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Brand: Ampeg
Model G-412
Product: Amplifier
Description: Schematic

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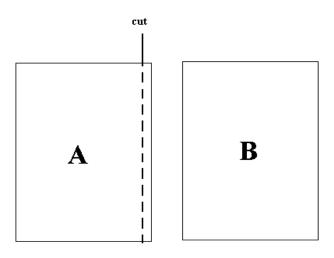
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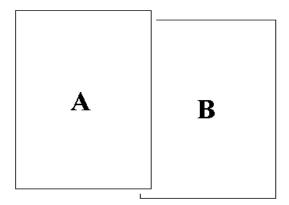
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Two Sheet Pasteup Guide

11x17" paper size



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SERVICE MANUAL

SOLID STATE MODEL G-412

AMPEG DIVISION OF THE MAGNAVOX COMPANY P.O. BOX 515
LINDEN. NEW JERSEY 07036
PHONE (201) 862-5700

All specifications subject to change without notice

MODELS

G-212, G-410, G-412 B-115, B-410 V6B



One 15" Speaker 8 OHMS
Tuned Bass Reflex Design

Dimensions:

27 1/4 x 28 7/8 x 14 1/4

Wt. 85 lbs.

Model Nos. B115, B410, G212, G410, G412

General Features:

120 Watts RMS Minimum 300 Watts Peak Music Power Solid State Circuitry Volume, Treble, Midrange & Bass Controls Two Channels Four Inputs - Hi and Lo Gain Selective Midrange Switch Ultra Hi Switch Removable Power Module 8 OHM Impedance Power Switch Polarity Switch **Extension Amplifier Jacks** Cord Winder A.C. Outlet **Tuff Rug Covering**



Four 10" Speakers 32 OHMS Infinite Baffle Totally Sealed Enclosure Mounted Wheels

Dimensions:

27 1/4 x 36 1/8 x 14 1/4

Wt. 108 lbs.



Two 12" Speakers 16 OHMS Reverb/Tremolo with Double Switch

Dimensions:

27 1/4 x 23 9/16 x 12 1/4

Wt. 75 lbs.



Four 10" Speakers 32 OHMS Reverb/Tremolo with Double Switch Open Back Design Mounted Wheels Dimensions: 27-1/4 x 36-1/8 x 14-1/4 Wt. 110 lbs.



Four 10" Speakers 32 OHMS Reverb/Tremolo with Double Switch Infinite Baffle Totally Sealed Enclosures Mounted Wheels Dimensions: 27-1/4 x 36-1/8 x 14-1/4 Wt. 118 lbs.

MODEL NO. V-6B

General Features:

240 Watts RMS Minimum 600 Watts Peak Music Power Solid State Circuitry Volume, Treble, Midrange & Bass Controls One Channel Two Inputs - Hi and Lo Gain Selective Midrange Switch Ultra **H**ı Switch Removable Power Module 4 OHM Impedance Power Switch Polarity Switch Extension Amplifier Jacks A.C. Outlet Tuffrugg Covering

Two 15" Speakers Active Ducted Port Bass Reflex Enclosure Mounted Wheels & Bar Handle

Dimensions

Head: 13 1/8" x 24" x 10 5/8" Speaker Cabinet: 15" x 24" x 44" Wt. Head. 53 lbs.

Speaker Cabinet: 118 lbs.



