

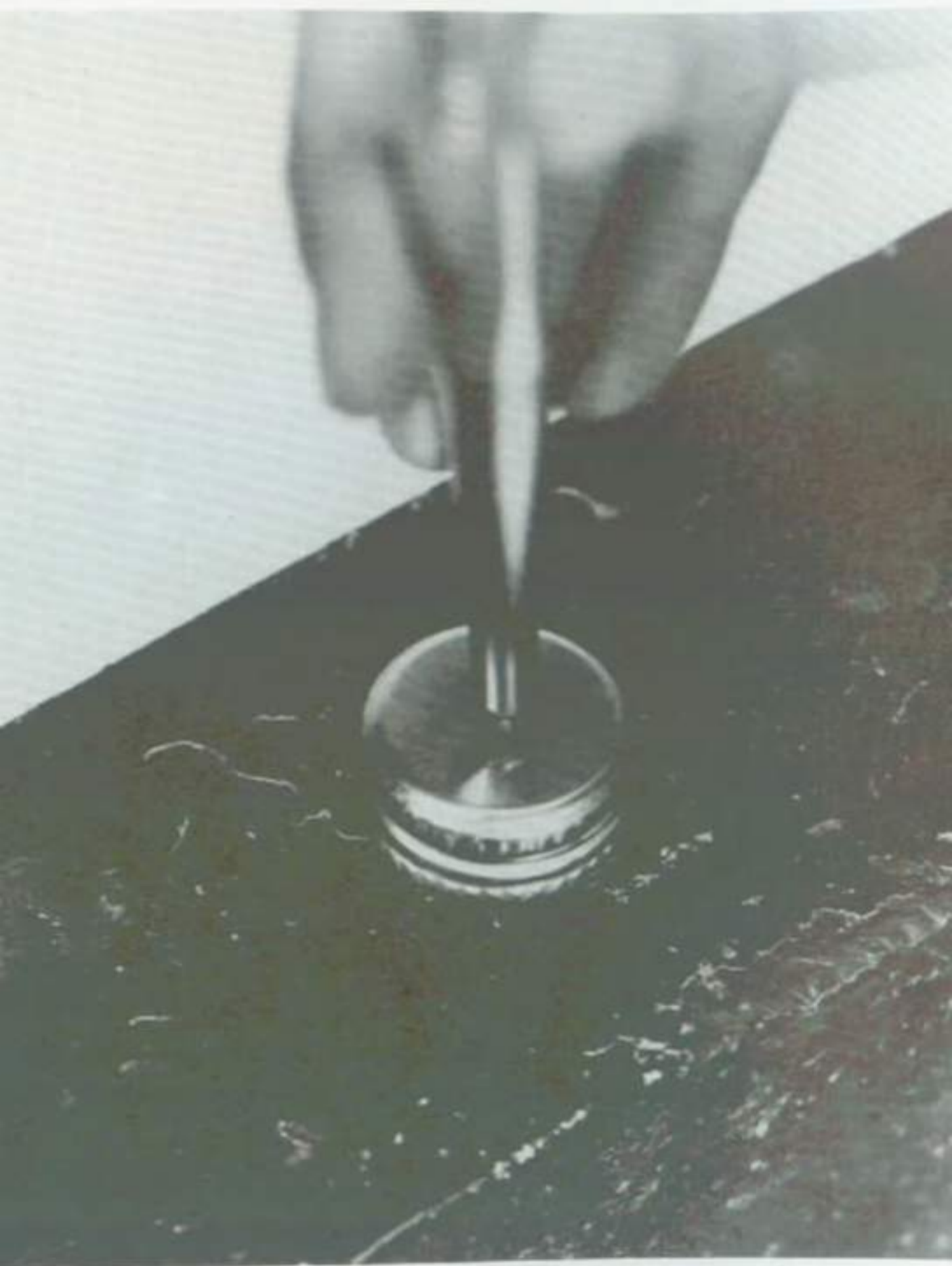
Finish slot to same width as front sight.



