

Engine & Cooling	Fuel	Ignition	Electrical	Running gear	Torque settings	Capacities	Notes & Illustrations
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Automotive Technical DATA BOOK

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HELP

Engine and cooling system Cavalier/Vectra-A 2.0i & 4x4 1988 to 1992

Type		20SEH SOHC. 95kW. 15.04
Capacity (cm ³) / number of cylinders		1998 / 4
Compression ratio / pressure	bar	10.0 / _
Oil pressure	bar	1.5
Oil temperature	°C	≥80
Valve clearance - inlet	mm	0: Hyd.
Valve clearance - exhaust	mm	0: Hyd.
Firing order		1-3-4-2
No 1 cylinder position		TBE
Thermostat opening temperature	°C	91 to 107
Radiator cap pressure	bar	1.20 to 1.35

Fuel system Cavalier/Vectra-A 2.0i & 4x4 1988 to 1992

Idle speed - manual [auto]	rpm	720 to 880. 4x4: 890 to 990
Fast idle speed - manual [auto]	rpm	_
CO @ idle speed [3000 rpm] - see page VI	%	≤1.0
HC @ idle speed [3000 rpm] - see page VI	ppm	≤1200
CO ₂ @ idle speed [3000 rpm] - see page VI	%	_
O ₂ @ idle speed [3000 rpm] - see page VI	%	_
Carburettor / fuel injection		Bosch
Type / ref		ML4.1-Motronic. 90 ▶: M1.5
Main jet / needle		_
Injection pressure	bar	2.3 to 2.7 ¹
Pump pressure	bar	3.1 to 3.3 ²
Octane rating	RON	98[RA] ³

Ignition system Cavalier/Vectra-A 2.0i & 4x4 1988 to 1992

Type		DME Motronic
Ignition coil		Bosch
Primary resistance	ohms	_
Ballast resistor	ohms	_
Voltage - Tmnl 15(+) to earth	V	_
Distributor		Bosch
Points gap (air gap)	mm	_
Dwell angle	° (%)	Electronic control
Condenser capacity	µF	_
Rotation		_
Ignition timing - basic [static	° Crankshaft @ rpm	8 to 12 BTDC @ idle N/A
V = Vacuum NV = No Vacuum		NV
Total ignition advance	° Crankshaft @ rpm	_
	° Crankshaft @ rpm	_
	° Crankshaft @ rpm	_
Centrifugal check.	° Crankshaft @ rpm	Computer control
	° Crankshaft @ rpm	_
	° Crankshaft @ rpm	_
Vacuum range check	mbar	Computer control
Maximum vacuum advance	° Crankshaft	_
Spark plugs		AC/Champion
Type		CR42CXL5 / RN7YC
Electrode gap	mm	0.70 to 0.80

Electrical system Cavalier/Vectra-A 2.0i & 4x4 1988 to 1992

Battery	V / CC / RC	12 / 210 / 65
Alternator voltage / full load current / engine rpm		13.6 to 14.0 / 70, 90 / 3000
Starter motor current / voltage - cranking	A / V	35 to 80 / 10.6 to 11.5
- locked	A / V	350 to 820 / 4.5 to 8.6

Running gear Cavalier/Vectra-A 2.0i & 4x4 1988 to 1992

Brakes -		
Front (min. friction material thickness)	mm	7.0 with backing
Rear (min. friction material thickness)	mm	7.0 with backing
Tyres		
Saloon	Size	195/60x14: 195/60x15
Estate / Van	Size	_
Pressure - front / rear - Saloon	bar	2.4 / 2.2: 2.1 / 1.9
- Estate / Van	bar	_
Front suspension / wheel alignment		
Toe-in (+) / Toe-out (-)	mm [°]	[-15'±10']
Camber		-40'±45' L
Castor		+2°±1° L
King pin inclination		_
Rear suspension / wheel alignment		
Toe-in (+) / Toe-out (-)	mm [°]	[-10'+30'-20'] ⁴
Camber		-1°40'±30' ⁵

Torque wrench settings Cavalier/Vectra-A 2.0i & 4x4 1988 to 1992

Cylinder head - stage 1	Nm	25 N
- stage 2	Nm	+90°
Cylinder head - stage 3	Nm	+90°
- stage 4	Nm	+90°
Big-end bearings	Nm	35 + 45° +15° N
Main bearings	Nm	50 + 45° +15° N
Clutch cover	Nm	15
Flywheel [driveplate]	Nm	65 + 30° +15° N [65]
Front hubs	Nm	WSM
Rear hubs	Nm	WSM ⁶
Wheel nuts / bolts	Nm	110
Spark plugs	Nm	25

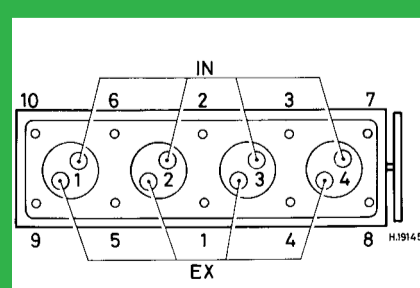
Capacities Cavalier/Vectra-A 2.0i & 4x4 1988 to 1992

Engine oil & filter	litres	4.0
Gearbox - 4-speed [5-speed]	litres	1.9. Transfer: 0.6
Automatic transmission - refill	litres	3.0 to 3.5
Final drive	litres	4x4 rear: 0.8
Cooling system	litres	7.2 [AT: 7.1]
Fuel tank	litres	61. 4x4: 65 ⁷

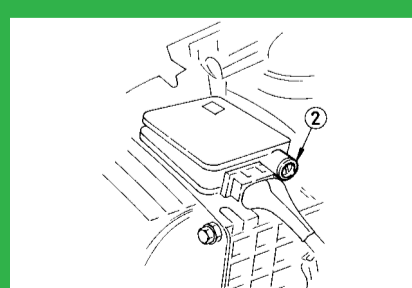
Notes and Illustrations

- ¹M1.5-Motronic: 1.8 to 2.2
- ²M1.5-Motronic: 2.5 to 3.0
- ³Octane rating plug = 95 RON. 89 ▶: [E 95 RON]
- ⁴4x4: +18'+30'-20'
- ⁵4x4: -20'±40'
- ⁶4x4: 50 + 60° +15°
- ⁷91 ▶: 63

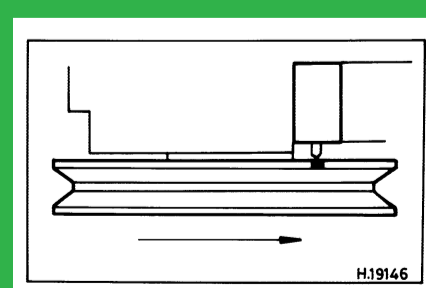
1: Idle speed 2: CO / Mixture



1998 cm³, 8V



ML4.1-Motronic



ML4.1-Motronic