

## ADJUSTMENT

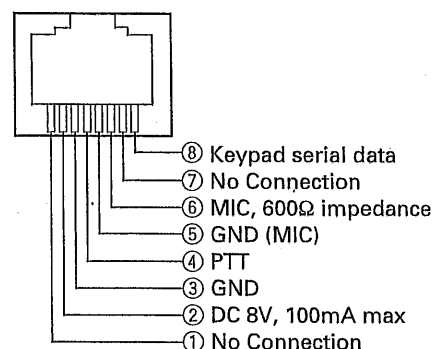
### Measuring Equipment for Alignment

- 1. Digital voltmeter (D.V.M)**  
Input impedance: High
- 2. RF valve voltmeter (RF V.M)**  
Input impedance: 1MΩ or more, 2pF or less  
Voltage range: Full scale=10mV to 300V  
Measureable frequency range: Up to 450MHz
- 3. Frequency counter (f.counter)**  
Input sensitivity: About 50mV  
Measureable frequency: 450MHz or more
- 4. DC power supply**  
Voltage: Variable in the range 10 to 17V  
Current: 13A or more
- 5. Power meter**  
Measurement power: 60W, 30W, 10W  
Impedance: 50Ω  
Measurable frequency: 450MHz
- 6. AF valve voltmeter (AF V.M)**  
Input impedance: 1MΩ or more  
Voltage range: Full scale=1mV to 30V  
Measurable frequency range: 50Hz to 10kHz
- 7. AF generator (AG)**  
Output frequency: 100Hz to 10kHz  
Output voltage: 0.5mV to 1V
- 8. Line detector**  
Measurable frequency: 450MHz
- 9. Spectrum analyzer**  
Measurable frequency: 450MHz
- 10. Directional coupler**
- 11. Oscilloscope**  
High sensitivity with horizontal input terminal
- 12. Standard signal generator (SSG)**  
The standard signal generator must be able to generate the 1GHz band frequencies and vary the amplitude and frequency.  
Output: -133dBm to greater than -13dBm
- 13. Dummy load (for AF)**  
8Ω, about 5W
- 14. Noise generator**  
The noise generator must be able to generate noise similar to ignition noise containing high-frequency components of 450MHz or more.
- 15. Sweep generator**  
The sweep generator must be able to sweep the 144 and 430MHz bands.
- 16. Tracking generator**

### Preparation

- Set the controls and switches to the positions listed below unless otherwise specified.

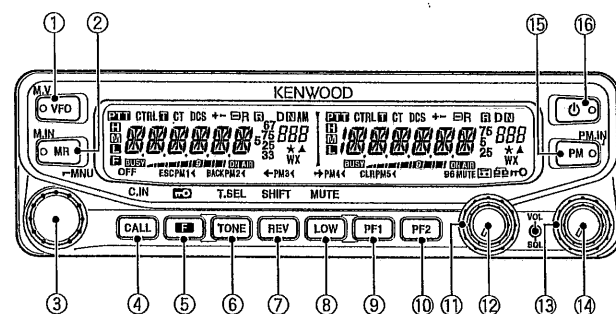
|                                |                        |
|--------------------------------|------------------------|
| BAND SEL/ VOL (Band A) control | Fully counterclockwise |
| BAND SEL/ VOL (Band B) control | Fully counterclockwise |
| SQL (Band A) control           | Fully counterclockwise |
| SQL (Band B) control           | Fully counterclockwise |
| Power switch                   | OFF                    |



**Microphone socket  
(as viewed from the front of the transceiver)**

- To protect the signal generator, never connect the microphone to the microphone socket when the receiver section is adjusted.
- Before the power cord is connected, make sure the power switch is off.
- Without specification of SSG, standard modulation is applied (MOD: 1kHz, DEV: ±3kHz, AF output: 0.63V/8Ω)

### Front panel

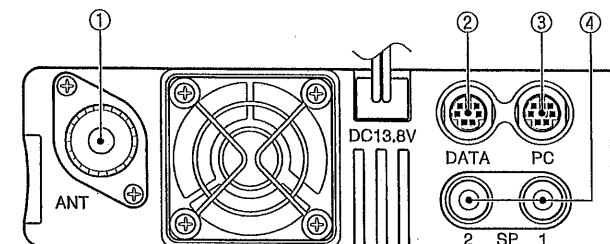


- |                  |                          |
|------------------|--------------------------|
| ① VFO            | ⑨ PF1                    |
| ② MR             | ⑩ PF2                    |
| ③ Tuning control | ⑪ SQL (Band A)           |
| ④ CALL           | ⑫ BAND SEL/ VOL (Band A) |
| ⑤ F              | ⑬ SQL (Band B)           |
| ⑥ TONE           | ⑭ BAND SEL/ VOL (Band B) |
| ⑦ REV            | ⑮ PM                     |
| ⑧ LOW            | ⑯ Power switch           |

Downloaded by  
RadioAmateur.EU

## ADJUSTMENT

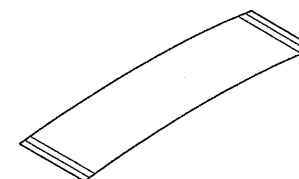
### Rear panel



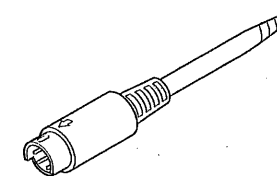
- |        |                |
|--------|----------------|
| ① ANT  | ③ PC           |
| ② DATA | ④ SP (SP1/SP2) |

### Service Jig

- A. Flat cable (50-pin) (E37-1407-08), about 10cm



- B. Data terminal short plug (W05-0611-00)

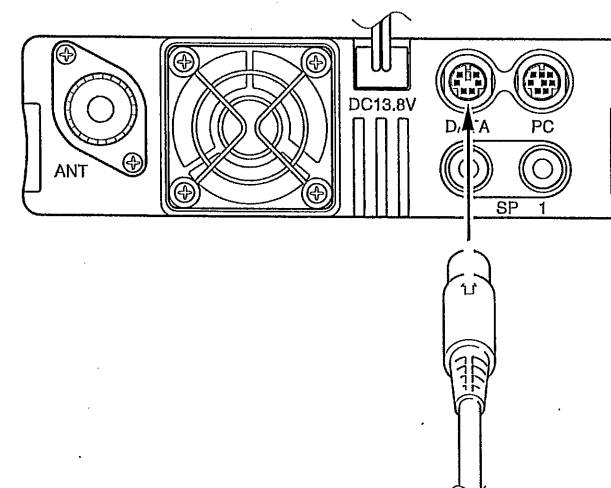


### About the flat cable (50-pin) of about 10cm

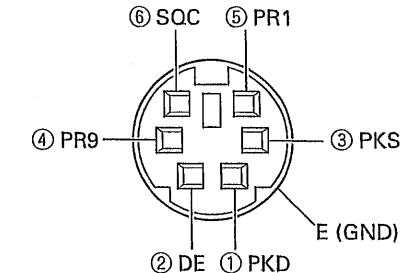
To connect the TX-RX unit (X57-731 A/6) connector (CN677) to the TX-RX (Control section) unit (X57-731 D/6) connector (CN960) while in servicing, you can use the 50-pin flat cable (E37-1407-08).

### How to use the data terminal short plug

Insert the adjustment jig (W05-0611-00) into the DATA connector located on the rear panel of the transceiver.



### DATA connector pin assignment



Terminals ③ and ⑥ are short circuited.  
③ PKS (SEND switch for DATA terminal)  
Connect PTT output. If PKS is set to "GND", data are sent and the microphone will be mute.  
⑥ SOC (Squelch control output)  
This outputs squelch control output.

### EchoLink Operation Check Method

You can confirm whether EchoLink operates normally by performing the following three operation checks.

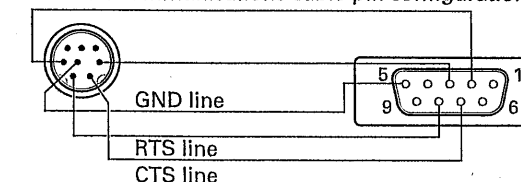
1. Squelch signal operation check
2. PTT signal operation check
3. Voice operation check

### Operation procedure

- 1) Connect the serial communications cable (8-pin mini DIN terminal and D-SUB terminal) of the PG-5H (PC interface cable kit) to the PC terminal on the rear of the transceiver.
- 2) Turn the transceiver power ON while pressing the [PF2] key, to enter the EchoLink Sysop mode.
- 3) Check the squelch signal operation.  
① The squelch signal is output from pin 1 of the transceiver PC terminal or pin 8 of the PG-5H D-SUB terminal (RTS). Check the voltage of the RTS line with a digital voltmeter.

| Terminal name | PC terminal of the transceiver | D-SUB terminal of PG-5H |
|---------------|--------------------------------|-------------------------|
| RTS           | pin 1                          | pin 8                   |
| CTS           | pin 2                          | pin 7                   |

### PG-5H Serial communications cable pin configuration



- ② When you open and close the transceiver squelch, check that the voltage of the RTS line increases and decreases.

(Reference voltage value of RTS line)  
Voltage when squelch is closed: 10 V  
Voltage when squelch is opened : -10 V

## ADJUSTMENT

4) Check the PTT signal operation.

① Input 5 to 10 V to pin 2 of the transceiver PC terminal or pin 7 of the PG-5H D-SUB terminal (CTS).

② Ensure that the transceiver becomes the transmission state.

5) Check the voice operation:

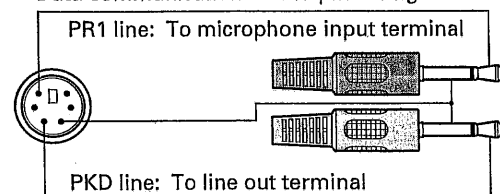
① Connect the data communications cable (6-pin mini DIN terminal and pink/ green pin) of the PG-5H (Interface cable kit) to the DATA terminal on the rear of the transceiver.

② Input a 1kHz/ 150 mV AF signal from AG to the green pin of the data communication cable (PKD line). Confirm the modulation of 2 to 4 kHz deviation hangs when transmitting by PTT operation as stated in step 4), above.