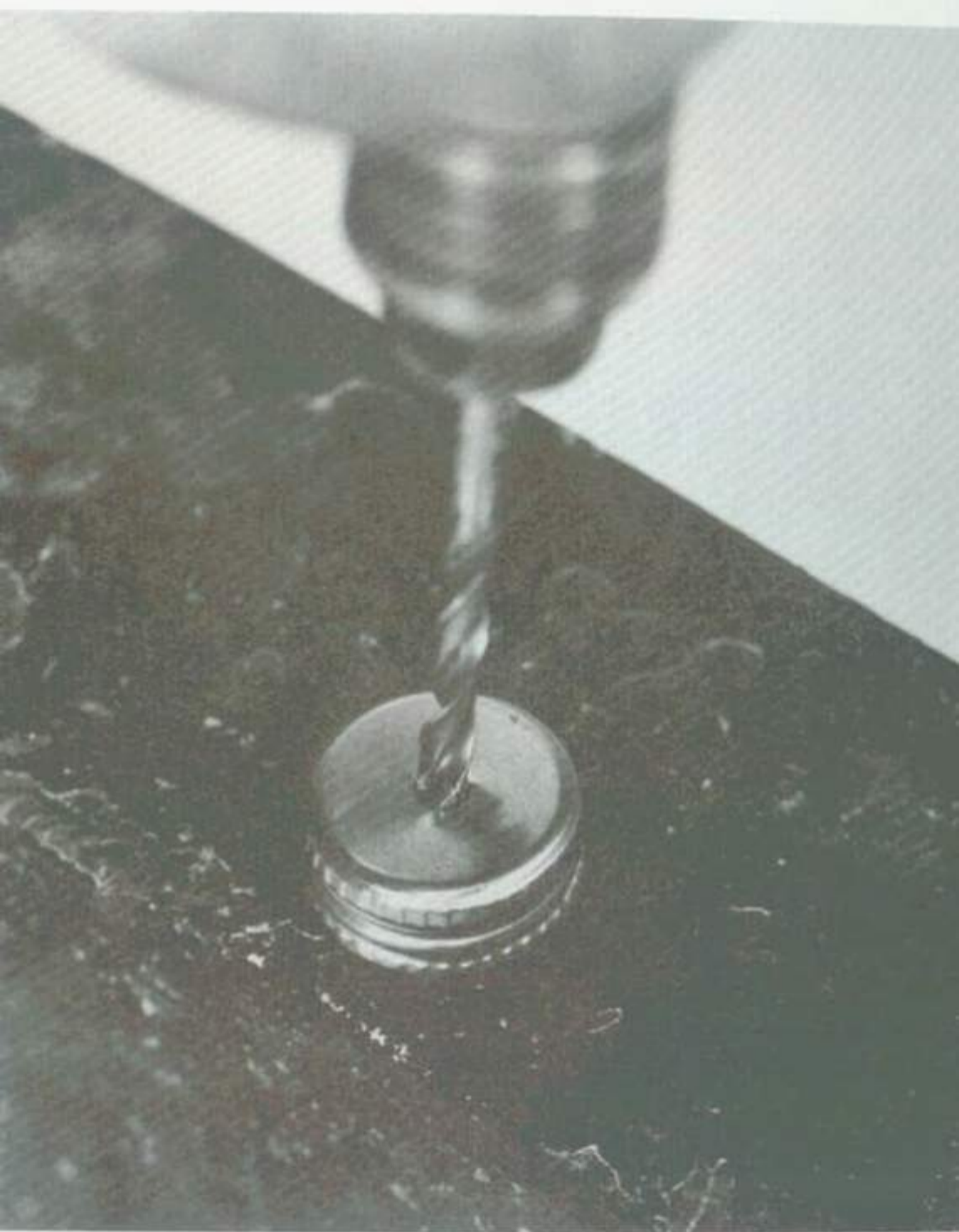
Bring up barrel to a suitable diameter by using electrical tape.



