

LUCAS
Quality
EQUIPMENT
&
SPARE PARTS



1957
ROVER CARS
AND
'LANDROVER'

JOSEPH LUCAS (SALES & SERVICE) LTD · BIRMINGHAM 18 · ENGLAND

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LUCAS

INDEX

Equipment and
Spare Part Details for

ROVER

CARS & 'LANDROVER'

	Page		Page
AMMETERS	7	LAMPS—continued	
BATTERIES	3	SIDE	10
BULBS	13	SIDE FLASHER	10
COILS, IGNITION	4	STOP TAIL	11
CONTROL BOXES	7	STOP TAIL AND NUMBER PLATE	11
DISTRIBUTORS	4	LAYCOCK DE NORMANVILLE EQUIPMENT	16
EQUIPMENT SPECIFICATIONS	3	MIRROR	13
FLASHER UNIT	13	PANEL LIGHT BULB HOLDER	13
FUSE BOXES	7	PETROL RESERVE VALVE	3 & 15
GENERATORS	6	REFLEX REFLECTOR	13
HORNS	7	STARTING MOTOR	6
HORN PUSH	7	STEERING COLUMN CONTROLS	5
HORN RELAY	7	SUPPRESSORS	3 & 15
INSPECTION SOCKETS	3	SWITCHES	14-15
JUNCTION BOXES	7	TERMINAL BLOCK	7
LAMPS:		TRAFFICATORS	5
BOOT	12	TRAILER PLUG, SOCKET AND LEAD	3 & 15
FRONT FLASHER	10	WARNING LIGHTS	12
FOG	10	WINDSHIELD WIPERS	8
HEAD	9	MOTORS, RACK AND CASING DETAILS, WHEELBOXES, ARMS AND BLADES	8
NUMBER PLATE	11		



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February 1957

Printed in England



EQUIPMENT SPECIFICATIONS

Rover '60' Saloon

UNIT	Model	Part No.	UNIT	Model	Part No.	UNIT	Model	Part No.
Ammeter	CZU34	36119B	Panel light bulb holder			Terminal block	TB6	37101B
Battery	GT9A	—	Instrument	PL34	39010A	Warning lights:		
Coil, ignition	HA12	45054H	Speedometer	PL31	39007A	Choke (amber)	WL3-1	38083B
Control box	RB106-2	37182H	Petrol reserve valve	SPV	78021E	Flasher or trafficator (green) ...	WL12	38092A
Distributor	DMBZ4	40410D	Starting motor	M418G	25533D	Ignition (red)	WL3-1	38091A
Flasher unit	FL5	35010A	Steering column control	CC2	32874F	Oil (green)	WL3-1	38082B
Fuse box	SF6	033239	Suppressor	WS5	78114B	Main beam (red)	WL12	38069A
Fuse box (overdrive)	SF5-2	37131A	Switches:			Windshield wipers:		
Generator	C39PV-2	22258E	Choke warning light	SS10-1	31077E	Motor	DR1	75234A
Horn—High note	WT618	69047E	Dipper	FS22-1	31372A	Rack, with crosshead (cut to		
Low note	WT618	69046E	Door	94	31404A	40 $\frac{3}{8}$ ")		741263
Horn relay	SB40-1	33116B	Flasher	SC80	31244K	Outer casing (motor to wheel-		745290
Junction box	4J	78264B	Foglamp	PS7-1	31201D	box)		745290
Lamps:			Knob		314403	Outer casing (wheelbox to		740779
Boot	S19	53235B	Foglamp ('105' only)	PS7	31557A	wheelbox)		740746
Fog (optional fitment)	SFT700S	55183A	Knob		316370	End tube, wheelbox (2 $\frac{3}{8}$ " long)		72675B
Head			Fan/Heater	PS19	31248B	Wheelbox		741450
Right hand drive	P700	51983A	Knob		316352	Blade		738734
Left hand drive (N.A.D.A.) ...	F700	51984A	Ignition	S55	31484A	LAYCOCK DE NORMANVILLE		
Left hand drive (Europe, not			Lighting (headlamp)	HCS1	31299B	OVERDRIVE (Special Orders)		
France)	F700	51782A	Lighting (side lamp)	PS20	31331A	Isolator switch	SS10-1	31077E
Left hand drive (France) ...	F700EF	51783A	Knob		316686	Control switch	MS6	31569E
Left hand drive			Panel	CHRI	78291B	Control switch (later)	MS6	31623B
(other countries)	F700	51781A	Knob		769883	Relay	SB60	33174A
Number plate	469	53097E	Petrol reserve	PS6	31356A	Transmission gear solenoid ...	TGS1	76505B
Side	488	52250B	Oil level	PS5	31355A	Kick-down switch	FS32	31642A
Front flasher	539	52346A	Reverse lamp	22B	31422B	Rotary throttle switch	4BSA	31679A
Front flasher (N.A.D.A.) ...	539	53627A	Solenoid operating	PS5	31354A	105R SALOON		
Stop tail, flasher and reflex ...	558	53356J	Solenoid, starting motor ...	ST950	76411E	(with torque converter)		
Stop tail, flasher (N.A.D.A.) ...	558	53634A	Stop lamp	HL2	31082E	Centrifugal switch	OCS1	76116D
			Windshield wiper	PRS7	31546D	Gear lever knob switch	S3SA	31670A
			Knob		318181			

Rover '75' and '90' Saloon 105S & 105R

UNIT	Model	Part No.	UNIT	Model	Part No.	UNIT	Model	Part No.
Ammeter	CZU34	36119B	Panel light bulb holder			Terminal block	TB6	37101B
Battery	GT9A	—	Instrument	PL34	39010A	Warning lights:		
Coil, ignition	HA12	45054H	Speedometer	PL31	39007A	Choke (amber)	WL3-1	38083B
Control box	RB106-2	37182H	Petrol reserve valve	SPV	78021E	Flasher or trafficator (green) ...	WL12	38092A
Distributor ('75')	DMBZ6	40459B	Starting motor	M418G	25533D	Ignition (red)	WL3-1	38091A
Distributor ('90')	DMBZ6	40485A	Steering column control	CC2	32874F	Oil (green)	WL3-1	38082B
Distributor ('105')	DMBZ6	40577A	Suppressor	WS5	78114B	Main beam (red)	WL12	38069A
Flasher unit	FL5	35010A	Switches:			Windshield wipers:		
Fuse box	SF6	033239	Choke warning light	SS10-1	31077E	Motor	DR1	75234A
Fuse box (overdrive)	SF5-2	37131A	Dipper	FS22-1	31372A	Rack, with crosshead (cut to		
Generator	C45PV-5	22483D	Door	94	31404A	40 $\frac{3}{8}$ ")		741263
Horn—High note	WT618	69047E	Flasher	SC80	31244K	Outer casing (motor to wheel-		745290
Low note	WT618	69046E	Foglamp	PS7-1	31201D	box)		745290
Horn relay	SB40-1	33116B	Knob		314403	Outer casing (wheelbox to		740779
Junction box	4J	78264B	Foglamp ('105' only)	PS7	31557A	wheelbox)		740746
Lamps:			Knob		316370	End tube, wheelbox (2 $\frac{3}{8}$ " long)		72675B
Boot	S19	53235B	Fan/Heater	PS19	31248B	Wheelbox		741450
Fog	SFT700S	55183A	Knob		316352	Blade		738734
Fog, '105S' and '105R' De Luxe			Ignition	S55	31484A	LAYCOCK DE NORMANVILLE		
(other models optional) ...	SFT576	55128B	Lighting (headlamp)	HCS1	31299B	OVERDRIVE (Special Orders)		
Head			Lighting (side lamp)	PS20	31331A	Isolator switch	SS10-1	31077E
Right hand drive	P700	51983A	Knob		316686	Control switch	MS6	31569E
Left hand drive (N.A.D.A.) ...	F700	51984A	Panel	CHRI	78291B	Control switch (later)	MS6	31623B
Left hand drive (Europe, not			Knob		769883	Relay	SB60	33174A
France)	F700	51782A	Petrol reserve	PS6	31356A	Transmission gear solenoid ...	TGS1	76505B
Left hand drive (France) ...	F700EF	51783A	Oil level	PS5	31355A	Kick-down switch	FS32	31642A
Left hand drive			Reverse lamp	22B	31422B	Rotary throttle switch	4BSA	31679A
(other countries)	F700	51781A	Solenoid operating	PS5	31354A	105R SALOON		
Number plate	469	53097E	Solenoid, starting motor ...	ST950	76411E	(with torque converter)		
Side	488	52250B	Stop lamp	HL2	31082E	Centrifugal switch	OCS1	76116D
Front flasher	539	52346A	Windshield wiper	PRS7	31546D	Gear lever knob switch	S3SA	31670A
Front flasher (N.A.D.A.) ...	539	53627A	Knob		318181			
Stop tail, flasher and reflex ...	558	53356J						
Stop tail, flasher (N.A.D.A.) ...	558	53634A						