③ Input a standard modulation signal of -47dBm (MOD: 1kHz, DEV: 3kHz, and AF output: 0.63V/8Ω) from SSG to the transceiver.

Check that a 1kHz tone of 3 to 15 mV is output from the pink pin (PR1 line) of the data communication cable.

PG-5H  
Data communications cable pin configuration



### Adjustment Mode

This mode is used to replace or readjust IC916 (EEPROM). In Adjustment Mode, the transceiver can be adjusted using its panel keys.

#### Adjustment Items

1. Frequency (Band A)
2. Frequency (Band B)
3. High power (144MHz band, 430MHz band)
4. Mid power (144MHz band, 430MHz band)
5. Low power (144MHz band, 430MHz band)
6. SWR protection (144MHz band, 430MHz band)
7. DCS balance (Band A) (144MHz band, 430MHz band)
8. DCS balance (Band B) (144MHz band, 430MHz band)
9. MAX deviation (Band A) (144MHz band, 430MHz band)
10. MAX deviation (Band B) (144MHz band, 430MHz band)
11. CTCSS deviation (Band A) (144MHz band, 430MHz band)
12. CTCSS deviation (Band B) (144MHz band, 430MHz band)
13. DCS deviation (Band A) (144MHz band, 430MHz band)
14. DCS deviation (Band B) (144MHz band, 430MHz band)
15. BPF RSSI (Band A) (144MHz band, 200MHz band, 430MHz band)\*1

16. BPF RSSI (Band B) (144MHz band, 200MHz band, 430MHz band)\*1

17. Squelch threshold (Band A) (144MHz band, 200MHz band, 300MHz band, 430MHz band)

18. Squelch threshold (Band B) (144MHz band, 200MHz band, 300MHz band, 430MHz band, 1.2GHz band)

19. Squelch tight (Band A) (144MHz band, 200MHz band, 300MHz band, 430MHz band)

20. Squelch tight (Band B) (144MHz band, 200MHz band, 300MHz band, 430MHz band, 1.2GHz band)

21. S-meter S1 (Band A) (144MHz band, 200MHz band, 300MHz band, 430MHz band)

22. S-meter S1 (Band B) (144MHz band, 200MHz band, 300MHz band, 430MHz band, 1.2GHz band)

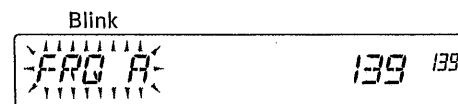
23. S-meter full scale (Band A) (144MHz band, 200MHz band, 300MHz band, 430MHz band)

24. S-meter full scale (Band B) (144MHz band, 200MHz band, 300MHz band, 430MHz band, 1.2GHz band)

\*1: Adjust 3 points (Low, Center, High) for the 144MHz band and the 200MHz band.  
Adjust 5 points (Low, Low', Center, High', High) for the 430MHz band.

#### How to enter the adjustment mode

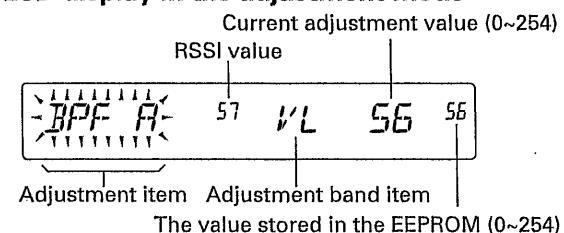
1. Turn the transceiver power OFF and insert the adjustment jig (W05-0611-00) into the DATA terminal located on the rear panel of the transceiver.
2. Turn the transceiver power ON while pressing the [CALL] and [F] keys to enter adjustment mode.
3. The adjustment item "FRQ A" of the Band A frequency is displayed when entering the adjustment mode.



#### Note:

- To exit the Adjustment Mode, turn the transceiver power OFF.
- When the adjustment mode is activated, the transceiver automatically sets the frequency as shown in "The frequency that is set to the transceiver" table, on pages 44 to 46.

#### LCD display in the adjustment mode



## ADJUSTMENT

#### Panel key operation in the adjustment mode

| Key name   | Function   |
|--|--|
| (Turn)   | Changes the adjustment item or adjustment band item. Increase or decrease the adjustment values (00~254).  |
| (Press)  | Movement from the adjustment item display to the adjustment band item display or movement from the adjustment band item display to the adjustment value display. (Forward)<br>Write adjustment values. |
| [CALL]   | Movement from the adjustment value display to the adjustment band item display or movement from the adjustment band item display to the adjustment item display. (Back)                                |
| [VFO],[MR],[F],[TONE],[REV],[LOW],[PF1],[PF2],[PM] | Unused   |
| Microphone key                                     |  |
| [PTT]  | Transmit. (Only the adjustment item of the transmitter section can be used.)   |

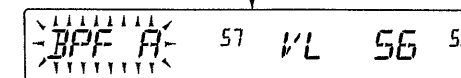
#### Example of the adjustment mode operation procedure

The operating procedure when the BPF RSSI of band A (430MHz band, low frequency) is adjusted is described as follows.

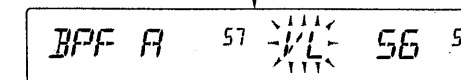
The adjustment item "FRQ A" of the band A frequency is displayed when entering the adjustment mode according to the operating procedure of "How to enter the adjustment mode" described on page 42.



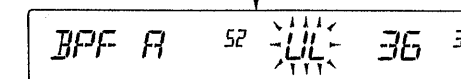
Turn the Tuning control while "FRQ A" is blinking. Select the BPF RSSI adjustment item "BPF A" of band A.



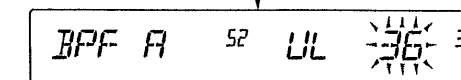
Press the Tuning control while "BPF A" is blinking. "BPF A" stops blinking and it moves to the adjustment band items display. The adjustment band item "VL" of 144MHz band and the low frequency blinks.



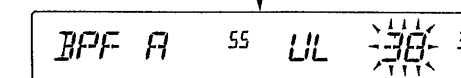
Turn the Tuning control while "VL" is blinking. Select the adjustment band item "UL" of the 430MHz band and the low frequency.



Press the Tuning control while "UL" is blinking. "UL" stops blinking and it moves to the adjustment value display. The current adjustment value "36" blinks.



Change the adjustment value by turning the Tuning control so that the RSSI value may become the maximum while the current adjustment value "36" is blinking. (For example, assume an adjustment value of 38 after adjustment.) The selected adjustment value is stored in the EEPROM when the Tuning control is pressed.



ADJUSTMENT

■ Adjustment item, adjustment band item, display and the frequency that is set to the transceiver

| No. | Adjustment item          | Adjustment band item          | Display         |                      | The frequency that is set to the transceiver |             | Signaling     |
|-----|--------------------------|-------------------------------|-----------------|----------------------|--|-------------|---------------|
|     |                          |                               | Adjustment item | Adjustment band item | K type                                       | E, M4 types |               |
| 1   | Frequency (Band A)       | -                             | FRO A           | -                    | 444.100MHz                                   | 435.100MHz  |               |
| 2   | Frequency (Band B)       | -                             | FRO B           | -                    | 444.100MHz                                   | 435.100MHz  |               |
| 3   | High power               | 144MHz band                   | HPWR            | V                    | 146.100MHz                                   | 145.100MHz  |               |
|     |                          | 430MHz band                   | HPWR            | U                    | 444.100MHz                                   | 435.100MHz  |               |
| 4   | Mid power                | 144MHz band                   | MPWR            | V                    | 146.100MHz                                   | 145.100MHz  |               |
|     |                          | 430MHz band                   | MPWR            | U                    | 444.100MHz                                   | 435.100MHz  |               |
| 5   | Low power                | 144MHz band                   | LPWR            | V                    | 146.100MHz                                   | 145.100MHz  |               |
|     |                          | 430MHz band                   | LPWR            | U                    | 444.100MHz                                   | 435.100MHz  |               |
| 6   | SWR protection           | 144MHz band                   | SWR             | V                    | 146.100MHz                                   | 145.100MHz  |               |
|     |                          | 430MHz band                   | SWR             | U                    | 444.100MHz                                   | 435.100MHz  |               |
| 7   | DCS balance *1 (Band A)  | 144MHz band, Low frequency    | BAL A           | VL                   | 136.100MHz                                   | 136.100MHz  | 50Hz          |
|     |                          | 144MHz band, Center frequency | BAL A           | VC                   | 146.100MHz                                   | 145.100MHz  |               |
|     |                          | 144MHz band, High frequency   | BAL A           | VH                   | 173.900MHz                                   | 173.900MHz  |               |
|     |                          | 430MHz band, Low frequency    | BAL A           | UL                   | 400.100MHz                                   | 400.100MHz  |               |
|     |                          | 430MHz band, Center frequency | BAL A           | UC                   | 444.100MHz                                   | 435.100MHz  |               |
|     |                          | 430MHz band, High frequency   | BAL A           | UH                   | 469.900MHz                                   | 469.900MHz  |               |
| 8   | DCS balance *1 (Band B)  | 144MHz band, Low frequency    | BAL B           | VL                   | 136.100MHz                                   | 136.100MHz  | 50Hz          |
|     |                          | 144MHz band, Center frequency | BAL B           | VC                   | 146.100MHz                                   | 145.100MHz  |               |
|     |                          | 144MHz band, High frequency   | BAL B           | VH                   | 173.900MHz                                   | 173.900MHz  |               |
|     |                          | 430MHz band, Low frequency    | BAL B           | UL                   | 400.100MHz                                   | 400.100MHz  |               |
|     |                          | 430MHz band, Center frequency | BAL B           | UC                   | 444.100MHz                                   | 435.100MHz  |               |
|     |                          | 430MHz band, High frequency   | BAL B           | UH                   | 469.900MHz                                   | 469.900MHz  |               |
| 9   | MAX deviation (Band A)   | 144MHz band                   | DEV A           | V                    | 146.100MHz                                   | 145.100MHz  |               |
|     |                          | 430MHz band                   | DEV A           | U                    | 444.100MHz                                   | 435.100MHz  |               |
| 10  | MAX deviation (Band B)   | 144MHz band                   | DEV B           | V                    | 146.100MHz                                   | 145.100MHz  |               |
|     |                          | 430MHz band                   | DEV B           | U                    | 444.100MHz                                   | 435.100MHz  |               |
| 11  | CTCSS deviation (Band A) | 144MHz band                   | CT A            | V                    | 146.100MHz                                   | 145.100MHz  | CTCSS: 91.5Hz |
|     |                          | 430MHz band                   | CT A            | U                    | 444.100MHz                                   | 435.100MHz  |               |
| 12  | CTCSS deviation (Band B) | 144MHz band                   | CT B            | V                    | 146.100MHz                                   | 145.100MHz  | CTCSS: 91.5Hz |
|     |                          | 430MHz band                   | CT B            | U                    | 444.100MHz                                   | 435.100MHz  |               |
| 13  | DCS deviation (Band A)   | 144MHz band                   | DCS A           | V                    | 146.100MHz                                   | 145.100MHz  | DCS: 023N     |
|     |                          | 430MHz band                   | DCS A           | U                    | 444.100MHz                                   | 435.100MHz  |               |
| 14  | DCS deviation (Band B)   | 144MHz band                   | DCS B           | V                    | 146.100MHz                                   | 145.100MHz  | DCS: 023N     |
|     |                          | 430MHz band                   | DCS B           | U                    | 444.100MHz                                   | 435.100MHz  |               |

