

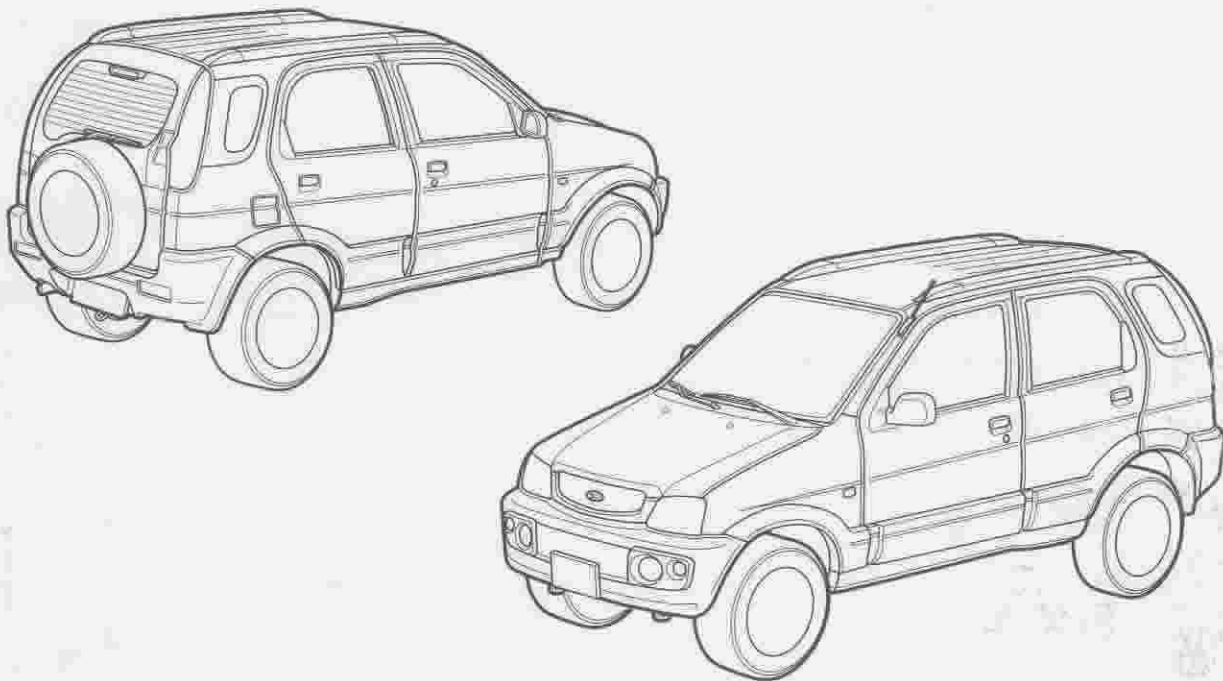
DAIHATSU

Pre-delivery Inspection Manual

For

DAIHATSU *TERIOS*

Revision 1: From May, 2000



DAIHATSU MOTOR CO., LTD.

NO. 9805-JE

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PREPARATION OF TOOLS AND FLUIDS

For Pre-Delivery Inspection process with this manual, following items should be prepared.

TOOLS

- Tire pressure gauge
- Tire inflator
- Rubber hammer (for wheel cap)
- Torque wrench (for wheel hub nut torque)
- 21 mm socket (for wheel hub nuts)
- Small flat blade screwdriver (for idle speed adjustment)
- Phillips (+) screwdriver
- 8 mm wrench (for headlight adjustment)
- 10 mm wrench (for battery connection)
- 12 mm wrench (for accelerator cable adjustment)
- Pliers
- Cassette tape (for cassette operation inspection)
- Headlight aim tester
- Tachometer
- Tacho pulse pick-up (SST-09991-87402-000)
- Piece of cloth
- Battery hydrometer

FLUIDS

- Brake fluid (DOT 3 or SAE J1703)
- Engine oil (API SH or higher)
- Manual transmission oil (SAE 75W-85 or 75W-90, API GL-3 or GL-4)
- Automatic transmission fluid (DEXRON[®]-II or DEXRON[®]-III)
- Transfer oil for automatic transmission vehicle (SAE 75W-85 or 75W-90, API GL-3 or GL-4)
- Hydraulic clutch fluid (DOT 3 or SAE J1703)
- Power steering fluid (DEXRON[®]-II or DEXRON[®]-III)
- Radiator coolant (Ethylene-glycol type)
- Windshield washer fluid
- Spray lubricant (s)

PJE00-0002

GENERAL VEHICLE INSPECTION

In order to prevent the battery from being discharged during shipment and storage, the EFI circuit is not formed. Therefore, before the vehicle is delivered to your customer, please carry out the following operation.

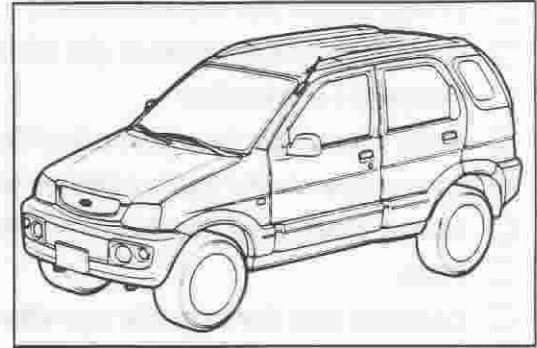
- Install the fusesSee Page 7. Fuse Installation.

PJE00-0003

1 VEHICLE APPEARANCE

Check the damage of the vehicle appearance.

- Body paint
- Mouldings
- Windshield & glasses
- Rear view mirrors
- Radio antenna
- Headlights lens
- Bumpers

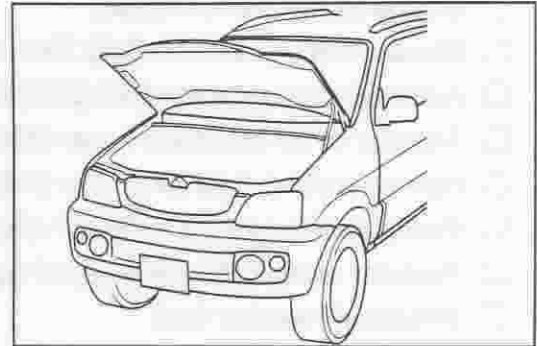


PJE00-0004

2 BODY PANEL FIT

Check the proper alignment and closing condition of the body panel.

- Engine hood
- Doors
- Fuel lid
- Back door



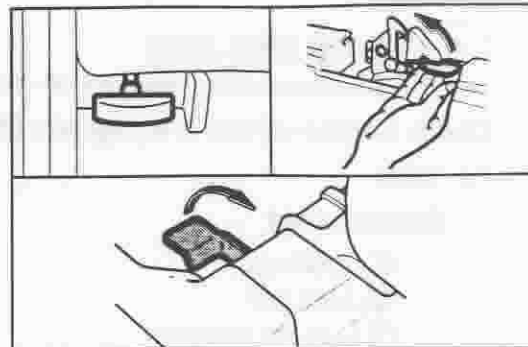
PJE00-0005

If adjustment is required, refer to the service manual.

3 REMOTE RELEASE OPERATION

Check the operation of the remote release wire and parts.

