

Engine & Cooling	Fuel	Ignition	Electrical	Running gear	Torque settings	Capacities	Notes & Illustrations
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# Automotive Technical DATA BOOK

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## Engine and cooling system Metro / 111 1.1i CAT 1991 to 1994

Type		K8 SOHC 45kW
Capacity (cm <sup>3</sup> ) / number of cylinders		1119 / 4
Compression ratio / pressure	bar	9.75 / _
Oil pressure	bar	1.0
Oil temperature	°C	_
Valve clearance - inlet	mm	0: Hyd.
Valve clearance - exhaust	mm	0: Hyd.
Firing order		1-3-4-2
No 1 cylinder position		TBE
Thermostat opening temperature	°C	76 to 80
Radiator cap pressure	bar	0.9 to 1.0

## Fuel system Metro / 111 1.1i CAT 1991 to 1994

Idle speed - manual [auto]	rpm	850±50 N/A
Fast idle speed - manual [auto]	rpm	_
CO @ idle speed [3000 rpm] - see page VI	%	≤0.75 N/A
HC @ idle speed [3000 rpm] - see page VI	ppm	≤200
CO <sub>2</sub> @ idle speed [3000 rpm] - see page VI	%	_
O <sub>2</sub> @ idle speed [3000 rpm] - see page VI	%	_
Carburettor / fuel injection		Rover
Type / ref		Indirect SPI with MEMS
Main jet / needle		_
Injection pressure	bar	1.00 to 1.10
Pump pressure	bar	2.7
Octane rating	RON	95[U]

## Ignition system Metro / 111 1.1i CAT 1991 to 1994

Type		MEMS
Ignition coil		AUU1326 or ADU8779
Primary resistance	ohms	0.71 to 0.81
Ballast resistor	ohms	_
Voltage - Tmnl 15(+) to earth	V	_
Distributor		Lucas
Points gap (air gap)	mm	_
Dwell angle	° (%)	_
Condenser capacity	µF	_
Rotation		Anticlockwise
Ignition timing - basic [static	° Crankshaft @ rpm	15±1 BTDC @ 850±25 N/A
V = Vacuum NV = No Vacuum		V
Total ignition advance	° Crankshaft @ rpm	_
	° Crankshaft @ rpm	_
	° Crankshaft @ rpm	_
Centrifugal check.	° Crankshaft @ rpm	Computer control
	° Crankshaft @ rpm	_
	° Crankshaft @ rpm	_
Vacuum range check	mbar	Computer control
Maximum vacuum advance	° Crankshaft	_
Spark plugs		Unipart/Champion
Type		GSP6662 / RC9YCC
Electrode gap	mm	0.85

## Electrical system Metro / 111 1.1i CAT 1991 to 1994

Battery	V / CC / RC	12 / 280 / 50 or 360 / 60
Alternator voltage / full load current / engine rpm		14.0 / 65 / 3000
Starter motor current / voltage - cranking	A / V	_
- locked	A / V	_

## Running gear Metro / 111 1.1i CAT 1991 to 1994

<b>Brakes -</b>		
Front (min. friction material thickness)	mm	3.0
Rear (min. friction material thickness)	mm	2.0

<b>Tyres</b>		
Saloon	Size	155/65x13
Estate / Van	Size	_
Pressure - front / rear - Saloon	bar	2.1 / 2.1
- Estate / Van	bar	_

## Front suspension / wheel alignment

Toe-in (+) / Toe-out (-)	mm [°]	[0 to -25']
Camber		+18'±37'
Castor		+23'±55'
King pin inclination		+10°52'

## Rear suspension / wheel alignment

Toe-in (+) / Toe-out (-)	mm [°]	[+10' to 50']
Camber		-1°±30'

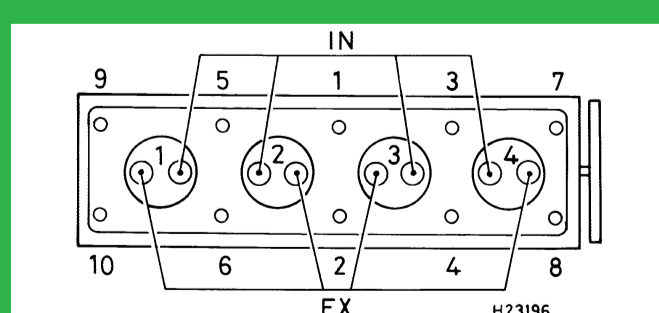
## Torque wrench settings Metro / 111 1.1i CAT 1991 to 1994

Cylinder head - stage 1	Nm	20
- stage 2	Nm	+ 180°
Cylinder head - stage 3	Nm	+ 180°
- stage 4	Nm	_
Big-end bearings	Nm	20 + 45°
Main bearings	Nm	WSM
Clutch cover	Nm	18
Flywheel [driveplate]	Nm	85 N
Front hubs	Nm	210
Rear hubs	Nm	90
Wheel nuts / bolts	Nm	60 to 75
Spark plugs	Nm	25

## Capacities Metro / 111 1.1i CAT 1991 to 1994

Engine oil & filter	litres	4.5
Gearbox - 4-speed [5-speed]	litres	2.0
Automatic transmission - refill	litres	_
Final drive	litres	WT
Cooling system	litres	4.5
Fuel tank	litres	33

## Notes and Illustrations



1119 cm<sup>3</sup>