\*1: The DCS balance adjustment can adjust only the center frequency.

ADJUSTMENT

| No.                           | Adjustment item            | Adjustment band item          | Display           |                               | The frequency that is set to the transceiver |             | Signaling |            |            |  |
|-------------------------------|----------------------------|-------------------------------|-------------------|-------------------------------|--|-------------|-----------|------------|------------|--|
|                               |                            |                               | Adjustment item   | Adjustment band item          | K type                                       | E, M4 types |           |            |            |  |
| 15                            | BPF RSSI (Band A)          | 144MHz band, Low frequency    | BPF A             | VL                            | 118.050MHz                                   | 118.050MHz  |           |            |            |  |
|                               |                            | 144MHz band, Center frequency | BPF A             | VC                            | 145.050MHz                                   | 145.050MHz  |           |            |            |  |
|                               |                            | 144MHz band, High frequency   | BPF A             | VH                            | 199.950MHz                                   | 199.950MHz  |           |            |            |  |
|                               |                            | 200MHz band, Low frequency    | BPF A             | 2L                            | 220.050MHz                                   | 220.050MHz  |           |            |            |  |
|                               |                            | 200MHz band, Center frequency | BPF A             | 2C                            | 250.050MHz                                   | 250.050MHz  |           |            |            |  |
|                               |                            | 200MHz band, High frequency   | BPF A             | 2H                            | 279.950MHz                                   | 279.950MHz  |           |            |            |  |
|                               |                            | 430MHz band, Low frequency    | BPF A             | UL                            | 300.050MHz                                   | 300.050MHz  |           |            |            |  |
|                               |                            | 430MHz band, Low' frequency   | BPF A             | ULD                           | 350.050MHz                                   | 350.050MHz  |           |            |            |  |
|                               |                            | 430MHz band, Center frequency | BPF A             | UC                            | 400.050MHz                                   | 400.050MHz  |           |            |            |  |
|                               |                            | 430MHz band, High' frequency  | BPF A             | UHD                           | 440.050MHz                                   | 440.050MHz  |           |            |            |  |
|                               |                            | 430MHz band, High frequency   | BPF A             | UH                            | 500.050MHz                                   | 500.050MHz  |           |            |            |  |
|                               |                            | 16                            | BPF RSSI (Band B) | 144MHz band, Low frequency    | BPF B  | VL          |           | 118.050MHz | 118.050MHz |  |
|                               |                            |                               |                   | 144MHz band, Center frequency | BPF B  | VC          |           | 145.050MHz | 145.050MHz |  |
| 144MHz band, High frequency   | BPF B                      |                               |                   | VH                            | 199.950MHz                                   | 199.950MHz  |           |            |            |  |
| 200MHz band, Low frequency    | BPF B                      |                               |                   | 2L                            | 220.050MHz                                   | 220.050MHz  |           |            |            |  |
| 200MHz band, Center frequency | BPF B                      |                               |                   | 2C                            | 250.050MHz                                   | 250.050MHz  |           |            |            |  |
| 200MHz band, High frequency   | BPF B                      |                               |                   | 2H                            | 279.950MHz                                   | 279.950MHz  |           |            |            |  |
| 430MHz band, Low frequency    | BPF B                      |                               |                   | UL                            | 300.050MHz                                   | 300.050MHz  |           |            |            |  |
| 430MHz band, Low' frequency   | BPF B                      |                               |                   | ULD                           | 350.050MHz                                   | 350.050MHz  |           |            |            |  |
| 430MHz band, Center frequency | BPF B                      |                               |                   | UC                            | 400.050MHz                                   | 400.050MHz  |           |            |            |  |
| 430MHz band, High' frequency  | BPF B                      |                               |                   | UHD                           | 440.050MHz                                   | 440.050MHz  |           |            |            |  |
| 17                            | Squelch threshold (Band A) | 144MHz band                   | SQ1 A             | V                             | 145.050MHz                                   | 145.050MHz  |           |            |            |  |
|                               |                            | 200MHz band                   | SQ1 A             | 2                             | 220.050MHz                                   | 220.050MHz  |           |            |            |  |
|                               |                            | 300MHz band                   | SQ1 A             | 3                             | 350.050MHz                                   | 350.050MHz  |           |            |            |  |
|                               |                            | 430MHz band                   | SQ1 A             | U                             | 440.050MHz                                   | 440.050MHz  |           |            |            |  |
| 18                            | Squelch threshold (Band B) | 144MHz band                   | SQ1 B             | V                             | 145.050MHz                                   | 145.050MHz  |           |            |            |  |
|                               |                            | 200MHz band                   | SQ1 B             | 2                             | 220.050MHz                                   | 220.050MHz  |           |            |            |  |
|                               |                            | 300MHz band                   | SQ1 B             | 3                             | 350.050MHz                                   | 350.050MHz  |           |            |            |  |
|                               |                            | 430MHz band                   | SQ1 B             | U                             | 440.050MHz                                   | 440.050MHz  |           |            |            |  |
|                               |                            | 1.2GHz band                   | SQ1 B             | 8                             | 1270.050MHz                                  | 1270.050MHz |           |            |            |  |
| 19                            | Squelch tight (Band A)     | 144MHz band                   | SQT A             | V                             | 145.050MHz                                   | 145.050MHz  |           |            |            |  |
|                               |                            | 200MHz band                   | SQT A             | 2                             | 220.050MHz                                   | 220.050MHz  |           |            |            |  |
|                               |                            | 300MHz band                   | SQT A             | 3                             | 350.050MHz                                   | 350.050MHz  |           |            |            |  |
|                               |                            | 430MHz band                   | SQT A             | U                             | 440.050MHz                                   | 440.050MHz  |           |            |            |  |

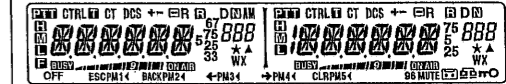
ADJUSTMENT

| No. | Adjustment item             | Adjustment band item | Display         |                      | The frequency that is set to the transceiver |             | Signaling |
|-----|-----------------------------|----------------------|-----------------|----------------------|--|-------------|-----------|
|     |                             |                      | Adjustment item | Adjustment band item | K type                                       | E, M4 types |           |
| 20  | Squelch tight (Band B)      | 144MHz band          | SQT B           | V                    | 145.050MHz                                   | 145.050MHz  |           |
|     |                             | 200MHz band          | SQT B           | 2                    | 220.050MHz                                   | 220.050MHz  |           |
|     |                             | 300MHz band          | SQT B           | 3                    | 350.050MHz                                   | 350.050MHz  |           |
|     |                             | 430MHz band          | SQT B           | U                    | 440.050MHz                                   | 440.050MHz  |           |
|     |                             | 1.2GHz band          | SQT B           | 8                    | 1270.050MHz                                  | 1270.050MHz |           |
| 21  | S-meter S1 (Band A)         | 144MHz band          | SM1 A           | V                    | 145.050MHz                                   | 145.050MHz  |           |
|     |                             | 200MHz band          | SM1 A           | 2                    | 220.050MHz                                   | 220.050MHz  |           |
|     |                             | 300MHz band          | SM1 A           | 3                    | 350.050MHz                                   | 350.050MHz  |           |
|     |                             | 430MHz band          | SM1 A           | U                    | 440.050MHz                                   | 440.050MHz  |           |
| 22  | S-meter S1 (Band B)         | 144MHz band          | SM1 B           | V                    | 145.050MHz                                   | 145.050MHz  |           |
|     |                             | 200MHz band          | SM1 B           | 2                    | 220.050MHz                                   | 220.050MHz  |           |
|     |                             | 300MHz band          | SM1 B           | 3                    | 350.050MHz                                   | 350.050MHz  |           |
|     |                             | 430MHz band          | SM1 B           | U                    | 440.050MHz                                   | 440.050MHz  |           |
|     |                             | 1.2GHz band          | SM1 B           | 8                    | 1270.050MHz                                  | 1270.050MHz |           |
| 23  | S-meter full scale (Band A) | 144MHz band          | SM7 A           | V                    | 145.050MHz                                   | 145.050MHz  |           |
|     |                             | 200MHz band          | SM7 A           | 2                    | 220.050MHz                                   | 220.050MHz  |           |
|     |                             | 300MHz band          | SM7 A           | 3                    | 350.050MHz                                   | 350.050MHz  |           |
|     |                             | 430MHz band          | SM7 A           | U                    | 440.050MHz                                   | 440.050MHz  |           |
| 24  | S-meter full scale (Band B) | 144MHz band          | SM7 B           | V                    | 145.050MHz                                   | 145.050MHz  |           |
|     |                             | 200MHz band          | SM7 B           | 2                    | 220.050MHz                                   | 220.050MHz  |           |
|     |                             | 300MHz band          | SM7 B           | 3                    | 350.050MHz                                   | 350.050MHz  |           |
|     |                             | 430MHz band          | SM7 B           | U                    | 440.050MHz                                   | 440.050MHz  |           |
|     |                             | 1.2GHz band          | SM7 B           | 8                    | 1270.050MHz                                  | 1270.050MHz |           |

