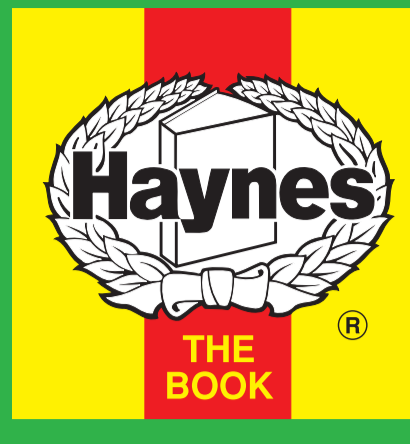


Engine & Cooling	Fuel	Ignition	Electrical	Running gear	Torque settings	Capacities	Notes & Illustrations
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# Automotive Technical DATA BOOK

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**MENU**      **HELP**

## Engine and cooling system Vectra-B 1.6i 1995 to 1997

Type		X16SZR 8V 52 kW 94/12/EC
Capacity (cm <sup>3</sup> ) / number of cylinders		1598 / 4
Compression ratio / pressure	bar	10.0 / 12.0 to 15.0
Oil pressure	bar	1.5
Oil temperature	°C	80
Valve clearance - inlet	mm	0: Hyd.
Valve clearance - exhaust	mm	0: Hyd.
Firing order		1-3-4-2
No 1 cylinder position		TBE
Thermostat opening temperature	°C	92
Radiator cap pressure	bar	1.2 to 1.5

## Fuel system Vectra-B 1.6i 1995 to 1997

Idle speed - manual [auto]	rpm	770 to 930 N/A
Fast idle speed - manual [auto]	rpm	—
CO @ idle speed [3000 rpm] - see page VI	%	≤0.5
HC @ idle speed [3000 rpm] - see page VI	ppm	≤200
CO <sub>2</sub> @ idle speed [3000 rpm] - see page VI	%	—
O <sub>2</sub> @ idle speed [3000 rpm] - see page VI	%	—
Carburettor / fuel injection		_GM
Type / ref		Multec SPI
Main jet / needle		—
Injection pressure	bar	—
Pump pressure	bar	3.0
Octane rating	RON	95[U]

## Ignition system Vectra-B 1.6i 1995 to 1997

Type		DIS
Ignition coil		—
Primary resistance	ohms	—
Ballast resistor	ohms	—
Voltage - Tmnl 15(+) to earth	V	—
Distributor		—
Points gap (air gap)	mm	—
Dwell angle	° (%)	—
Condenser capacity	µF	—
Rotation		—
Ignition timing - basic [static	° Crankshaft @ rpm	Computer control WSM
V = Vacuum    NV = No Vacuum		—
Total ignition advance	° Crankshaft @ rpm	Computer control
	° Crankshaft @ rpm	—
	° Crankshaft @ rpm	—
Centrifugal check.	° Crankshaft @ rpm	Computer control
	° Crankshaft @ rpm	—
	° Crankshaft @ rpm	—
Vacuum range check	mbar	Computer control
Maximum vacuum advance	° Crankshaft	—
Spark plugs		_/Champion
Type		RC7YCC
Electrode gap	mm	0.8

## Electrical system Vectra-B 1.6i 1995 to 1997

Battery	V / CC / RC	12 / 44Ah
Alternator voltage / full load current / engine rpm		—
Starter motor current / voltage - cranking	A / V	—
- locked	A / V	—

## Running gear Vectra-B 1.6i 1995 to 1997

<b>Brakes -</b>		
Front (min. friction material thickness)	mm	—
Rear (min. friction material thickness)	mm	—
<b>Tyres</b>		
Saloon	Size	175/70x14
Estate / Van	Size	175/70x14
Pressure - front / rear - Saloon	bar	2.2 / 2.2
- Estate / Van	bar	Refer to vehicle
<b>Front suspension / wheel alignment</b>		
Toe-in (+) / Toe-out (-)	mm [°]	(-3°50'±1°)
Camber		-1°05'±45'
Castor		—
King pin inclination		—
<b>Rear suspension / wheel alignment</b>		
Toe-in (+) / Toe-out (-)	mm [°]	(0°16'±10°)
Camber		-1°10'±35'

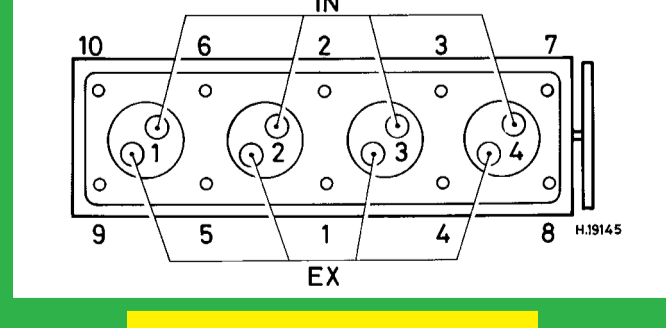
## Torque wrench settings Vectra-B 1.6i 1995 to 1997

Cylinder head - stage 1	Nm	25 N
- stage 2	Nm	+60°
Cylinder head - stage 3	Nm	+60°
- stage 4	Nm	+60°
Big-end bearings	Nm	25 +30° N
Main bearings	Nm	50 +45° +15° N
Clutch cover	Nm	15
Flywheel [driveplate]	Nm	35 +30° +15° N (60)
Front hubs	Nm	WSM
Rear hubs	Nm	WSM
Wheel nuts / bolts	Nm	110
Spark plugs	Nm	25

## Capacities Vectra-B 1.6i 1995 to 1997

Engine oil & filter	litres	3.5
Gearbox - 4-speed [5-speed]	litres	1.6
Automatic transmission - refill	litres	—
Final drive	litres	WT
Cooling system	litres	6.1
Fuel tank	litres	60

## Notes and Illustrations



1598 cm<sup>3</sup>, 8V