

Engine & Cooling	Fuel	Ignition	Electrical	Running gear	Torque settings	Capacities	Notes & Illustrations
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Automotive Technical DATA BOOK

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HELP

Engine and cooling system 9 & 11 1.4 (L423/B/C373) 1985 to 1989

Type		C2J-7-68
Capacity (cm ³) / number of cylinders		1397 / 4
Compression ratio / pressure	bar	9.25 / _
Oil pressure	bar	0.7 [3.5]
Oil temperature	°C	80
Valve clearance - inlet	mm	0.15
Valve clearance - exhaust	mm	0.20
Firing order		1-3-4-2
No 1 cylinder position		FE
Thermostat opening temperature	°C	86 or 89
Radiator cap pressure	bar	-

Fuel system 9 & 11 1.4 (L423/B/C373) 1985 to 1989

Idle speed - manual [auto]	rpm	700 to 750 (15: 650±50)
Fast idle speed - manual [auto]	rpm	-
CO @ idle speed [3000 rpm] - see page VI	%	1.5±0.5
HC @ idle speed [3000 rpm] - see page VI	ppm	≤1200
CO ₂ @ idle speed [3000 rpm] - see page VI	%	-
O ₂ @ idle speed [3000 rpm] - see page VI	%	-
Carburettor / fuel injection		Weber
Type / ref		32 DRT 2 / 15
Main jet / needle		107, 105 (15: 110, 105)
Injection pressure	bar	-
Pump pressure	bar	0.17 to 0.27
Octane rating	RON	98[E 98 RON]

Ignition system 9 & 11 1.4 (L423/B/C373) 1985 to 1989

Type		AEI
Ignition coil		Renix
Primary resistance	ohms	0.4 to 0.8
Ballast resistor	ohms	-
Voltage - Tmnl 15(+) to earth	V	-
Distributor		Renix
Points gap (air gap)	mm	-
Dwell angle	° (%)	-
Condenser capacity	µF	-
Rotation		-
Ignition timing - basic [static	° Crankshaft @ rpm	8±1 BTDC @ idle
V = Vacuum NV = No Vacuum		NV
Total ignition advance	° Crankshaft @ rpm	RE254
	° Crankshaft @ rpm	-
	° Crankshaft @ rpm	-
Centrifugal check.	° Crankshaft @ rpm	7 to 9 @ 650
	° Crankshaft @ rpm	9 to 12 @ 1550
	° Crankshaft @ rpm	28 to 30 @ 4050
Vacuum range check	mbar	300 @ 4550 rpm
Maximum vacuum advance	° Crankshaft	≥10
Spark plugs		AC/Champion
Type		C42CXLS / N281YC
Electrode gap	mm	0.75 to 0.85

Electrical system 9 & 11 1.4 (L423/B/C373) 1985 to 1989

Battery	V / CC / RC	12 / 175 / 60
Alternator voltage / full load current / engine rpm		-
Starter motor current / voltage - cranking	A / V	-
- locked	A / V	350 to 420 / -

Running gear 9 & 11 1.4 (L423/B/C373) 1985 to 1989

Brakes -		
Front (min. friction material thickness)	mm	6.0 with backing
Rear (min. friction material thickness)	mm	2.5 with backing

Tyres		
Saloon	Size	155x13: 175/70x13
Estate / Van	Size	-
Pressure - front / rear - Saloon	bar	1.8 / 2.0
- Estate / Van	bar	-

Front suspension / wheel alignment

Toe-in (+) / Toe-out (-)	mm [°]	-1.0±1.0
Camber		0±30'
Castor		+1°±30'
King pin inclination		+12°55'±30'

Rear suspension / wheel alignment

Toe-in (+) / Toe-out (-)	mm [°]	0 to +3.0
Camber		-50'±30'

Torque wrench settings 9 & 11 1.4 (L423/B/C373) 1985 to 1989

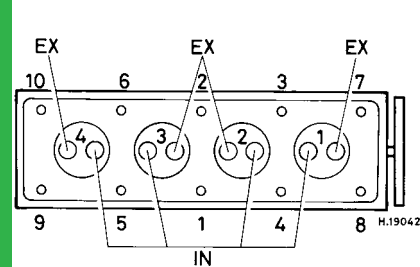
Cylinder head - stage 1	Nm	55 to 65
- stage 2	Nm	-
Cylinder head - stage 3	Nm	-
- stage 4	Nm	-
Big-end bearings	Nm	45
Main bearings	Nm	55 to 65
Clutch cover	Nm	25
Flywheel [driveplate]	Nm	50
Front hubs	Nm	250
Rear hubs	Nm	160
Wheel nuts / bolts	Nm	80
Spark plugs	Nm	-

Capacities 9 & 11 1.4 (L423/B/C373) 1985 to 1989

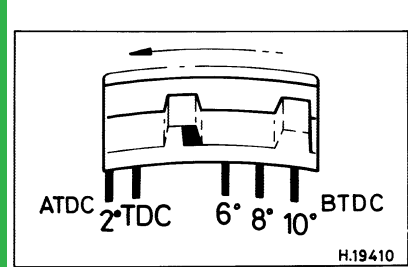
Engine oil & filter	litres	3.5
Gearbox - 4-speed [5-speed]	litres	3.4
Automatic transmission - refill	litres	-
Final drive	litres	WT
Cooling system	litres	6.0
Fuel tank	litres	47

Notes and Illustrations

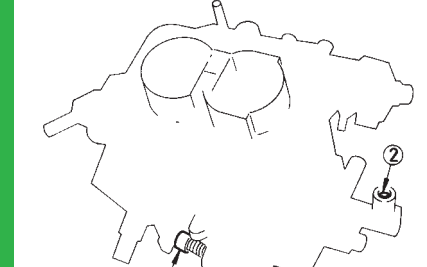
1: Idle speed 2: CO / Mixture



1397 cm³



1397 cm³



Weber 32 DRT