Finished tape bushing.



Use a center punch to mark bottle caps for drilling.



Drill caps using a drill with a larger diameter than the caliber of the bullet to be used.



Drill end cap.



Install hose clamp behind front sight.



Slip tube over front end of barrel.



Tighten hose clamp using screwdriver.



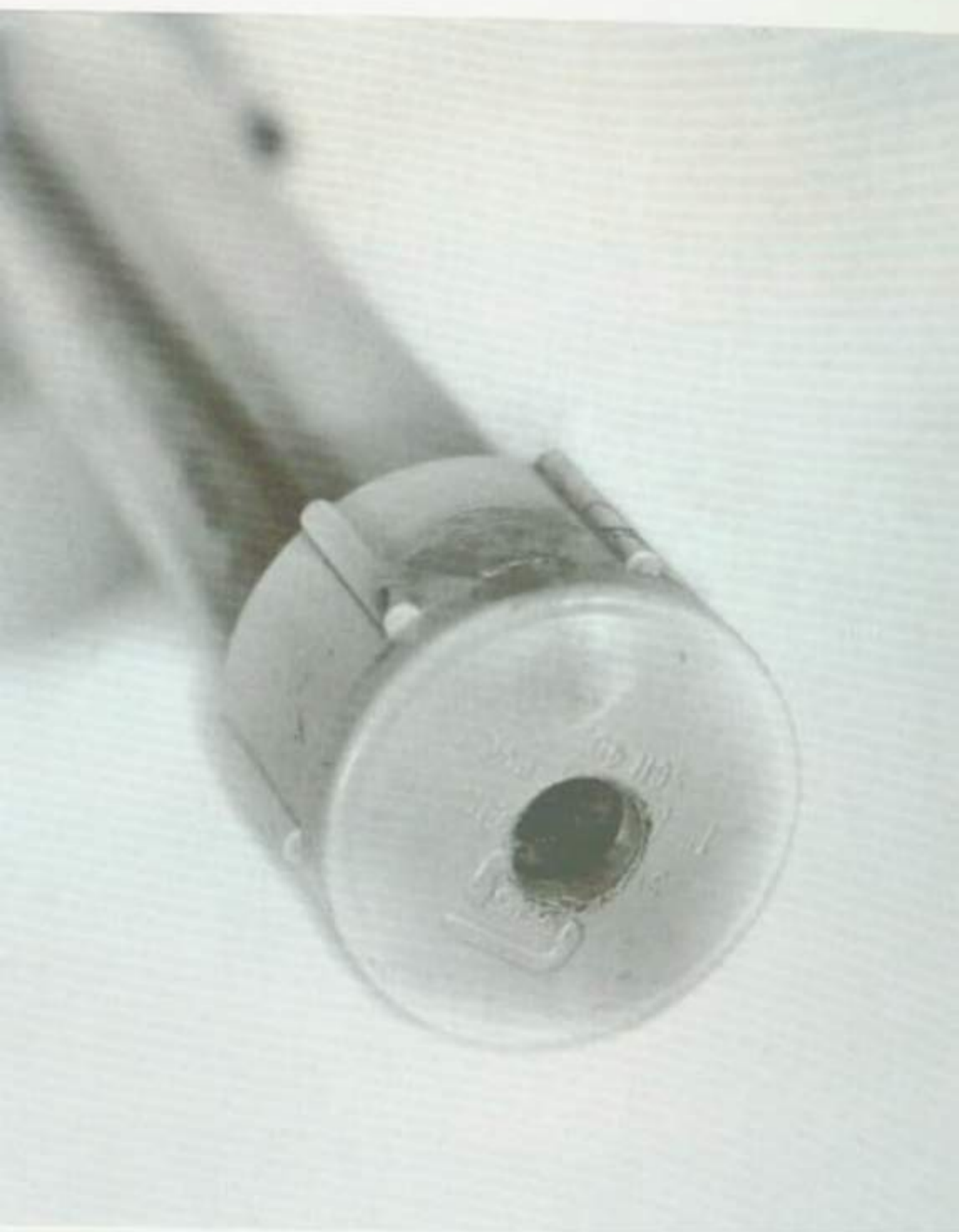
Install bottle caps. Slip cleaning rod into barrel and use it as a guide to align caps.