ADJUSTMENT

Common Section


| Item   | Condition   | Measurement    |      |          | Adjustment |       |                                      | Specifications / Remarks |
|--|---|----------------|------|----------|------------|-------|--------------------------------------|--------------------------|
|  |   | Test-equipment | Unit | Terminal | Unit       | Parts | Method                               |                          |
| 1. Setting                                     | 1) Power supply voltage<br>DC power supply terminal : 13.8V   |                |      |          |            |       |                                      |                          |
| 2. All LCD segments light check and full reset | 1) All LCD segments light check<br>Turn the transceiver power ON by pressing the power switch while [F] key is pressed. While the [F] key is pressed, all LCD segments light.<br>2) Full reset<br>After confirming that all LCD segments have lighted described in the step 1 above, release the [F] key.<br>Select reset type "FULL" by turning the Tuning control when the reset confirmation message appears.<br>Press the Tuning control to set the reset type.<br>Press the Tuning control again to perform the full reset.<br><b>Note</b><br>When you do not want to remove data such as memory channel data, save the data using the MCP-2A (Memory control program) before performing the full reset, then write the data to the transceiver after performing the adjustment. |                |      |          |            |       | Confirm that all LCD segments light. |                          |



Transmitter Section (Refer to the table on pages 44 to 46 for the frequencies which will apply in the adjustment mode.)

| Item                                  | Condition  | Measurement    |            |          | Adjustment  |                |        | Specifications / Remarks                    |
|---------------------------------------|--|----------------|------------|----------|-------------|----------------|--------|---|
|                                       |  | Test-equipment | Unit       | Terminal | Unit        | Parts          | Method |   |
| 1. Frequency (Band A) Adjust          | 1) Adj item: [FRQ A]<br>Adjust: [***]<br>2) PTT: ON  | f. counter     | Rear panel | ANT      | Front panel | Tuning control | Write  | 435.100MHz±100Hz E,M4<br>444.100MHz±100Hz K |
| 2. Frequency (Band B) Adjust          | 1) Adj item: [FRQ B]<br>Adjust: [***]<br>2) PTT: ON  |                |            |          |             |                |        |   |
| 3. High power Adjust<br>• 144MHz band | 1) Adj item: [HPWR V]<br>Adjust: [***]<br>2) PTT: ON | Power meter    |            |          |             |                | Write  | 50W±1W                                      |
| • 430MHz band                         | 3) Adj item: [HPWR U]<br>Adjust: [***]<br>4) PTT: ON |                |            |          |             |                |        | 48W±1W                                      |
| 4. Mid power Adjust<br>• 144MHz band  | 1) Adj item: [MPWR V]<br>Adjust: [***]<br>2) PTT: ON |                |            |          |             |                | Write  | 12W±1W K,E<br>22.5W±1W M4                   |
| • 430MHz band                         | 3) Adj item: [MPWR U]<br>Adjust: [***]<br>4) PTT: ON |                |            |          |             |                |        |   |
| 5. Low power Adjust<br>• 144MHz band  | 1) Adj item: [LPWR V]<br>Adjust: [***]<br>2) PTT: ON |                |            |          |             |                | Write  | 5W±1W                                       |
| • 430MHz band                         | 3) Adj item: [LPWR U]<br>Adjust: [***]<br>4) PTT: ON |                |            |          |             |                |        |   |

ADJUSTMENT

| Item   | Condition  | Measurement  |  |            | Adjustment  |                | Specifications / Remarks   |
|--|--|--|--|------------|-------------|----------------|--|
|  |  | Test-equipment   | Unit   | Terminal   | Unit        | Parts          |  |
| 6. SWR protection Adjust.<br>• 144MHz band   | 1) Adj item: [SWR V]<br>Adjust: [***]<br>2) PTT: ON  | Power meter  | Rear panel   | ANT        | Front panel | Tuning control | Set the following adjustment values to the transceiver by turning the Tuning control.<br>Adjustment value: 66<br><br>Adjustment value: 120   |
|  | • 430MHz band  |  |  |            |             |                |  |
| <b>Note:</b><br>Do not repeatedly adjust the SWR protection adjustment; adjust it only once when you replace the EEPROM. |  |  |  |            |             |                |  |
| 7. DCS balance (Band A) Adjust<br>• 144MHz band  | 1) Adj item: [BAL A VC]<br>Adjust: [***]<br>Detector: +P HOLD<br>LPF: 3kHz<br>HPF: OFF<br>De-emphasis: OFF<br>2) PTT: ON   | Linear detector<br>Oscilloscope                        |  |            |             |                | By turning the Tuning control, adjust the modulation wave until it becomes the square wave.<br><br> |
|  | • 430MHz band  |  | 3) Adj item: [BAL A UC]<br>Adjust: [***]<br>4) PTT: ON |            |             |                |  |
| 8. DCS balance (Band B) Adjust<br>• 144MHz band  | 1) Adj item: [BAL B VC]<br>Adjust: [***]<br>Detector: +P HOLD<br>LPF: 3kHz<br>HPF: OFF<br>De-emphasis: OFF<br>2) PTT: ON   |  |  |            |             |                |  |
|  | • 430MHz band  | 3) Adj item: [BAL B UC]<br>Adjust: [***]<br>4) PTT: ON |  |            |             |                |  |
| 9. MAX deviation (Band A) Adjust<br>• 144MHz band  | 1) Adj item: [DEV A V]<br>Adjust: [***]<br>AG: 1kHz/50mV <b>K,M4</b><br>AG: 1kHz/20mV <b>E</b><br>Detector: +P, -P<br>LPF: 15kHz<br>HPF: OFF<br>De-emphasis: OFF<br>2) PTT: ON | Linear detector<br>Oscilloscope<br>AG<br>AF V.M        |  | ANT<br>MIC |             |                | Write<br><br>4.2kHz±0.1kHz (According to the larger +P, -P)  |
|  | • 430MHz band  |  | 3) Adj item: [DEV A U]<br>Adjust: [***]<br>4) PTT: ON  |            |             |                |  |
| 10. MAX deviation (Band B) Adjust<br>• 144MHz band   | 1) Adj item: [DEV B V]<br>Adjust: [***]<br>AG: 1kHz/50mV <b>K,M4</b><br>AG: 1kHz/20mV <b>E</b><br>Detector: +P, -P<br>LPF: 15kHz<br>HPF: OFF<br>De-emphasis: OFF<br>2) PTT: ON |  |  |            |             |                |  |
|  | • 430MHz band  | 3) Adj item: [DEV B U]<br>Adjust: [***]<br>4) PTT: ON  |  |            |             |                |  |

ADJUSTMENT

| Item   | Condition  | Measurement  |            |          | Adjustment  |                | Specifications / Remarks  |
|--|--|--|------------|----------|-------------|----------------|---|
|  |  | Test-equipment                                     | Unit       | Terminal | Unit        | Parts          |   |
| 11. CTCSS deviation (Band A) Adjust<br>• 144MHz band | 1) Adj item: [CT A V]<br>Adjust: [***]<br>Detector: P-P/2<br>LPF: 3kHz<br>HPF: OFF<br>De-emphasis: OFF<br>PTT: ON  | Linear detector<br>Oscilloscope                    | Rear panel | ANT      | Front panel | Tuning control | Write<br><br>0.75kHz±0.05kHz                                    |
|  | • 430MHz band  |  |            |          |             |                |   |
| 12. CTCSS deviation (Band B) Adjust<br>• 144MHz band | 1) Adj item: [CT B V]<br>Adjust: [***]<br>Detector: P-P/2<br>LPF: 3kHz<br>HPF: OFF<br>De-emphasis: OFF<br>PTT: ON  |  |            |          |             |                |   |
|  | • 430MHz band  | 2) Adj item: [CT B U]<br>Adjust: [***]<br>PTT: ON  |            |          |             |                |   |
| 13. DCS deviation (Band A) Adjust<br>• 144MHz band   | 1) Adj item: [DCS A V]<br>Adjust: [***]<br>Detector: +P HOLD<br>LPF: 3kHz<br>HPF: OFF<br>De-emphasis: OFF<br>PTT: ON   |  |            |          |             |                | Write<br><br>0.75kHz±0.05kHz                                    |
|  | • 430MHz band  | 2) Adj item: [DCS A U]<br>Adjust: [***]<br>PTT: ON |            |          |             |                |   |
| 14. DCS deviation (Band B) Adjust<br>• 144MHz band   | 1) Adj item: [DCS B V]<br>Adjust: [***]<br>Detector: +P HOLD<br>LPF: 3kHz<br>HPF: OFF<br>De-emphasis: OFF<br>PTT: ON   |  |            |          |             |                |   |
|  | • 430MHz band  | 2) Adj item: [DCS B U]<br>Adjust: [***]<br>PTT: ON |            |          |             |                |   |
| 15. High power Check<br>• Band A                     | 1) Frequency: 144.000MHz<br>2) Frequency: 145.990MHz <b>E,M4</b><br>Frequency: 147.990MHz <b>K</b><br>3) PTT: ON   | Power meter<br>Ammeter                             |            |          |             |                | Check<br><br>47~53W<br>12A or less<br><br>45~51W<br>12A or less |
|  | 4) Frequency: 430.000MHz <b>E,M4</b><br>Frequency: 438.000MHz <b>K</b><br>5) Frequency: 435.000MHz <b>E,M4</b><br>Frequency: 444.000MHz <b>K</b><br>6) Frequency: 439.990MHz <b>E,M4</b><br>Frequency: 449.990MHz <b>K</b><br>7) PTT: ON |  |            |          |             |                |   |