- Engine hood
- Fuel lid

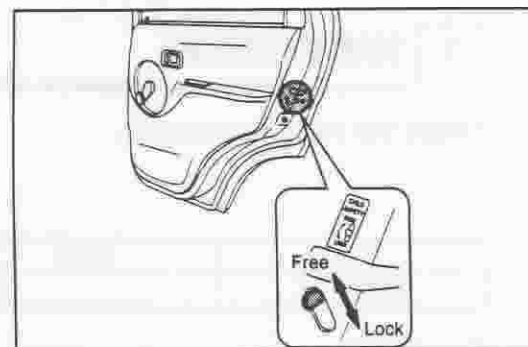
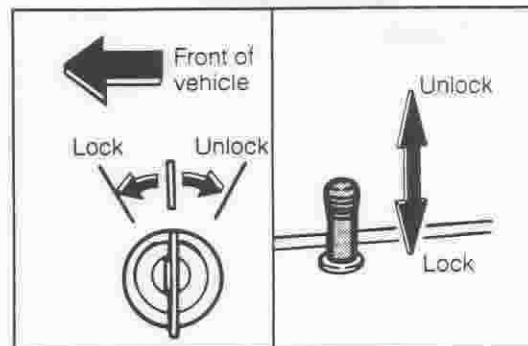


PJE00-0006

4 LOCKS AND HINGES OPERATION

Check the proper operation and lubricate as necessary.

- Lock and unlock each door with the key.
- Lock and unlock each door with the inside door lock.
- Check the central door lock control to be sure its locking and unlocking all doors (if equipped).
- Unlock the back door with the key to check lock and hinge operation.
- Close the back door to check latch operation.
- Open the engine hood.
- Close the engine hood to check latch operation.
- Check the child safety knobs for proper operation. The door should not open from the inside when the child safety knobs is in the "lock" position.

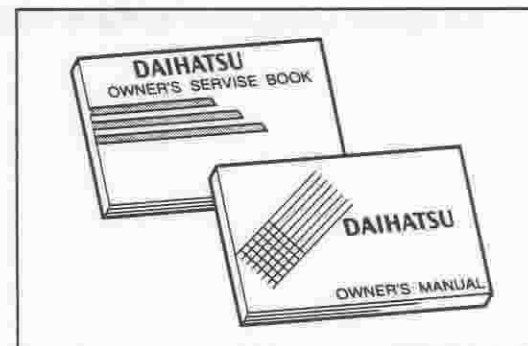


PJE00-0007

5 OWNER'S MANUAL/OWNER'S SERVICE BOOK

Ensure that the glove box contains the followings.

- Owner's Manual
- Owner's Service Book/Warranty Information Book



PJE00-0008

6 TOOLS AND JACK

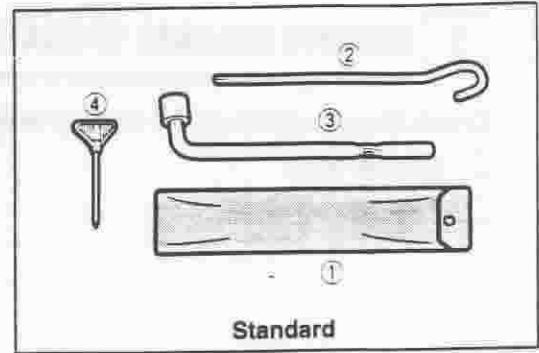
Check that the vehicle is equipped with the followings.

Tools

Standard set

- ① Tool bag
- ② Jack bar
- ③ Lug nut wrench
- ④ Screwdriver

Jack



PJE00-0009

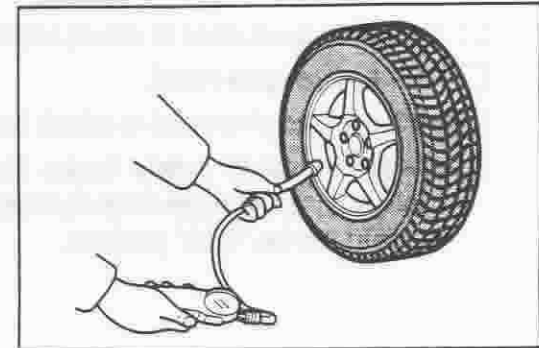
7 TIRE PRESSURE

Check the inflation pressure.

Tire	kPa (psi, kgf/cm ²)	
	Front	Rear
205/70R15	180 (26, 1.8)	

Spare tire

0.2 kgf/cm² (3 psi, 20 kPa) higher than the above.

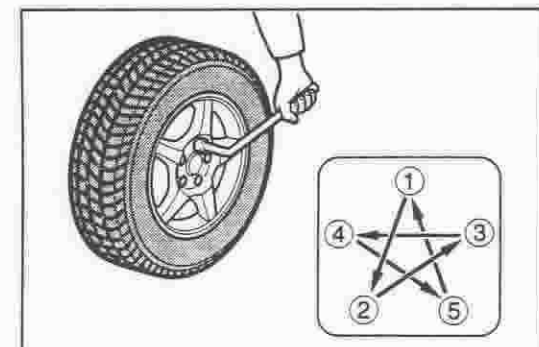


PJE00-0010

8 WHEEL HUB NUT TORQUE

Check the wheel hub nut torque.

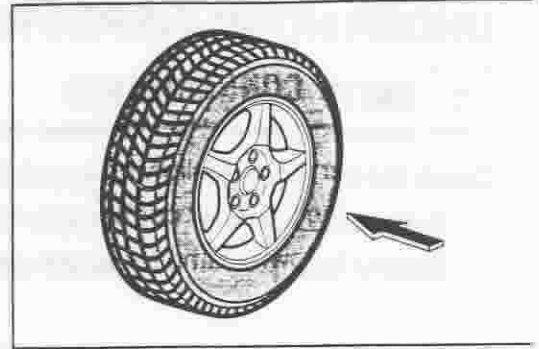
1. Loosen the hub nuts.
 2. Torque the hub nuts in a crisscross sequence.
- 88 - 118 N·m (9 - 12 kgf·m) is applied.



PJE00-0011

9 WHEEL COVERS/CENTER CAPS INSTALLATION

- Install the center caps, by lightly tapping with a rubber hammer.



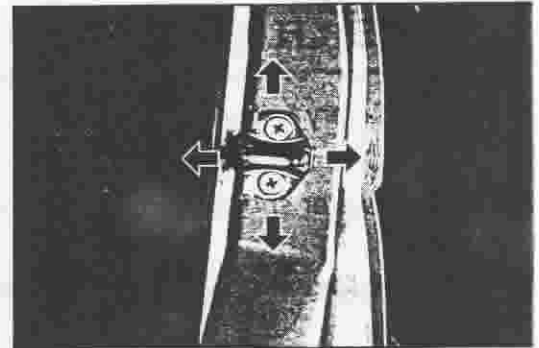
PJE00-0013

10 DOOR STRIKERS ADJUSTMENT

1. Loosen the door striker screws.
2. Position the striker in the correct location by tapping the striker with a plastic hammer.
3. Re-tighten the door screws.

Specified Torque:

9.8 - 15.7 N·m (1.0 - 1.6 kgf-m)



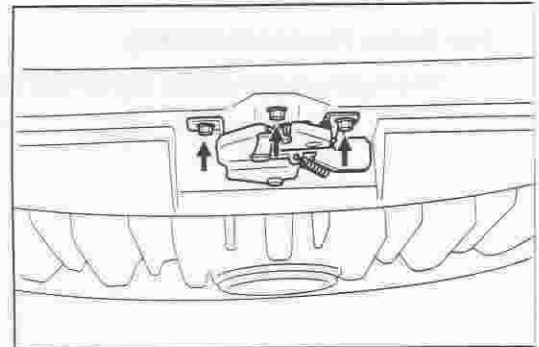
PJE00-0015

11 HOOD ADJUSTMENT

1. Remove the radiator grill.
2. Loosen the three hood latch bolts.
3. Position the latch in the correct location.
4. Re-tighten the latch bolts.