REPLACEMENT PARTS RESISTORS

Fixed Compositions

				*					
Part No.	ОНМ	Watts	Tolerance	Crkt Symbol No.	Part No.	ОНМ	Watts	Tolerance	Crkt Symbol No.
230144-38	10	0.5W	±10%	R107, 214, 224	230144-70	4.7K	0.5W	±10%	R209, 19
230144-42	22	0,5W	±10%	R220, 221, 226					103, 116
230144-50	100	0.5W	±10%	R105, 106, 109, 114	230144-71	5.6K	0.5W	±10%	R12
230144-51	120	0.5W	±10%	R210	230144-72	6800	0.5W	±10%	R10, 132
230144-52	150	0.5W	±10%	R207	230144-74	10K	0.5W	±10%	R213, 101, 108
230144-57	3 90	0.5W	±10%	R115, 13					111, 134
230144-58	470	0.5W	±10%	R202, 206, 405, 406	230144-77	18K	0.5W	±10%	R204, 208, 211
230144-60	680	0.5W	±10%	R141, 3	230144-78	22K	0.5W_	±10%	R102, 104
230144-62	1000	0.5W	±10%	R118, 135	230144-82	47K	0.5W	±10%	R301, 302, 303, 304
230144-63	1.2K	0.5W	±10%	R14			7		117, 12 5, 1 2 9, 131
230144-64	1.5K	0.5W	±10%	R21, 110, 136	230144-84	68K	0.5W	±10%	R137, 2
230144-65	1800	0.5W	±10%	R203, 113, 119, 120,	230144-86	100K	0.5W	₹10%	R1
				121, 124, 133, 138, 140	230144-90	220K	0.5W	±10%	R 6 , 7, 8
230144-66	2200	0.5W	±10%	R4, 15, 17	230144-156	750	0.5W	±10%	R9
230144-67	2700	0.5W	±10%	R128	230144-180	7500	0.5W	± 5%	R217
230144-69	3.9K	0.5W	+ 10%	R122, 123	230144 100	_/300	0.911	_ 5/0	11217
230145-69	3.9K	1W	±10 %	R402, 403	((
))			
RESISTORS						√,8U	B-ASSE	MBLIES	
Metal Film									
Flame Proof					7018 2 0-1 Sp	ecial Eff	ects P.C.	Board wi	th Parts
Part No.	ОНМ	Watts	Tolerance	Crkt Symbol No		\checkmark			
230190-1625	1.6K	0.5W	± 5%	R216, 218	701821-1 Pr	eamp P.C	. Board	with Parts	s - Channel 1 Bass
230190-6805		0.5W	<u>+</u> 5%	R215, 219					s - Channel 2 Bass
	00	0.011	_0,0	(701821-3 Pr	eamp P.C	. Board	with Parts	s - Channel 1 Guitar
Wire Wound			1						- Channel 2 Guitar
240080-61	330	5W	±10%	R401, 404	701821-5 Pr				
240080-69	680	5W	±10%	R305, 306		•			
240080-506	0.16	5W	±10%	R225, 233	701822-1 Pc	wer P.C.	Board w	ith Parts (Common for G212,
240080-513	.33	5W	±10%	R222, 223, 227, 228 (//		G41	0, G412,	B115, B410)
				229, 230, 231, 232	701822-2 Pc	wer P.C.	Board v	vith Parts	- V 6 B only
					701825-1 Re	egulated l	Preamp P	.C. Board	with Parts (Common
							to C	Guitar Am	ps)
				\wedge (())	1A6007 Po	wer Moo	lule for 1	20 Watt N	Models
					1A6609 Po	ower Mo	dule for 2	240 Watt 1	Model V 6 B
CAPACITOR	S		^		CAPACITORS				
CERAMICS				Crkt	FLAT FOIL				
Part No.	MFD		Volt	Symbol No.	Part No.	MFC)	Volt	Crkt Symbol No.
		<		\bigcup)	250581-1043	0.01		250V	C18
250551-1519	150	P.F.	500V	C202, 204	250581-2243	0.02		250V	C103
250551-1029) P ₂ F	500V	C108	250581-3343	0.03		250V	C4, 12, 13
250552-4719			500V		250581-4743	0.04		250V	C205, 206, 207
250552-4709			500V	C17, 116	250581-1053	0.1	-	250 V	C104, 122, 123,
250553-2229) P.F.	500V	C124, 16		0.1		2001	14, 15, 208, 209,
			V = -	5.2., 10					210
					250581-1553	0.15	5	250∨	C 5
					250501 2252))	2501	C121

250581-2253

250581-4753

250581-6853

250581-6843

0.22M.F.

0.47

0.68

.068

250 V

250V

250V

250V

C121

C1, 8

C10, 11

C6, 10, 11

103471-3	Headlock
110605-3	Scr. 10-32x1-9/32 Power Module Support Dramlug
121462-2	2 Tab Corner
121463-1	3 Tab Corner
121465-1	Glides
121467-2	Handle
121469-1	Bar Handle
142902-2	Knob
151518-14	Overlay G212
151518-15	Overlay B115
151518-16 151518-17	Overlay B410
151516-17	Overlay G410 Overlay G412
151516-16	Overlay V6B
160804-10	Power on-off Switch
160804-11	Polarity Switch
160805-6	Rocker Switch DPDT - Ultra Hi
160805-7	Rocker Switch DP3T - Midrange
160806-1	Footswitch
160807-4	A-C Line Selector Switch
160809-1	Interlock Switch (Safety)
181021-1200	Fuse 2A
181021-1400	Fuse 4A
181021-1800	Fuse 8A
181572-1	Pilot Light - Common Red
181572-4	Pilot Light - V6B Only
181572-1	Jack Phono J302, 304
181573-3	Jack Phono J306, 307, 308
181573-3	Jack Phono J303, 304, 305, 306 (V6B only) Jack Phono J301, 303
181573-9 191572-10	Jack Phono J305
181573-10 181574-6	Fuse 10A GTV
181574-0 181574-7	Fuse 6A Pigtail
181576-1	Fuseholder
181578-1	Socket Speaker (C4M Audio Connector)
181581-2	Outlet AC 3 Prong
300714-4	Transformer Power 120 Volt Version 120 Watt Models
300714-5	Transformer Power 240 Volt Version 120 Watt Models
300715-1	Transformer Power 120 Volt Version V6B
300715-2	Transformer Power 240 Volt Version V6B
320821-1	Toroidal Inductor L1
361601-4	Reverb Unit
361602-1	Inductor L201 10 MH on 701822-1 Power P.C. Board 120 Watt Models
361602-2	Inductor L201 5 MH on 701822-2 Power P.C. Board V6B
461521-2	A.C. Line Cord 12" Reverb Cable Green
461524-6	17" Reverb Cable Green 17" Reverb Cable Black
461524-10	Speaker Connector Right Angle Phono Plug
461526-1 580151-1	Speaker for G412
580151-1	Speaker Altec 421A 8 Ohm for B115
580152-1	Speaker Altec 421H 8 Ohm for V6B
580155-1	Speaker for B410
580157-1	Speaker for B115 & V6B
580158-1	Speaker for G212
580159-1	Speaker for G410
580161-1	Speaker for Altec 417 8 Ohm for G412
580161-3	Speaker Altec 417 16 Ohm for G212
580162-1	Speaker Altec 425A 8 Ohm for G410 and B410
400826-2	Cloth Grill Black
400826-1	Cloth Grill Std