ADJUSTMENT

| Item                            | Condition  | Measurement            |            |          | Adjustment |       |        | Specifications / Remarks  |
|---------------------------------|--|------------------------|------------|----------|------------|-------|--------|---|
|                                 |  | Test-equipment         | Unit       | Terminal | Unit       | Parts | Method |   |
| • Band B                        | 8) Frequency: 144.000MHz<br>9) Frequency: 145.000MHz <b>E,M4</b><br>Frequency: 146.000MHz <b>K</b><br>10) Frequency: 145.990MHz <b>E,M4</b><br>Frequency: 147.990MHz <b>K</b><br>11) PTT: ON   | Power meter<br>Ammeter | Rear panel | ANT      |            |       | Check  | 47~53W<br>12A or less   |
|                                 | 12) Frequency: 430.000MHz <b>E,M4</b><br>Frequency: 438.000MHz <b>K</b><br>13) Frequency: 439.990MHz <b>E,M4</b><br>Frequency: 449.990MHz <b>K</b><br>14) PTT: ON  |                        |            |          |            |       |        | 45~51W<br>12A or less   |
| 16. Mid power Check<br>• Band A | 1) Frequency: 144.000MHz<br>2) Frequency: 145.990MHz <b>E,M4</b><br>Frequency: 147.990MHz <b>K</b><br>3) PTT: ON   |                        |            |          |            |       | Check  | <b>K,E:</b> 11~13W, 5A or less<br><b>M4:</b> 20.5~24.5W, 8A or less |
|                                 | 4) Frequency: 430.000MHz <b>E,M4</b><br>Frequency: 438.000MHz <b>K</b><br>5) Frequency: 435.000MHz <b>E,M4</b><br>Frequency: 444.000MHz <b>K</b><br>6) Frequency: 439.990MHz <b>E,M4</b><br>Frequency: 449.990MHz <b>K</b><br>7) PTT: ON |                        |            |          |            |       |        | <b>K,E:</b> 11~13W, 6A or less<br><b>M4:</b> 20.5~24.5W, 8A or less |
| • Band B                        | 8) Frequency: 144.000MHz<br>9) Frequency: 145.000MHz <b>E,M4</b><br>Frequency: 146.000MHz <b>K</b><br>10) Frequency: 145.990MHz <b>E,M4</b><br>Frequency: 147.990MHz <b>K</b><br>11) PTT: ON   |                        |            |          |            |       | Check  | <b>K,E:</b> 11~13W, 5A or less<br><b>M4:</b> 20.5~24.5W, 8A or less |
|                                 | 12) Frequency: 430.000MHz <b>E,M4</b><br>Frequency: 438.000MHz <b>K</b><br>13) Frequency: 439.990MHz <b>E,M4</b><br>Frequency: 449.990MHz <b>K</b><br>14) PTT: ON  |                        |            |          |            |       |        | <b>K,E:</b> 11~13W, 6A or less<br><b>M4:</b> 20.5~24.5W, 8A or less |
| 17. Low power Check<br>• Band A | 1) Frequency: 144.000MHz<br>2) Frequency: 145.990MHz <b>E,M4</b><br>Frequency: 147.990MHz <b>K</b><br>3) PTT: ON   |                        |            |          |            |       | Check  | 4~6W<br>3.5A or less  |
|                                 | 4) Frequency: 430.000MHz <b>E,M4</b><br>Frequency: 438.000MHz <b>K</b><br>5) Frequency: 435.000MHz <b>E,M4</b><br>Frequency: 444.000MHz <b>K</b><br>6) Frequency: 439.990MHz <b>E,M4</b><br>Frequency: 449.990MHz <b>K</b><br>7) PTT: ON |                        |            |          |            |       |        | 4~6W<br>4.5A or less  |
| • Band B                        | 8) Frequency: 144.000MHz<br>9) Frequency: 145.000MHz <b>E,M4</b><br>Frequency: 146.000MHz <b>K</b><br>10) Frequency: 145.990MHz <b>E,M4</b><br>Frequency: 147.990MHz <b>K</b><br>11) PTT: ON   |                        |            |          |            |       | Check  | 4~6W<br>3.5A or less  |
|                                 | 12) Frequency: 430.000MHz <b>E,M4</b><br>Frequency: 438.000MHz <b>K</b><br>13) Frequency: 439.990MHz <b>E,M4</b><br>Frequency: 449.990MHz <b>K</b><br>14) PTT: ON  |                        |            |          |            |       |        | 4~6W<br>4.5A or less  |

ADJUSTMENT

| Item                                  | Condition  | Measurement                                     |            |            | Adjustment |       |        | Specifications / Remarks  |
|---------------------------------------|--|---|------------|------------|------------|-------|--------|---|
|                                       |  | Test-equipment                                  | Unit       | Terminal   | Unit       | Parts | Method |   |
| 18. MIC sensitivity Check<br>• Band A | 1) Frequency: 145.000MHz <b>E,M4</b><br>Frequency: 146.000MHz <b>K</b><br>AG: 1kHz/5mV <b>K,M4</b><br>AG: 1kHz/2mV <b>E</b><br>Detector: P-P/2<br>LPF: 15kHz<br>HPF: OFF<br>De-emphasis: OFF<br>2) PTT: ON | Linear detector<br>Oscilloscope<br>AG<br>AF V.M | Rear panel | ANT<br>MIC |            |       | Check  | $\pm 2.34 \sim 4.17$ kHz <b>K,M4</b><br>$\pm 2.38 \sim 4.05$ kHz <b>E</b> |
|                                       | 3) Frequency: 435.000MHz <b>E,M4</b><br>Frequency: 444.000MHz <b>K</b><br>4) PTT: ON   |   |            |            |            |       |        |   |
| • Band B                              | 5) Frequency: 145.000MHz <b>E,M4</b><br>Frequency: 146.000MHz <b>K</b><br>AG: 1kHz/5mV <b>K,M4</b><br>AG: 1kHz/2mV <b>E</b><br>Detector: P-P/2<br>LPF: 15kHz<br>HPF: OFF<br>De-emphasis: OFF<br>6) PTT: ON |   |            |            |            |       | Check  | $\pm 2.34 \sim 4.17$ kHz <b>K,M4</b><br>$\pm 2.38 \sim 4.05$ kHz <b>E</b> |
|                                       | 7) Frequency: 435.000MHz <b>E,M4</b><br>Frequency: 444.000MHz <b>K</b><br>8) PTT: ON   |   |            |            |            |       |        |   |
| 19. CTCSS deviation Check<br>• Band A | 1) Frequency: 145.000MHz <b>E,M4</b><br>Frequency: 146.000MHz <b>K</b><br>Detector: P-P/2<br>LPF: 3kHz<br>HPF: OFF<br>De-emphasis: OFF<br>2) PTT: ON   | Linear detector<br>Oscilloscope                 |            | ANT        |            |       | Check  | 0.65~0.85kHz  |
|                                       | 3) Frequency: 435.000MHz <b>E,M4</b><br>Frequency: 444.000MHz <b>K</b><br>4) PTT: ON   |   |            |            |            |       |        |   |
| • Band B                              | 5) Frequency: 145.000MHz <b>E,M4</b><br>Frequency: 146.000MHz <b>K</b><br>Detector: P-P/2<br>LPF: 3kHz<br>HPF: OFF<br>De-emphasis: OFF<br>6) PTT: ON   |   |            |            |            |       |        |   |
|                                       | 7) Frequency: 435.000MHz <b>E,M4</b><br>Frequency: 444.000MHz <b>K</b><br>8) PTT: ON   |   |            |            |            |       |        |   |
| 20. DCS deviation Check<br>• Band A   | 1) Frequency: 145.000MHz <b>E,M4</b><br>Frequency: 146.000MHz <b>K</b><br>Detector: +P HOLD<br>LPF: 3kHz<br>HPF: OFF<br>De-emphasis: OFF<br>2) PTT: ON   |   |            |            |            |       | Check  | 0.65~0.85kHz  |
|                                       | 3) Frequency: 435.000MHz <b>E,M4</b><br>Frequency: 444.000MHz <b>K</b><br>4) PTT: ON   |   |            |            |            |       |        |   |

ADJUSTMENT

| Item                             | Condition  | Measurement                     |            |          | Adjustment |       |        | Specifications / Remarks |
|----------------------------------|--|---------------------------------|------------|----------|------------|-------|--------|--------------------------|
|                                  |  | Test-equipment                  | Unit       | Terminal | Unit       | Parts | Method |                          |
| • Band B                         | 5) Frequency: 145.000MHz <b>E,M4</b><br>Frequency: 146.000MHz <b>K</b><br>Detector: +P HOLD<br>LPF: 3kHz<br>HPF: OFF<br>De-emphasis: OFF<br>6) PTT: ON | Linear detector<br>Oscilloscope | Rear panel | ANT      |            |       | Check  | 0.65~0.85kHz             |
|                                  | 7) Frequency: 435.000MHz <b>E,M4</b><br>Frequency: 444.000MHz <b>K</b><br>8) PTT: ON   |                                 |            |          |            |       |        |                          |
| 21 .Protection Check<br>• Band A | TX Power: High<br>ANT: Short circuit and Open<br>1) Frequency: 145.000MHz <b>E,M4</b><br>Frequency: 146.000MHz <b>K</b><br>2) PTT: ON                  | Ammeter                         |            |          |            |       | Check  | 12A or less              |
| • Band B                         | 3) Frequency: 435.000MHz <b>E,M4</b><br>Frequency: 444.000MHz <b>K</b><br>4) PTT: ON   |                                 |            |          |            |       |        |                          |

Receiver Section (Refer to the table on pages 44 to 46 for the frequencies which will apply in the adjustment mode.)