Specified Torque:

9.8 - 14.7 N·m (1.0 - 1.5 kgf-m)



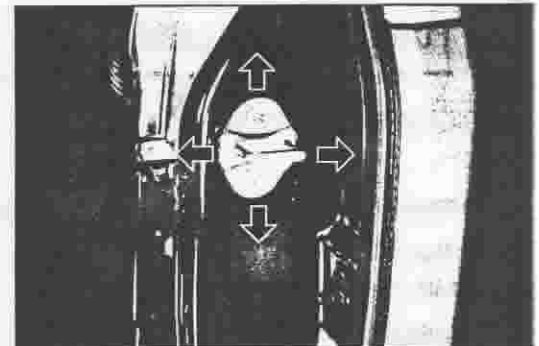
PJE00-0014

12 BACK DOOR ADJUSTMENT

1. Loosen the striker screws.
2. Position the striker in the correct location.
3. Re-tighten the striker screws.

Specified Torque:

3.9 - 6.9 N·m (0.4 - 0.7 kgf-m)



PJE00-0015

UNDER HOOD INSPECTION

1 BATTERY CONNECTION

Check the battery of the following points.

- Battery connections for corrosion or looseness.
- Battery hold down clamp for looseness.

Tighten the connections or clamp as necessary.

2 BATTERY FLUID

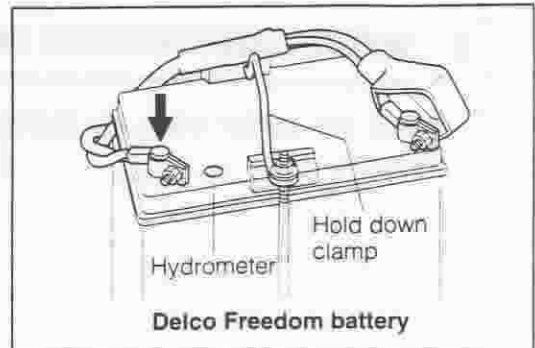
Check the battery fluid

Except for Delco Freedom battery

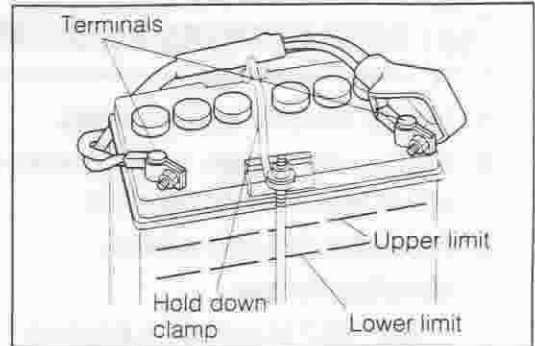
- Distilled water should be added to the upper level as necessary.
- The specific gravity of electrolyte should be more than 1.25 (20°C).

For Delco Freedom battery

- The hydrometer at the top of the battery should be green.



PJE00-0016



PJE00-0017

3 FUSE INSTALLATION

- Install the back-up fuse.

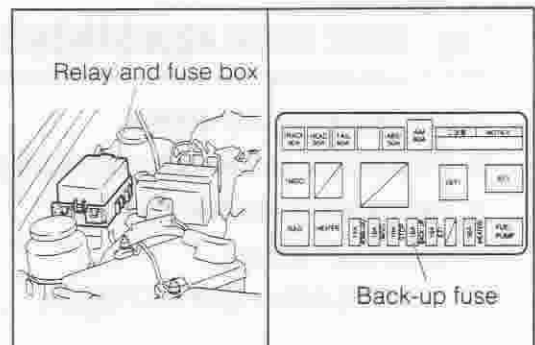
1. Remove the relay box lid in the engine compartment.
2. Remove the back-up fuse from the relay box lid and insert it into the back-up terminal.
3. Install the relay box lid securely.

4 BRAKE FLUID LEVEL

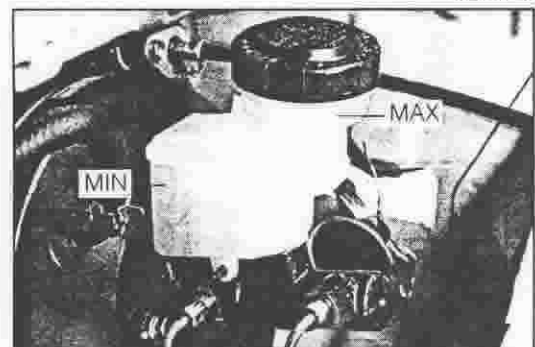
Check the brake fluid level.

- Fluid level should be at the "MAX" level.

Fill the reserve tank up to the "MAX" level with brake fluid (DOT 3 or SAE J1703) as necessary.



PJE00-0018



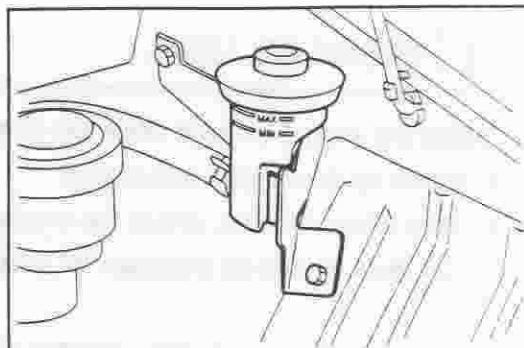
PJE00-0019

5 CLUTCH FLUID LEVEL

Check the clutch fluid level.

- Fluid level should be at the "MAX" level.

Fill the reserve tank up to the "MAX" level with brake fluid (DOT 3 or SAE J1703) as necessary.



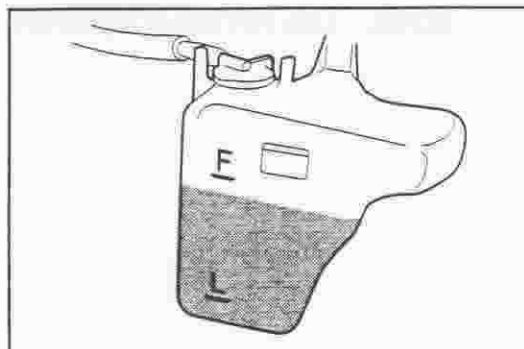
PJE00-0063

6 COOLANT LEVEL IN RESERVE TANK

Check the coolant level. (Cold condition)

- Coolant level in the reserve tank should be at the "FULL" level.

Add radiator coolant (ethylene-glycol type) to the reserve tank as necessary.

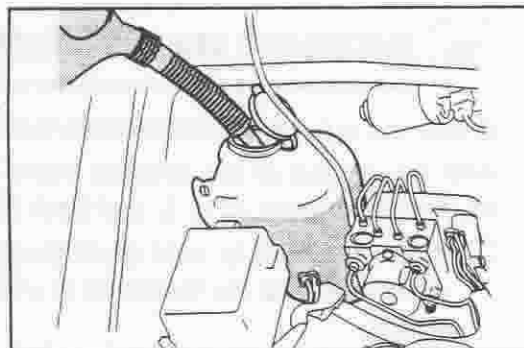


PJE00-0020

7 WINDSHIELD WASHER FLUID LEVEL IN RESERVE TANK

Check the windshield/rear washer level.

- Windshield washer fluid level in the reserve tank should be at the "FULL" level.



