

Engine & Cooling	Fuel	Ignition	Electrical	Running gear	Torque settings	Capacities	Notes & Illustrations
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Automotive Technical DATA BOOK

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HELP

Engine and cooling system Extra/Express 1.2 (F406) 1995 to 1997

Type		C3G-7-10
Capacity (cm ³) / number of cylinders		1238 / 4
Compression ratio / pressure	bar	9.2 / _
Oil pressure	bar	0.7 [3.5]
Oil temperature	°C	80
Valve clearance - inlet	mm	0.15
Valve clearance - exhaust	mm	0.20
Firing order		1-3-4-2
No 1 cylinder position		FE
Thermostat opening temperature	°C	83 to 95
Radiator cap pressure	bar	0.9

Fuel system Extra/Express 1.2 (F406) 1995 to 1997

Idle speed - manual [auto]	rpm	730±50 N/A
Fast idle speed - manual [auto]	rpm	_
CO @ idle speed [3000 rpm] - see page VI	%	≤0.5 N/A
HC @ idle speed [3000 rpm] - see page VI	ppm	≤100
CO ₂ @ idle speed [3000 rpm] - see page VI	%	_
O ₂ @ idle speed [3000 rpm] - see page VI	%	_
Carburettor / fuel injection		_Magneti-Marelli
Type / ref		Monopoint SPI
Main jet / needle		_
Injection pressure	bar	1.05±0.05
Pump pressure	bar	_
Octane rating	RON	95[U]

Ignition system Extra/Express 1.2 (F406) 1995 to 1997

Type		AEI
Ignition coil		Renix
Primary resistance	ohms	0.4 to 0.8
Ballast resistor	ohms	_
Voltage - Tmnl 15(+) to earth	V	_
Distributor		_
Points gap (air gap)	mm	_
Dwell angle	° (%)	_
Condenser capacity	µF	_
Rotation		_
Ignition timing - basic [static	° Crankshaft @ rpm	Computer control N/A
V = Vacuum NV = No Vacuum		_
Total ignition advance	° Crankshaft @ rpm	Computer control
	° Crankshaft @ rpm	_
	° Crankshaft @ rpm	_
Centrifugal check.	° Crankshaft @ rpm	Computer control
	° Crankshaft @ rpm	_
	° Crankshaft @ rpm	_
Vacuum range check	mbar	Computer control
Maximum vacuum advance	° Crankshaft	_
Spark plugs		Bosch/NGK
Type		W9DC / BP5ESZ
Electrode gap	mm	0.75 to 0.85

Electrical system Extra/Express 1.2 (F406) 1995 to 1997

Battery	V / CC / RC	12 / 175 / 60
Alternator voltage / full load current / engine rpm		13.5 / _ / 3000
Starter motor current / voltage - cranking	A / V	_
- locked	A / V	340 to 460 / _

Running gear Extra/Express 1.2 (F406) 1995 to 1997

Brakes -		
Front (min. friction material thickness)	mm	6.0 with backing
Rear (min. friction material thickness)	mm	2.5 with backing

Tyres		
Saloon	Size	_
Estate / Van	Size	155x13
Pressure - front / rear - Saloon	bar	_
- Estate / Van	bar	2.1 / 2.5

Front suspension / wheel alignment

Toe-in (+) / Toe-out (-)	mm [°]	-1.0±1.0
Camber		+30'±30' N/A
Castor		+2°±30' N/A
King pin inclination		+12°10'±30' N/A

Rear suspension / wheel alignment

Toe-in (+) / Toe-out (-)	mm [°]	0 to +3.0 N/A
Camber		-50'±30' N/A

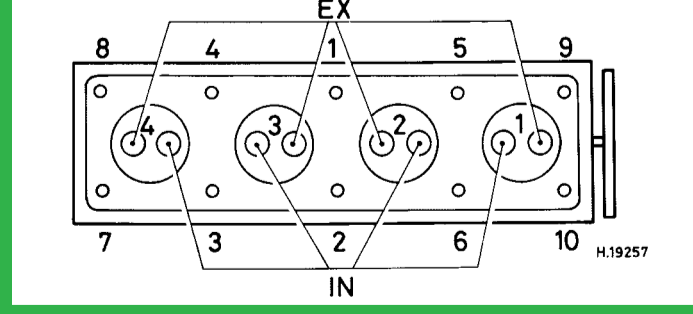
Torque wrench settings Extra/Express 1.2 (F406) 1995 to 1997

Cylinder head - stage 1	Nm	20
- stage 2	Nm	+ 90±4°
Cylinder head - stage 3	Nm	Wait 3 mins, slacken
- stage 4	Nm	20 + 90±4°
Big-end bearings	Nm	35
Main bearings	Nm	55 to 65
Clutch cover	Nm	25
Flywheel [driveplate]	Nm	50
Front hubs	Nm	250
Rear hubs	Nm	175
Wheel nuts / bolts	Nm	90
Spark plugs	Nm	_

Capacities Extra/Express 1.2 (F406) 1995 to 1997

Engine oil & filter	litres	3.5
Gearbox - 4-speed [5-speed]	litres	3.4
Automatic transmission - refill	litres	_
Final drive	litres	WT
Cooling system	litres	5.5
Fuel tank	litres	43

Notes and Illustrations



1238 cm³