

[Engine & Cooling](#)
[Fuel](#)
[Ignition](#)
[Electrical](#)
[Running gear](#)
[Torque settings](#)
[Capacities](#)
[Notes & Illustrations](#)


# Automotive Technical DATA BOOK

Click on one of the buttons above to view data for this car. To return to this screen and make another choice, click anywhere on the data screen.

[MENU](#)
[HELP](#)

## Engine and cooling system Mini 1.3i 1996 to 1997

Type	12A2EK71 (AT: K72)	
Capacity (cm <sup>3</sup> ) / number of cylinders	1275 / 4	
Compression ratio / pressure	bar	10.1 (AT: 9.4) /
Oil pressure	bar	0.5 (2.0)
Oil temperature	°C	80
Valve clearance - inlet	mm	0.27 to 0.33
Valve clearance - exhaust	mm	0.27 to 0.33
Firing order	1-2	
No 1 cylinder position	TCE	
Thermostat opening temperature	°C	88±2
Radiator cap pressure	bar	0.5

## Fuel system Mini 1.3i 1996 to 1997

Idle speed - manual [auto]	rpm	900±50 N/A
Fast idle speed - manual [auto]	rpm	—
CO @ idle speed [3000 rpm] - see page VI	%	≤0.4
HC @ idle speed [3000 rpm] - see page VI	ppm	≤100
CO <sub>2</sub> @ idle speed [3000 rpm] - see page VI	%	—
O <sub>2</sub> @ idle speed [3000 rpm] - see page VI	%	—
Carburettor / fuel injection	_Rover	
Type / ref	MEMS SPI	
Main jet / needle	—	
Injection pressure	bar	1.0±0.2
Pump pressure	bar	2.7
Octane rating	RON	95[U]

## Ignition system Mini 1.3i 1996 to 1997

Type	DIS	
Ignition coil	NEC 1000710	
Primary resistance	ohms	0.41 to 0.61
Ballast resistor	ohms	—
Voltage - Tmnl 15(+) to earth	V	—
Distributor	—	
Points gap (air gap)	mm	—
Dwell angle	° (%)	—
Condenser capacity	µF	—
Rotation	—	
Ignition timing - basic [static V = Vacuum NV = No Vacuum]	° Crankshaft @ rpm	15° BTDC @ 900±50
Total ignition advance	° Crankshaft @ rpm	Computer control
	° Crankshaft @ rpm	—
	° Crankshaft @ rpm	—
Centrifugal check.	° Crankshaft @ rpm	Computer control
	° Crankshaft @ rpm	—
	° Crankshaft @ rpm	—
Vacuum range check	mbar	Computer control
Maximum vacuum advance	° Crankshaft	—
Spark plugs	NGK	
Type	BPR6E	
Electrode gap	mm	0.80 to 0.90

## Electrical system Mini 1.3i 1996 to 1997

Battery	V / CC / RC	—
Alternator voltage / full load current / engine rpm	/ 65	
Starter motor current / voltage - cranking	A / V	—
- locked	A / V	—

## Running gear Mini 1.3i 1996 to 1997

<b>Brakes -</b>		
Front (min. friction material thickness)	mm	3.0
Rear (min. friction material thickness)	mm	3.0

<b>Tyres</b>		
Saloon	Size	145/70x12: 175/50x13
Estate / Van	Size	—
Pressure - front / rear - Saloon	bar	2.0 / 2.0. 175/50: 2.0 / 1.8
- Estate / Van	bar	—

## Front suspension / wheel alignment

Toe-in (+) / Toe-out (-)	mm [°]	-1.6
Camber	2°±1°	
Castor	3°±1°	
King pin inclination	—	

## Rear suspension / wheel alignment

Toe-in (+) / Toe-out (-)	mm [°]	3.2
Camber	1°+1°30'-30'	

## Torque wrench settings Mini 1.3i 1996 to 1997

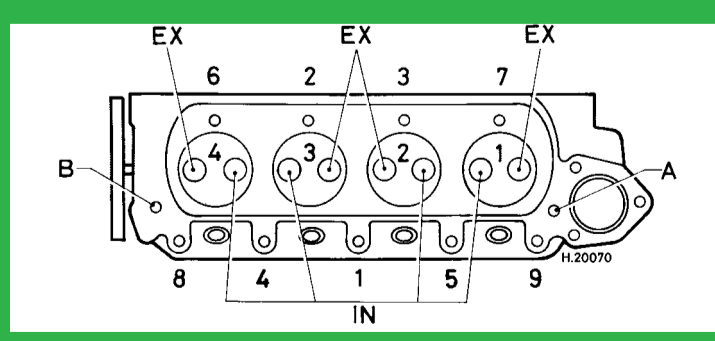
Cylinder head - stage 1	Nm	34
- stage 2	Nm	68
Cylinder head - stage 3	Nm	—
- stage 4	Nm	—
Big-end bearings	Nm	45
Main bearings	Nm	85
Clutch cover	Nm	25
Flywheel [driveplate]	Nm	150
Front hubs	Nm	260
Rear hubs	Nm	80
Wheel nuts / bolts	Nm	60
Spark plugs	Nm	25

## Capacities Mini 1.3i 1996 to 1997

Engine oil & filter	litres	4.8
Gearbox - 4-speed [5-speed]	litres	With engine
Automatic transmission - refill	litres	With engine
Final drive	litres	With engine
Cooling system	litres	4.0
Fuel tank	litres	34

## Notes and Illustrations

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1275cm<sup>3</sup>