CAPACITORS

 _			-		-	
 F	C	ГΒ	()	ı١	<i>7</i> T	ICS

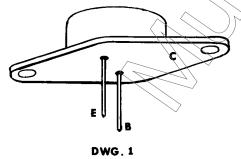
Part No.	MFD	Volt	Crkt Symbol No.	Part No.	MFD	Volt	Crkt Symbol No.
270115-10 50	1	50V	C117, 118, 401, 402	270115-2115	22	16V	C114
270117-2025	2.2	25V	C7, 9, 201	270115-3110	33	10V	C115
270115-2050	2.2	50 V	C106	270117-3110	33	10 V	C2
270120-6859	6.8	15V	C110	270115-5106	47	6.3V	C112, 113
270117-1116	10	15V	C3	270111-1225	100	25V	C105
270115-1125	10	25 V	C119	2 70115-2210	220	10 V	C109, 111
270115-1150	10	50V	C101, 102	270117-3210	330	10 V	C203
270120-1569	15	15V	C107	270564-1	4800	60 V	C303,304

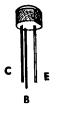
CONTROLS

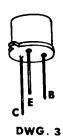
					
Part No.	Description	Crkt Symbol No.	Part No.	Description	Crkt Symbol No.
220217-6	15K Tremolo Modulator D.C.		220663-10	18K Special D Speed	R112
	offset null	R126	220663-10	18K Special D Intensity	R130
220217-13	3 5K Tremolo Modulator		220663-10	18K Special D Dimension	R139
	Gain Adjust.	R127	220663-12	50K Special D Midrange	R11
220217-13	3 5K Bias Adjust.	R212	220663-10	50K Special D Bass	R16
220663-10) 18K Special D Volume	R5	220663-12	50K Special D Treble	R18
			\	. \ / /	

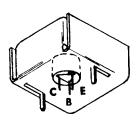
SEMICONDUCTORS

Part No	Description	Crkt Symbol No.	Drg No.	Part No.	Description	Crkt Symbol No	. Drg No
530145-160	Diode Zener 16V 500 MW	D401, 402	7	610262-3	Transistor	Q302	1
530157-689	Diode Zener 6.8V 500 MW	D102	7	610262-4	Transistor	Q303	1
530163-180	Diode Zener 18V 1W	D101, 301, 302		610262-5	Transistor 40391	Q402	4
530555-1	Diode F8	D208, 209, 210	4	610262-6	Transistor 40389	Q401	4
53055-4	Diode 3A400S	D211, 212, 213,		610263-3	Transistor 2N3568	Q101,206	8
		214		610263-4	Transistor 2N3638	Q207	8
530556-1	Diode IN456	D204, 205, 206	(⁷ 610263-6	Transistor 2N3403	Q301	10
		207	× (<i>()</i>	610264-1	Transistor MJE340	Q205	9
530556-2	Diode 1 9V	D203 //))		610264-2	Transistor MJE350	Q204	9
530558-1	Rectifier Bridge			610265-1	I.C. RC4	I.C. 1	
610259-2	Transistor 2N4348	Q304, 305, 306,	1	610265-2	I.C. N5709A	I.C. 103,	2
		307, 308, 309,	>	610266-1	I.C. NE540L	I.C. 101	
		310, 311		610267-1	I.C. NE566	I.C. 102	
610262-1	Transistor 2N5680	0303	3	610268-1	I.C. CA3080	I.C. 104	
610262-2	Transistor 2N5682	Q302	3	610269-1	I.C. CA3046	I C 105	
0.0202 2				610270-1	Transistor 2N4249	Q201,202, 203	2
	(610271-1	Transistor 2N3856A	Q102, 103	6