Rover 'Landrover' 86" & 107" Wheelbase

UNIT	Model	Part No.	UNIT	Model	Part No.	UNIT	Model	Part No.
Ammeter	CZU34	36159D	Lamps—continued			Switches—continued		
Battery	FT9A	—	Side	489	52139F	Lighting and ignition		
Coil, ignition	HA12	45054H	Side flasher (N.A.D.A.)	488	52240B	(N.A.D.A.)	PRS3	31421A
Control box	RB106-2	37182H	Stop tail (N.A.D.A.)	51B	53608A	Knob		316436
Distributor	DM2	40504A	Stop tail and number plate			Starting motor	ST18	076033
Flasher unit	FL5	35010A	(except N.A.D.A.)	518	53574A	Stop lamp	S4C	31281B
Fuse box	SF5-2	37131A	Stop tail and number plate			Trafficator	TS82	31379A
Generator	C39PV-2	22258E	(G.P.O.)	533	53304A	Trafficator (G.P.O.)	TPS1	031296
Horn push	HP19	76228A	Reflex reflector	RER14	57079A	Trailer plug and lead		82033A
Inspection lamp sockets ...		301187	Mirror	434/108	62054A	Trailer socket and lead		809069
Junction box	6J	78266B	Starting motor	M418G	25533D	Trafficators	SE100	54050A
Lamps:			Switches:			Warning lights:		
Head			Battery master (G.P.O.) ...	ST350	76600D	Choke (amber)	WL3-1	38086B
Right hand drive	F700	51780A	Choke warning light	S4C	31540A	Flasher or trafficator (green) ...	WL13	38125A
Left hand drive (N.A.D.A.) ...	F700	51984A	Dipper	FS22	31372A	Ignition (red)	WL3-1	38084B
Left hand drive (Europe, not			Flasher (N.A.D.A.)	PRS7	31509A/B	Oil (green)	WL3-1	38085B
France)	F700	51782A	Knob		312619	Windshield wiper sockets		305514
Left hand drive (France) ...	F700EF	51783A	Lighting and ignition	PRS3	31424A	Windshield wipers:		
Left hand drive			Knob		316436	Motor	FW2	75113E
(other countries)	F700	51781A				Arm		735064
Number plate (N.A.D.A.) ...	467-2	53101H				Blade		737673

† Suitable Lucas equipment N.A.D.A. ... North American Dollar Area

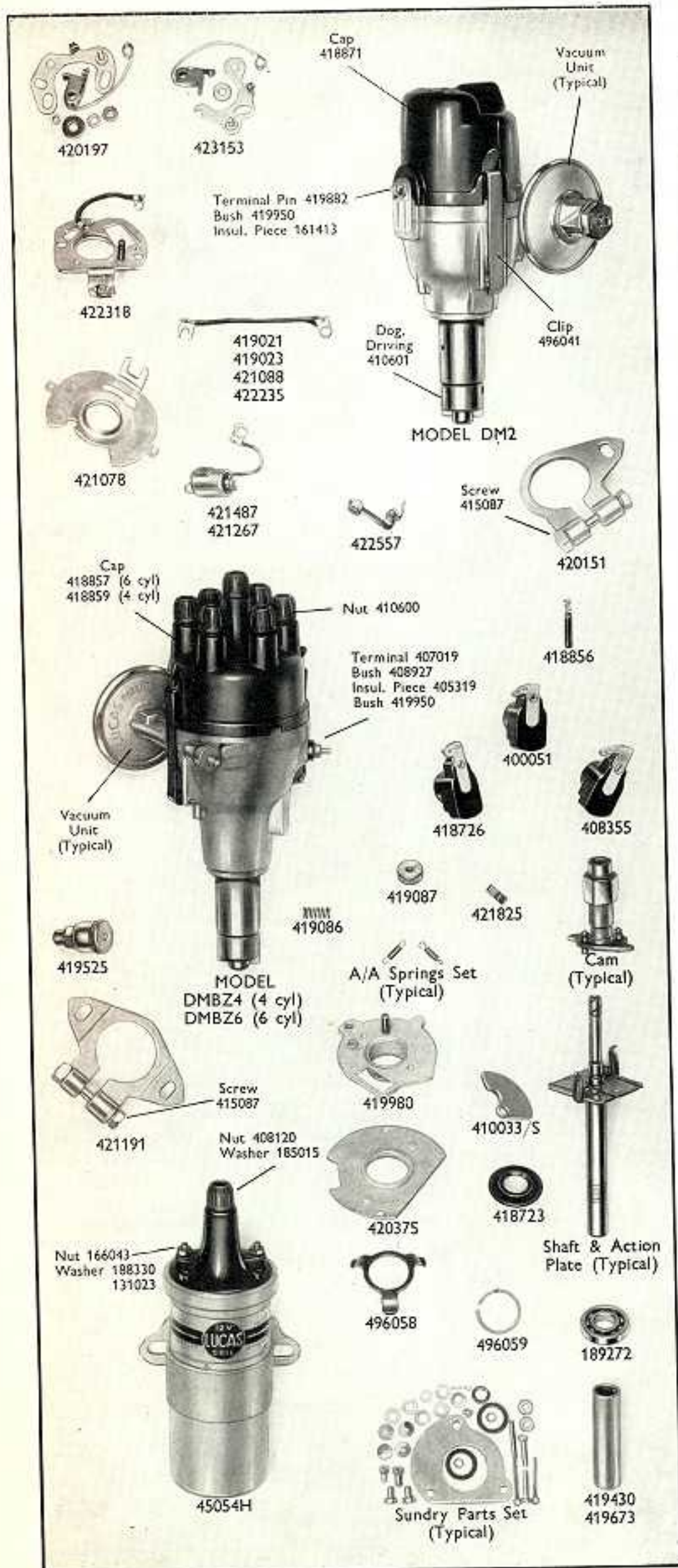
DISTRIBUTORS

Part No.	40410D	40459B 40485A 40577A	40504A
Model	DMBZ4	DMBZ6	DM2
Detailed Parts			
§ Clamping plate	420151	421191	420151
Screw, clamping	415087	415087	415087
§ Cap	418859	418857	418871
§ Nut, knurled	410600	410600	—
§ Brush and spring	418856	418856	418856
§ Rotor arm	408355	418726	400051
§ Contact set	420197	420197	423153
§ Condenser	421487	421487	421267
§ Plate, contact breaker base	419980	419980	422318
Plate, contact breaker bearing	420375	420375	421078
Spring, star	496058	496058	—
Circlip, base fixing	496059	496059	—
§ Terminal pin, low tension	407019	407019	419882
Bush, insulating, low tension	408927	408927	—
Insulating piece, low tension	405319	405319	—
Bush, insulating	419950	419950	419950
Insulating piece	—	—	161413
§ Lead, low tension	419021	419021	422235
§ Lead, earth	419023	419023	421088
Damper	422557	422557	—
§ Cam	421368	496079	496078
§ Springs, set	410605/S	422425	416159/S
§ Springs, set (for 40485A & 40577A)	—	416145	—
§ Weight	410033/S	410033/S	410033/S
§ Shaft and action plate	419741	419741	419689
Nut, knurled, vacuum adjusting	419087	419087	419087
Spring, ratchet	421825	421825	421825
Spring, return	419086	419086	419086
§ Vacuum unit	419681	421362	421950
§ Vacuum unit (for 40485A & 40577A)	—	419681	—
§ Bearing	189272	189272	—
§ Bushing	419673	419673	419430
§ Clip, cap retaining	496041	421824	496041
§ Lubricator	—	419525	—
Oil seal	—	418723	—
§ Dog, driving	410601	410601	410601
§ Sundry parts, set	419645	419645	419644

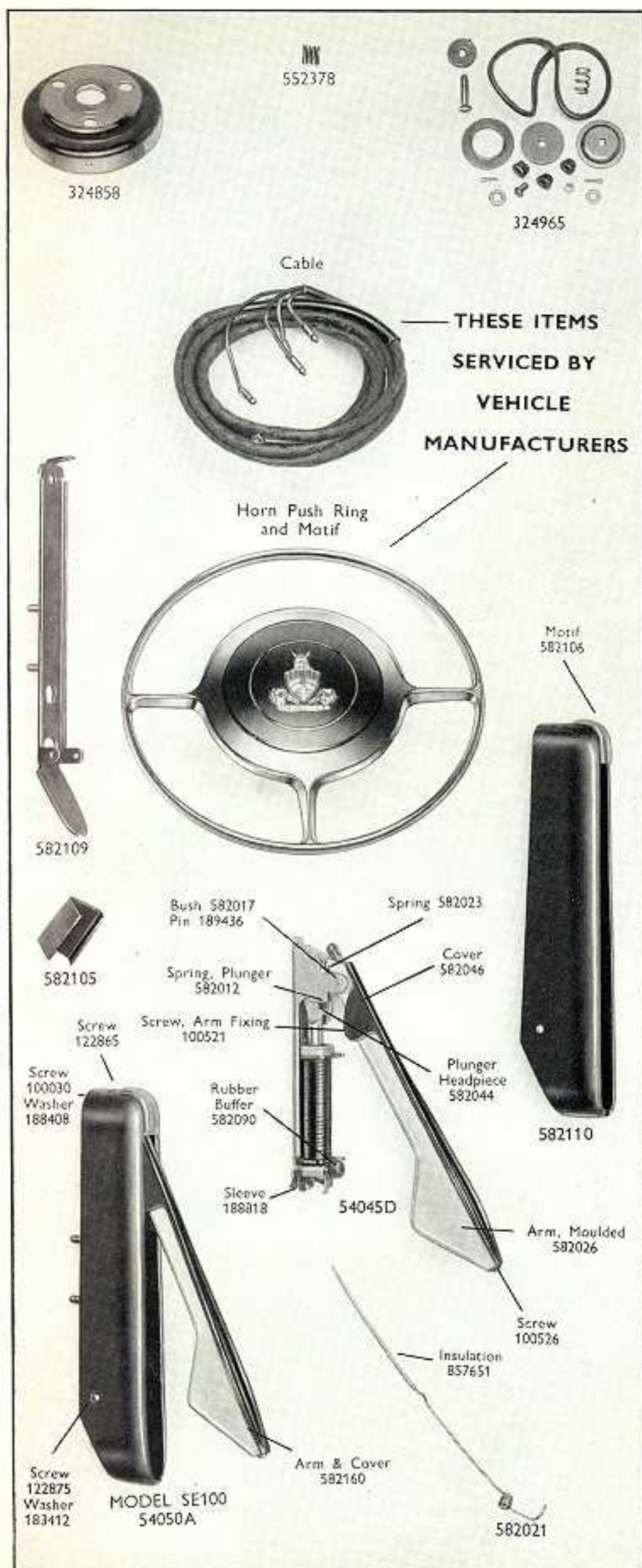
IGNITION COILS

Part No.	45054H
Model	HA12
Detailed Parts	
§ Terminal nut, moulded	408120
§ Washer, cable end	185015
Nut, switch and C.B. terminal	166043
Washer, shakeproof	188330
Washer, plain	131023