PJE00-0021

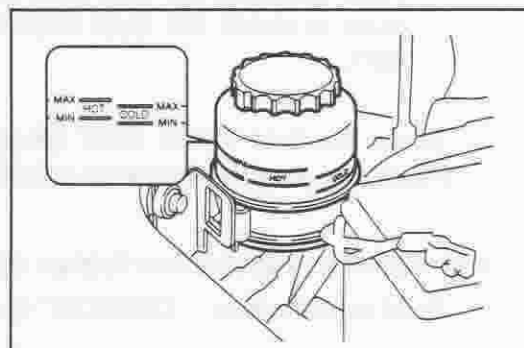
8 POWER STEERING FLUID LEVEL

Check the power steering fluid level.

- When the fluid is cold (fluid temperature of about 20°C), make sure that the fluid level is within the "COLD" range.
- When the fluid is hot (fluid temperature of about 70°C), make sure that the fluid level is the "HOT" range.

Add power steering fluid as necessary.

Fluid specification: DEXRON[®]-II or DEXRON[®]-III



PJE00-0022

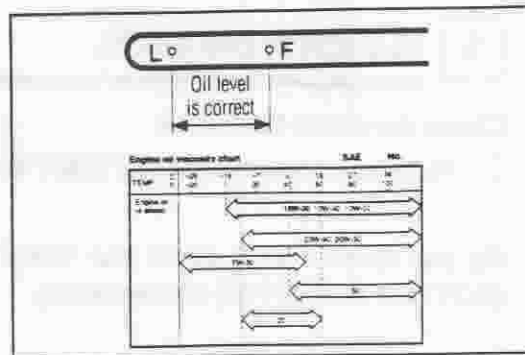
9 ENGINE OIL LEVEL

Check the engine oil level while the engine is warm.

1. Warm up the engine and stop it.
 2. After a few minutes, check the engine oil level.
- Oil level should be between "F" and "L" marks.

Add engine oil as necessary until the oil level is at "F" mark.

NOTE: Use API SH or higher oil.



PJE00-0023

10 AUTOMATIC TRANSMISSION FLUID LEVEL

Check the automatic transmission fluid level.

With the engine at idle and the brake pedal depressed, move the shift lever from **P** to **L** and back to **P**.

- When the fluid is cold (fluid temperature of about 20°C), make sure that the fluid level is within the "COLD" range.

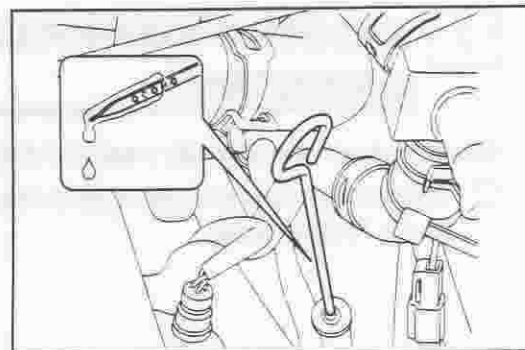
NOTE:

- After checking the fluid level while the fluid is cold, be sure to check the level when the fluid temperature is 80°C.

- When the fluid is hot (fluid temperature of about 80°C), make sure that the fluid level is within the "HOT" range.

Add automatic transmission fluid as necessary.

Fluid specification: DEXRON®-II or DEXRON®-III

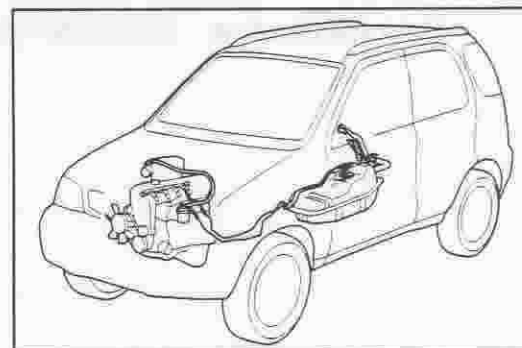


PJE00-0024

11 HOSE AND FLUID LINE CONNECTIONS

Check all hoses and fluid line connections.

- Check the fluid lines for signs of leakage.
- Check the vacuum hoses and air intake duct for proper connections.



PJE00-0025

12 ENGINE IDLE SPEED

1. Preparation to be made prior to idle check.
 - Be sure to install the air cleaner in position.
 - Warm up the engine thoroughly.
 - All accessories are off.
 - Set the steering wheel in the straight ahead position.
 - Transmission is in Neutral for manual transmission, **P** for automatic transmission.
 - Parking brake is applied.

PJE00-002F

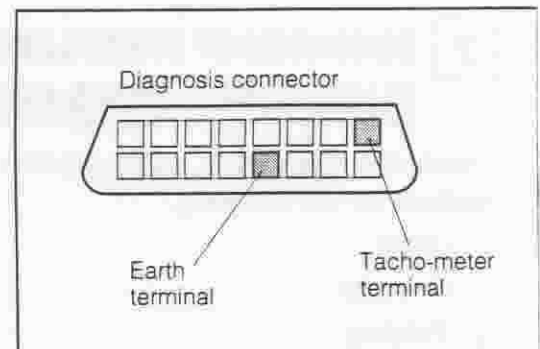
2. Measure the engine idle speed, using a tachometer which is connector to the "REV" terminal of the diagnosis connector.

NOTE:

- Never allow the "REV" terminal to touch the ground. It could result in damage of the ignition system.
- As some tachometers are not compatible with this ignition system, it is recommended to confirm the compatibility with your unit before its use.

Specified Idle Speed: 700 ± 50 rpm

- No adjustment is required for the engine idle speed.



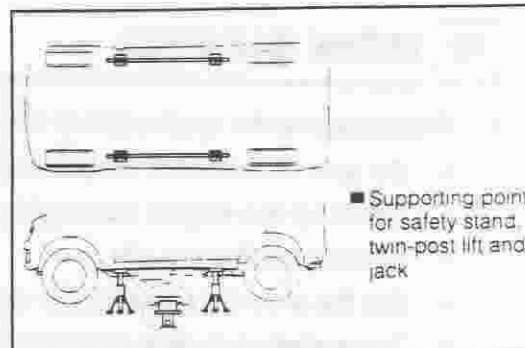
PJE00-006Z

UNDER VEHICLE INSPECTION

1 JACKING POINTS AND SUPPORTING POINTS

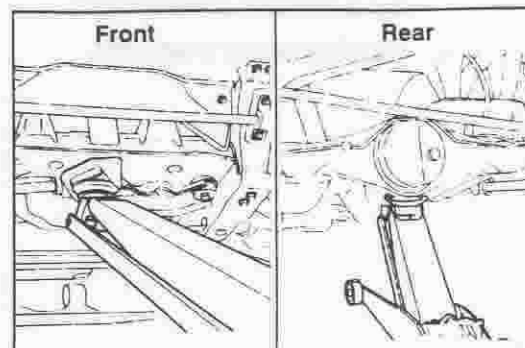
- **Supporting points for jack and safety stands**

Four supporting points are provided at the right and left sides. The supporting points have been strengthened by spot-welding reinforcements. Never support the vehicle at points other than the specified points.