DWG . 4



DWG.5

DWG. 2 DWG



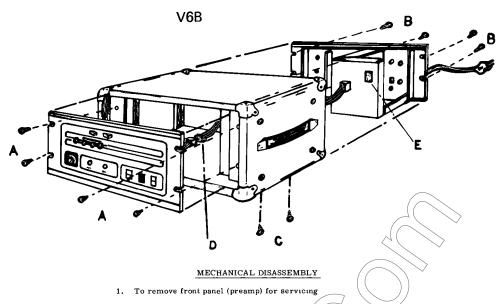








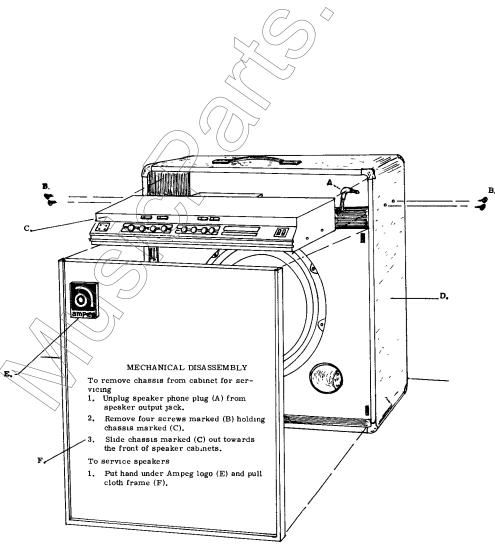
DWG. 7



Remove four screws marked (A) from cabinet and pull panel out, then disconnect Molex connectors D & E.

2. To remove power amp chassis from cabinet for servicing

Remove four screws marked (B) and two screws marked (C) from cabinet and slide chassis out.



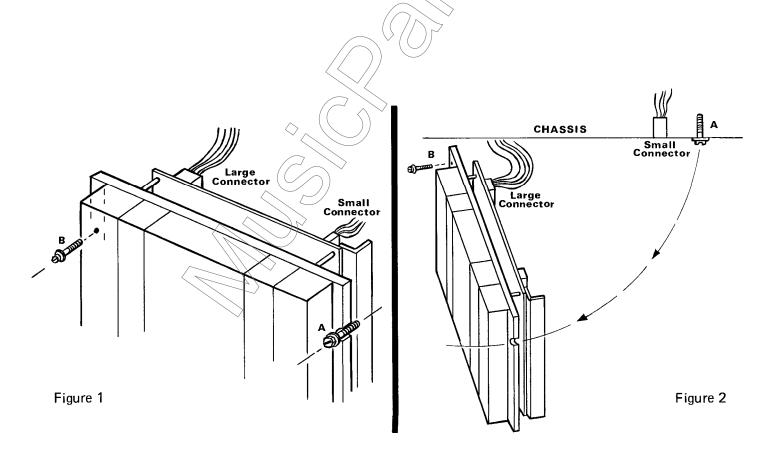
G212, G410, G412 B115, B410

REPLACING AMPEG POWER MODULES

- 1. Unplug amplifier.
- 2. Loosen drum lug 'A' on right side of 120 watt power module and completely remove drum lug 'B' on left side with a drum key or slot head screwdriver.
- 3. Remove power module from chassis by sliding it to the left and out, to allow for disassembly of connectors.
- 4. Disconnect small connector on right hand side first.
- 5. Then turn the right hand side of module out until it is approximately 75° from the chassis. With the space made available between the module and the chassis, the larger connector can be easily disconnected. If this connector is firmly seated, use small up and down rocking motions to loosen the connector from the printed circuit board.

Note: 240 watt power module is removed in a like manner, except that there are two drum lugs on each side of a module.

- 6. Reassemble the unit with a new module using the above steps in reverse. If drum lugs are lost, replacements are available from the Ampeg Service Department, or replace with any 10-32 x 7/8" screw.
- 7. If replacement of the power module fails to correct the problem in the amplifier, please contact the nearest authorized Ampeg Service Center, or the Factory Service Center in Linden, New Jersey.