§ Recommended spares for stock



STEERING COLUMN CONTROLS



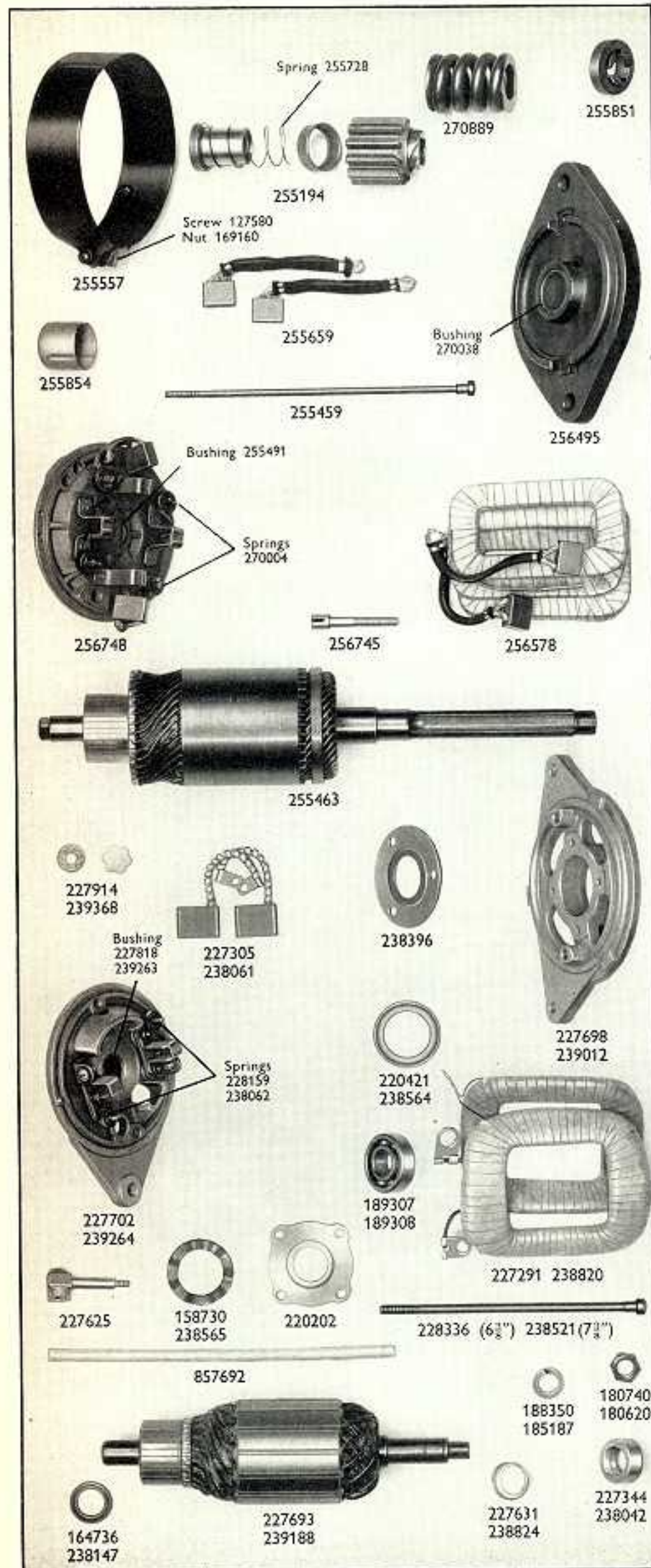
Part No. ...	†32874F
Model ...	CC2
Detailed Parts	
Fixing cup and contact ...	324858
Spring, return ...	552378
§Nut, 4 B.A., location pin ...	169290
§Sundry parts, set ...	324965
<i>The following parts are serviced by the Vehicle Manufacturer.</i>	
Horn push ring and motif ...	322392
Cable ...	859414

TRAFFICATORS

Part No. ...	54050A
Model ...	SE100
Detailed Parts	
§Movement... ...	54045D
§Arm and cover ...	582160
Screw, cover fixing ...	100526
§ Cover, arm ...	582046
Screw, arm fixing ...	100521
§ Arm, moulded ...	582026
§ Insulation, bulb lead ...	857651
§ Lead, bulb ...	582021
§ Sleeve, terminal ...	188818
Spring, plunger tension ...	582012
Spring, locking ...	582023
Buffer, rubber ...	582090
§Cover and motif ...	582110
Motif ...	582106
Backplate assembly ...	582109
Screw, fixing ...	100030
Washer, shakeproof ...	188408
Insulation strip, weatheroid ...	582105
Screw, cover fixing (countersunk) ...	122865
Screw, cover fixing (round) ...	122875
Washer, shakeproof ...	188412
§ Bulb ...	256

† Complete Control serviced by Vehicle Manufacturer
§ Recommended spares for stock

STARTING MOTOR



Part No.	Model	25533D
Model	M418G	
Detailed Parts		
§ Cover band	...	255557
Screw, cover band fixing	...	127580
Nut, cover band fixing screw	...	169160
§ Cap, shaft	...	255854
§ Brushes, set	...	255659
§ Bracket or frame, commutator end	...	256748
Bushing	...	255491
Springs, set, brush	...	270004
§ Nut, shaft	...	255851
Washer, buffer	...	291252
§ Spring, main	...	270889
§ Pinion and sleeve	...	255194
Spring, pinion retaining	...	255728
§ Bracket or frame, drive end	...	256495
Bushing	...	270038
§ Armature	...	255463
§ Field coils	...	256578
Terminal, field coils	...	256745
§ Bolt, through fixing	...	255459
§ Sundry parts, set	...	256762

GENERATORS

Part No.	Model	22258E	22483D
Model		C39PV-2	C45PV-5
Detailed Parts			
§ Brushes, set	...	227305	238061
§ Bracket or frame, commutator end	...	227702	239264
Bushing	...	227818	239263
Oiler	...	227914	239368
Springs, set, brush	...	228159	238062
§ Bearing	...	189307	189308
§ Bracket or frame, drive end	...	227698	239012
Plate, bearing	...	220202	238396
Washer, dished	...	220421	238564
Washer, corrugated, bearing	...	158730	238565
§ Nut, shaft	...	180740	180620
Washer, 7/8", shaft	...	185085	185187
§ Armature	...	227693	239188
Retainer, bearing ring	...	227631	238824
Collar, drive end bearing	...	227344	238042
Collar, commutator end	...	164736	238147
§ Field coils	...	227291	238820
§ Terminal assembly	...	227625	227625
Insulating tube (1 yard length)	...	857692	857692
§ Bolt, through	...	238336	238521
§ Sundry parts, set	...	227726	239024

§ Recommended spares for stock

HORNS

Part No. Model	Low Note 69046E WT618	High Note 69047E WT618
§ Bracket	707095	707095
§ Diaphragm	702836	702851
Washer, diaphragm packing	702569	702569
§ Contact set	702687	702687
§ Cover	702575	702575
Support, cover	702626	702626
Terminal block and resistance	702886	702886
† Gauze and rubber	707083	707085
§ Sundry parts, set	702722	702722

HORN PUSH

Part No. Model	76228A HPI9
Screw, terminal	144910

HORN RELAY

Part No. Model	33116B SB40-1
§ Screw, terminal	132464
§ Washer, lock, terminal	188412
† Cover, terminal, rubber	340786

CONTROL BOXES

Part No. Model	37182A/H RB106-2	37183A/H RB106-2
§ Cover	391600	391600
§ Clip, cover fixing	334906	334906
Screw, adjusting	390794	390794
Nut, adjusting screw	390529	390529
§ Resistance	334977	334977
§ Screw, terminal	121610	121610

JUNCTION BOXES

Part No. Model	78264B 4J	78266B 6J
§ Cover and screw	770058	770032
§ Screw, terminal	121610	121610

FUSE BOXES

Part No. Model	37131A SF5-2	033239 SF6
§ Cover	385173	—
§ Clip, cover fixing	385174	—
§ Fuse	188218	188218
§ Screw, terminal	121610	121610

