

Engine & Cooling	Fuel	Ignition	Electrical	Running gear	Torque settings	Capacities	Notes & Illustrations
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# Automotive Technical DATA BOOK

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## Engine and cooling system 5, 1.7i CAT (B/C408) 1987 to 1990

Type	F3N-G7-16	
Capacity (cm <sup>3</sup> ) / number of cylinders	1721 / 4	
Compression ratio / pressure	bar	9.5 / _
Oil pressure	bar	2.0 [3.5]
Oil temperature	°C	80
Valve clearance - inlet	mm	0.20
Valve clearance - exhaust	mm	0.40
Firing order	1-3-4-2	
No 1 cylinder position	FE	
Thermostat opening temperature	°C	83
Radiator cap pressure	bar	0.9

## Fuel system 5, 1.7i CAT (B/C408) 1987 to 1990

Idle speed - manual [auto]	rpm	750±50 [700±50] N/A
Fast idle speed - manual [auto]	rpm	_
CO @ idle speed [3000 rpm] - see page VI	%	N/A
HC @ idle speed [3000 rpm] - see page VI	ppm	≤1200
CO <sub>2</sub> @ idle speed [3000 rpm] - see page VI	%	_
O <sub>2</sub> @ idle speed [3000 rpm] - see page VI	%	_
Carburettor / fuel injection	Bendix	
Type / ref	Renix Monopoint SPI	
Main jet / needle	_	
Injection pressure	bar	1.2±0.05
Pump pressure	bar	3.0
Octane rating	RON	92[U]

## Ignition system 5, 1.7i CAT (B/C408) 1987 to 1990

Type	Computerized	
Ignition coil	Renix	
Primary resistance	ohms	0.4 to 0.8
Ballast resistor	ohms	_
Voltage - Tmnl 15(+) to earth	V	_
Distributor	Renix	
Points gap (air gap)	mm	_
Dwell angle	° (%)	_
Condenser capacity	µF	_
Rotation	_	
Ignition timing - basic [static	° Crankshaft @ rpm	Computer control
V = Vacuum NV = No Vacuum	_	
Total ignition advance	° Crankshaft @ rpm	_
	° Crankshaft @ rpm	_
	° Crankshaft @ rpm	_
Centrifugal check.	° Crankshaft @ rpm	Computer control
	° Crankshaft @ rpm	_
	° Crankshaft @ rpm	_
Vacuum range check	mbar	Computer control
Maximum vacuum advance	° Crankshaft	_
Spark plugs	Champion	
Type	RN9YC	
Electrode gap	mm	0.75 to 0.85

## Electrical system 5, 1.7i CAT (B/C408) 1987 to 1990

Battery	V / CC / RC	12 / 175 / 60
Alternator voltage / full load current / engine rpm	13.5 / _ / 3000	
Starter motor current / voltage - cranking	A / V	_
- locked	A / V	340 to 460 / _

## Running gear 5, 1.7i CAT (B/C408) 1987 to 1990

<b>Brakes -</b>		
Front (min. friction material thickness)	mm	6.0 with backing
Rear (min. friction material thickness)	mm	2.5 with backing

<b>Tyres</b>		
Saloon	Size	165/65x13
Estate / Van	Size	_
Pressure - front / rear - Saloon	bar	2.2 / 2.2 <sup>1</sup>
- Estate / Van	bar	_

## Front suspension / wheel alignment

Toe-in (+) / Toe-out (-)	mm [°]	-1.0±1.0
Camber		0±30'
Castor		+1°30'±30'
King pin inclination		+13°10'±30'

## Rear suspension / wheel alignment

Toe-in (+) / Toe-out (-)	mm [°]	0 to +3.0
Camber		-50'±30'

## Torque wrench settings 5, 1.7i CAT (B/C408) 1987 to 1990

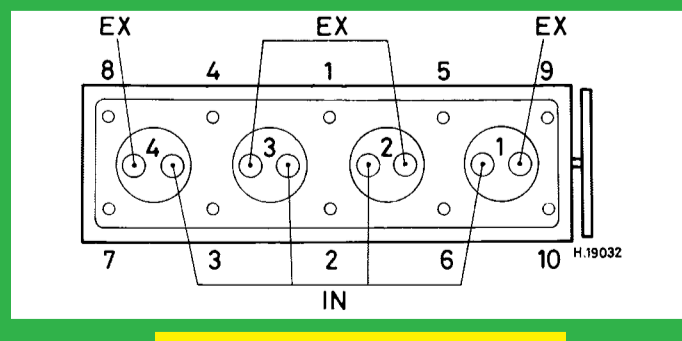
Cylinder head - stage 1	Nm	30
- stage 2	Nm	70, wait 3 min, loosen
Cylinder head - stage 3	Nm	20
- stage 4	Nm	+ 123±2°
Big-end bearings	Nm	45 to 50
Main bearings	Nm	60 to 65
Clutch cover	Nm	25
Flywheel [driveplate]	Nm	50 to 55 <sup>2</sup>
Front hubs	Nm	250
Rear hubs	Nm	160
Wheel nuts / bolts	Nm	80
Spark plugs	Nm	_

## Capacities 5, 1.7i CAT (B/C408) 1987 to 1990

Engine oil & filter	litres	5.2
Gearbox - 4-speed [5-speed]	litres	3.4
Automatic transmission - refill	litres	2.0
Final drive	litres	WT
Cooling system	litres	6.5
Fuel tank	litres	43

## Notes and Illustrations

<sup>1</sup>AT: 2.3 / 2.2  
<sup>2</sup>AT: [65 to 70]



1721 cm<sup>3</sup>