- **Supporting points for garage jack**

Front side Front suspension member
 Rear side Rear differential

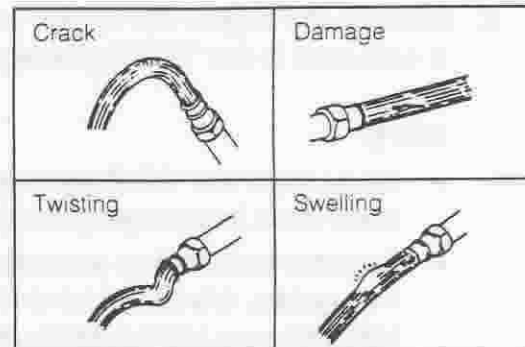


PJE00-0027

2 CONDITION OF BRAKE LINES AND CLUTCH LINES, HOSES AND CONNECTIONS

Check the brake lines, parking brake cable, hoses and connections for the following.

- Crack
- Damage
- Twisting
- Swelling



PJE00-0028

3 FLUID LEAKAGE

Check the fluid leakage from the following parts.

- Engine
- Transmission & Transfer
- Front & Rear differential
- Fuel tank
- Fuel filler inlet hose
- Fuel lines

PJE00-0029

4 MANUAL TRANSMISSION OIL LEVEL

Remove the oil level check bolt from the transmission case.

CAUTION:

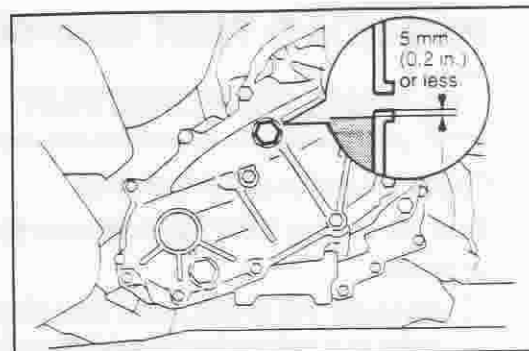
- Never reuse the removed gasket.
- Oil level in the manual transmission should be at the oil level check hole or under 5 mm.

Add manual transmission oil as necessary until oil begins to flow out of the oil level check hole.

Oil specification: SAE 75W - 85 or 75W - 90
API GL-3 or GL-4

Install the oil level check bolt with new gasket interposed and tighten it securely.

Tightening Torque: 39.2 ± 9.8 N·m (4.0 ± 1.0 kgf·m)



PJE00-0030

5 TRANSFER OIL LEVEL (A/T VEHICLE)

Remove the oil level check bolt from the transfer case.

CAUTION:

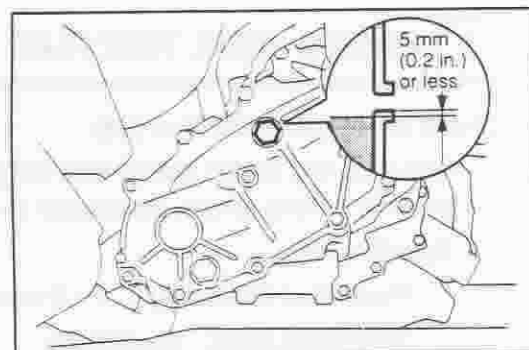
- Never reuse the removed gasket.
- Oil level in the manual transmission should be at the oil level check hole or under 5 mm.

Add manual transmission oil as necessary until oil begins to flow out of the oil level check hole.

Oil specification: SAE 75W - 85 or 75W - 90
API GL-3 or GL-4

Install the oil level check bolt with new gasket interposed and tighten it securely.

Tightening Torque: 39.2 ± 9.8 N·m (4.0 ± 1.0 kgf·m)



PJE00-0064

PRE-ROAD TEST INSPECTION

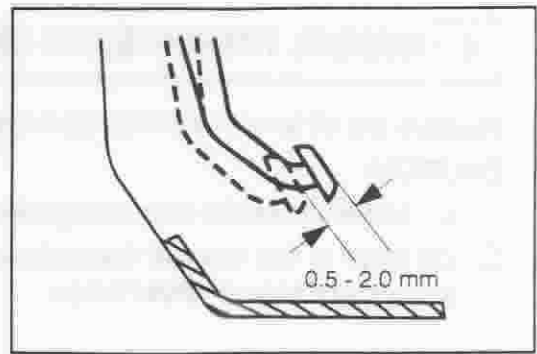
1 BRAKE PEDAL FREE PLAY

Check the brake pedal free play.

Turn the engine "OFF" and depress the brake pedal ten times or more.

- Measure the brake pedal free play from the pedal resting point to a point where resistance is felt.

Specification: 0.5 - 2.0 mm



PJE00-0031

If adjustment is required, refer to the end of this section.

2 CLUTCH PEDAL FREE PLAY

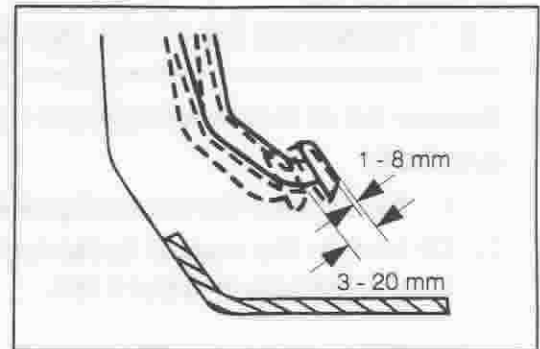
Check the clutch pedal free play.

- Measure the clutch pedal free play from the pedal resting point to a point where resistance is felt.

Specification:

Push Rod Free Play: 1 - 8 mm

Total Free Play: 3 - 20 mm



PJE00-0032

REFERENCE:

- The hydraulic clutch free play can be classified into the following two kinds.
 - Push rod free play
Free play of the master cylinder rod
The pedal return force for this portion is the pedal return spring force only.
 - Total free play
Push rod free play + Ineffective stroke of master cylinder
The pedal return force is the sum of the pedal return spring force and the master cylinder spring force.

NOTE:

- When the adjustment is necessary, refer to the CL section of the service manual for the chassis (9712).

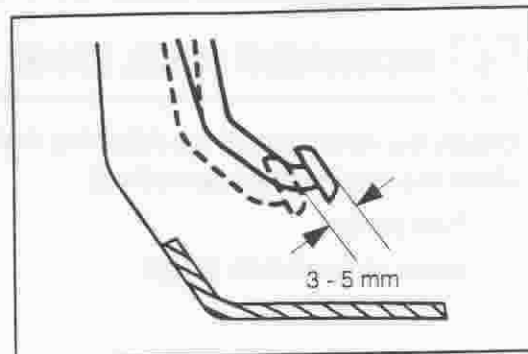
3 ACCELERATOR PEDAL FREE PLAY

Check the accelerator pedal free play.

- Measure the accelerator pedal free play from the pedal resting point to a point where resistance is felt.

Specification: 3 - 5 mm

If adjustment is required, refer to the end of this section.

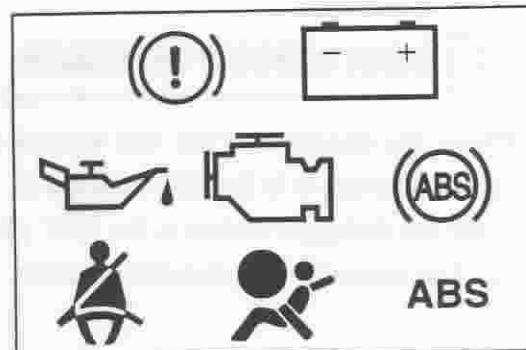


PJE00-0033

4 INSTRUMENT PANEL WARNING LIGHTS

Check the operation of the warning lights. (Ignition switch is in the "ON" position.)