TEST PROCEDURE

- (1) Perform short test with a 60 watt incandescent lamp wired in series between the power line and the primary circuit of the unit to be tested. No load should be connected, and R212 should be set approximately at mid-position. A dull glow is normal.
- (2) Short circuit the lamp or remove it from line completely, and adjust R212 until .011 Volts D.C. is measured between pins 6 (low) and 9 (high), of P-2.
- (3) Connect an eight ohm load to the speaker jack, and a 0.257 Volt R.M.S. 400 Hz sine wave, to the external amplifier jack. Acceptable output limits are 25.452 Volts to 31.108 Volts, with 28.28 Volts R.M.S. being normal.
- (4) Remove external load resistor and raise external Amp input to 0.5 Volt R.M.S. Raise the line voltage to 131.9 Volts for no less than one minute (open circuit test).
- (5) Reconnect eight ohm load and verify condition of power amplifier, if normal, short circuit load resistor for one minute minimum. Remove short and re-evaluate. Reduce line voltage to 120 Volts R.M.S. for remainder of tests.
- (6) Perform intermittent test by tapping set with rubber hammer.
- (7) Special effects circuit adjustment procedure (Models G212, G412 and G410).
 - (a) Set all tone controls at flat 12 o'clock (midpoint). Set ultra hi switches to off position. Set speed, intensity, and dimension controls fully counterclockwise (CCW). Set tremolo foot switch in the open position (on). Set R127 fully counterclockwise (CCW) as seen from the bearing knob. Set channel one (1) volume control fully counterclockwise (CCW). Set channel two (2) volume control for 10 Volts R.M.S. out with a 0.010 Volt 400 Hz signal into the hi-gain jack.
 - (b) Close the tremolo foot switch and turn the intensity control fully clockwise (CW) and adjust R127 for 5 Volts R.M.S. at the lead. (This portion of the test matches the transconductance of the tremolo circuit and sets the operating point.)
 - (c) Set the speed control fully clockwise (CW), open the tremolo foot switch (on position), remove the input signal and set the channel 2 volume control fully counterclockwise (CCW).
 - (d) Adjust R126 for minimum oscillator signal at the load. (This adjustment determines minimum P.C. offset for the tremolo circuit which yields the lowest noise.)
 - (e) Verify speed range of 1 Hz to 10 Hz by measuring across the foot switch jack. After familiarization with this range, it can be set by ear.

- (8) With intensity and dimension fully counterclockwise (CCW) volume at maximum, tone controls and ultra hi switch set at 12 o'clock, apply a 0.0115 Volts 400Hz signal to hi gain jack of channel 2 and measure the output (28.28 Volts nominal). Move input to low jack (10 gain), and verify a 6dB decrease.
- (9) Verify tone control and ultra hi operation.
- (10) With all controls counterclockwise and the ultra hi switches in the off position, measure the noise with an unweighted filter. Adjust polarity switch, if necessary, to reduce noise. Verify hum and noise limit of .00282 Volts R.M.S.

SERVICE SCOOPS

CHASSIS

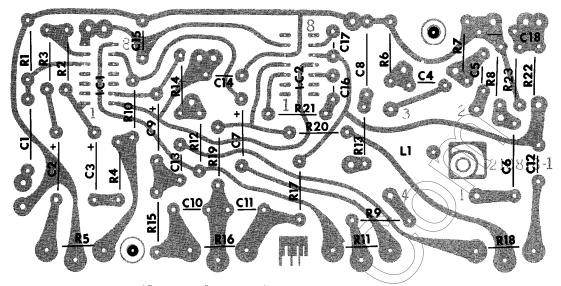
- (1) No output, but fuse is okay; check interlock switch.
- (2) Oscillation in either channel, high frequency distortion, weak or no signal; check IC101 and IC103.
- (3) No output channel 2, but signal with reverb control turned up; check transistors Q101 or Q103.
- (4) Crackling or intermittent operation; check solder connections and for broken/damaged wires attached to preamplifier PC boards.
- (5) Crackling; check zener diodes on regulator board with freeze mist or by placing soldering iron near diode.

POWER MODULE:

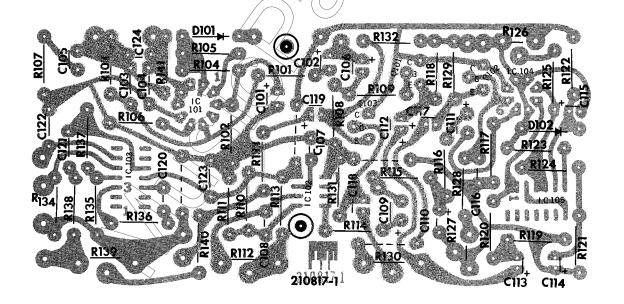
- (1) Blows fuse or has very high hum; check driver transistors Q302 and Q303 first, if okay continue to check power module completely.
- (2) No output; check for open transistors Q201, Q202 and Q203.
- (3) High distortion check for shorted D205 or D204 and for Bias out of adjustment.
- (4) Bias will not adjust, check for collector to emitter short on Q202.
- (5) R221 burns, check for R215, R222, R223 open Q304, Q305, Q302 and Q301 shorted and Q303 open.
- (6) After 30 minutes with amplifier on and no signal applied, check heat sink temperature. If heat sink is hot to touch bias is misadjusted.

