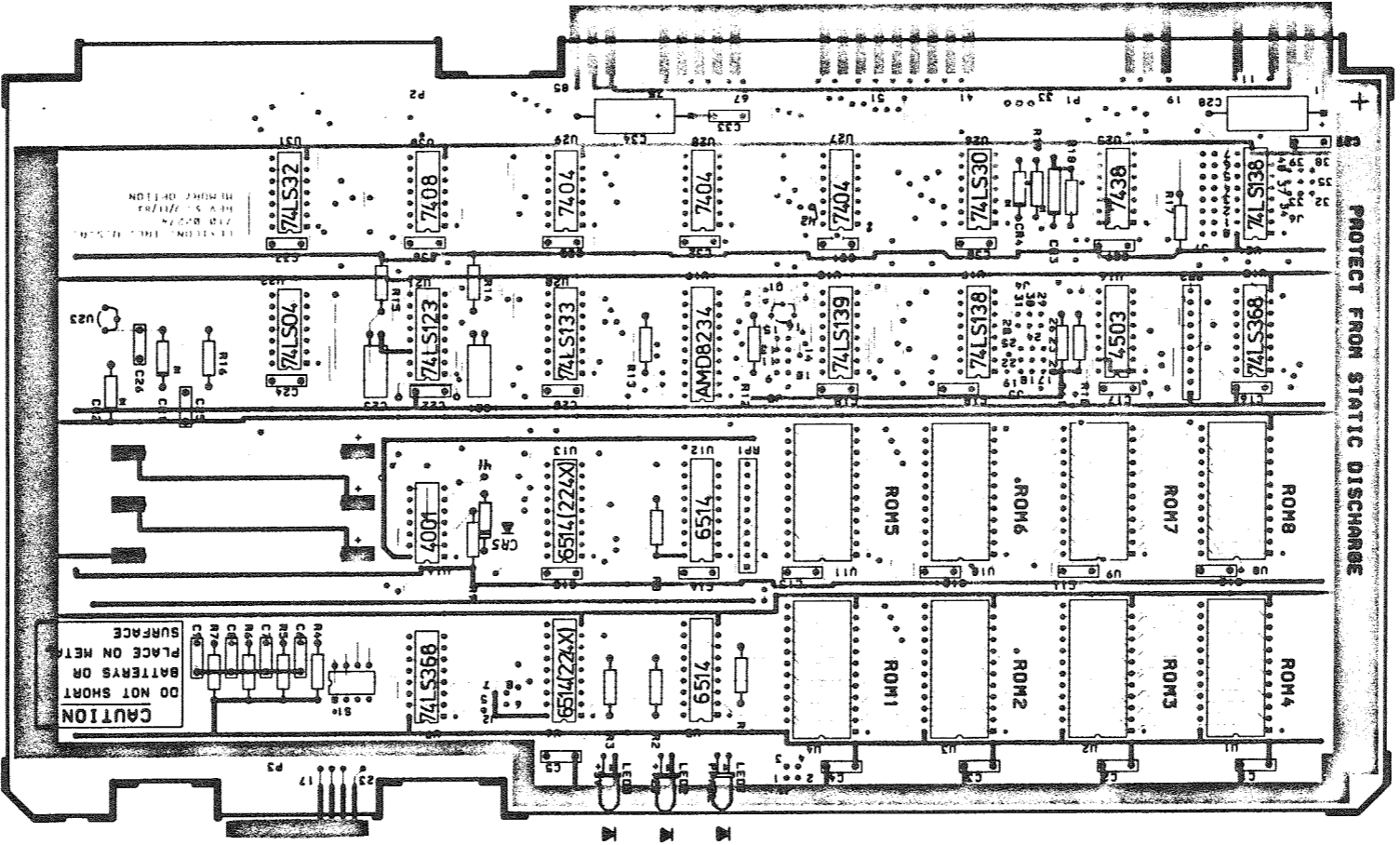


SCALE FULL		DO NOT SCALE DRAWING		APPLICATION	
SHEET 1 OF 1		FINISH		NEXT ASSY	
REV. 0	080-02281	ISSUED			
SIZE C	FORM NO.	CHECKED			
ASSEMBLY DRAWING		DATE			
MEMORY EXPANSION BD, M224/M224X		APPROVALS			
LEXICON		CONTRACT NO.			
PARTS LIST		UNLESS OTHERWISE SPECIFIED			
NOMENCLATURE OR DESCRIPTION		DIMENSIONS ARE IN INCHES			
MATERIAL SPECIFICATION		TOLERANCES ARE:			
		FRACTIONS DECIMALS ANGLES			
		DRAWN JCR			
		CHECKED M.H.			
		ISSUED C.L.B.			

The information contained in this document is proprietary to Lexicon, Inc. and is furnished solely for maintenance purposes. Reproduction, distribution or use for any other purpose is expressly prohibited.

Document Control No. 1390

- NOTES**
- FOR M224 REFER TO BOMS 024-03040 AND 025-03708. FOR M224X REFER TO BOMS 024-03704 AND 025-03705. FOR M224XL REFER TO BOMS 024-03027 AND 025-03026.
 - SOLDER TAIL PROTRUSION .080" MAX.
 - SOCKET ALL IC POSITIONS.
 - COMPONENT HEIGHT .425" MAX.
 - NOTE DIRECTION OF BATTERIES DURING INSTALLATION.
 - LEDS ARE NOT TO PROTRUDE BEYOND EDGE OF BOARD.
 - DO NOT SOLVENT CLEAN S1 OR BATTERIES.
 - JUMPERS INSTALLED FOR STANDARD M224 JUMPER PINS
 - J1 3 TO 4
 - J2 5 TO 6
 - J3 17 TO 18, 20 TO 21, 23 TO 24
 - J4 26 TO 27
 - J1 1 TO 2
 - J2 7 TO 8
 - J3 18 TO 19, 21 TO 22, 24 TO 25
 - J4 27 TO 28
 - ONLY POSITIONS J1-J4 GET MALE JUMPER PINS DATA



REV.	DESCRIPTION	DATE	APPROVED
0	RELEASE FOR PRODUCTION	8-15-83	JCR
1			C.L.B.

A

A

C

C

D

D

1

2

3

4

1

2

3

4