| Item  | Condition  | Measurement   |            |            | Adjustment  |                |   | Specifications / Remarks   |  |                  |    |    |    |    |    |    |    |    |    |    |    |    |    |    |
|---|--|---|------------|------------|-------------|----------------|---|--|--|------------------|----|----|----|----|----|----|----|----|----|----|----|----|----|----|
|   |  | Test-equipment                                      | Unit       | Terminal   | Unit        | Parts          | Method  |  |  |                  |    |    |    |    |    |    |    |    |    |    |    |    |    |    |
| 1. BPF RSSI (Band A)<br>Adjust<br>• 144MHz band | 1) Adj item: [BPF A VL] → [BPF A VC] → [BPF A VH]<br>Adjust: [***]<br>SSG output: -100dBm (2.24μV)<br>SSG MOD: 1kHz<br>SSG DEV: 3kHz | SSG Oscilloscope Distortion meter AF V.M Dummy load | Rear panel | ANT EXT.SP | Front panel | Tuning control | Turn the Tuning control until the maximum RSSI value will appear on the LCD. When the same RSSI value remains while it is being adjusted, set the adjustment value to the center value.<br>For example, set the adjustment value to 38 for the values listed below. |  |  |                  |    |    |    |    |    |    |    |    |    |    |    |    |    |    |
|   | • 200MHz band  |   |            |            |             |                |   |  | 2) Adj item: [BPF A 2L]<br>Adjust: [***]<br>SSG output: -100dBm (2.24μV)<br>3) Adj item: [BPF A 2C]<br>Adjust: [***]<br>SSG output: -90dBm (7.08μV)<br>4) Adj item: [BPF A 2H]<br>Adjust: [***]<br>SSG output: -80dBm (22.4μV) |                  |    |    |    |    |    |    |    |    |    |    |    |    |    |    |
|   | • 430MHz band  |   |            |            |             |                |   |  | 5) Adj item: [BPF A UL]<br>Adjust: [***]<br>SSG output: -90dBm (7.08μV)<br>6) Adj item: [BPF A ULD] → [BPF A UC] → [BPF A UHD] → [BPF A UH]<br>Adjust: [***]<br>SSG output: -100dBm (2.24μV)                                   |                  |    |    |    |    |    |    |    |    |    |    |    |    |    |    |
|   |  |   |            |            |             |                |   | <table border="1"> <thead> <tr> <th>RSSI value</th> <th>Adjustment value</th> </tr> </thead> <tbody> <tr><td>54</td><td>35</td></tr> <tr><td>55</td><td>36</td></tr> <tr><td>55</td><td>37</td></tr> <tr><td>55</td><td>38</td></tr> <tr><td>55</td><td>39</td></tr> <tr><td>55</td><td>40</td></tr> <tr><td>54</td><td>41</td></tr> </tbody> </table> | RSSI value   | Adjustment value | 54 | 35 | 55 | 36 | 55 | 37 | 55 | 38 | 55 | 39 | 55 | 40 | 54 | 41 |
| RSSI value                                      | Adjustment value   |   |            |            |             |                |   |  |  |                  |    |    |    |    |    |    |    |    |    |    |    |    |    |    |
| 54  | 35   |   |            |            |             |                |   |  |  |                  |    |    |    |    |    |    |    |    |    |    |    |    |    |    |
| 55  | 36   |   |            |            |             |                |   |  |  |                  |    |    |    |    |    |    |    |    |    |    |    |    |    |    |
| 55  | 37   |   |            |            |             |                |   |  |  |                  |    |    |    |    |    |    |    |    |    |    |    |    |    |    |
| 55  | 38   |   |            |            |             |                |   |  |  |                  |    |    |    |    |    |    |    |    |    |    |    |    |    |    |
| 55  | 39   |   |            |            |             |                |   |  |  |                  |    |    |    |    |    |    |    |    |    |    |    |    |    |    |
| 55  | 40   |   |            |            |             |                |   |  |  |                  |    |    |    |    |    |    |    |    |    |    |    |    |    |    |
| 54  | 41   |   |            |            |             |                |   |  |  |                  |    |    |    |    |    |    |    |    |    |    |    |    |    |    |

ADJUSTMENT

| Item  | Condition  | Measurement   |            |            | Adjustment  |                |   | Specifications / Remarks |  |
|---|--|---|------------|------------|-------------|----------------|---|--------------------------|--|
|   |  | Test-equipment                                      | Unit       | Terminal   | Unit        | Parts          | Method  |                          |  |
| 2. BPF RSSI (Band B)<br>Adjust<br>• 144MHz band           | 1) Adj item: [BPF B VL] → [BPF B VC] → [BPF B VH]<br>Adjust: [***]<br>SSG output: -100dBm (2.24μV)<br>SSG MOD: 1kHz<br>SSG DEV: 3kHz | SSG Oscilloscope Distortion meter AF V.M Dummy load | Rear panel | ANT EXT.SP | Front panel | Tuning control | Turn the Tuning control until the maximum RSSI value will appear on the LCD. When the same RSSI value remains while it is being adjusted, set the adjustment value to the center value.<br>For example, set the adjustment value to 38 for the values listed below. |                          |  |
|   | • 200MHz band  |   |            |            |             |                |   |                          | 2) Adj item: [BPF B 2L]<br>Adjust: [***]<br>SSG output: -100dBm (2.24μV)<br>3) Adj item: [BPF B 2C]<br>Adjust: [***]<br>SSG output: -90dBm (7.08μV)<br>4) Adj item: [BPF B 2H]<br>Adjust: [***]<br>SSG output: -80dBm (22.4μV) |
|   | • 430MHz band  |   |            |            |             |                |   |                          | 5) Adj item: [BPF B UL]<br>Adjust: [***]<br>SSG output: -90dBm (7.08μV)<br>6) Adj item: [BPF B ULD] → [BPF A UC] → [BPF A UHD] → [BPF A UH]<br>Adjust: [***]<br>SSG output: -100dBm (2.24μV)                                   |
| 3. Squelch threshold (Band A)<br>Writing<br>• 144MHz band | 1) Adj item: [SQ1 A V]<br>Adjust: [***]<br>SSG output: -128dBm (0.089μV)<br>SSG MOD: 1kHz<br>SSG DEV: 3kHz                           | SSG   |            | ANT        |             |                | Write   |                          |  |
|   | • 200MHz band  |   |            |            |             |                |   |                          | 2) Adj item: [SQ1 A 2]<br>Adjust: [***]<br>SSG output: -117dBm (0.32μV)  |
|   | • 300MHz band  |   |            |            |             |                |   |                          | 3) Adj item: [SQ1 A 3]<br>Adjust: [***]<br>SSG output: -117dBm (0.32μV)  |
|   | • 430MHz band  |   |            |            |             |                |   |                          | 4) Adj item: [SQ1 A U]<br>Adjust: [***]<br>SSG output: -128dBm (0.089μV)   |
| 4. Squelch threshold (Band B)<br>Writing<br>• 144MHz band | 1) Adj item: [SQ1 B V]<br>Adjust: [***]<br>SSG output: -128dBm (0.089μV)<br>SSG MOD: 1kHz<br>SSG DEV: 3kHz                           |   |            |            |             |                |   |                          |  |
|   | • 200MHz band  |   |            |            |             |                |   |                          | 2) Adj item: [SQ1 B 2]<br>Adjust: [***]<br>SSG output: -117dBm (0.32μV)  |
|   | • 300MHz band  |   |            |            |             |                |   |                          | 3) Adj item: [SQ1 B 3]<br>Adjust: [***]<br>SSG output: -117dBm (0.32μV)  |
|   | • 430MHz band  |   |            |            |             |                |   |                          | 4) Adj item: [SQ1 B U]<br>Adjust: [***]<br>SSG output: -128dBm (0.089μV)   |
| • 1.2GHz band   | 5) Adj item: [SQ1 B 8]<br>Adjust: [***]<br>SSG output: -108dBm (0.89μV)  |   |            |            |             |                |   |                          |  |

Downloaded by RadioAmateur.EU

ADJUSTMENT

| Item   | Condition   | Measurement    |            |          | Adjustment  |                |        | Specifications / Remarks |
|--|---|----------------|------------|----------|-------------|----------------|--------|--------------------------|
|  |   | Test-equipment | Unit       | Terminal | Unit        | Parts          | Method |                          |
| 5. Squelch tight (Band A) Writing<br>• 144MHz band | 1) Adj item: [SQT A V]<br>Adjust: [***]<br>SSG output: -119dBm (0.25µV)<br>SSG MOD: 1kHz<br>SSG DEV: 3kHz | SSG            | Rear panel | ANT      | Front panel | Tuning control | Write  |                          |
| • 200MHz band                                      | 2) Adj item: [SQT A 2]<br>Adjust: [***]<br>SSG output: -108dBm (0.89µV)                                   |                |            |          |             |                |        |                          |
| • 300MHz band                                      | 3) Adj item: [SQT A 3]<br>Adjust: [***]<br>SSG output: -108dBm (0.89µV)                                   |                |            |          |             |                |        |                          |
| • 430MHz band                                      | 4) Adj item: [SQT A U]<br>Adjust: [***]<br>SSG output: -119dBm (0.25µV)                                   |                |            |          |             |                |        |                          |
| 6. Squelch tight (Band B) Writing<br>• 144MHz band | 1) Adj item: [SQT B V]<br>Adjust: [***]<br>SSG output: -119dBm (0.25µV)<br>SSG MOD: 1kHz<br>SSG DEV: 3kHz |                |            |          |             |                |        |                          |
| • 200MHz band                                      | 2) Adj item: [SQT B 2]<br>Adjust: [***]<br>SSG output: -108dBm (0.89µV)                                   |                |            |          |             |                |        |                          |
| • 300MHz band                                      | 3) Adj item: [SQT B 3]<br>Adjust: [***]<br>SSG output: -108dBm (0.89µV)                                   |                |            |          |             |                |        |                          |
| • 430MHz band                                      | 4) Adj item: [SQT B U]<br>Adjust: [***]<br>SSG output: -119dBm (0.25µV)                                   |                |            |          |             |                |        |                          |
| • 1.2GHz band                                      | 5) Adj item: [SQT B 8]<br>Adjust: [***]<br>SSG output: -98dBm (2.82µV)                                    |                |            |          |             |                |        |                          |
| 7. S-meter S1 (Band A) Writing<br>• 144MHz band    | 1) Adj item: [SM1 A V]<br>Adjust: [***]<br>SSG output: -118dBm (0.28µV)<br>SSG MOD: 1kHz<br>SSG DEV: 3kHz |                |            |          |             |                |        |                          |
| • 200MHz band                                      | 2) Adj item: [SM1 A 2]<br>Adjust: [***]<br>SSG output: -108dBm (0.89µV)                                   |                |            |          |             |                |        |                          |
| • 300MHz band                                      | 3) Adj item: [SM1 A 3]<br>Adjust: [***]<br>SSG output: -108dBm (0.89µV)                                   |                |            |          |             |                |        |                          |
| • 430MHz band                                      | 4) Adj item: [SM1 A U]<br>Adjust: [***]<br>SSG output: -118dBm (0.28µV)                                   |                |            |          |             |                |        |                          |