The last cap should be half way out of the pipe, so the end cap will push it tight when installed.



Slip and tighten endcap against bottle caps, making sure it is a tight fit.



Check to see if holes are aligned inside suppressor.



Finished unit ready to be fired.



Completed suppressor installed on weapon.



PIPE SILENCER

This one looks more complicated than it really is.

The materials needed for construction are: A piece of PVC or any other type of pipe, about six or seven inches long, with the same inside diameter as the outside diameter on your weapon's barrel. (A diameter slightly larger will work if tape is used to bring up the barrel to a suitable diameter.) A one inch hose clamp, a piece of soft rubber, copper scouring pads (available at most supermarkets as "CHORE BOY PURE COPPER SCOURING PADS") and some wide electrical tape.

Begin construction by drilling the pipe with four rows of evenly spaced $\frac{1}{4}$ inch diameter holes, 90 degrees apart. The number of holes will be determined by the length of the pipe. (Deburr all holes, both inside and outside after drilling.)

Next, cut a slot for the front sight, using a jig saw or hack saw for rough cutting and files to smooth the edges. The slot should be long enough so that the pipe extends about $\frac{1}{2}$ inch to one inch past the back of the front sight. Try to make it as tight a fit as possible.

Slide the pipe onto the barrel, with the front sight in the slot. Position the hose clamp behind the front sight and close to the end of the pipe. Tighten clamp (use tape to bring up barrel to size, if necessary). Make sure that the pipe is snug and tight against the barrel to prevent it from wobbling.

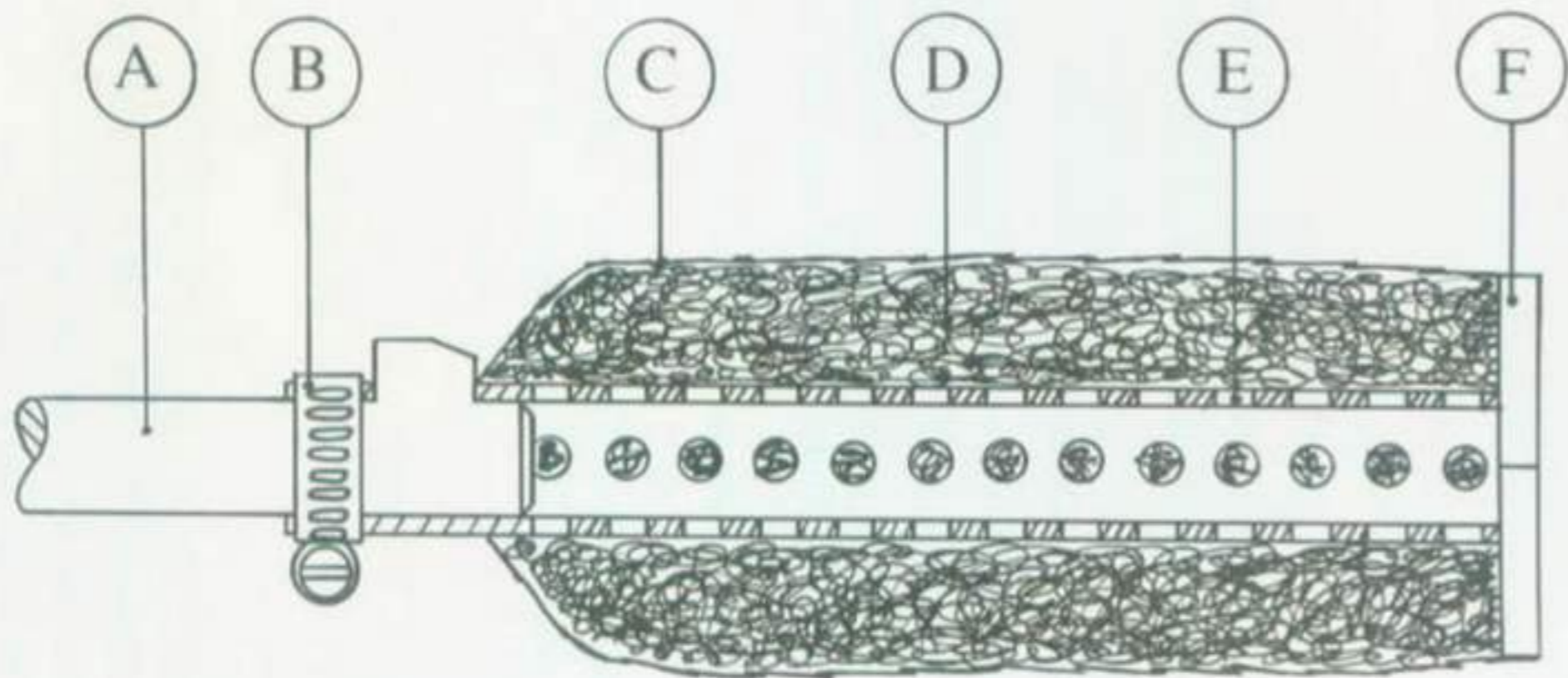
Cut the piece of soft rubber into a disk shape having a diameter slightly larger than that of the outside diameter of the pipe. With a sharp razor or knife make an "X" at the center of the disk. Put the rubber disk aside for the moment.

