

Engine & Cooling	Fuel	Ignition	Electrical	Running gear	Torque settings	Capacities	Notes & Illustrations
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Automotive Technical DATA BOOK

Click on one of the buttons above to view data for this car. To return to this screen and make another choice, click anywhere on the data screen.

MENU **HELP**

Engine and cooling system Astra-F 2.0i 16V CAT 1991 to 1997

Type		C20XE 16V 110kW 91/441/EC
Capacity (cm ³) / number of cylinders		1998 / 4
Compression ratio / pressure	bar	10.5 / _
Oil pressure	bar	1.5
Oil temperature	°C	≥80
Valve clearance - inlet	mm	0: Hyd.
Valve clearance - exhaust	mm	0: Hyd.
Firing order		1-3-4-2
No 1 cylinder position		TBE
Thermostat opening temperature	°C	92
Radiator cap pressure	bar	1.2 to 1.5

Fuel system Astra-F 2.0i 16V CAT 1991 to 1997

Idle speed - manual [auto]	rpm	860 to 1020
Fast idle speed - manual [auto]	rpm	_
CO @ idle speed [3000 rpm] - see page VI	%	1.5±0.5 WSM
HC @ idle speed [3000 rpm] - see page VI	ppm	≤200
CO ₂ @ idle speed [3000 rpm] - see page VI	%	_
O ₂ @ idle speed [3000 rpm] - see page VI	%	_
Carburettor / fuel injection		Bosch
Type / ref		M2.5-Motronic. 93 ▶; M2.8
Main jet / needle		_
Injection pressure	bar	_
Pump pressure	bar	3.0
Octane rating	RON	95[U]

Ignition system Astra-F 2.0i 16V CAT 1991 to 1997

Type		DME Motronic ¹
Ignition coil		Bosch 90 241 775 ¹
Primary resistance	ohms	0.20 to 0.34
Ballast resistor	ohms	_
Voltage - Tmnl 15(+) to earth	V	_
Distributor		Bosch
Points gap (air gap)	mm	_
Dwell angle	° (%)	Electronic control
Condenser capacity	µF	_
Rotation		Anticlockwise
Ignition timing - basic [static	° Crankshaft @ rpm	14 to 18 BTDC @ 860 to 1020N/A
V = Vacuum NV = No Vacuum		NV
Total ignition advance	° Crankshaft @ rpm	_
	° Crankshaft @ rpm	_
	° Crankshaft @ rpm	_
Centrifugal check.	° Crankshaft @ rpm	Computer control
	° Crankshaft @ rpm	_
	° Crankshaft @ rpm	_
Vacuum range check	mbar	Computer control
Maximum vacuum advance	° Crankshaft	_
Spark plugs		Bosch/Champion ²
Type		FR8LDC / RC9MCC
Electrode gap	mm	0.70 to 0.80

Electrical system Astra-F 2.0i 16V CAT 1991 to 1997

Battery	V / CC / RC	12 / 44Ah
Alternator voltage / full load current / engine rpm		14.1 to 14.9 / 70, 100 / 3000
Starter motor current / voltage - cranking	A / V	75 / 11.5
- locked	A / V	430 to 550 / 3.2

Running gear Astra-F 2.0i 16V CAT 1991 to 1997

Brakes -		
Front (min. friction material thickness)	mm	7.0 with backing
Rear (min. friction material thickness)	mm	7.0 with backing

Tyres		
Saloon	Size	205/50x15: 195/60x14 ³
Estate / Van	Size	195/60x14: 195/55x15
Pressure - front / rear - Saloon	bar	2.4 / 2.1
- Estate / Van	bar	2.2 / 2.0

Front suspension / wheel alignment

Toe-in (+) / Toe-out (-)	mm [°]	-2.5 to -0.5 L
Camber		-1°5'±45' N/A
Castor		+2°15'±1°N/A
King pin inclination		_

Rear suspension / wheel alignment

Toe-in (+) / Toe-out (-)	mm [°]	-1.0 to +4.0
Camber		-1°40'±30' N/A

Torque wrench settings Astra-F 2.0i 16V CAT 1991 to 1997

Cylinder head - stage 1	Nm	25 N
- stage 2	Nm	+90°
Cylinder head - stage 3	Nm	+90°
- stage 4	Nm	+90°
Big-end bearings	Nm	35 + 45° +15° N
Main bearings	Nm	50 + 40° +15° N
Clutch cover	Nm	15
Flywheel [driveplate]	Nm	65 + 30° +15° N
Front hubs	Nm	WSM
Rear hubs	Nm	WSM
Wheel nuts / bolts	Nm	110
Spark plugs	Nm	25

Capacities Astra-F 2.0i 16V CAT 1991 to 1997

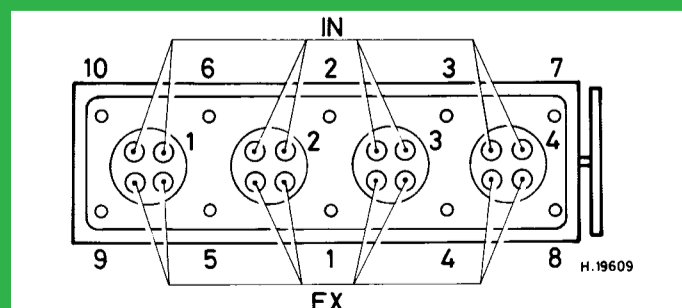
Engine oil & filter	litres	4.5
Gearbox - 4-speed [5-speed]	litres	1.9
Automatic transmission - refill	litres	_
Final drive	litres	WT
Cooling system	litres	6.9
Fuel tank	litres	52

Notes and Illustrations

¹93 ▶: Static DIS, with twin coils

²93 ▶: Bosch FR8LDC

³185/55x15: 195/55x15



1998 cm³, DOHC 16V