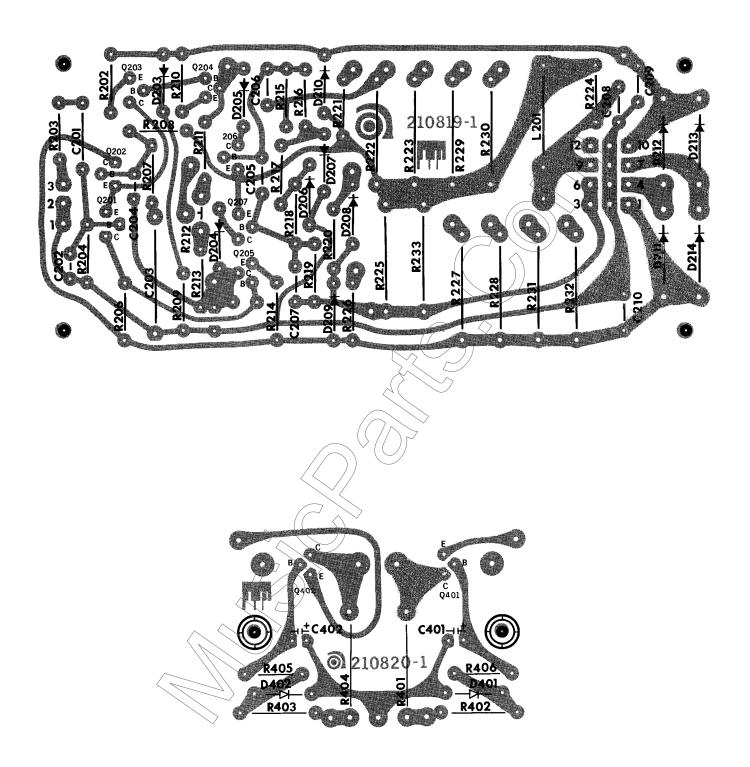
NOTE:

Make use of the extension amplifier jacks to locate "no output condition" (preamp or power amp.).