TERMINAL BLOCK

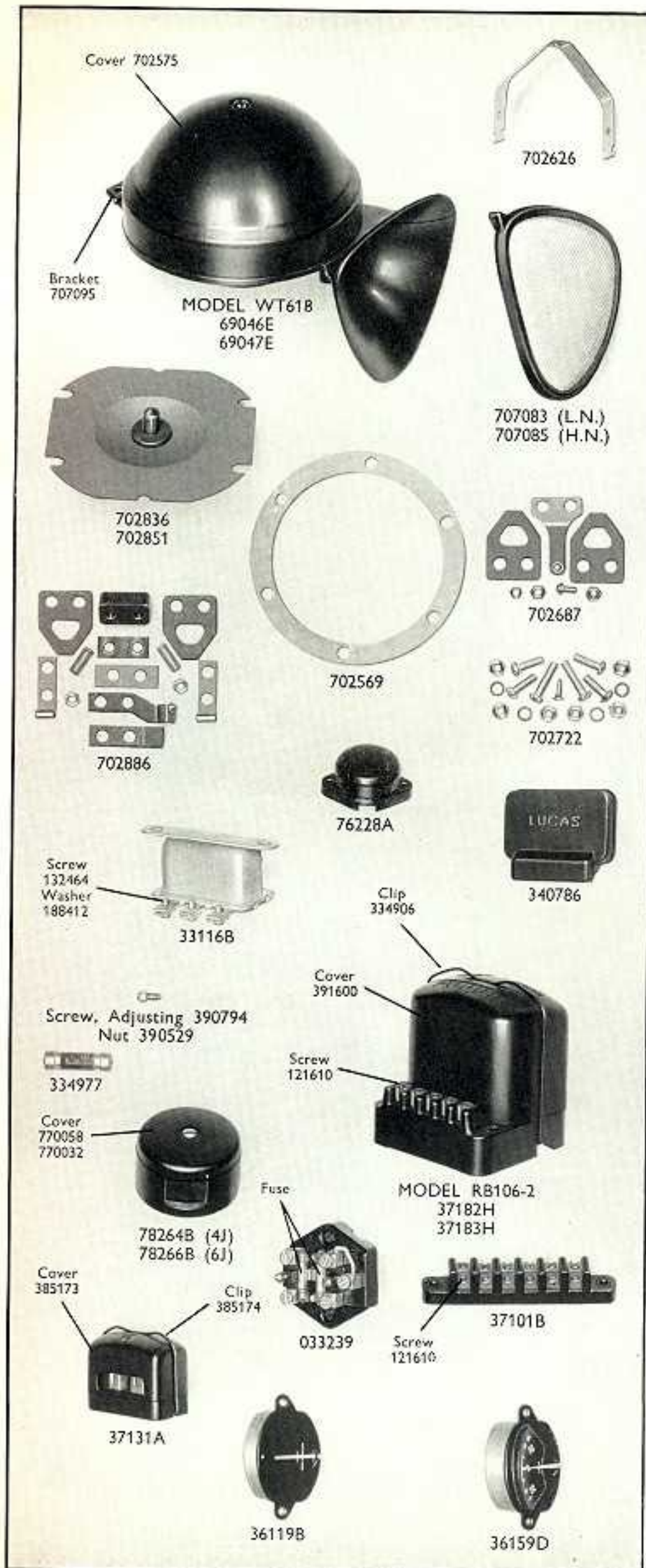
Part No. Model	37101B TB6
§ Screw, terminal	121610

AMMETERS

Part No. Model	36119B CZU34	36159D CZU34
Nut, terminal	166043	166043
Washer, terminal nut	185022	185022

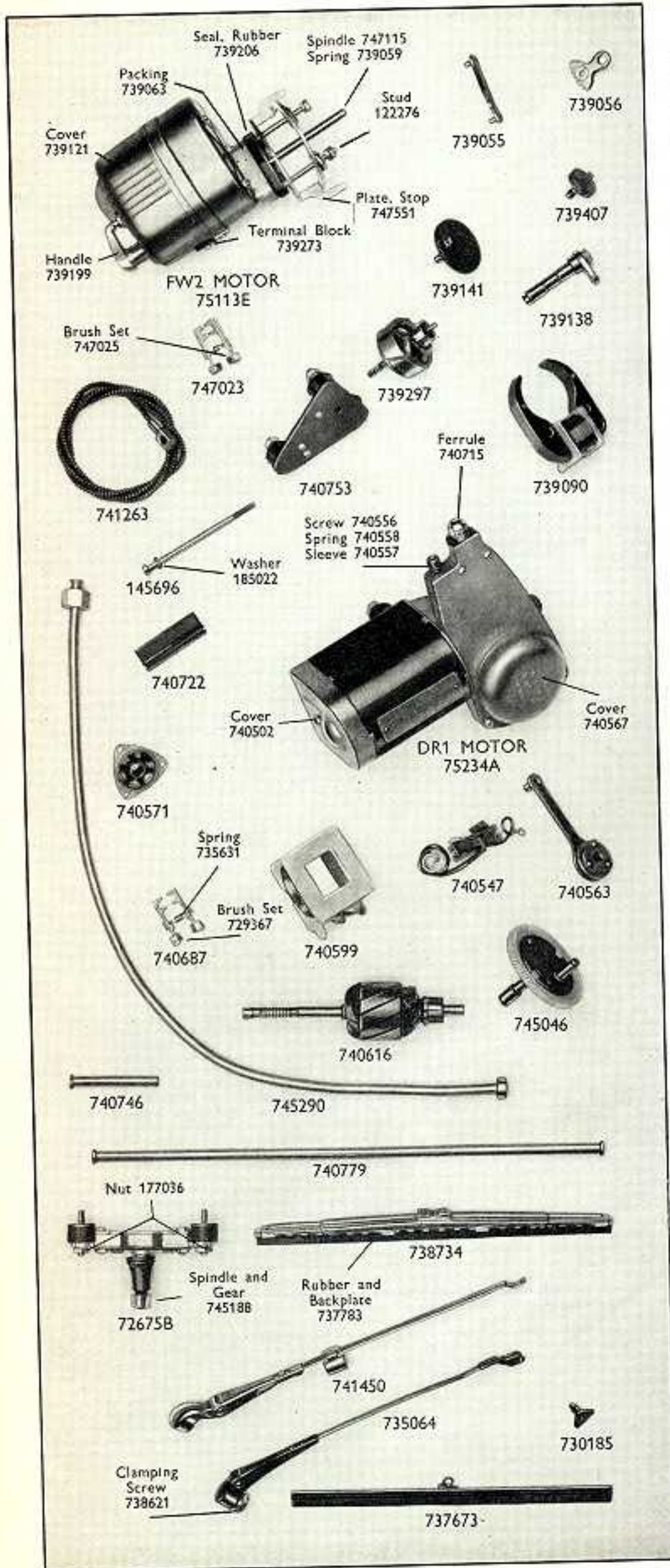
† Order separately

§ Recommended spares for stock



WINDSHIELD WIPERS

Motors



Part No. Model	75234A DRI	75113E FW2
Detailed Parts		
Bolt, through fixing ...	145696	—
Washer, fixing screw ...	185022	—
Bearing, housing retaining ...	740571	—
Cover, end, terminal ...	740502	—
Grommet, end cover ...	740722	—
Brushgear ...	740687	747023
Brush set ...	729367	747025
Spring, brush set ...	735631	—
Armature ...	740616	739297
Coil ...	740599	739090
Fixing plate and studs ...	740753	—
Cover, gearbox ...	740567	†739121
Shaft and gear ...	745046	739141
Switch, limit ...	740547	—
Screw, switch adjusting ...	740556	—
Spring, adjusting screw ...	740558	—
Sleeve, adjusting screw ...	740557	—
Ferrule, outer casing retaining ...	740715	—
Connector rod assembly ...	740563	739055
Pinion and gear ...	—	739407
Sector ...	—	739056
Bush, oscillating ...	—	739138
Handle, parking, with nut ...	—	739199
Spindle ...	—	747115
Spring, spindle ...	—	739059
Stud, motor fixing ...	—	122276
Packing piece ...	—	739063
Seal, rubber ...	—	739206
Plate, stop ...	—	747551
Terminal block ...	—	739273
‡Sundry parts, set ...	740899	739154

Wheelbox

Part No. Model	72675A/B DRI
Detailed Parts	
Spindle and gear ...	745188
Nut ...	177036
Washer ...	185051

Rack and Casing Details

Rack, with crosshead ...	741263
Outer casing (motor to wheelbox) ...	745290
Outer casing (wheelbox to wheelbox) ...	740779
End tube, wheelbox ...	740746

Arms

	10" Chrome Straight, with roller	9½" Black
‡Arm ...	741450	735064
Clamping screw and collet ...	—	738621

Blades

	10" Chrome Rainbow	11" Black
‡Blade ...	738734	737673
‡ Rubber and backplate ...	737783	—
‡ Peg ...	737675	—
‡Stop, rubber, blade fixing ...	—	730185

† Cover and switch assembly. § Recommended spares for stock

HEADLAMPS

Right hand drive

Part No. Model	51780A F700	51983A P700
§ Light unit (for 51983A)	—	554308
§ Light unit (for 51780A)	553921	—
§ Adaptor	554602	554602
§ Bulb	354	354

Left hand drive (N.A.D.A.)

