

Engine & Cooling	Fuel	Ignition	Electrical	Running gear	Torque settings	Capacities	Notes & Illustrations
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# Automotive Technical DATA BOOK

Click on one of the buttons above to view data for this car. To return to this screen and make another choice, click anywhere on the data screen.

**MENU**      **HELP**

## Engine and cooling system Master T35 fwd (Rxx2) 1986 to 1996

Type		J5R-7-18 or J5R-7-28
Capacity (cm <sup>3</sup> ) / number of cylinders		1995 / 4
Compression ratio / pressure	bar	8.1 / _
Oil pressure	bar	0.8 [3.0]
Oil temperature	°C	80
Valve clearance - inlet	mm	0.10
Valve clearance - exhaust	mm	0.25
Firing order		1-3-4-2
No 1 cylinder position		FE
Thermostat opening temperature	°C	_
Radiator cap pressure	bar	0.8 to 1.2

## Fuel system Master T35 fwd (Rxx2) 1986 to 1996

Idle speed - manual [auto]	rpm	800±25. 89 ▶: 800±50
Fast idle speed - manual [auto]	rpm	_
CO @ idle speed [3000 rpm] - see page VI	%	≤0.3
HC @ idle speed [3000 rpm] - see page VI	ppm	≤100
CO <sub>2</sub> @ idle speed [3000 rpm] - see page VI	%	_
O <sub>2</sub> @ idle speed [3000 rpm] - see page VI	%	_
Carburettor / fuel injection		Solex
Type / ref		35SEIA 823 / 711 / 901A
Main jet / needle		135. 823: 132.5
Injection pressure	bar	_
Pump pressure	bar	0.27 to 0.32
Octane rating	RON	96[R] <sup>1</sup>

## Ignition system Master T35 fwd (Rxx2) 1986 to 1996

Type		Electronic
Ignition coil		_
Primary resistance	ohms	_
Ballast resistor	ohms	_
Voltage - Tmnl 15(+) to earth	V	_
Distributor		Ducellier
Points gap (air gap)	mm	_
Dwell angle	° (%)	_
Condenser capacity	µF	_
Rotation		Clockwise
Ignition timing - basic [static	° Crankshaft @ rpm	10±1 BTDC @ 800±50
V = Vacuum NV = No Vacuum		NV
Total ignition advance	° Crankshaft @ rpm	RE250
	° Crankshaft @ rpm	_
	° Crankshaft @ rpm	_
Centrifugal check.	° Crankshaft @ rpm	10 to 12 @ 750
	° Crankshaft @ rpm	10 to 13 @ 1550
	° Crankshaft @ rpm	37 to 40 @ 4050
Vacuum range check	mbar	0 to 300
Maximum vacuum advance	° Crankshaft	≥8
Spark plugs		Champion
Type		N281YC
Electrode gap	mm	0.90±0.05

## Electrical system Master T35 fwd (Rxx2) 1986 to 1996

Battery	V / CC / RC	12 / 255 / 85
Alternator voltage / full load current / engine rpm		12.5 to 15.0 / _ / 3000
Starter motor current / voltage - cranking	A / V	_
- locked	A / V	_

## Running gear Master T35 fwd (Rxx2) 1986 to 1996

<b>Brakes -</b>		
Front (min. friction material thickness)	mm	9.0 with backing
Rear (min. friction material thickness)	mm	3.0 with backing
<b>Tyres</b>		
Saloon	Size	_
Estate / Van	Size	185x16: 205x16
Pressure - front / rear - Saloon	bar	_
- Estate / Van	bar	4.0 / 4.1 <sup>2</sup>
<b>Front suspension / wheel alignment</b>		
Toe-in (+) / Toe-out (-)	mm [°]	-1.2±1.2
Camber		+1°±30'
Castor		+3°30'±30'
King pin inclination		+7°55'±30'. 91 ▶: +8°±30'
<b>Rear suspension / wheel alignment</b>		
Toe-in (+) / Toe-out (-)	mm [°]	+1.2 to -1.2
Camber		0 to +30'

## Torque wrench settings Master T35 fwd (Rxx2) 1986 to 1996

Cylinder head - stage 1	Nm	88 to 98
- stage 2	Nm	_
Cylinder head - stage 3	Nm	_
- stage 4	Nm	_
Big-end bearings	Nm	45 to 50
Main bearings	Nm	88 to 98
Clutch cover	Nm	25
Flywheel [driveplate]	Nm	55 to 60
Front hubs	Nm	450
Rear hubs	Nm	WSM
Wheel nuts / bolts	Nm	160
Spark plugs	Nm	_

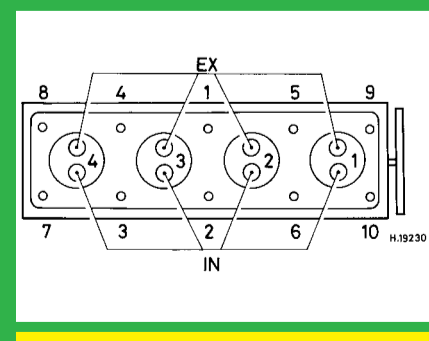
## Capacities Master T35 fwd (Rxx2) 1986 to 1996

Engine oil & filter	litres	5.5
Gearbox - 4-speed [5-speed]	litres	4.0
Automatic transmission - refill	litres	_
Final drive	litres	WT
Cooling system	litres	14.0
Fuel tank	litres	62

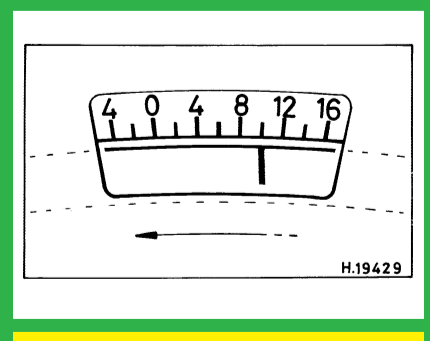
## Notes and Illustrations

<sup>1</sup>89 ▶: [E 95 RON]  
<sup>2</sup>185x15, 3.5t SWB: 3.5 / 4.5. 205x16: 3.5 / 3.5

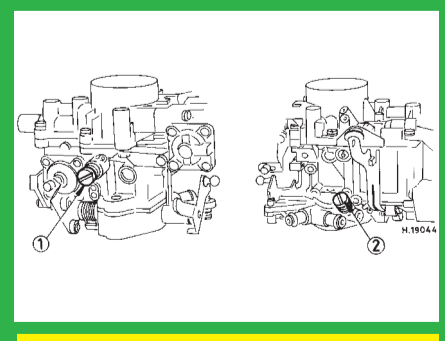
1: Idle speed      2: CO / Mixture



1995 cm<sup>3</sup>



1995 cm<sup>3</sup>



Solex 35 SEIA