Nomenclature Copper Side PC Bd. #210818-1



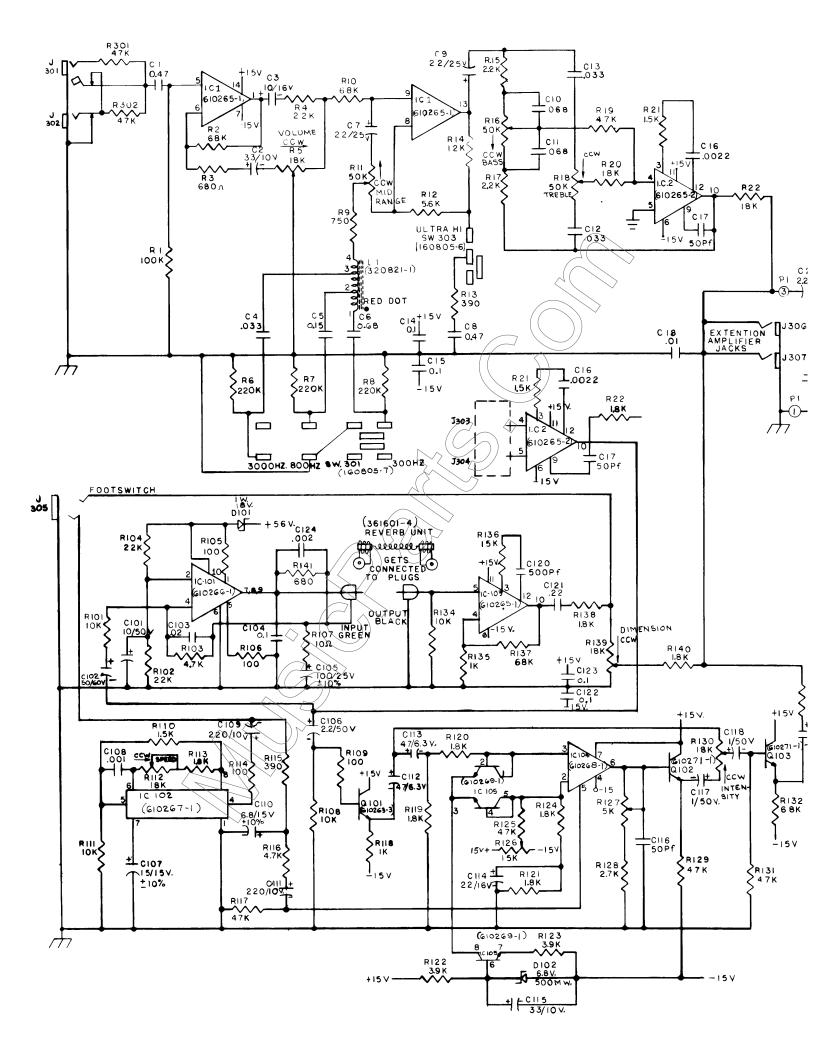


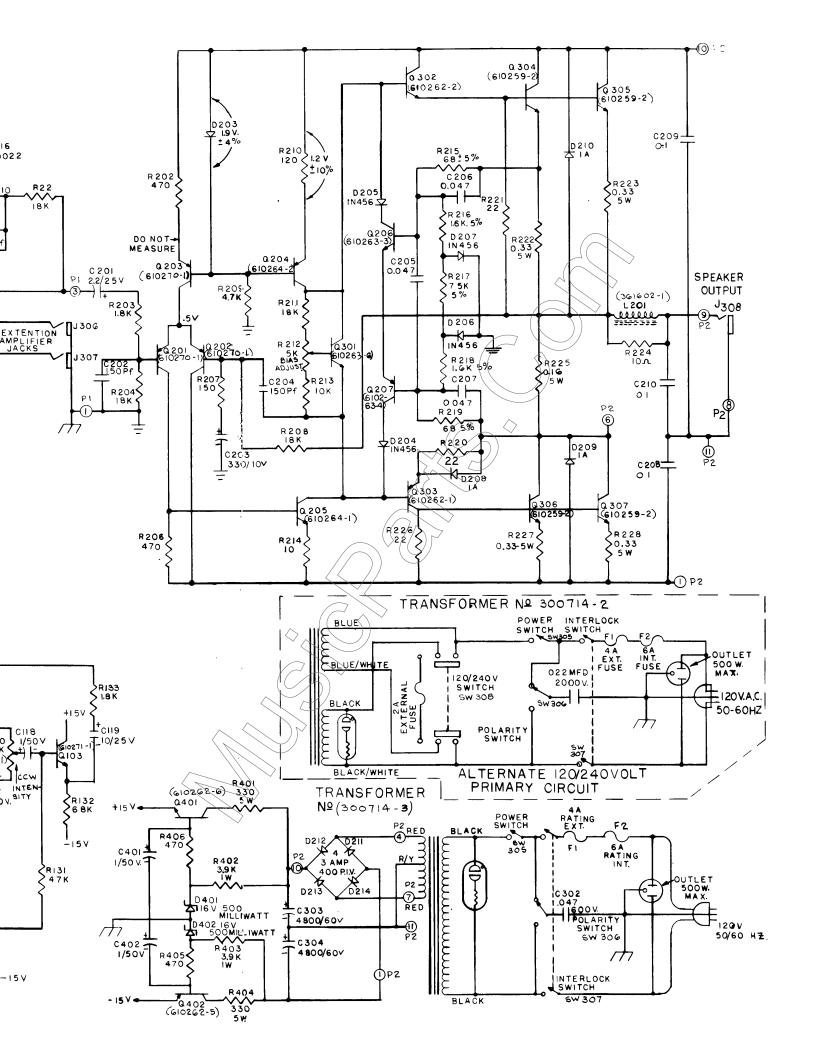
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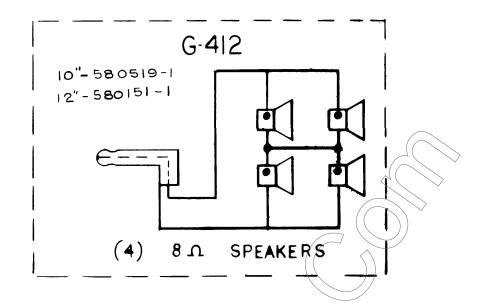
- -ALL RESISTORS IN OHMS 1/2 W 10% UNLESS OTHERWISE SPECIFIED.
- -ALL CAPACITORS IN MFD. AND 250 VOLT UNLESS OTHERWISE SPECIFIED.
- -SEMICONDUCTORS ARE SELECTED. FACTORY REPLACEMENTS RECOM-MENDED. UNSELECTED SEMICONDUCTORS:MAY EXHIBIT IMPROPER OPERATION OR SHORT LIFE.
- -CIRCUIT OF CHASSIS MAY VARY SLIGHTLY FROM THAT SHOWN HERE DUE TO NORMAL PRODUCTION CHANGES.
- -NUMBERS IN PARENTHESIS REFER TO MAGNAVOX PART NUMBERS.
- -D.C. VOLTAGE READINGS WITH NO SIGNAL APPLIED USING A 20,000 OHM PER VOLT VOLTMETER AND ARE POSITIVE WITH RESPECT TO CHASSIS GROUND UNLESS OTHERWISE SPECIFIED.
- -ADJUST R212 BIAS POT. TO READ .011 VOLTS D.C. WITH NO LOAD CONNECTED AND NO SIGNAL APPLIED ACROSS PINS 6 AND 9 OF OUTPUT CONNECTOR.
- -INPUT SENSITIVITY WITH CONTROLS SET FOR FLAT FREQUENCY RESPONSE, IS 11.5 MILLIVOLTS RMS IN, FOR 28.28 VOLTS NOMINAL OUT WITH VOLUME AT MAXIMUM. ACCEPTABLE OUTPUT LIMITS ARE 25.4 VOLTS TO 31.1 VOLTS.
- -POWER OUTPUT SHOULD BE AT LEAST 120 WATTS RMS CONTINUOUS AT LESS THAN 0.2% T.H.D.
- -TREMELO ADJUSTMENT PROCEDURE:
- 1. SET TONE CONTROLS FLAT; SPEED, INTENSITY, DIMENSION & R127 CCW; OPEN TREMELO FOOT SWITCH (ON); WITH .01V/400 Hz. INTO HIGH GAIN JACK CHANNEL 2; SET OUTPUT FOR 10 VOLTS RMS.
- 2. CLOSE TREMELO FOOT SWITCH; TURN INTENSITY CW; ADJUST R127 FOR 5 VOLTS RMS.
- 3. SET SPEED CW; OPEN TREMELO SWITCH; REMOVE INPUT SIGNAL; SET VOLUME CONTROL CCW; ADJUST R126 FOR MINIMUM AT LOAD.