Part No. Model	*51984A F700
§ Adaptor, with cables	553724

Left hand drive, Europe (not France)

Part No. Model	51782A F700
§ Light unit	553940
§ Adaptor	554602
§ Bulb	370

Left hand drive (France)

Part No. Model	†51783A F700EF
Piece, packing	553537
§ Light unit	553948
§ Backshell	552943
§ Bulb holder	562303
Clip and screw, bulb holder	562306

Left hand drive (other countries)

Part No. Model	51781A F700
§ Light unit	555447
§ Adaptor	554602
§ Bulb	355

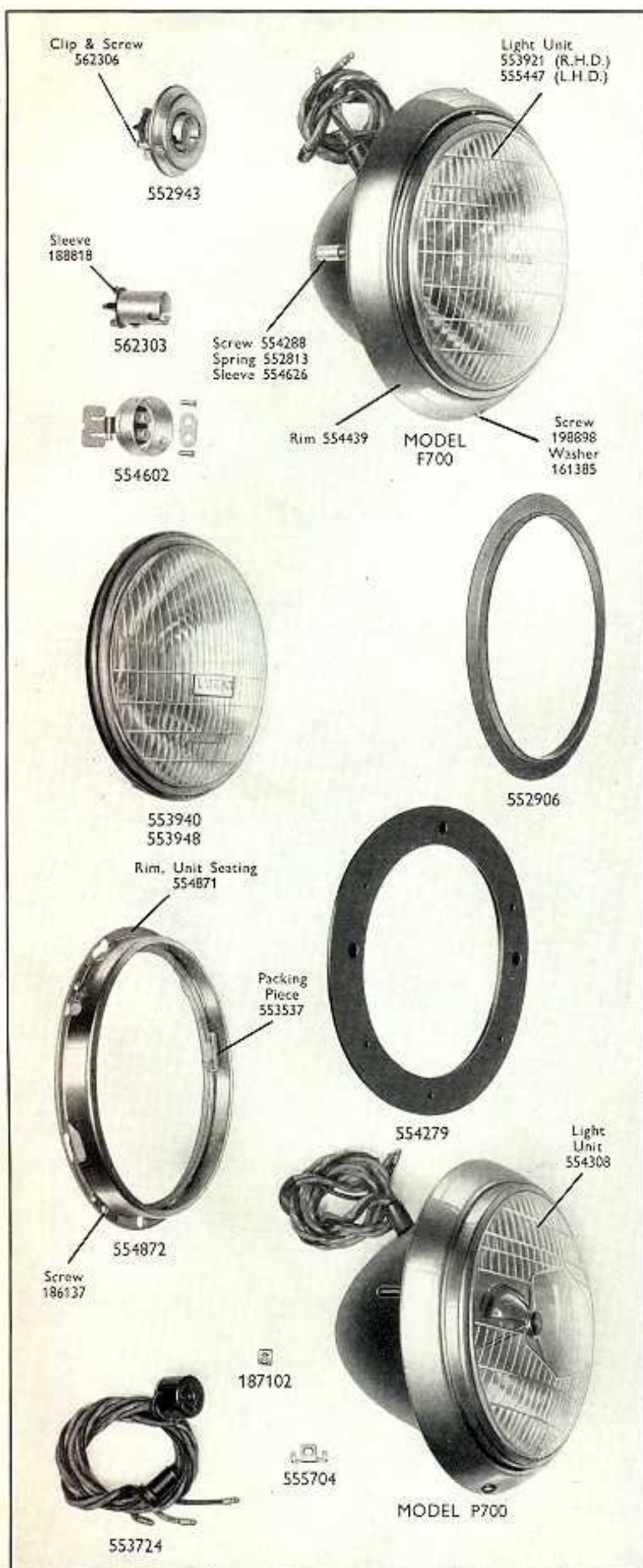
The following parts are common to all lamps

§ Rim	554439
§ Screw, rim fixing	198898
§ Washer	161385
§ Nut, rim fixing screw	187102
§ Bracket, rim fixing	555704
§ Excluder, dust	552906
§ Plate, light unit retaining	554872
§ Screw, unit rim	186137
§ Rim, unit seating	554871
§ Sleeve, terminal	188818
§ Gasket, rubber	554279
§ Screw and washer	554288
§ Spring, trimmer	552813
§ Sleeve, sealing	554626

* Lamp supplied less light unit and bulb

† Lamp supplied less bulb

§ Recommended spares for stock





FOGLAMPS

Part No. ... Model ...	55128B SFT576	55183A SFT700S
Detailed Parts		
Rim or door ...	—	534494
Screw, rim or clamp fixing ...	144921	552816
Light unit ...	554813	554317
Spring, bulb retaining ...	—	534488
Bulb shield ...	—	552492
Bulb holder or contact ...	554667	534493
Shock absorbers ...	554654	—
Sleeve, terminal ...	188818	188818
Clamp, light unit, with cushion ...	535009	—
Cushion, clamp ...	534383	—
Base ...	534386	504257
Washer, lock ...	188349	188349
Nut, lamp fixing ...	180377	180364
Bolt, lamp fixing ...	—	505122
Bulb ...	323	323

SIDE FLASHER LAMP

Part No. ... Model ...	52240B 488
Detailed Parts	
Rim or door ...	572734
Lens ...	572715
Sleeve, terminal ...	555910
Body, rubber ...	572728
Bulb holder ...	572727
Interior ...	554721
Bulb ...	380

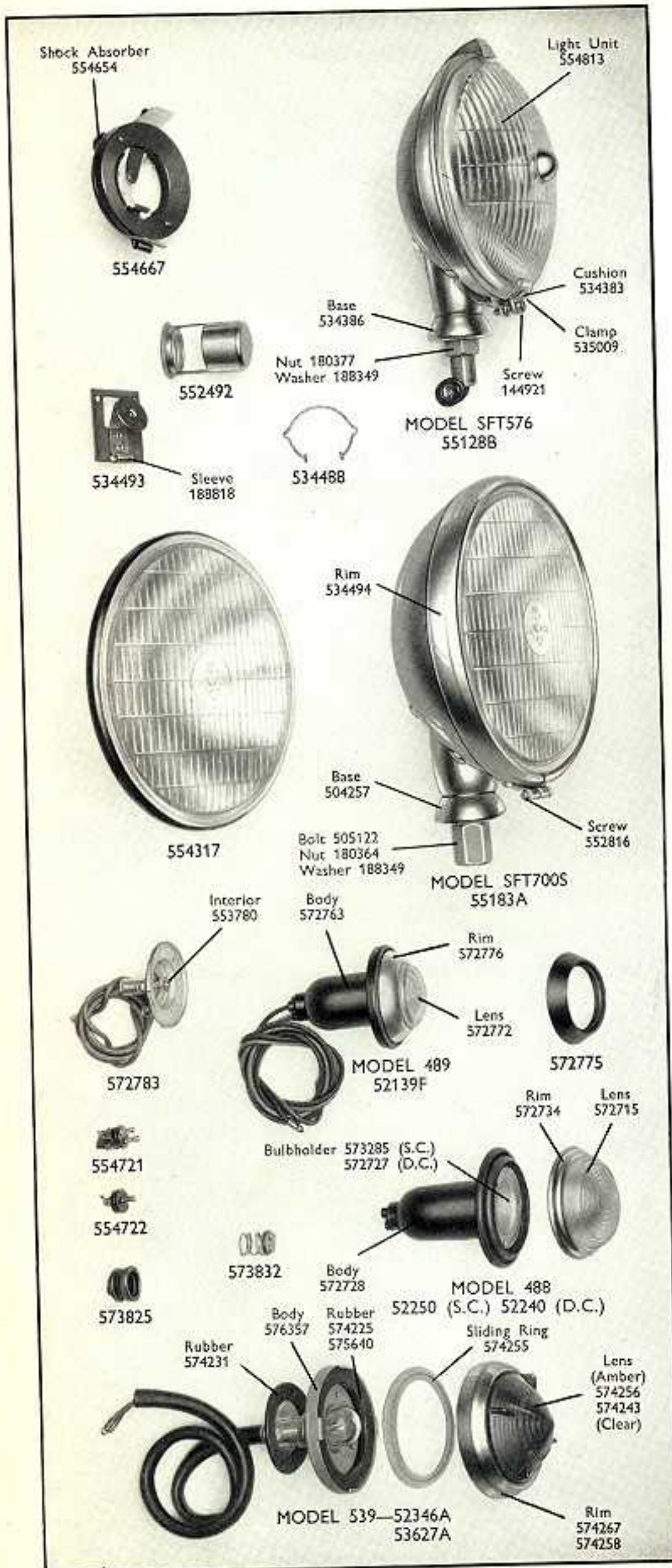
SIDE LAMPS

Part No. ... Model ...	52139F 489	52250B 488
Detailed Parts		
Rim or door ...	572776	572734
Sleeve, terminal ...	188818	555910
Rim and gasket ...	572781	—
Gasket ...	572775	—
Lens ...	572772	572715
Bulb holder bracket ...	572783	573285
Interior, with cable ...	553780	554722
Body, rubber ...	572763	572728
Bulb ...	222	207

FRONT FLASHER LAMPS

Part No. ... Model ...	52346A 539	53627A 539
Detailed Parts		
Lens and rim assembly ...	574267	574258
Lens ...	574256	574243
Body assembly ...	576357	576357
Interior, bulb holder ...	573832	573832
Rubber, lens seating ...	575640	575640
Rubber, body seating ...	574231	574231
Grommet, cable ...	573825	576401
Sliding ring ...	574255	574255
Bulb ...	382	382

§ Recommended spares for stock



STOP TAIL & NUMBER PLATE LAMP

Part No. ... Model ...	53304A 533	Part No. ... Model ...	53304A 533
Detailed Parts		Detailed Parts— continued	
Rim, with lens ...	574120	Nut ...	166094
Lens ...	574108	Window ...	574105
Bead, lens ...	574111	Bead, window ...	574106
Screw, rim fixing ...	101893	Grommet ...	573232
Washer, retaining ...	161385	Nut, body fixing ...	177014
Body ...	574104	Washer, shakeproof	188470
Bulb carrier ...	574109	Nut, carrier fixing	166290
Contact assembly ...	573108	Sleeve ...	188818
Screw, contact fixing	133766	Bulb, number plate	209
Washer, shakeproof	188412	Bulb, stop tail ...	209

STOP TAIL, TAIL & NUMBER PLATE LAMPS

Part No. ... Model ...	53608A 518	53574A 518
Detailed Parts		
Body assembly ...	526602	526601
Window, number plate ...	—	526437
Seal, window ...	—	526441
Clamp, window ...	—	526442
Screw, clamp fixing	—	186130
Retaining plate ...	526555	526555
Interior, bulb holder	573828	573828
Friction plate ...	526458	526458
Rubber, backplate seating ...	526530	526530
Backplate ...	526371	526371
Bolt, backplate fixing	142784	142784
Washer, shakeproof	188304	188304
Sleeve, terminal ...	188818	188818
Bulb ...	380	380

