manual [auto]	rpm	850±50 N/A
Fast idle speed - manual [auto]	rpm	_
CO @ idle speed [3000 rpm] - see page VI	%	1.8±0.2
HC @ idle speed [3000 rpm] - see page VI	ppm	≤1200
CO ₂ @ idle speed [3000 rpm] - see page VI	%	_
O ₂ @ idle speed [3000 rpm] - see page VI	%	_
Carburettor / fuel injection		Renix
Type / ref		Bendix R electronic MPI
Main jet / needle		_
Injection pressure	bar	2.5±0.2
Pump pressure	bar	3.0±0.2
Octane rating	RON	98[E 95 RON]

Ignition system 25, 2.0 TXi (B292) 1989 to 1993

Type		AEI
Ignition coil		Renix
Primary resistance	ohms	0.4 to 0.8
Ballast resistor	ohms	_
Voltage - Tmnl 15(+) to earth	V	_
Distributor		Renix
Points gap (air gap)	mm	_
Dwell angle	° (%)	_
Condenser capacity	µF	_
Rotation		_
Ignition timing - basic [static	° Crankshaft @ rpm	AEI control
V = Vacuum NV = No Vacuum		_
Total ignition advance	° Crankshaft @ rpm	_
	° Crankshaft @ rpm	_
	° Crankshaft @ rpm	_
Centrifugal check.	° Crankshaft @ rpm	AEI control
	° Crankshaft @ rpm	_
	° Crankshaft @ rpm	_
Vacuum range check	mbar	AEI control
Maximum vacuum advance	° Crankshaft	_
Spark plugs		Eyquem/Champion
Type		FC62LS3 / C7YCC
Electrode gap	mm	1.20 N/A

Electrical system 25, 2.0 TXi (B292) 1989 to 1993

Battery	V / CC / RC	12 / 255 / 85
Alternator voltage / full load current / engine rpm		13.5 to 14.8 / 75, 105 / 3000
Starter motor current / voltage - cranking	A / V	_
- locked	A / V	400 / _

Running gear 25, 2.0 TXi (B292) 1989 to 1993

Brakes -		
Front (min. friction material thickness)	mm	6.0 with backing
Rear (min. friction material thickness)	mm	6.0 with backing

Tyres		
Saloon	Size	195/60x15: 195/65x15
Estate / Van	Size	_
Pressure - front / rear - Saloon	bar	2.5 / 2.3
- Estate / Van	bar	_

Front suspension / wheel alignment		
Toe-in (+) / Toe-out (-)	mm [°]	-3.0±1.0
Camber		0±30'
Castor		+2° PAS: +4°
King pin inclination		+12°30'±30'

Rear suspension / wheel alignment		
Toe-in (+) / Toe-out (-)	mm [°]	+1.0±1.0
Camber		-1°15'±30'

Torque wrench settings 25, 2.0 TXi (B292) 1989 to 1993

Cylinder head - stage 1	Nm	20
- stage 2	Nm	+ 80° + 80°
Cylinder head - stage 3	Nm	run for 15 mins
- stage 4	Nm	cool for 3 hours, then + 20°
Big-end bearings	Nm	45 to 50
Main bearings	Nm	88 to 98
Clutch cover	Nm	25
Flywheel [driveplate]	Nm	60
Front hubs	Nm	250
Rear hubs	Nm	160
Wheel nuts / bolts	Nm	90 ¹
Spark plugs	Nm	24 to 30

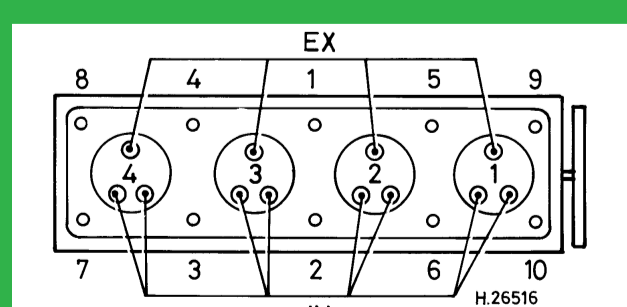
Capacities 25, 2.0 TXi (B292) 1989 to 1993

Engine oil & filter	litres	5.5
Gearbox - 4-speed [5-speed]	litres	2.2
Automatic transmission - refill	litres	4.0
Final drive	litres	AT: 0.8
Cooling system	litres	7.1
Fuel tank	litres	72

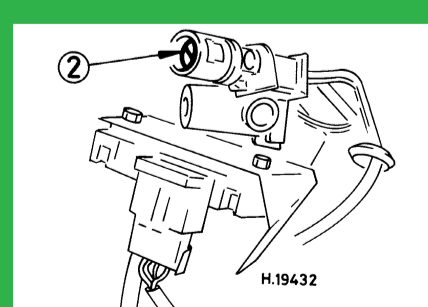
Notes and Illustrations

¹5 bolt fixing: 100

1: Idle speed 2: CO / Mixture



1995 cm³, 12V



Bendix R, not CAT