ADJUSTMENT

| Item   | Condition   | Measurement    |            |          | Adjustment  |                |        | Specifications / Remarks |
|--|---|----------------|------------|----------|-------------|----------------|--------|--------------------------|
|  |   | Test-equipment | Unit       | Terminal | Unit        | Parts          | Method |                          |
| 8. S-meter S1 (Band B) Writing<br>• 144MHz band          | 1) Adj item: [SM1 B V]<br>Adjust: [***]<br>SSG output: -118dBm (0.28µV)<br>SSG MOD: 1kHz<br>SSG DEV: 3kHz | SSG            | Rear panel | ANT      | Front panel | Tuning control | Write  |                          |
| • 200MHz band  | 2) Adj item: [SM1 B 2]<br>Adjust: [***]<br>SSG output: -108dBm (0.89µV)                                   |                |            |          |             |                |        |                          |
| • 300MHz band  | 3) Adj item: [SM1 B 3]<br>Adjust: [***]<br>SSG output: -108dBm (0.89µV)                                   |                |            |          |             |                |        |                          |
| • 430MHz band  | 4) Adj item: [SM1 B U]<br>Adjust: [***]<br>SSG output: -118dBm (0.28µV)                                   |                |            |          |             |                |        |                          |
| • 1.2GHz band  | 5) Adj item: [SM1 B 8]<br>Adjust: [***]<br>SSG output: -98dBm (2.82µV)                                    |                |            |          |             |                |        |                          |
| 9. S-meter full scale (Band A) Writing<br>• 144MHz band  | 1) Adj item: [SM7 A V]<br>Adjust: [***]<br>SSG output: -96dBm (3.54µV)<br>SSG MOD: 1kHz<br>SSG DEV: 3kHz  |                |            |          |             |                |        |                          |
| • 200MHz band  | 2) Adj item: [SM7 A 2]<br>Adjust: [***]<br>SSG output: -86dBm (11µV)                                      |                |            |          |             |                |        |                          |
| • 300MHz band  | 3) Adj item: [SM7 A 3]<br>Adjust: [***]<br>SSG output: -86dBm (11µV)                                      |                |            |          |             |                |        |                          |
| • 430MHz band  | 4) Adj item: [SM7 A U]<br>Adjust: [***]<br>SSG output: -96dBm (3.54µV)                                    |                |            |          |             |                |        |                          |
| 10. S-meter full scale (Band B) Writing<br>• 144MHz band | 1) Adj item: [SM7 B V]<br>Adjust: [***]<br>SSG output: -96dBm (3.54µV)<br>SSG MOD: 1kHz<br>SSG DEV: 3kHz  |                |            |          |             |                |        |                          |
| • 200MHz band  | 2) Adj item: [SM7 B 2]<br>Adjust: [***]<br>SSG output: -86dBm (11µV)                                      |                |            |          |             |                |        |                          |
| • 300MHz band  | 3) Adj item: [SM7 B 3]<br>Adjust: [***]<br>SSG output: -86dBm (11µV)                                      |                |            |          |             |                |        |                          |
| • 430MHz band  | 4) Adj item: [SM7 B U]<br>Adjust: [***]<br>SSG output: -96dBm (3.54µV)                                    |                |            |          |             |                |        |                          |
| • 1.2GHz band  | 5) Adj item: [SM7 B 8]<br>Adjust: [***]<br>SSG output: -76dBm (35.4µV)                                    |                |            |          |             |                |        |                          |



ADJUSTMENT

| Item  | Condition  | Measurement   |            |               | Adjustment   |       |                    | Specifications / Remarks |
|---|--|---|------------|---------------|--|-------|--------------------|--------------------------|
|   |  | Test-equipment  | Unit       | Terminal      | Unit   | Parts | Method             |                          |
| 11. AF distortion Check<br>• Band A   | 1) Frequency: 145.250MHz <b>E,M4</b><br>Frequency: 146.250MHz <b>K</b><br>SSG output: -53dBm (501µV)<br>SSG MOD: 1kHz<br>SSG DEV: 3kHz<br>AF output: 1V/8Ω         | SSG<br>Oscilloscope<br>Distortion meter<br>AF V.M<br>Dummy load | Rear panel | ANT<br>EXT.SP |  |       | Check              | 4% or less               |
|   | • Band B   |   |            |               | 2) Frequency: 145.250MHz <b>E,M4</b><br>Frequency: 146.250MHz <b>K</b><br>SSG output: -53dBm (501µV)<br>AF output: 1V/8Ω |       |                    |                          |
| 12. Sensitivity Check<br>• Band A (Wide)  | 1) Frequency: 145.250MHz <b>E,M4</b><br>Frequency: 146.250MHz <b>K</b><br>SSG output: -122dBm (0.178µV)<br>SSG MOD: 1kHz<br>SSG DEV: 3kHz<br>AF output: 0.63V/8Ω   |   |            |               |  | Check | 12dB SINAD or more |                          |
|   | 2) Frequency: 144.250MHz<br>SSG output: -122dBm (0.178µV)  |   |            |               |  |       |                    |                          |
| 3) Frequency: 145.750MHz <b>E,M4</b><br>Frequency: 147.750MHz <b>K</b><br>SSG output: -122dBm (0.178µV) |  |   |            |               |  |       |                    |                          |
| 4) Frequency: 430.250MHz <b>E,M4</b><br>Frequency: 438.250MHz <b>K</b><br>SSG output: -122dBm (0.178µV) |  |   |            |               |  |       |                    |                          |
| 5) Frequency: 435.250MHz <b>E,M4</b><br>Frequency: 444.250MHz <b>K</b><br>SSG output: -122dBm (0.178µV) |  |   |            |               |  |       |                    |                          |
| 6) Frequency: 439.750MHz <b>E,M4</b><br>Frequency: 449.750MHz <b>K</b><br>SSG output: -122dBm (0.178µV) |  |   |            |               |  |       |                    |                          |
| 7) Frequency: 136.050MHz <b>K,E</b><br>SSG output: -115dBm (0.4µV)                                      |  |   |            |               |  |       |                    |                          |
| 8) Frequency: 160.050MHz <b>K,E</b><br>SSG output: -115dBm (0.4µV)                                      |  |   |            |               |  |       |                    |                          |
| 9) Frequency: 225.050MHz <b>K,E</b><br>SSG output: -110dBm (0.707µV)                                    |  |   |            |               |  |       |                    |                          |
| 10) Frequency: 382.050MHz <b>K,E</b><br>SSG output: -110dBm (0.707µV)                                   |  |   |            |               |  |       |                    |                          |
| 11) Frequency: 400.050MHz <b>K,E</b><br>SSG output: -118dBm (0.28µV)                                    |  |   |            |               |  |       |                    |                          |
| 12) Frequency: 460.050MHz <b>K,E</b><br>SSG output: -100dBm (2.24µV)                                    |  |   |            |               |  |       |                    |                          |
| 13) Frequency: 520.050MHz <b>K,E</b><br>SSG output: -100dBm (2.24µV)                                    |  |   |            |               |  |       |                    |                          |
| • Band A (Narrow)   | 14) Frequency: 145.250MHz <b>E,M4</b><br>Frequency: 146.250MHz <b>K</b><br>SSG output: -120dBm (0.22µV)<br>SSG MOD: 1kHz<br>SSG DEV: 1.5kHz<br>AF output: 0.63V/8Ω |   |            |               |  |       |                    |                          |
|   | 15) Frequency: 435.250MHz <b>E,M4</b><br>Frequency: 444.250MHz <b>K</b><br>SSG output: -120dBm (0.22µV)  |   |            |               |  |       |                    |                          |









