

Engine & Cooling	Fuel	Ignition	Electrical	Running gear	Torque settings	Capacities	Notes & Illustrations
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Automotive Technical DATA BOOK

Click on one of the buttons above to view data for this car. To return to this screen and make another choice, click anywhere on the data screen.

MENU

HELP

Engine and cooling system 9 & 11 AT 1.4 (L423/B/C373) 1982 to 1989

Type		C2J-N7-18
Capacity (cm ³) / number of cylinders		1397 / 4
Compression ratio / pressure	bar	9.25 / _
Oil pressure	bar	0.7 [3.5]
Oil temperature	°C	80
Valve clearance - inlet	mm	0.15
Valve clearance - exhaust	mm	0.20
Firing order		1-3-4-2
No 1 cylinder position		FE
Thermostat opening temperature	°C	86 or 89
Radiator cap pressure	bar	-

Fuel system 9 & 11 AT 1.4 (L423/B/C373) 1982 to 1989

Idle speed - manual [auto]	rpm	[600±25]
Fast idle speed - manual [auto]	rpm	-
CO @ idle speed [3000 rpm] - see page VI	%	[1.0±0.5]
HC @ idle speed [3000 rpm] - see page VI	ppm	≤1200
CO ₂ @ idle speed [3000 rpm] - see page VI	%	-
O ₂ @ idle speed [3000 rpm] - see page VI	%	-
Carburettor / fuel injection		Weber
Type / ref		32 DRT 3
Main jet / needle		107, 105
Injection pressure	bar	-
Pump pressure	bar	0.17 to 0.27
Octane rating	RON	98[R] ¹

Ignition system 9 & 11 AT 1.4 (L423/B/C373) 1982 to 1989

Type		AEI
Ignition coil		Renix
Primary resistance	ohms	0.4 to 0.8
Ballast resistor	ohms	-
Voltage - Tmnl 15(+) to earth	V	-
Distributor		Renix
Points gap (air gap)	mm	-
Dwell angle	° (%)	-
Condenser capacity	µF	-
Rotation		-
Ignition timing - basic [static	° Crankshaft @ rpm	6±1 BTDC @ idle
V = Vacuum NV = No Vacuum		NV
Total ignition advance	° Crankshaft @ rpm	RE026
	° Crankshaft @ rpm	-
	° Crankshaft @ rpm	-
Centrifugal check.	° Crankshaft @ rpm	5 to 8 @ 650
	° Crankshaft @ rpm	12 to 18 @ 1550
	° Crankshaft @ rpm	22 to 27 @ 4050
Vacuum range check	mbar	300 @ 4550
Maximum vacuum advance	° Crankshaft	≥10
Spark plugs		AC/Champion
Type		C42CXLS / N281YC
Electrode gap	mm	0.75 to 0.85

Electrical system 9 & 11 AT 1.4 (L423/B/C373) 1982 to 1989

Battery	V / CC / RC	12 / 175 / 60
Alternator voltage / full load current / engine rpm		-
Starter motor current / voltage - cranking	A / V	-
- locked	A / V	350 to 420 / -

Running gear 9 & 11 AT 1.4 (L423/B/C373) 1982 to 1989

Brakes -		
Front (min. friction material thickness)	mm	6.0 with backing
Rear (min. friction material thickness)	mm	2.5 with backing

Tyres		
Saloon	Size	145x13: 155x13: 175/70x13
Estate / Van	Size	-
Pressure - front / rear - Saloon	bar	1.9 / 2.0
- Estate / Van	bar	-

Front suspension / wheel alignment

Toe-in (+) / Toe-out (-)	mm [°]	-1.0±1.0
Camber		+10'±30' [85 ▶: 0±30']
Castor		+2°30'±30' [85 ▶: 1°±30']
King pin inclination		+13°±30' [85 ▶: 12°55'±30']

Rear suspension / wheel alignment

Toe-in (+) / Toe-out (-)	mm [°]	0 to +3.0
Camber		-50'±30'

Torque wrench settings 9 & 11 AT 1.4 (L423/B/C373) 1982 to 1989

Cylinder head - stage 1	Nm	55 to 65
- stage 2	Nm	-
Cylinder head - stage 3	Nm	-
- stage 4	Nm	-
Big-end bearings	Nm	45
Main bearings	Nm	55 to 65
Clutch cover	Nm	-
Flywheel [driveplate]	Nm	[45 to 50]
Front hubs	Nm	250
Rear hubs	Nm	160
Wheel nuts / bolts	Nm	80
Spark plugs	Nm	-

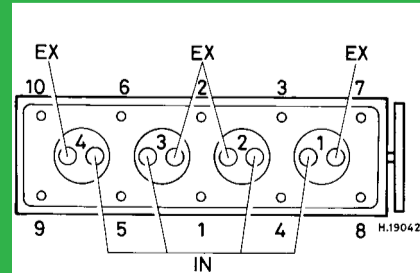
Capacities 9 & 11 AT 1.4 (L423/B/C373) 1982 to 1989

Engine oil & filter	litres	3.5
Gearbox - 4-speed [5-speed]	litres	-
Automatic transmission - refill	litres	2.0
Final drive	litres	WT
Cooling system	litres	6.0
Fuel tank	litres	47

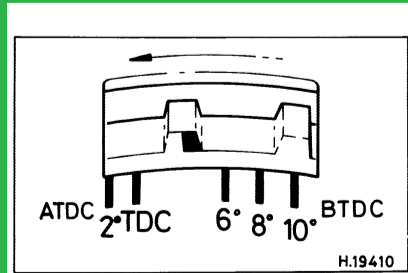
Notes and Illustrations

¹Engine no. 52 ▶: [E 95 RON]

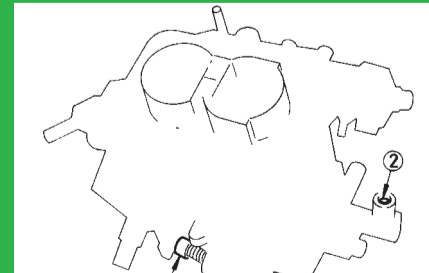
1: Idle speed 2: CO / Mixture



1397 cm³



1397 cm³



Weber 32 DRT