- Parking brake/Brake — Illuminates while parking brake lever is pulled.
- Oil pressure — Illuminates
- Battery/Charging system — Illuminates
- Check engine — Illuminates
- Seat belt — Illuminates while the driver side seat belt is unfastened.
- Hazard light/both turn signal indicators — Flash intermittently while hazard warning switch is depressed.
- A.B.S. — Illuminates for a few seconds
- Air Bag — Illuminates for a six seconds

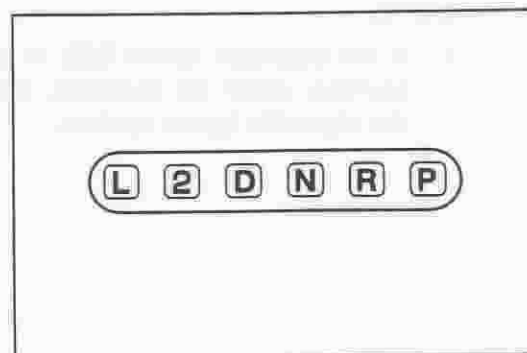


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5 INSTRUMENT PANEL INDICATION LIGHTS

Check the operation of the indication lights. (Ignition switch is in the "ON" position.)

- Automatic transmission mode indication light — Illuminates.
- O/D OFF indicator light — Illuminates when the overdrive switch is turned off.
- High beam — Illuminates when turn signal lever is pulled back.
- Rear fog light-on indicator light — Illuminates when rear fog light is on.
- Center differential lock indicator light — Illuminates when the center differential lock indicator light switch is turned on with the engine switch turned on.

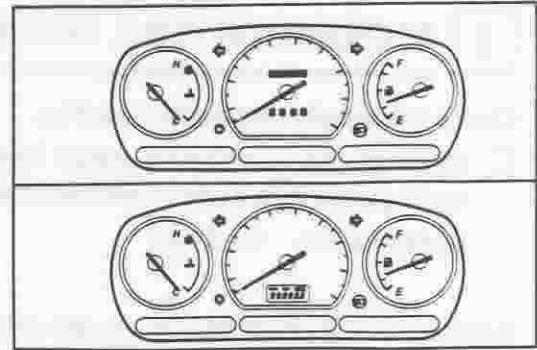


PJE00-0035

6 INSTRUMENT PANEL GAUGE OPERATION

Check the operation of the following instrument panel gauges.
(After the engine has warmed up)

- Fuel gauge
- Water temperature gauge



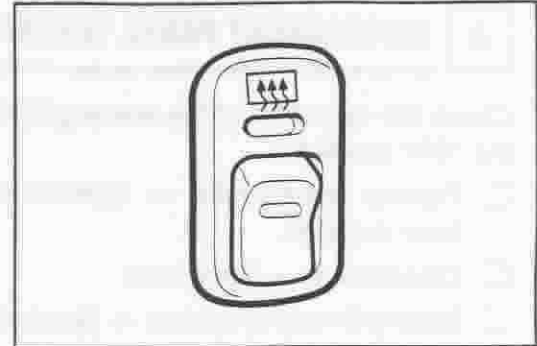
PJE00-0036

7 REAR WINDOW DEFOGGER

Check the operation of the rear window defogger light.
(Ignition switch is in the "ON" position.)

Push the defogger switch in the "ON" position.

- The indicator light should illuminate.



PJE00-0037

8 CIGARETTE LIGHTER

Check the operation of the cigarette lighter.

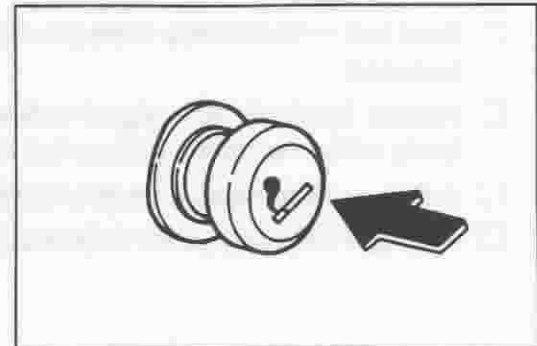
(Ignition switch is in the "ACC" or "ON" position.)

Push the cigarette lighter in. The cigarette lighter will pop out after heated.

- Pull out the cigarette lighter and confirm that the element has been heated.

NOTE:

- If the cigarette lighter fails to pop back to the original position within 20 seconds, it indicates malfunction of the cigarette lighter system.



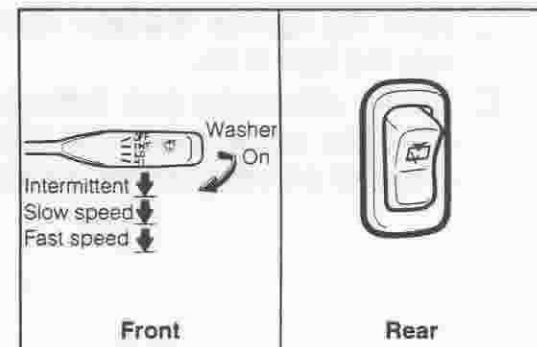
PJE00-0038

9 WIPER AND WASHER OPERATION

Check the operation of the front and rear wiper and washer.

- Wipers operate smoothly.
- Washer fluid sprays onto the center of the window.

If adjustment is required, refer to the end of this section.

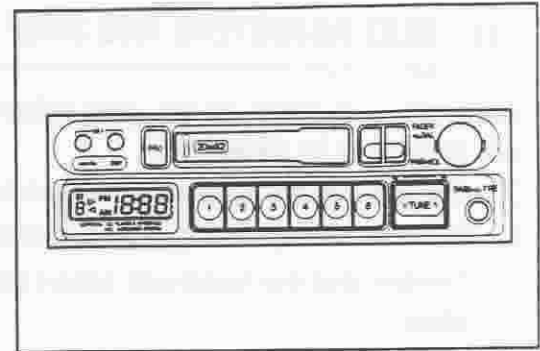


PJE00-0039

10 RADIO/CASSETTE OPERATION

Check the operation of the radio/cassette for the following. (Ignition switch is in the "ACC" or "ON" position.)

- Volume
- Tone
- Reception

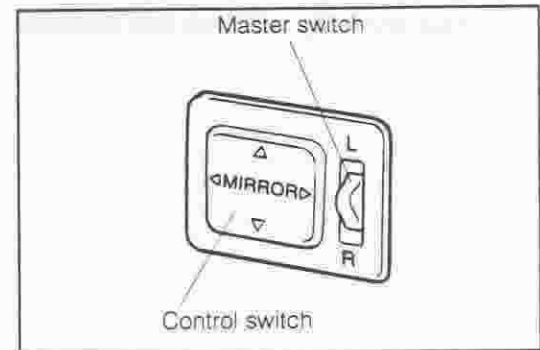


PJE00-0040

11 MIRRORS OPERATION

Check the operation of the power mirrors. (Ignition switch is in the "ACC" or "ON" position)

1. Move the master switch left or right.
 2. Move the control switch in all directions.
- Mirrors move in the direction the control switch is pressed.

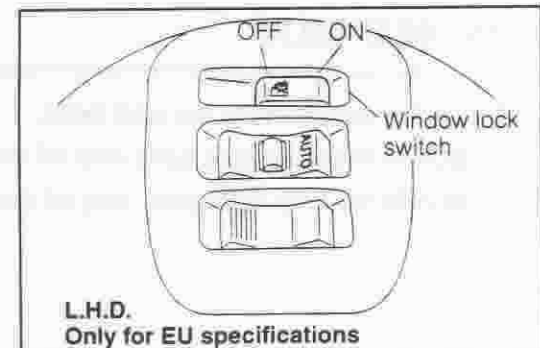


PJE00-0041

12 WINDOW OPERATION

Check the operation of the windows (manual and power).

