
13 Cu(InGa)Se₂ Solar Cells	567
<i>William N. Shafarman and Lars Stolt</i>	
13.1 Introduction	567
13.2 Material Properties	570
13.2.1 Structure and Composition	571
13.2.2 Optical Properties	574
13.2.3 Electrical Properties	574
13.2.4 The Surface and Grain Boundaries	576
13.2.5 Substrate Effects	578
13.3 Deposition Methods	578
13.3.1 Substrates	579
13.3.2 Back Contact	580
13.3.3 Coevaporation of Cu(InGa)Se ₂	580
13.3.4 Two-step Processes	583
13.3.5 Other Deposition Approaches	584
13.4 Junction and Device Formation	584
13.4.1 Chemical Bath Deposition	585
13.4.2 Interface Effects	586
13.4.3 Other Deposition Methods	587
13.4.4 Alternative Buffer Layers	588
13.4.5 Transparent Contacts	590
13.4.6 Buffer Layers	591
13.4.7 Device Completion	592
13.5 Device Operation	592
13.5.1 Light-generated Current	593
13.5.2 Recombination	595
13.5.3 The Cu(InGa)Se ₂ /CdS Interface	599
13.5.4 Wide and Graded Band Gap Devices	600
13.6 Manufacturing Issues	602
13.6.1 Processes and Equipment	602
13.6.2 Module Fabrication	604
13.6.3 Module Performance	604
13.6.4 Production Costs	607
13.6.5 Environmental Concerns	608
13.7 The Cu(InGa)Se ₂ Outlook	609
References	611
14 Cadmium Telluride Solar Cells	617
<i>Brian E. McCandless and James R. Sites</i>	
14.1 Introduction	617
14.2 CdTe Properties and Thin-film Fabrication Methods	621
14.2.1 Condensation/Reaction of Cd and Te ₂ Vapors on a Surface	628
14.2.2 Galvanic Reduction of Cd and Te Ions at a Surface	629
14.2.3 Precursor Reaction at a Surface	630
14.3 CdTe Thin-Film Solar Cells	631
14.3.1 Window Layers	631
14.3.2 CdTe Absorber Layer and CdCl ₂ Treatment	633