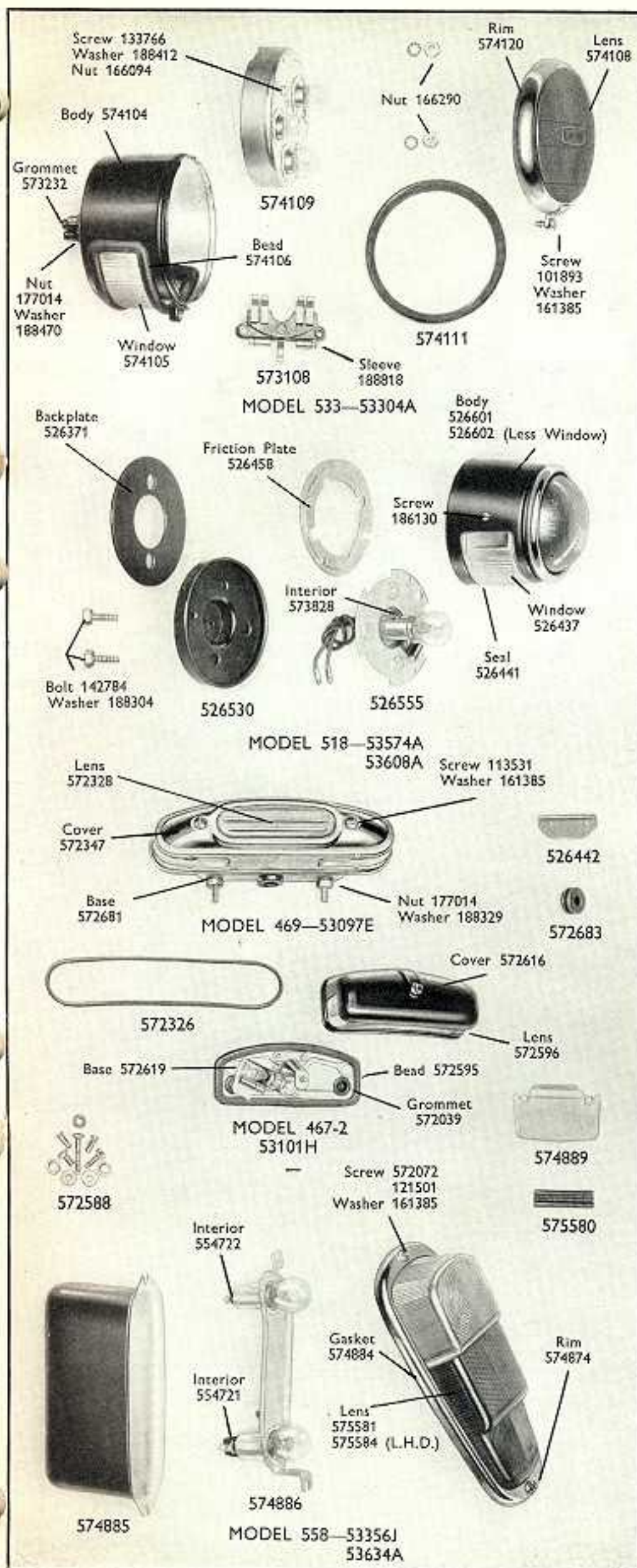
NUMBER PLATE ILLUMINATION LAMPS

Part No. ... Model ...	53097E 469	53101H 467/2
Detailed Parts		
Screw, cover fixing ...	113531	—
Washer, cover retaining ...	161385	—
Cover assembly ...	572347	572616
Lens or window ...	572328	572596
Bead, cover joint ...	572326	572595
Sleeve, terminal ...	188818	—
Bung, rubber ...	572683	572040
Nut, lamp fixing ...	177014	—
Washer, shakeproof ...	188329	—
Base ...	572681	572619
Grommet, cable ...	—	572039
Sundry parts, set ...	—	572588
Bulb, reverse ...	382	—
Bulb, number plate ...	222	222

STOP TAIL, REFLEX AND FLASHER LAMPS

Part No. ... Model ...	53356J 558	53634A 558
Detailed Parts		
Rim or door ...	574874	574874
Screw, rim fixing ...	572072	121501
Washer, rubber, rim fixing screw	161385	161385
Lens ...	575581	575584
Gasket, rubber, lens seating	574884	574884
Plate, steel, masking ...	574889	574889
Seal, rubber, masking ...	575580	575580
Bulb holder ...	574886	574886
Interior, single contact ...	554722	554722
Interior, double contact	554721	554721
Sleeve, terminal ...	555910	555910
Cover, rear ...	574885	574885
Bulb, flasher ...	382	382
Bulb, stop tail ...	380	380

§ Recommended spares for stock



CHOKE WARNING LIGHT

Part No. Model	38083A/B WL3-1	38086B WL3-1
Detailed Parts		
§ Set of fixing parts ...	318864	318864
§ Cover and window ...	318892	318892
§ Nut, terminal ...	180170	180170
§ Washer, spring, terminal ...	185022	185022
§ Screw, terminal ...	100521	100521
§ Washer, spring ...	185012	185012
§ Bulb ...	987	987

FLASHER OR TRAFFICATOR WARNING LIGHT

Part No. Model	38125A WL13	38092A WL12
Detailed Parts		
§ Shade ...	305569	—
§ Cover and window ...	319217	319107
§ Bulb holder ...	554734	39007A
§ Screw, terminal ...	100521	—
§ Washer, terminal ...	185012	—
§ Bracket, connector ...	319214	—
§ Bulb ...	987	987

IGNITION WARNING LIGHT

Part No. Model	38084B WL3-1	38091A WL3-1
Detailed Parts		
§ Set of fixing parts ...	318864	318864
§ Cover and window ...	318893	318896
§ Nut, terminal ...	180170	180170
§ Washer, spring, terminal ...	185022	185022
§ Screw, terminal ...	100521	100521
§ Washer, spring ...	185012	185012
§ Bulb ...	987	987

OIL WARNING LIGHT

Part No. Model	38082A/B WL3-1	38085B WL3-1
Detailed Parts		
§ Set of fixing parts ...	318864	318864
§ Cover and window ...	318891	318894
§ Nut, terminal ...	180170	180170
§ Washer, spring, terminal ...	185022	185022
§ Screw, terminal ...	100521	100521
§ Washer, spring ...	185012	185012
§ Bulb ...	987	987

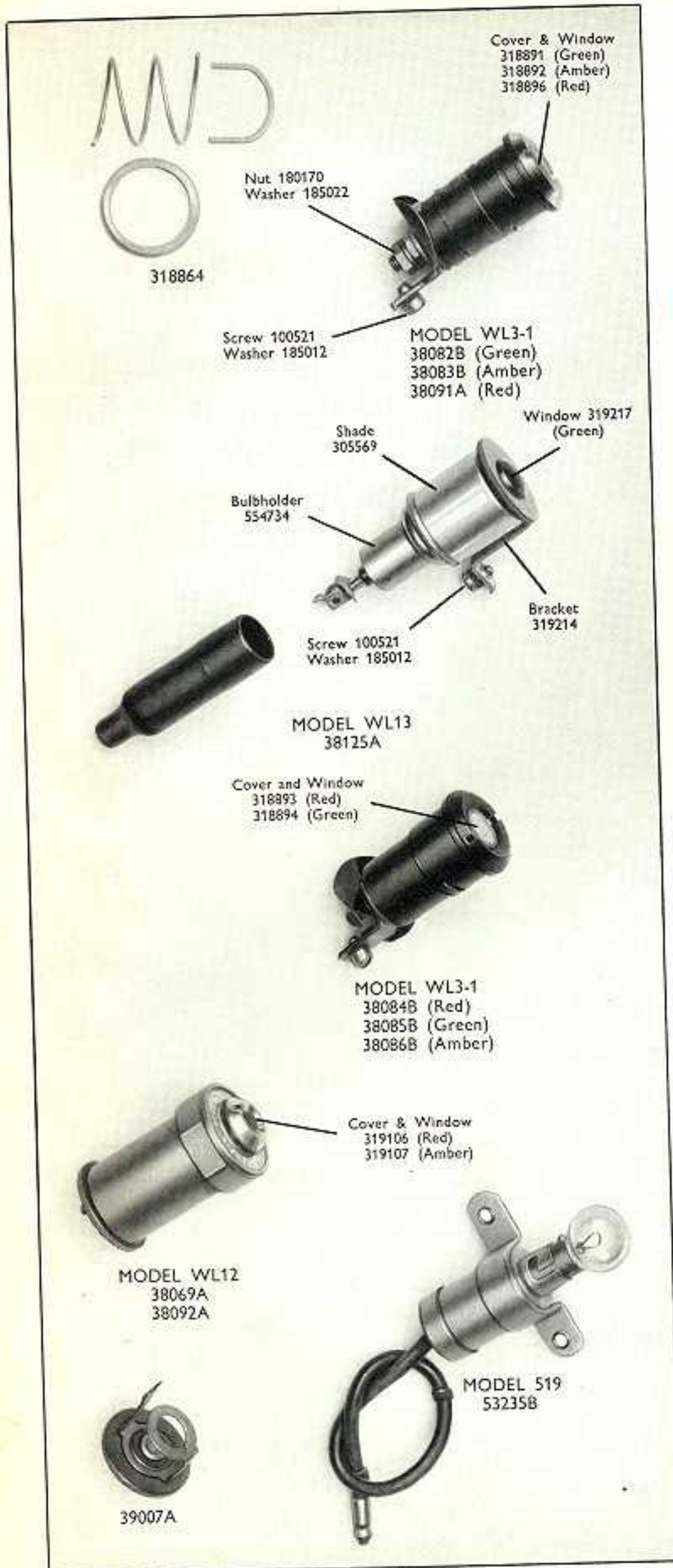
MAIN BEAM WARNING LIGHT

Part No. Model	38069A WL12
Detailed Parts	
§ Cover and window ...	319106
§ Bulb holder ...	39007A
§ Bulb ...	987

