



UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: .XX .XXX		MATERIAL		FINISH		APPLICATION	
DRAWN JCR		CHECKED <i>CLB</i>		ISSUED <i>CLB</i>		NEXT ASSY	
DATE 6-21-83		SIZE 8-25-83		8/31/83		USED ON	
APPROVALS		FSCM NO.		DWG. NO.		DO NOT SCALE DRAWING	
PC ASSEMBLY DRAWING		XITION BOARD, NEW, M224X		080-03447		SCALE FULL	
CONTRACT NO.		SHEET 1 OF 1					

QTY	REQD	CODE	PART OR IDENTIFYING NO	NOMENCLATURE OR DESCRIPTION	MATERIAL SPECIFICATION

8. APPLY A DAB OF SILICONE RUBBER UNDER any other purpose. Reproduction or distribution or use for any other purpose is expressly prohibited.

7. JUMPERS INSTALLED:  
 W1 JUMPER NO. POSITIONS  
 W2 document is proprietary to Lexicon, Inc. and is furnished solely for maintenance purposes.  
 W3 1-2  
 W4 reproduction or distribution or use for any other purpose is expressly prohibited.  
 W5 2-3

6. REMOTE CONNECTOR INSTALLATION (J5) BY DASHED CIRCLES (○).  
 A. INSERT CONNECTOR FROM CIRCUIT SIDE.  
 B. SECURE CONNECTOR TO SPACERS WITH #4 JACK SCREWS.  
 C. SOLDER LEADS.

5. INSTALL THREADED SPACERS (QTY 3) FROM CIRCUIT SIDE.  
 COMPONENT SIDE AND SOLDERED FROM CIRCUIT SIDE.

4. J1, J2, AND J3 ARE TO BE INSERTED FROM SOLDER TAIL PROTRUSION .080" MAXIMUM.  
 3. SOCKET ALL IC POSITIONS.  
 2. REFER TO BOM NO. 023-03373.  
 1. REFER TO BOM NO. 023-03373.

REV.	DESCRIPTION	DATE	APPROVED
1	RELEASED FOR PRODUCTION	8-23-83	<i>CLB</i>