Cut out the rivet in the copper scouring pads and unfold them, this will make it easier to wrap them over the pipe.

Wrap the copper scouring pads (several should be used, depending on the length of the pipe), around the pipe as tightly as possible and hold them in place with the palm of your left hand. Place the soft rubber disk with the "X" at the center of the pipe hole, and hold in place with the forefinger and thumb of your left hand. Begin taping around the rubber disk and roll of

copper pads with your right hand, making certain the "X" in the rubber disk is still aligned with the hole in the pipe. (A simple way to assure alignment is to pass a cleaning rod through the "X" and into the barrel.) Using wide tape will make the job a lot easier. Extend the tape far enough to the front so it will hold the rubber disk in place.

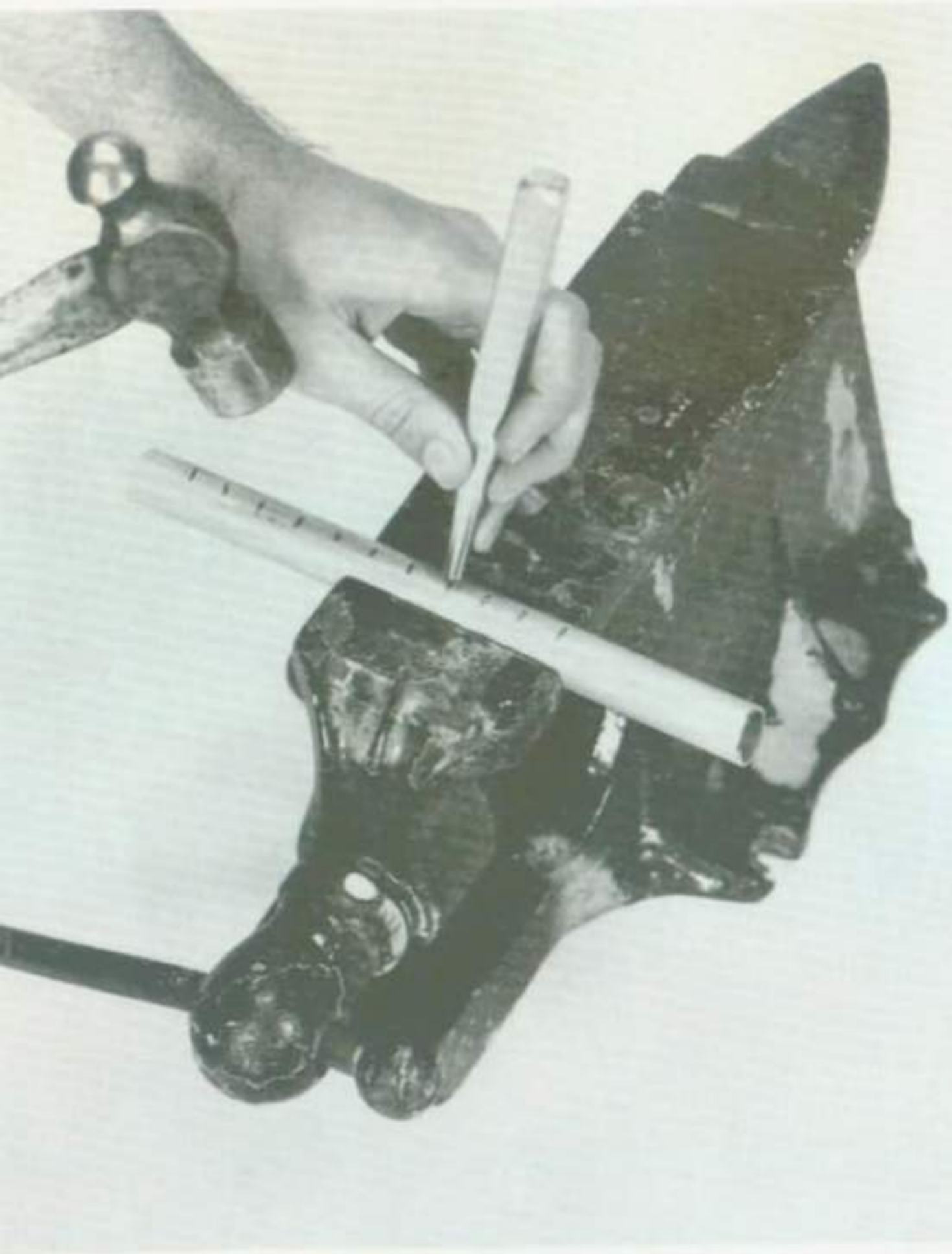
Once the rubber disk is in place, begin wrapping back, overlapping the tape as you go. Extend the tape back to the front sight covering the whole "silencer" with two layers. Be certain no sections of the copper scouring pads are exposed.



A) BARREL B) HOSE CLAMP C) ELECTRICAL TAPE D) COPPER SCOURING PADS E) PIPE F) SOFT RUBBER DISK



Materials needed: A) piece of rubber B) Cloth adhesive tape
C) Electrical tape D) One inch hose clamp E) Pipe F) Copper
scouring pads.



To make drilling easier, mark pipe using a center punch (for dimensions, see text).



Drill holes using hand drill or drill press.