- Windows track properly.
- Windows move smoothly and completely up and down.



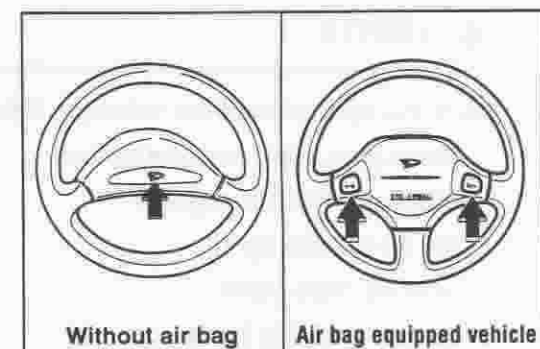
L.H.D.
Only for EU specifications

PJE00-0042

13 HORN OPERATION

Check the operation of the horn.

- Horn sounds whenever the horn pad is pushed.



Without air bag

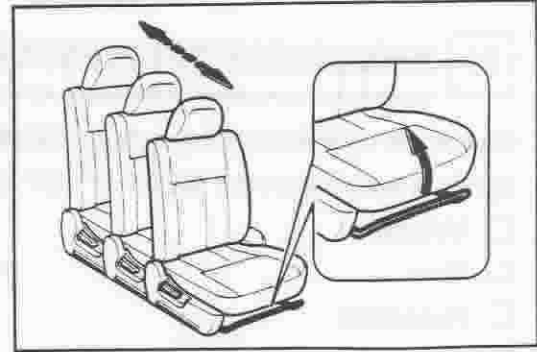
Air bag equipped vehicle

PJE00-0043

14 SEAT ADJUSTERS AND SEAT BACK LOCKS

Check the operation of the seat adjusters, seat back locks, and headrests for all seats.

- Confirm that the seatback releases and holds.
- Confirm that the seat travels smoothly on the seat track.
- Confirm that the headrests adjust smoothly and lock in position.
- Confirm that the rear seat back/seat cushion folding operates correctly and lock into position.

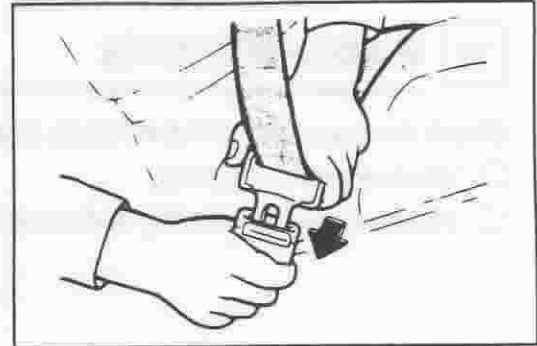


PJE00-0044

15 SEAT BELTS

Check the operation of the seat belts.

- Buckle the front seat belts and off the latches.
- Buckle the rear seat belts and off the latches.



PJE00-0046

16 LIGHTS

Check the operation of the following lights:

- Headlights, high and low beams
- Right and left turn signals
- Tail and brake lights
- License plate lights
- Hazard warning lights
- Clearance lights
- Back-up lights
- Rear fog light (if equipped)
- Interior light
- Dome light
- High-mounted stop light



PJE00-0047

17 HEADLIGHT AIM

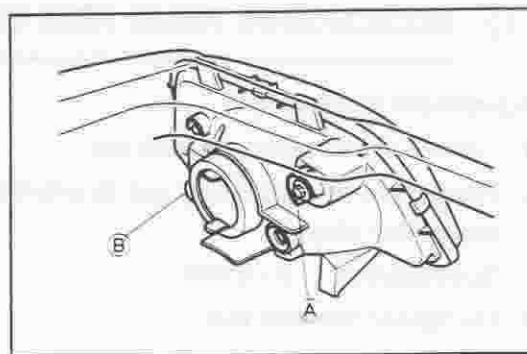
Check the headlight aim.

1. Place the vehicle on a level floor.
2. Bounce the front suspension several times.
3. Rock the vehicle sideways several times then allow the vehicle to assume its normal position.
4. Clean the headlight lenses and use a headlight aim inspection tool.

- Check the headlight aim.

Adjusting screw (A): Right & left direction (Inward when turned clockwise)

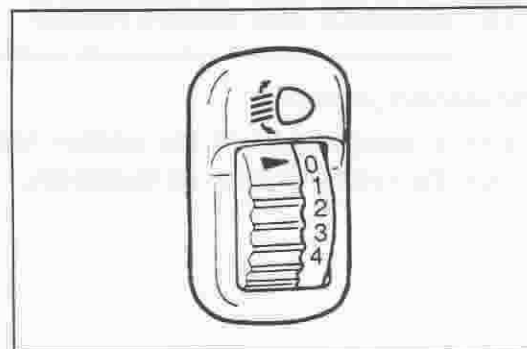
Adjusting screw (B): Up & down direction (Upward when turned clockwise)



PJE00-0046

Headlight leveling equipped vehicle

1. Follow the above 1. through 4.
 2. Headlights leveling switch is in "0" position.
- Check the headlight aim.
- Confirm that the aiming should be performed when leveling switch is turned 0-1-2-3-4 position.



PJE00-0049

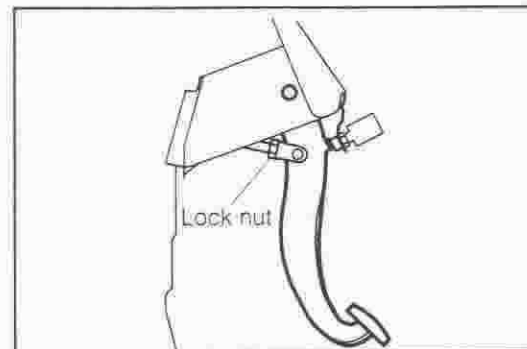
18 BRAKE PEDAL FREE PLAY ADJUSTMENT

Adjustment procedure:

1. Loosen the push rod lock nut.
2. Turn the push rod until the correct brake pedal free play is obtained.

Specification: 0.5 - 2 mm (while engine is stopped)

3. Tighten the push rod lock nut.
4. Check the brake light switch adjustment. Adjust the switch as required.



PJE00-0050

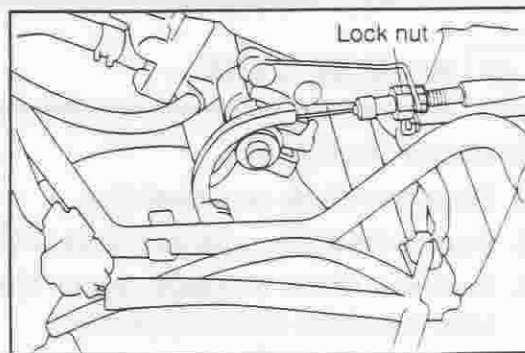
19 ACCELERATOR PEDAL FREE PLAY ADJUSTMENT

Adjustment procedure:

1. Loosen the accelerator lock nut.
2. Reposition the adjusting nut to provide correct accelerator pedal free play.

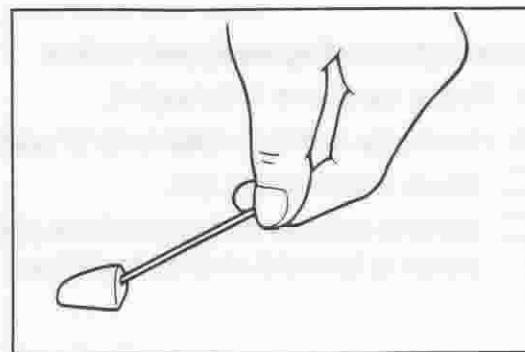
Specification: 3 - 5 mm

3. Re-tighten the lock nut.
4. Repeat steps 1. through 3. as necessary.

**20 WASHER AIM ADJUSTMENT**

Adjustment procedure:

Insert a straight pin into the washer nozzle spray outlet and adjust the nozzle location as necessary.