ADJUSTMENT

| Item              | Condition  | Measurement   |   |               | Adjustment |       |        | Specifications / Remarks |  |
|-------------------|--|---|---|---------------|------------|-------|--------|--------------------------|--|
|                   |  | Test-equipment  | Unit  | Terminal      | Unit       | Parts | Method |                          |  |
| • Band B (Wide)   | 16) Frequency: 145.250MHz <b>E,M4</b><br>Frequency: 146.250MHz <b>K</b><br>SSG output: -122dBm (0.178µV)<br>SSG MOD: 1kHz<br>SSG DEV: 3kHz<br>AF output: 0.63V/8Ω  | SSG<br>DVM<br>Oscilloscope<br>AF V.M  | Rear panel  | ANT<br>EXT.SP |            |       | Check  | 12dB SINAD or more       |  |
|                   | 17) Frequency: 144.250MHz<br>SSG output: -122dBm (0.178µV)   |   |   |               |            |       |        |                          |  |
| • Band B (Narrow) | 18) Frequency: 145.750MHz <b>E,M4</b><br>Frequency: 147.750MHz <b>K</b><br>SSG output: -122dBm (0.178µV)   |   |   |               |            |       |        |                          |  |
|                   | 19) Frequency: 430.250MHz <b>E,M4</b><br>Frequency: 438.250MHz <b>K</b><br>SSG output: -122dBm (0.178µV)   |   |   |               |            |       |        |                          |  |
|                   | 20) Frequency: 435.250MHz <b>E,M4</b><br>Frequency: 444.250MHz <b>K</b><br>SSG output: -122dBm (0.178µV)   |   |   |               |            |       |        |                          |  |
|                   | 21) Frequency: 439.750MHz <b>E,M4</b><br>Frequency: 449.750MHz <b>K</b><br>SSG output: -122dBm (0.178µV)   |   |   |               |            |       |        |                          |  |
|                   | 22) Frequency: 136.050MHz <b>K,E</b><br>SSG output: -115dBm (0.4µV)  |   |   |               |            |       |        |                          |  |
|                   | 23) Frequency: 160.050MHz <b>K,E</b><br>SSG output: -115dBm (0.4µV)  |   |   |               |            |       |        |                          |  |
|                   | 24) Frequency: 225.050MHz <b>K,E</b><br>SSG output: -110dBm (0.707µV)  |   |   |               |            |       |        |                          |  |
|                   | 25) Frequency: 382.050MHz <b>K,E</b><br>SSG output: -110dBm (0.707µV)  |   |   |               |            |       |        |                          |  |
|                   | 26) Frequency: 400.050MHz <b>K,E</b><br>SSG output: -118dBm (0.28µV)   |   |   |               |            |       |        |                          |  |
|                   | 27) Frequency: 460.050MHz <b>K,E</b><br>SSG output: -100dBm (2.24µV)   |   |   |               |            |       |        |                          |  |
|                   | 28) Frequency: 520.050MHz <b>K,E</b><br>SSG output: -100dBm (2.24µV)   |   |   |               |            |       |        |                          |  |
|                   | 29) Frequency: 859.900MHz <b>K,E</b><br>SSG output: -90dBm (7.08µV)  |   |   |               |            |       |        |                          |  |
|                   | 30) Frequency: 1270.050MHz <b>K,E</b><br>SSG output: -100dBm (2.24µV)  |   |   |               |            |       |        |                          |  |
|                   | 31) Frequency: 145.250MHz <b>E,M4</b><br>Frequency: 146.250MHz <b>K</b><br>SSG output: -120dBm (0.22µV)<br>SSG MOD: 1kHz<br>SSG DEV: 1.5kHz<br>AF output: 0.63V/8Ω |   |   |               |            |       |        |                          |  |
|                   | 32) Frequency: 435.250MHz <b>E,M4</b><br>Frequency: 444.250MHz <b>K</b><br>SSG output: -120dBm (0.22µV)  |   |   |               |            |       |        |                          |  |
|                   | 13. Hum and Noise Check<br>• Band A  | 1) Frequency: 145.250MHz <b>E,M4</b><br>Frequency: 146.250MHz <b>K</b><br>SSG output: -53dBm (501µV)<br>SSG MOD: 1kHz<br>SSG DEV: 3kHz<br>AF output: 1V/8Ω<br>AF V.M: 0dB | SSG<br>Oscilloscope<br>Distortion meter<br>AF V.M<br>Dummy load |               |            |       |        |                          |  |
|                   |  | 2) SSG DEV: OFF   |   |               |            |       |        |                          |  |

ADJUSTMENT

| Item                    | Condition   | Measurement  |      |          | Adjustment |       |        | Specifications / Remarks   |                     |               |               |  |  |       |   |
|-------------------------|---|--|------|----------|------------|-------|--------|--|---------------------|---------------|---------------|--|--|-------|---|
|                         |   | Test-equipment   | Unit | Terminal | Unit       | Parts | Method |  |                     |               |               |  |  |       |   |
| • Band B                | 3) Frequency: 435.000MHz <b>E,M4</b><br>Frequency: 444.000MHz <b>K</b><br>SSG output: -53dBm (501µV)<br>AF V.M: 0dB   | SSG<br>Oscilloscope<br>Distortion<br>meter<br>AF V.M<br>Dummy load |      |          |            |       | Check  | -43dB or less  |                     |               |               |  |  |       |   |
|                         | 4) SSG DEV: OFF   |  |      |          |            |       |        |  |                     |               |               |  |  |       |   |
|                         | 5) Frequency: 145.250MHz <b>E,M4</b><br>Frequency: 146.250MHz <b>K</b><br>SSG output: -53dBm (501µV)<br>AF V.M: 0dB   |  |      |          |            |       |        |  |                     |               |               |  |  |       |   |
|                         | 6) SSG DEV: OFF   |  |      |          |            |       |        |  |                     |               |               |  |  |       |   |
| • 430MHz band           | 7) Frequency: 435.000MHz <b>E,M4</b><br>Frequency: 444.000MHz <b>K</b><br>SSG output: -53dBm (501µV)<br>AF V.M: 0dB   |  |      |          |            |       | Check  | -43dB or less  |                     |               |               |  |  |       |   |
|                         | 8) SSG DEV: OFF   |  |      |          |            |       |        |  |                     |               |               |  |  |       |   |
|                         | 14. Squelch<br>Check<br>Band A<br>• 144MHz band   |  |      |          |            |       |        |  | SSG<br>Oscilloscope | Rear<br>panel | ANT<br>EXT.SP |  |  | Check | SQL knob (Band A) position:<br>8:00~11:00<br>BUSY icon disappear.             |
|                         | 2) SSG output: -126dBm (0.11µV)<br>SSG MOD: 1kHz<br>SSG DEV: 3kHz<br>AF output: 0.63V/8Ω  |  |      |          |            |       |        |  |                     |               |               |  |  |       | Squelch open.<br>BUSY icon appears and<br>S-meter display does not<br>appear. |
| • 430MHz band           | 3) Frequency: 435.250MHz <b>E,M4</b><br>Frequency: 444.250MHz <b>K</b><br>SSG output: OFF<br>Set to the point where noise<br>will be muted by turning the<br>SQL knob (Band A). |  |      |          |            |       | Check  | SQL knob (Band A) position:<br>8:00~11:00<br>BUSY lights off                 |                     |               |               |  |  |       |   |
|                         | 4) SSG output: -126dBm (0.11µV)<br>SSG MOD: 1kHz<br>SSG DEV: 3kHz<br>AF output: 0.63V/8Ω  |  |      |          |            |       |        | Squelch open.<br>BUSY icon appears and<br>S-meter display does not<br>appear |                     |               |               |  |  |       |   |
| Band B<br>• 144MHz band | 5) Frequency: 145.250MHz <b>E,M4</b><br>Frequency: 146.250MHz <b>K</b><br>SSG output: OFF<br>Set to the point where noise<br>will be muted by turning the<br>SQL knob (Band B). |  |      |          |            |       | Check  | SQL knob (Band B) position:<br>8:00~11:00<br>BUSY icon disappear.            |                     |               |               |  |  |       |   |
|                         | 6) SSG output: -126dBm (0.11µV)<br>SSG MOD: 1kHz<br>SSG DEV: 3kHz<br>AF output: 0.63V/8Ω  |  |      |          |            |       |        | Squelch open.<br>BUSY icon appears and<br>S-meter display does not<br>appear |                     |               |               |  |  |       |   |

ADJUSTMENT

| Item  | Condition   | Measurement         |               |               | Adjustment |       |        | Specifications / Remarks   |
|---|---|---------------------|---------------|---------------|------------|-------|--------|--|
|   |   | Test-equipment      | Unit          | Terminal      | Unit       | Parts | Method |  |
| • 430MHz band   | 7) Frequency: 435.250MHz <b>E,M4</b><br>Frequency: 444.250MHz <b>K</b><br>SSG output: OFF<br>Set to the point where noise<br>will be muted by turning the<br>SQL knob (Band B). | SSG<br>Oscilloscope | Rear<br>panel | ANT<br>EXT.SP |            |       | Check  | SQL knob (Band B) position:<br>8:00~11:00<br>BUSY icon disappear.  |
|   | 8) SSG output: -126dBm (0.11µV)<br>SSG MOD: 1kHz<br>SSG DEV: 3kHz<br>AF output: 0.63V/8Ω  |                     |               |               |            |       |        | Squelch open.<br>BUSY icon appears and<br>S-meter display does not<br>appear.  |
| 15. S-meter<br>Check<br>Band A<br>• 144MHz band<br>S1 | 1) Frequency: 145.250MHz <b>E,M4</b><br>Frequency: 146.250MHz <b>K</b><br>SSG MOD: 1kHz<br>SSG DEV: 3kHz<br>SSG output<br>: -118dBm (0.28µV)±3dB                                | SSG                 | Rear<br>panel | ANT           |            |       | Check  | One segment in S-meter<br>lights.<br>   |
| • 144MHz band<br>Full scale                           | SSG output<br>: -96dBm (3.54µV)±3dB   |                     |               |               |            |       |        | All segments in S-meter light.<br>      |
| • 430MHz band<br>S1                                   | 2) Frequency: 435.000MHz <b>E,M4</b><br>Frequency: 444.000MHz <b>K</b><br>SSG output<br>: -118dBm (0.28µV)±3dB  |                     |               |               |            |       |        | One segment in S-meter<br>lights.<br> |
| • 430MHz band<br>Full scale                           | SSG output<br>: -96dBm (3.54µV)±3dB   |                     |               |               |            |       |        | All segments in S-meter light.<br>    |
| Band B<br>• 144MHz band<br>S1                         | 3) Frequency: 145.250MHz <b>E,M4</b><br>Frequency: 146.250MHz <b>K</b><br>SSG MOD: 1kHz<br>SSG DEV: 3kHz<br>SSG output<br>: -118dBm (0.28µV)±3dB                                |                     |               |               |            |       |        | One segment in S-meter<br>lights.<br> |
| • 144MHz band<br>Full scale                           | SSG output<br>: -96dBm (3.54µV)±3dB   |                     |               |               |            |       |        | All segments in S-meter light.<br>    |
| • 430MHz band<br>S1                                   | 4) Frequency: 435.000MHz <b>E,M4</b><br>Frequency: 444.000MHz <b>K</b><br>SSG output<br>: -118dBm (0.28µV)±3dB  |                     |               |               |            |       |        | One segment in S-meter<br>lights.<br> |
| • 430MHz band<br>Full scale                           | SSG output<br>: -96dBm (3.54µV)±3dB   |                     |               |               |            |       |        | All segments in S-meter light.<br>    |

Downloaded by  
RadioAmateur.EU