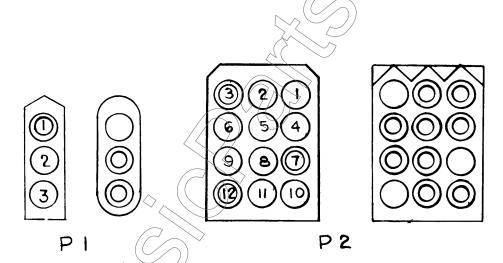
SEMICONDUCTOR CROSS REFERENCE:

IC 1 \dots R	C#739P610265-1RAYTHEON
IC 2, IC 103	5709A 610265-2 FAIRCHILD
IC 101	E540L 610266-1 SIGNETICS
IC 102	E566V 610267-1 SIGNETICS
IC 104	A3080 610268-1 RCA
IC 105 C.	A3046 610269-1 RCA
Q101, Q206 21	N3568 610263-3 FAIRCHILD
Q 102, Q103 21	N3856A 610271-1 GE
Q201, Q202, Q20321	N4249 610270-1 FAIRCHILD
Q204 M	JE350 610264-2 MOTOROLA
Q205 M	JE340 610264-1 MOTOROLA
Q207 21	
Q301 21	
Q302 21	N5682 610262-2 MOTOROLA
Q303 21	N5680 610262-1 MOTOROLA
Q304, Q305, Q306, Q30721	N4348 610259-2 RCA
Q401 40	0389 610262-6RCA
Q402 40	0391 610262+5 RCA









MATERIAL	•	^ <		PINISH				-
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UNL		RANCES — RWISE SPECIFIE	ED	THE AA	APEG C	OM	PANY	
DECIMALS	± TOL.	FRACTIONS	±TOL.		F THE MAGN 515 LINDS			
.x	.030	UP TO 6	1/64	<u></u>			· · · · · · · · · · · · · · · · · · ·	٣
.XX	.020	6 TO 24	1/32	G-412				<u></u>
.XXX	.010	ABOVE 24	1/16	`	J-712			
THREADS - C FIT AFTER P	LATING	CONCENTRIC	ΙΥ	SIGNATURE	DATE	AL.	NES IN	_
MACHINE FI 64 MICRO IN		ANGULAR TOL	L. ± 1/2°	DR. J DISANO	4-3-73	PIRST MADE F	98	В
		S UNLESS OTH	ERWISE	CHK. W. Hushos	5/01/73	SIZE	DWS. NO.	A
SPECIFIED O				ENG. Brack-t		חו	591735-1	CFX
D	O NOT SC	ALE DRAWING		SCALE				LTR



Bulletin

FOR AUTHORIZED AMPEG SERVICE CENTERS

P.O. BOX 310 • ELKHART, INDIANA 46514 • (219) 264-4141

October 28, 1975

PROTECTION OF INPUT IC IN

SOLID STATE MODELS

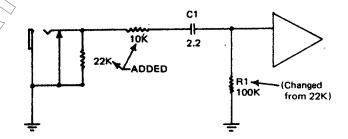
After receiving reports of field failures of the input IC's used in our solid state models, the Ampeg engineering staff has made a slight circuit modification on new models to help protect these IC's.

We need your assistance to incorporate this modification in older models. When an older model is brought in for warranty repair, make the following changes at the input to each channel:

SR-6 Console:

- 1. Substitute a 100K resistor for RI on PC board.
- 2. At the jack, add a 22K resistor from the input to ground.
- 3. At the jack, also add a 10K resistor between the input and capacitor C1.

Circuit Modification Schematic:

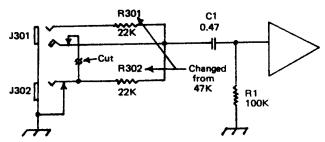


Bass & Guitar Solid State Models:

(G212, G-410, G-412, B115, B410, V6B):

- 1. Substitute a 22K resistor for R301 and also R302.
- 2. Remove or cut the jumper between jack J301 and J302.

Circuit Modification Schematic:



For units under warranty, reimbursement for making these modifications for the SR-6 will be \$11.00 and for other models \$10.50, which covers parts and labor. This will be in addition to reimbursements for any other warranty repairs. Please indicate on the warranty claim form "also changed per Service Bulletin No.1" in order to receive credit for the above modification.