

Engine & Cooling	Fuel	Ignition	Electrical	Running gear	Torque settings	Capacities	Notes & Illustrations
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Automotive Technical DATA BOOK

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HELP

Engine and cooling system Astra-F 2.0i 16V 1995 to 1997

Type		X20XE 16V 100kW 94/12/EC
Capacity (cm ³) / number of cylinders		1998 / 4
Compression ratio / pressure	bar	10.8 / _
Oil pressure	bar	1.5
Oil temperature	°C	80
Valve clearance - inlet	mm	0: Hyd.
Valve clearance - exhaust	mm	0: Hyd.
Firing order		1-3-4-2
No 1 cylinder position		TBE
Thermostat opening temperature	°C	92 to 107
Radiator cap pressure	bar	1.2 to 1.5

Fuel system Astra-F 2.0i 16V 1995 to 1997

Idle speed - manual [auto]	rpm	670 to 1030
Fast idle speed - manual [auto]	rpm	_
CO @ idle speed [3000 rpm] - see page VI	%	1.5±0.5 WSM
HC @ idle speed [3000 rpm] - see page VI	ppm	≤200
CO ₂ @ idle speed [3000 rpm] - see page VI	%	_
O ₂ @ idle speed [3000 rpm] - see page VI	%	_
Carburettor / fuel injection		_GM
Type / ref		Simtec 56.1. 97▶: Simtec 56.5
Main jet / needle		_
Injection pressure	bar	_
Pump pressure	bar	_
Octane rating	RON	95[U]

Ignition system Astra-F 2.0i 16V 1995 to 1997

Type		DIS
Ignition coil		_
Primary resistance	ohms	_
Ballast resistor	ohms	_
Voltage - Tmnl 15(+) to earth	V	_
Distributor		_
Points gap (air gap)	mm	_
Dwell angle	° (%)	Electronic control
Condenser capacity	µF	_
Rotation		_
Ignition timing - basic [static	° Crankshaft @ rpm	Computer control N/A
V = Vacuum NV = No Vacuum		_
Total ignition advance	° Crankshaft @ rpm	Computer control
	° Crankshaft @ rpm	_
	° Crankshaft @ rpm	_
Centrifugal check.	° Crankshaft @ rpm	Computer control
	° Crankshaft @ rpm	_
	° Crankshaft @ rpm	_
Vacuum range check	mbar	Computer control
Maximum vacuum advance	° Crankshaft	_
Spark plugs		Bosch
Type		FR8LDC
Electrode gap	mm	0.7 to 0.8

Electrical system Astra-F 2.0i 16V 1995 to 1997

Battery	V / CC / RC	_
Alternator voltage / full load current / engine rpm		_
Starter motor current / voltage - cranking	A / V	_
- locked	A / V	_

Running gear Astra-F 2.0i 16V 1995 to 1997

Brakes -		
Front (min. friction material thickness)	mm	7.0 with backing
Rear (min. friction material thickness)	mm	7.0 with backing

Tyres		
Saloon	Size	195/55x15
Estate / Van	Size	195/55x15
Pressure - front / rear - Saloon	bar	2.4 / 2.1
- Estate / Van	bar	2.2 / 2.0

Front suspension / wheel alignment

Toe-in (+) / Toe-out (-)	mm [°]	-1.5±1.0
Camber		-1°5'±45'
Castor		2°15'±1°
King pin inclination		_

Rear suspension / wheel alignment

Toe-in (+) / Toe-out (-)	mm [°]	1.0±2.0
Camber		-1°40'±30'

Torque wrench settings Astra-F 2.0i 16V 1995 to 1997

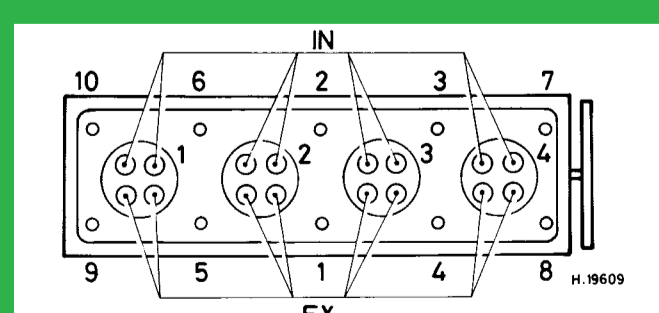
Cylinder head - stage 1	Nm	25 N
- stage 2	Nm	+90°
Cylinder head - stage 3	Nm	+90°
- stage 4	Nm	+90°
Big-end bearings	Nm	35 + 45° +15° N
Main bearings	Nm	50 + 40° +15° N
Clutch cover	Nm	15
Flywheel [driveplate]	Nm	65 [50] N
Front hubs	Nm	WSM
Rear hubs	Nm	WSM
Wheel nuts / bolts	Nm	110
Spark plugs	Nm	25

Capacities Astra-F 2.0i 16V 1995 to 1997

Engine oil & filter	litres	4.0. 8.96▶: 4.5 ¹
Gearbox - 4-speed [5-speed]	litres	1.9
Automatic transmission - refill	litres	7.0
Final drive	litres	WT
Cooling system	litres	7.2
Fuel tank	litres	52

Notes and Illustrations

¹Two part oil pan



1998 cm³, DOHC 16V