BOOT LAMP

Part No. Model	53235B 519
Detailed Parts	
§ Bulb ...	989

§ Recommended spares for stock





MIRROR

Part No.	62054A
Model	434/108
Detailed Parts							
Bracket	621723

FLASHER UNIT

Part No.	35010A
Model	FL5
Detailed Parts							
§Screw, terminal	132464
§Washer, terminal screw	185000

PANEL LIGHT BULB HOLDER

Part No. (Instruments)	39010A
Model	PL34
Part No. (Speedometer)	39007A
Model	PL31
Bulb	907

REFLEX REFLECTOR

Part No.	57079A
Model	RER14
Detailed Parts							
§Reflex and cover	575189
Nut	166043
Washer	188329

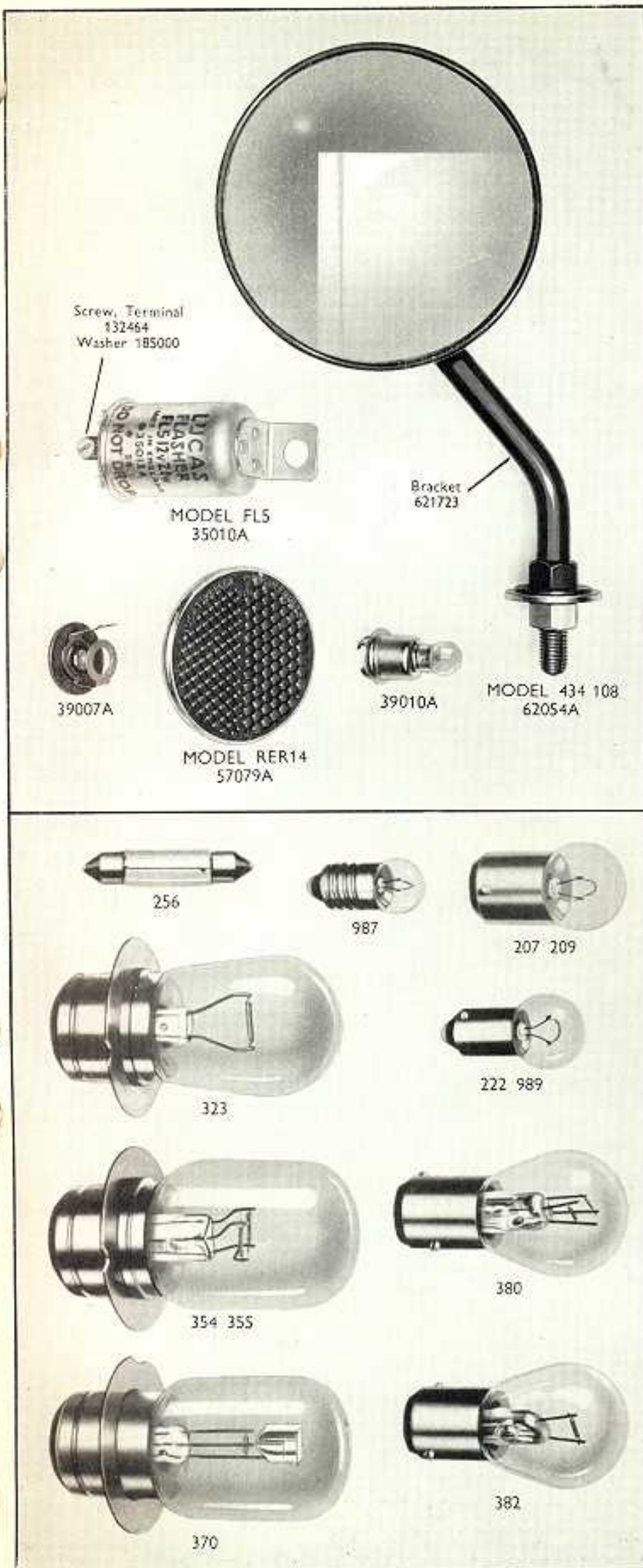
BULBS

Part No.	Voltage	Watts	Contact	Cap
207	12	6	Single	S.C.C.
209	12	6	Double	S.B.C.
222	12	4	Single	M.C.C.
256	12	3	Festoon	—
323	12	48	Single	Pre-focus
354	12	42-36	Double	Pre-focus
*355	12	42-36	Double	Pre-focus
370	12	45-50	Double	Pre-focus
380	12	21-6	Double	†S.B.C.
382	12	21	Single	S.C.C.
987	12	2.2	Single	M.E.S.
989	12	6	Single	M.C.C.

* Left hand drive

† Offset pin

§ Recommended spares for stock



FLASHER SWITCH

Part No.	31244K
Model	SC80
Detailed Parts							
§ Action headpiece	311068
§ Knob	311061

LIGHTING AND IGNITION SWITCH

Part No.	31421A 31424A PRS3
Model	
Detailed Parts							
§ Screw, terminal	132464
§ Washer, spring	185000
§ Spring assembly, fixing	312068

LIGHTING (Headlamp) SWITCH

Part No.	31299B
Model	HSC1
Detailed Parts							
§ Knob	311061
§ Screw, terminal	126453
§ Washer, spring	185022

SOLENOID, STARTING MOTOR

Part No.	76411E
Model	ST950
Detailed Parts							
§ Nut, terminal	166043
§ Washer, terminal	185022
Nut, contact screw	170570
Washer, contact screw	185062
§ Cap, end, rubber	760130

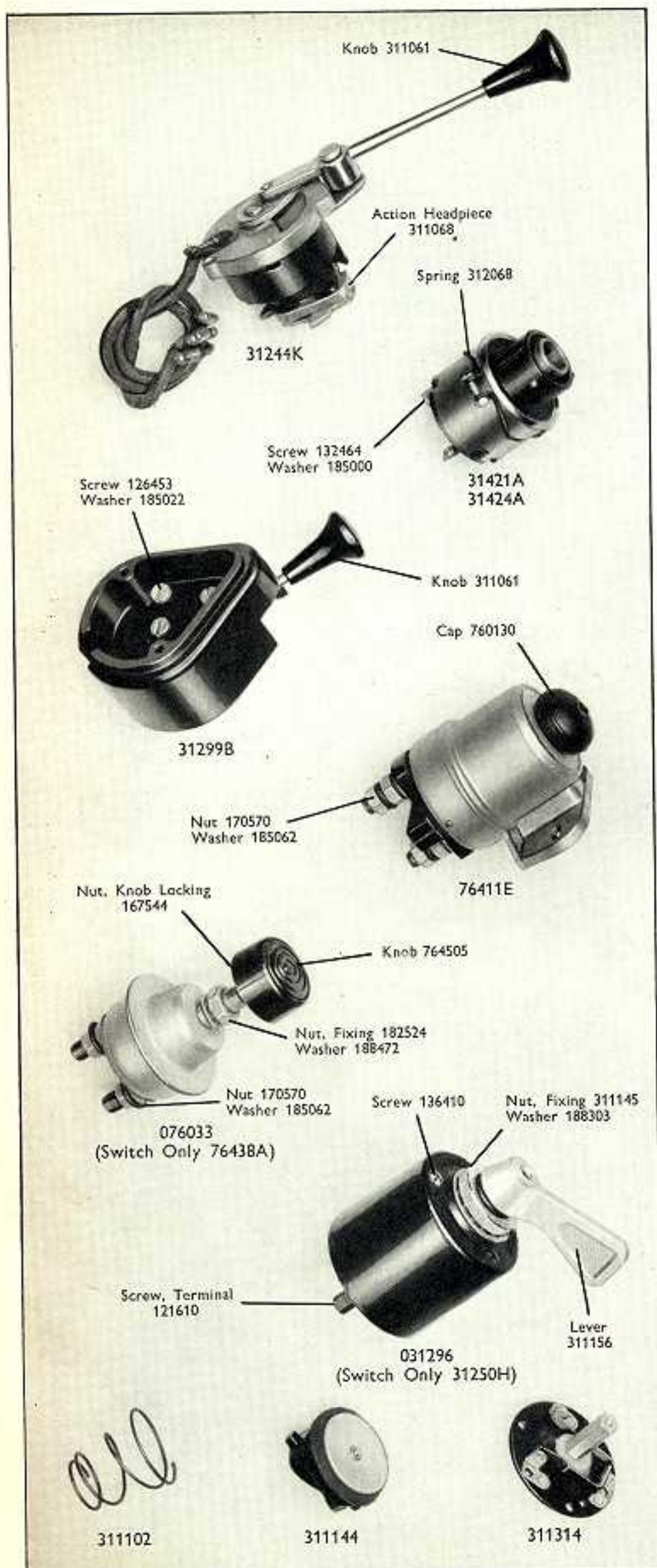
STARTING MOTOR SWITCH

Part No.	076033
Model	ST18
Detailed Parts							
§ Switch	76438A
Nut, switch fixing	182524
Washer, spring	188472
Knob	764505
Nut, knob, locking	167544
Nut, terminal	170570
Washer, terminal	185062

