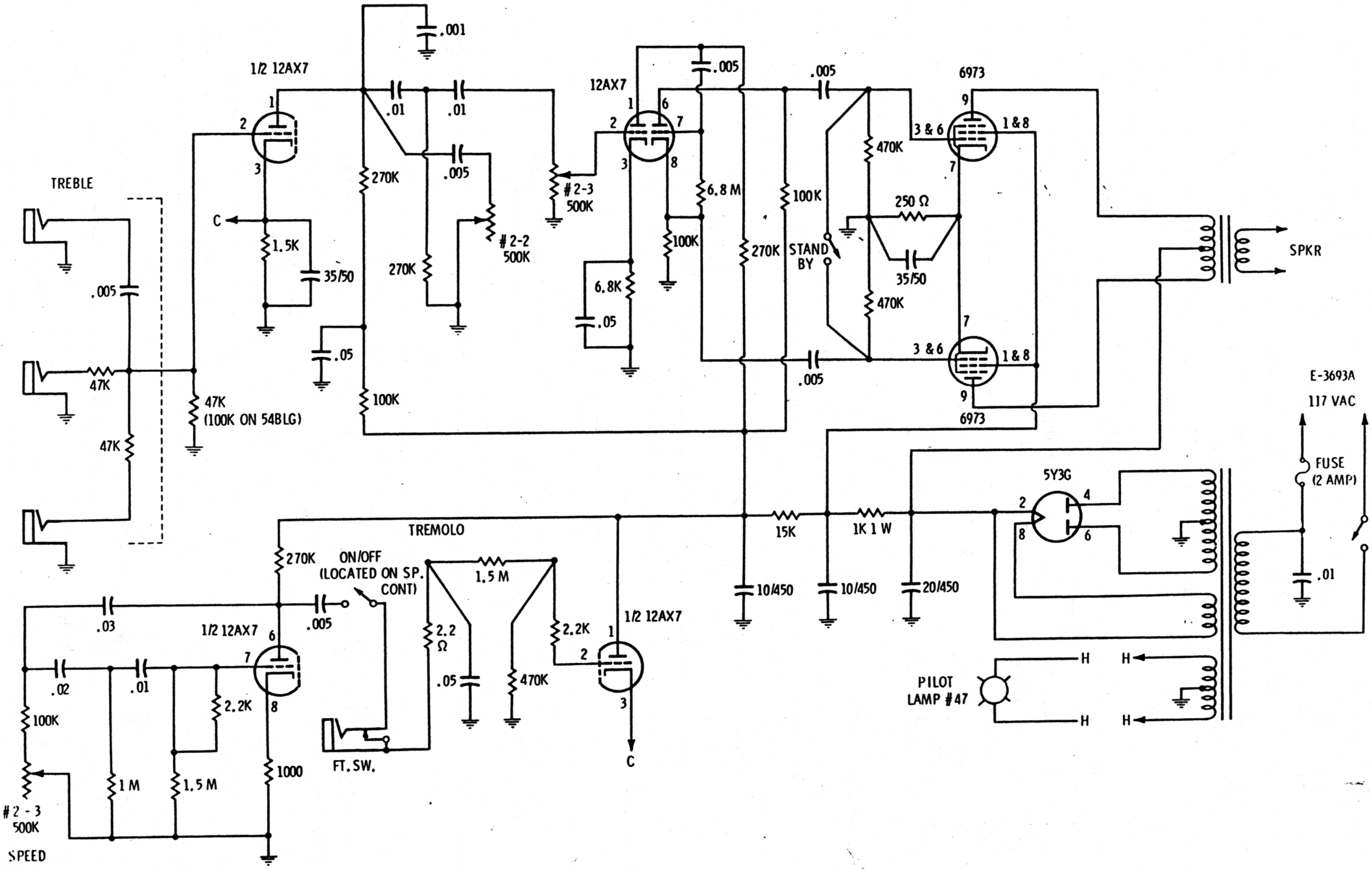Valco Model 510-54