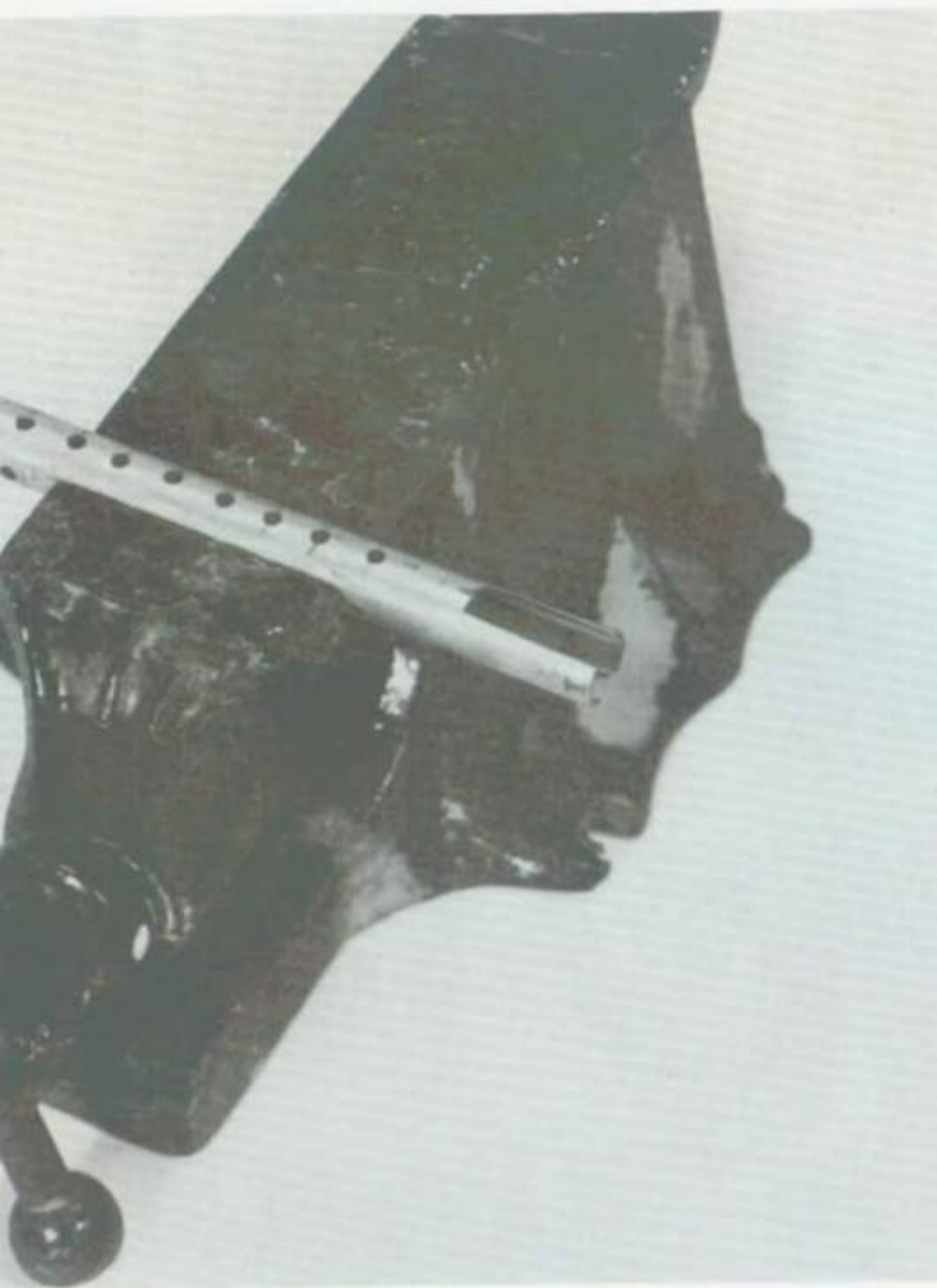
Deburr all holes inside and out.



Cut a slot for the front sight. Use hacksaw or jigsaw if available.



File slot to size to accommodate front sight.





Finished front sight slot.



Bring barrel up to the same size as the inside diameter of the pipe.





Slip hose clamp behind front sight.



Install pipe on barrel.



Tighten hose clamp behind front sight to hold pipe in place.



Cut piece of soft rubber into a disk shape.



Use sharp razor or knife to cut an "X" at the center of the rubber disk.



Slip cleaning rod through pipe and into barrel, then slip rubber disk.



Start wrapping copper scouring pads over pipe.





Wrap entire unit with two layers of cloth adhesive tape.



Completed suppressor mounted on Ruger 10/22 .22 caliber rifle.

TO ALL OUR READERS

As you can see, this book is not complete and will never be completed as long as man has imagination. If you have any disposable silencer design(s) and would like us to include them in the next volume in this series, please drop us a line at the following address:

**J. FLORES PUBLICATIONS
P. O. Box 14, Dept. DS
Rosemead, CA 91770**

Your help will be appreciated. Thank you.

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