TRAFFICATOR SWITCH

Part No.	031296
Model	TPS1/I
Detailed Parts							
§ Switch	31250H
§ Nut, fixing	311145
Washer, fixing nut	188303
Screw, cover fixing	136410
Nut, cover fixing screw	166160
Washer, terminal screw	185012
§ Screw, grub, terminal	121610
Spindle and contacts assembly	311314
Plunger assembly	311144
Spring	311102
§ Lever	311156
Screw, lever fixing	107461
Washer	185012

§ Recommended spares for stock



SWITCH TERMINAL SCREWS & WASHERS

Terminal screws

Part No.	Size	Fitted to Switches
§120560	2 B.A. × $\frac{3}{16}$ " (grub) ...	31077E, 31082E, 31201D, 31248B, 31281B, 31379A, 31484A and 31540A.
§120610	5 B.A. × $\frac{1}{16}$ " (grub) ...	31379A.
§121610	$\frac{1}{4}$ " B.S.F. × $\frac{3}{32}$ " (grub) ...	31356A.
§132464	4 B.A. × $\frac{5}{16}$ " (cheesehead)	31331A, 31372A, 31509B and 31546D.
117980	5 B.A. × $\frac{1}{2}$ " (round head)	31354A and 31355A.
§135480	5 B.A. × $\frac{1}{2}$ " (cheesehead)	78291B

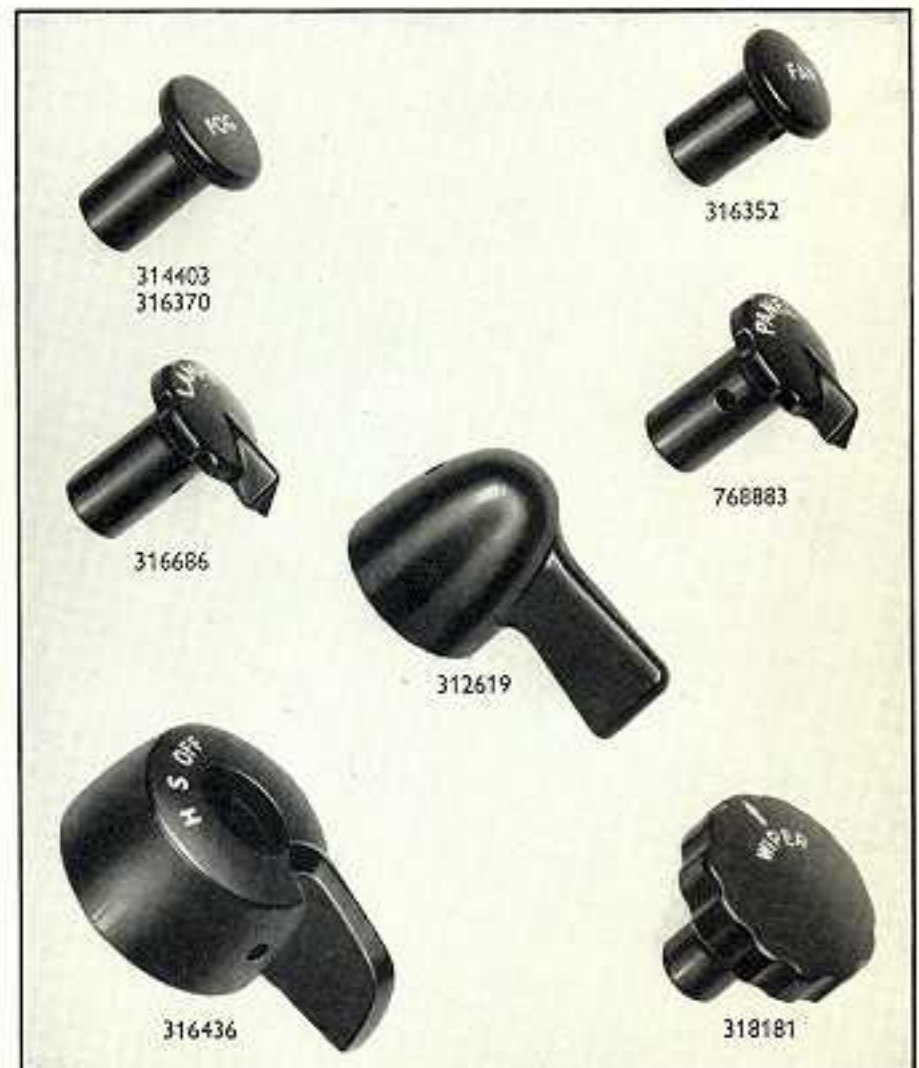
Washers

§185000	3 B.A.	31331A, 31354A, 31355A, 31372A, 31509B and 31546D.
§188412	4 B.A.	78291B.

SWITCH KNOBS (Order separately)

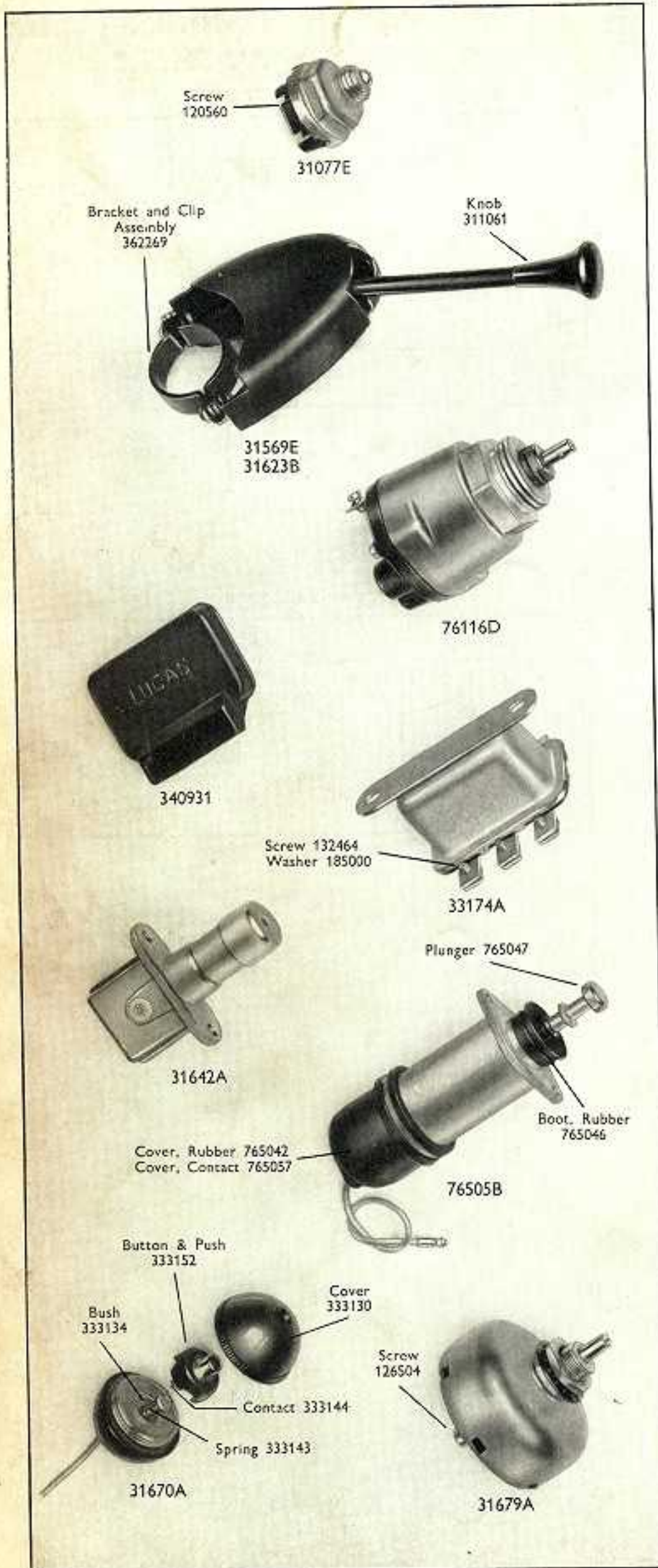
Part No.	Fitted to Switches
312619	Flasher (31509B)
314403	Foglamp (31201D)
316352	Fan/Heater (31248B)
316370	Foglamp (31557A)
316436	Lighting and ignition (31421A and 31424A)
318181	Windshield wiper (31546D)
316686	Lighting (side lamp) (31331A)
768883	Panel (78291B)

§ Recommended spares for stock



LAYCOCK DE NORMANVILLE OVERDRIVE EQUIPMENT

(All models except 'Land-Rover')



Isolator Switch

Part No.	31077E
Model	SS10-1
Detailed Parts	
§Screw, terminal	120560

Overdrive Control Switch

Part No.	31569E
Part No. (later)	31623B
Model	MS6
Detailed Parts	
Screw, base and cap fixing	136025
§Screw, terminal	124300
Bracket and clip assembly, fixing	362269
Knob	311061

Centrifugal Switch

Part No.	76116D
Model	OCSI

Overdrive Relay

Part No.	33174A
Model	SB60
Detailed Parts	
§Screw, terminal	132464
§Washer, terminal	188412
†Cover, rubber	340931

Kick-down Switch

Part No.	31642A
Model	FS32
Detailed Parts	
§Screw, terminal	132464
§Washer, terminal screw	185000

Transmission Gear Solenoid

Part No.	76505B
Model	TGSI
Detailed Parts	
Cover, rubber	765042
Cover, contact	765057
Plunger	765047
Boot, rubber, plunger	765046

Gear Lever Knob Switch

Part No.	31670A
Model	53SA
Detailed Parts	
Cover, button	333130
Button and push	333152
Contact	333144
Spring	333143
Bush	333134

Rotary Throttle Switch

Part No.	31679A
Model	48SA
Detailed Parts	
Screw, terminal plate fixing	126504

† Order separately § Recommended spares for stock