ROAD TEST

1 ENGINE PERFORMANCE DURING IDLING AND PARTIAL THROTTLE

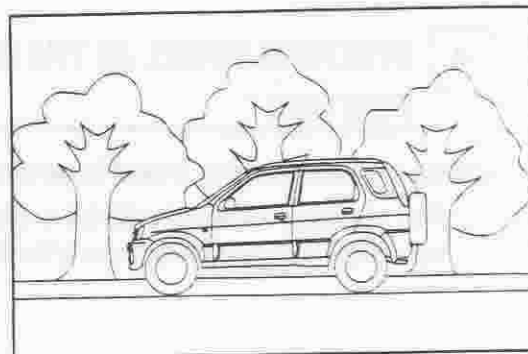
Check the engine performance.

1. At idling

- Take note of the idle speed with the engine fully warmed up.

2. During partial throttle

- The performance should be smooth and without any hesitation.
- The speed should be maintained at a constant speed of 40 - 50 km/h.



PJEG0-005-

2 ENGINE PERFORMANCE UNDER LOADED STATE AND DURING CRUISING

Check the engine performance.

1. Under loaded state

- Accelerate to 3/4 throttle.
The vehicle should accelerate smoothly without any laboring or hesitation.

2. During cruising

- The vehicle should run smoothly without any hesitation or surging.

PJEG0-005

3 VIBRATIONS OR NOISES

Check the vibrations or noises.

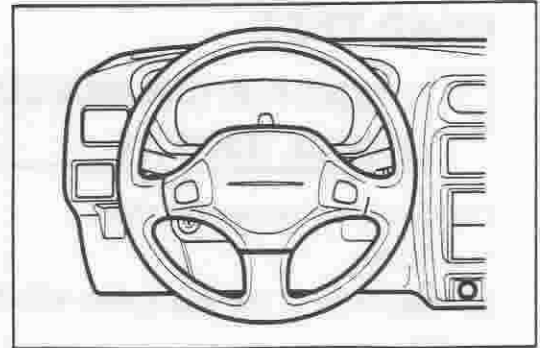
- The vehicle should run without any abnormal vibrations or noises from the chassis or the body.

PJEG0-005

4 STEERING WHEEL AT THE STRAIGHT-AHEAD POSITION

Check that the steering wheel is centered.

- The steering wheel should be centered when the vehicle is traveling in a straight line on a flat road surface.

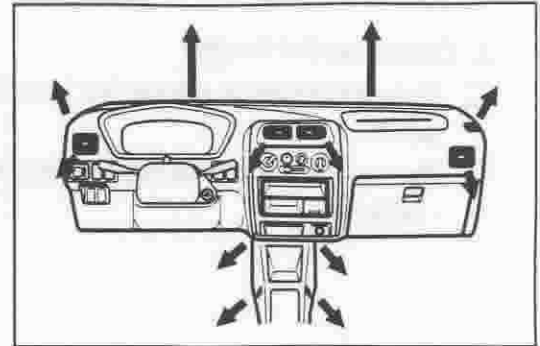


PJE00-0057

5 HEATER/VENTILATION SYSTEM OPERATION

Check the operation of the heater/ventilation system.

- Check the controls and confirm that the system functions properly.



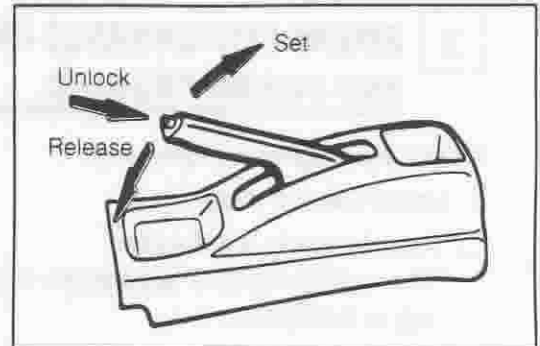
PJE00-0058

6 SERVICE AND PARKING BRAKE OPERATION

Check the operation of the service and parking brake.

- The vehicle should brake in a straight line.
- Park the vehicle on an incline and set the parking brake. The vehicle should remain in position.
- The parking brake lever should travel specified notches when an operating force of 196 N (20 kgf) is applied.

Specification: 4 - 7 notches



PJE00-0059

VEHICLE CLEANING

1 EXTERIOR

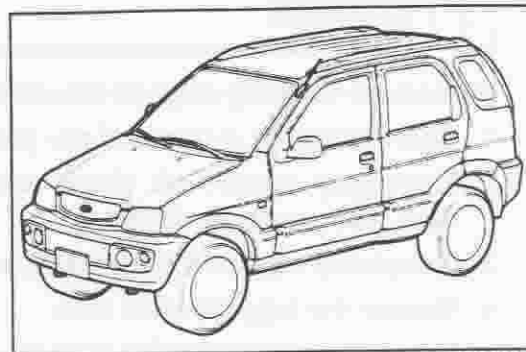
Perform the following steps to ensure exterior cleaning:

1. Rinse the loose dirt from the vehicle with a fine spray of water.
 2. Wash the vehicle using a sponge and water mixed with a mild detergent.
 3. Rinse the soap with a fine spray of water.
 4. Use a wax remover for any grease or tar.
 5. Rinse the vehicle completely with water.
 6. Wipe the vehicle dry from top to bottom using a clean chamois or soft, absorbent towel.
- Check no water leakage into any interior.
 - Remove all inspection labels from the vehicle lenses or mirrors.
 - Mirror angles should be adjusted.

Recommended dewaxing method.

1. Water temperature less than 70°C
 2. Distance between body surface and discharge nozzle about 30 mm
 3. Do not scrub the plastic parts with kerosene.
 4. Wash cars with water only, less than 70°C, after dewaxing.
- Check all wax removed.

NOTE: Cool down the body surface with water before dewaxing when the body surface is too hot.

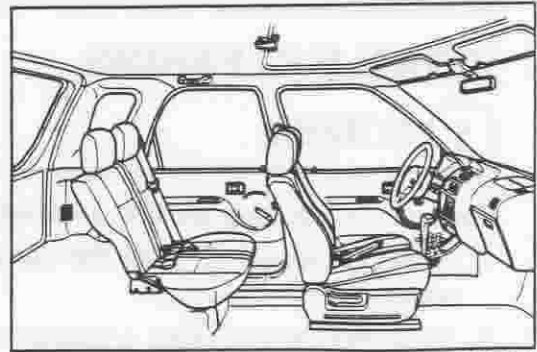


PJE00-0060

2 INTERIOR

Perform the following steps to ensure interior cleaning:

1. Clean all interior surfaces of any grease and dirt.
 2. Thoroughly remove all plastic covering from the seats, visor, instrument panel, etc.
 3. Completely vacuum the upholstery and carpeting.
 4. Vacuum the luggage room area.
 5. Remove the protective film from the heater control panel.
 6. Remove all shipping information labels.
 7. Clean all glass surfaces and mirrors with glass cleaner.
- Check that all optional parts are installed properly and check to see if they operate properly.



PJE00-0061